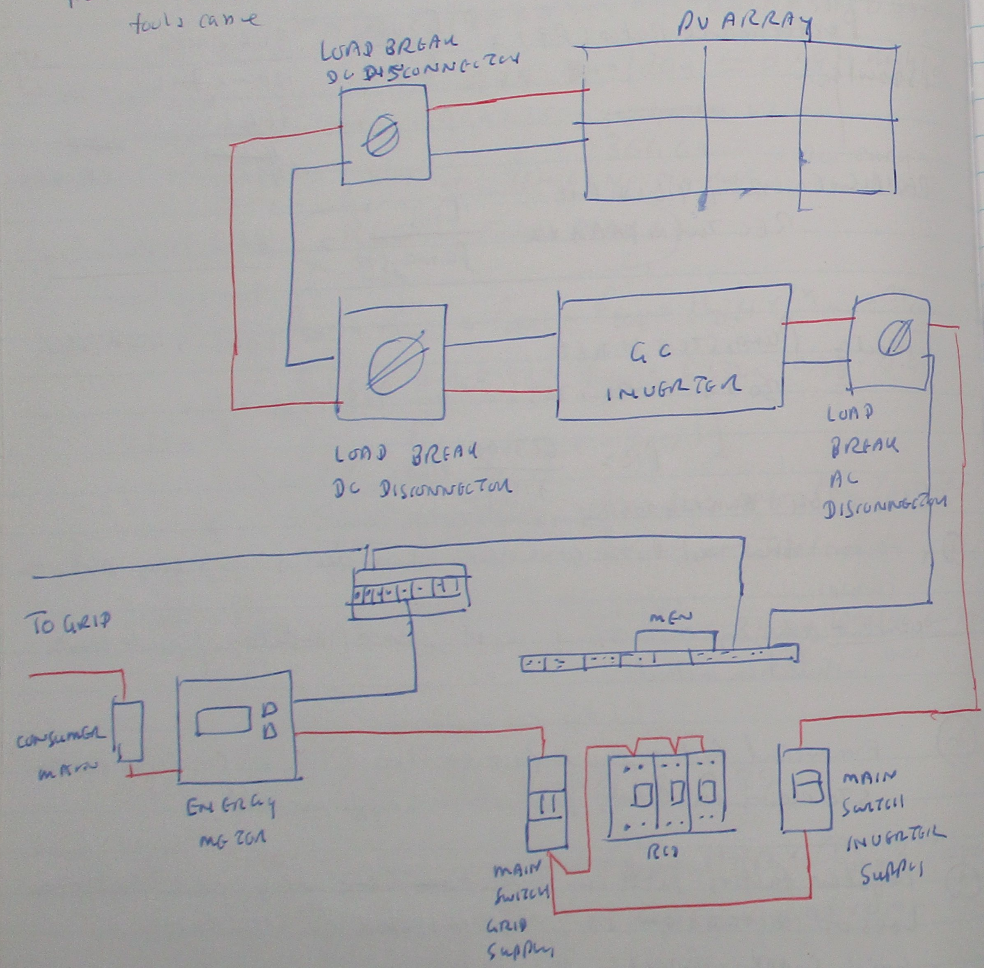


9.2 PV system isolation and routine maintenance

- hazards
 - Electricity potential live cable
 - material on floor
 - potential sharp objects tools can be
- 2 H Isolation
- 2 L House keepers
- 2 L PPE gloves



- Required Tools - Hand Tools, pliers, screw drivers, battery
- Tools
- Test equipment - multimeter

General Isolation Procedure

- 1/ notify ~~all~~ and locate all isolation points
- 2/ notify relevant personnel of your intent to isolate
- 3/ Isolate, lock and tag all applicable isolation devices.
- 4/ Test the test equipment on known ~~at~~ live source to verify functionality
- 5/ Test for voltage to verify de-energized
- 6/ Test the test equipment on a known live source to verify functionality.

ETC PV Array - safe isolation checklist

- G.C. Inverter Yes No Detail
- Isolation point identified
- Required tools obtained
- Required PPE obtained

- Isolation point 1 isolated
- Isolation point 2 Locked/Tagged
- Isolation point 3 isolated
- Isolation point 2 ~~lock~~ Locked/Tagged
- Isolation points isolated
- Isolation point 3 locked/Tagged
- Voltage Tester/operation verified
- Isolation Verified at Test point 1
- Isolation Verified at Test point 2
- Isolation verified at Test point 3
- Voltage Tester operation Verified

PV Array Routine maintenance

- 1/ Are Any of the modules damaged Y N
- 2/ Are Any of the modules soiled
- 3/ Is the array affected by shading?
- 4/ Does the array tilt angle require adjustment?
- 5/ Is the array mounting system damaged?
- 6/ Are all fixings tight and free from corrosion?
- 7/ Are array terminations tight and free from corrosion?
- 8/ Is the PV wiring system damaged?
- 9/ Is the MPPT tracking operating correctly?
- 10/ Is the array open circuit voltage within specified limits?
- 11/ Is the array short circuit current within specified limits?

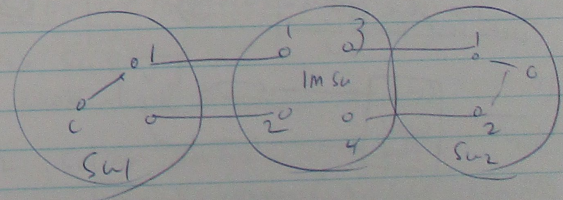
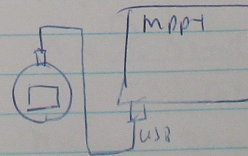
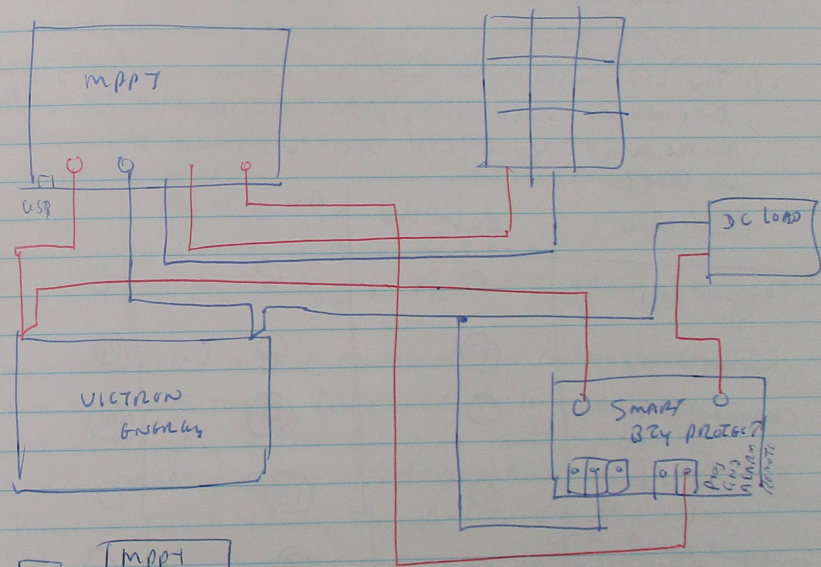
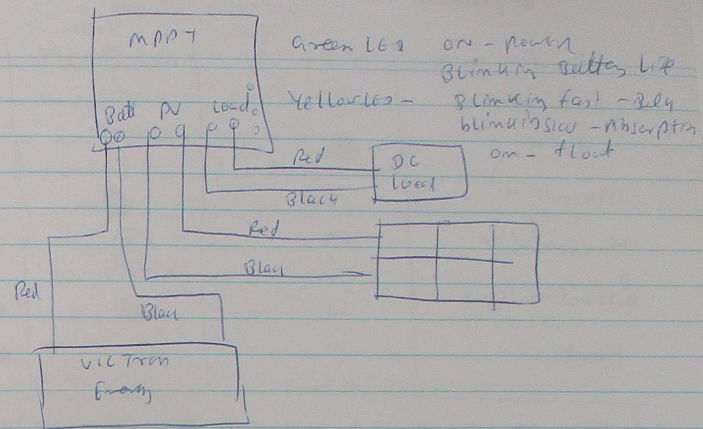
1/ Routine maintenance of PV system
3 months, 12 months, 5 years

2/ Who is permitted to perform routine maintenance of low voltage grid connected PV system?
Certified qualified person.

MPPT Tracker

Victron Smart solar MPPT	35A
Epever Tricon Series	40A
Morningstar Prostar MPPT	40A
Epever XTRA Series	40A

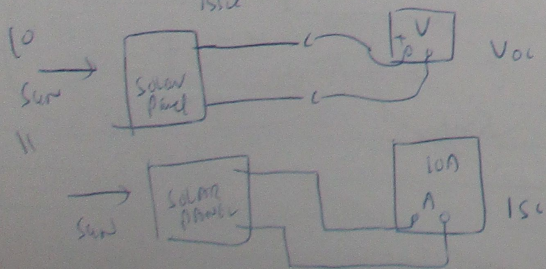
9/



operation mode	Permanent on	Blinking Blue	off Yellow	Green
	Bulk LED	Absorption LED	Flood LED	
not charging	⊙	○	○	
Bulk	⊙	○	○	
Absorption	○	⊙	○	
minimisation	⊙	⊙	○	
Automation equalisation	○	⊙	⊙	
Fault	○	○	⊙	

- 1/ The bulk LED will blink every 3 seconds when the system is powered but there is insufficient power to start charging
- 2/ The LED might blink every four seconds indicating that the charger is receiving data from another device this can be a GX device (ESS) or a VE smart network link via Bluetooth

Fault mode	Bulk LED	Absorption LED	Flood LED
Charger temperature too	○	○	⊙
Charger over current	⊙	○	⊙
Charger panel over voltage	○	⊙	⊙
VE smart network Bms issue	○	⊙	○
Internal error calibration issue setting data lost serial port issue	⊙	⊙	○



SG 3U-D-N1 / SG 5U-D-N1 Inverter

PV Input power = 6700W

PV Input voltage max = 600V

PV Input Voltage / Start up voltage = 360V

mpp voltage range for 2600 = 470V

rated power

No. of MPPT = 2, No. of PV strings / MPPT = 1

max PV Input current = 25A (12.5A / 2.5A)

max PV short circuit current = 240A (20A / 6A)

Rated Grid frequency = 50Hz / 60Hz

max. eff. = 98.4%

Typical PV Array - REC Twin Peak x 2 mono series

open circuit voltage 32.3 → 40.2V

max. power voltage 33 → 34.3V

short circuit current Isc 10.01 → 10.19A

max. power 300 → 330W

max. power current = 9.11 → 9.62A

$$E_{\text{sys}} = P_{\text{array STC}} \times f_{\text{max}} \times f_{\text{air}} \times f_{\text{temp}} \times H_{\text{TILT}} \times M_{\text{inv}} \times M_{\text{cable}}$$

$P_{\text{array STC}}$ = rated output power of the array under STC

f_{max} = manufacturing tolerance factor = 0.97

f_{air} = derating factor for dirt built up = 0.95

f_{temp} = derating factor for temperature - To calculate

H_{TILT} = Total yearly irradiation for RE = To calculate site

M_{inv} = derating factor for inverter = 0.98

Catalogue SG 5U-D-N1

M_{cable} = derating factor of cable = 0.97

REC Twin Peak x 2 Solar array

$\gamma = 0.31\%$

NoCT (Nominal module operating

Temperature) = 44.66

$$PF = \frac{330}{40.2 \times 10} = 0.82$$

(TRF)

Ambient Temperature = 34.3°C { 19/9/2023 1:36 PM
at ~~Revesby~~ Revesby }

G = 1000 { Reference Solar Irradiance for Australia
https://solcast.com

$$T_{cell} = 34.3 + 1000 \frac{(44.0 - 34.0)}{800} = 47.175^\circ\text{C}$$

$$f_{temp} = \left[1 - \frac{\gamma}{100} (T_{cell} - NOCT) \right] = 1 - \frac{0.37}{100} [47.17 - 44.0]$$

= 0.99

H_{tilt/day} = Optimal Irradiation x PSH/day
= $\frac{92}{100} \times 7.1$ Sydney PSH ~~Internet search~~
= 6.532 kWh/day

$$H_{Tilt/yr} = 6.532 \times 365 = 2384 \text{ kWh/m}^2$$

$$E_{sys} = P_{STC} \times \tau_{panel} \times f_{dirt} \times f_{temp} \times H_{tilt} \times M_{inv} \times M_{cable}$$

$$= 330 \times 0.97 \times 0.95 \times 0.99 \times 6.532 \times 0.98 \times 0.97$$

$$= 1266.9 \text{ kWh/day (or) } 1.2669 \text{ kWh/day}$$

$$E_{sys/yr} = 1.2669 \times 365 = 462.44 \text{ kWh} \text{ / Earn module}$$

Total module = 14

$$\text{Total output power} = 14 \times 330 = 4620 \text{ watts}$$

$$E_{sys/yr} \text{ for 14 modules} = 462.44 \times 14 = 6474.16 \text{ kWh}$$

Specific energy yield for REC TWIN PEAK V2

$$= \frac{E_{sys}}{\text{Power Array STC}} = \frac{6474.16}{330 \times 10^3} = 2067 \text{ kWh/kW}$$

$$E_{ideal} = P_{array STC} \times H_{tilt} \times 365$$

$$= 330 \times 6.532 \times 365 \times 10^3 = 786.97 \text{ kWh/yr}$$

$$E_{ideal} \text{ for 14 modules} = 786.97 \times 14 = 11014 \text{ kWh/yr}$$

$$\text{Performance ratio (PR)} = \frac{E_{sys}}{E_{ideal}} = \frac{6474.16}{7869.7} = 0.834$$

control protection device selection

Type of device	Nominal current	Nominal voltage	Local breaking capacity	Installed Location
1/ CB SAA-1312-40-Ex	32 A at 40°C	218V	Yes	MSB Solar main switch
PV Switch disconnect or 3y H32	29 A at 60°C	dc		
2/ CB ISA 60	20A	240V	Yes	MSB Solar
3/ PV disconnecter	15A	450V		Inverter

DC wiring system selection

Installation method - wiring enclosure X 90

REC TWIN PEAK V2 Brochure recommends XLPE CAB36-

Insulation Type	min current carrying capacity	min cable size	AS/NZS 3008-1:2017 Table 4.1	
			S	L5
XLPE	38 A	4mm ²	S	L5

How to get that data

AS3008	Open	enclosed
air	Table 3(1)	Table 3(2)
ground	direct Table 3(3)	enclosed 3(4) Table 3(2)

Installation wiring Enclosure in air choose 3(2)

Item 1 - Two single core cable - see Table 4/5
 cable is copper cable - choose Tables
 COL 15/17
 COL 15/17

4mm² → 30A
 ↑ Appropriate
 Carrying 30A/29A
 I_{sc} dc 15A

voltage drop (DC side)

$$V_d = \frac{I L R_c \times 2}{1000}$$

DC cable 4mm² cables, max temp = 110°C
 the Resistance (R_c) =

Choose Table 34
 4mm² → 6.24 Ω/km
 110°C COL: 6

I_{dc} = P_{in} / V_{dc} I_{sc} = 10.14 A ← use as I
 Solar panel to Inverter cable length = 13m

$$V_d = \frac{I L R_c \times 2}{1000} = \frac{10.14 \times 13 \times 6.24 \times 2}{1000} = 1.7V$$

$$\% V_d = \frac{V_d}{V_{dc \text{ max}}} \times 100 = \frac{1.7}{450} \times 100 = 0.377\%$$

↑ from data sheet

V _{dc}	Voltage drop %	Minimum cable size	Table 15/17/2008 2017 COL
450	0.377	4mm	34 6

AC wiring system selection

Installation method Wiring enclosure in AFN
 AFN enclosed - Choose Table 3/2

Two core cable - (Ten) → see Table 10/11
 COL 11/13
 Insulated stranded
 COL 11

2.5mm² → 23A

Current carrying capacity

Insulation type	mm ² Current carrying capacity	mm ² cable size	AS/NZS 3008:1-1 2017	
			Cable	COL
PVC	2.5mm ²	23A	10	11

Voltage drop

AC multicore cable copper

Choose Table 42, operating temp choose 75°C

2.5mm² → 15.6 mV/A-m → 34V

$$I \phi_{VC} = \frac{2}{\sqrt{3}} \times 34V = \frac{2}{1.7321} \times 15.6 = 18 \text{ mV/A-m}$$

$$V_d = \frac{V_c L I}{1000} = \frac{18 \times 6.2 \times 23}{1000} = 2.566V$$

$$\% = \frac{V_d}{\text{Supply voltage}} \times 100 = \frac{2.566}{240} \times 100 = 1.069\%$$

AC side total wire length Take 6.2m

PV Array operating parameters

Total power 4020

No. of strings 2

Nominal volt 54V

O/C voltage 40.8

Total module = 16

Module/string = 8

Nominal current 9.0A

SC current 10.11

DC INVERTER

DC Inverter I/P Parameters

max dc power 6700W

MPP voltage range 90-560V

No of MPPT 2

max dc volt 600V

max dc current (12-5A/12-11)

max No of strings 1

DC INVERTER

Output parameters

volt range 120-276V

Rated grid freq 50/60Hz

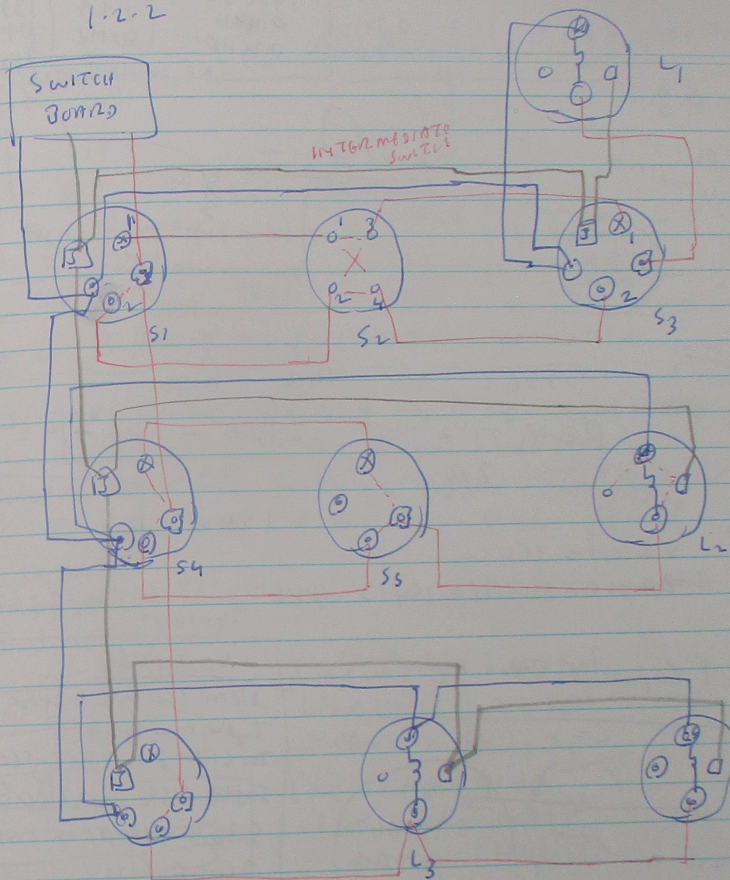
max AC current 21.7A

max AC power 4999VA

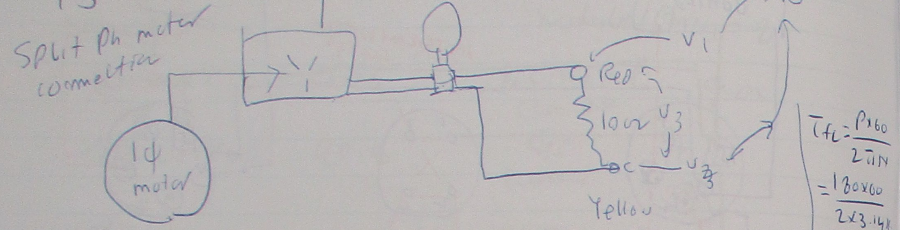
AC volt range 120/270V

Grid freq range 45-55/55-65 Hz

1.2.2



m 96074100 1ϕ induction motor
 238, 231.7, 11.7 0.77
 4.3
 NAME PLATE
 Type S224 240V 1.8A 1370rpm
 0.18kW 50Hz 12PF 45W
 0.25HP 50PF 25W
 No 1401080003 240V



$PF = \frac{180}{240 \times 1.2} = 0.4166$

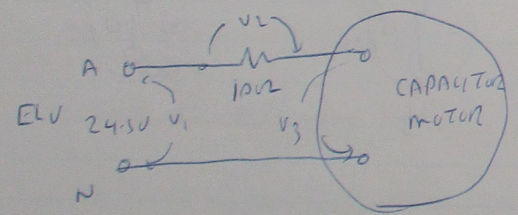
$P = \frac{V_1^2 - V_2^2 - V_3^2}{2R} = \frac{238.0^2 - 231.0^2 - 14.2^2}{2 \times 10} = 154W$

$\eta = \frac{154}{180} \times 100 = 85.5\%$

$V I \cos\phi = 154W$
 $240 \times 0.77 \cos\phi = 154$

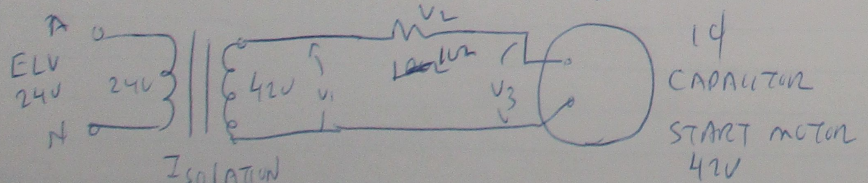
$\cos\phi = \frac{154}{240 \times 0.77} = 0.83 \text{ Lag}$

S-1 Capacitor start motor



Name Plate
 Hom Electric motor
 Type ML7124
 Tn C1F(P) 1PSS 100 60334
 50Hz 115V 0.37kW 0.5HP
 5.32A 1400rpm cosϕ 0.92
 250PF (120V)
 45PF (250V)

$R = 2.6\Omega$



ISOLATION TRANSFORMER

V1	V2	V3	I
4043	3947	1641	1.691

$P = \frac{V_1^2 - V_2^2 - V_3^2}{2R_1} = \frac{40.43^2 - 39.47^2 - 1.691^2}{2 \times 1} = 38.5W$

$E I \cos\phi = 38.5$

$40 \times 1.691 \cos\phi = 38.5$

$\cos\phi = \frac{38.5}{40 \times 1.691} = 0.569$

$\eta = \frac{37 \text{ (GP)} \times 100}{38.5 \text{ (IIP)} \times 96.17} = \frac{38.5}{40 \times 1.691} = 38.5$

2.2 3 Phase Induction motor connection

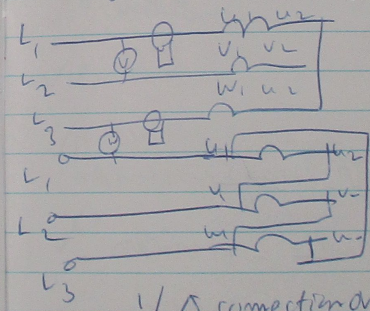
Power = 44W, pf = 0.84 Lag, Line voltage = 41.5V
 Line current = 1.6A Speed = 1365rpm

Impedance Resistance Test Megger Test voltage 500V

$U_1 - E$ & $V_1 - E$ & $W_1 - E$ & $U_1 - V_1$ & $U_1 - W_1$ & $V_1 - W_1$

Winding resistance $U_1 - U_2 = 6.3\Omega$ $V_1 - V_2 = 6.3\Omega$ $W_1 - W_2 = 6.3\Omega$

Short rotate freely



Line voltage = 41.5V

Line current = 0.27A

Speed = 1425rpm

Line voltage = 41.5V

Line current = 0.77A

rpm = 1425rpm

Δ connection draws more line current & phase voltage is 240V, Δ phase voltage is 420V.

Line current $\Delta = \sqrt{3}$ winding phase current

Δ draws more supply current

$\Delta \text{ Power} = \sqrt{3} E I \cos\phi = 1.732 \times 41.5 \times 0.27 \times 0.84 = 16.3W$

$\Delta \text{ Power} = \sqrt{3} E I \cos\phi = 1.732 \times 41.5 \times 0.77 \times 0.84 = 40.4W$

main parts / stator / rotor
 34 - Stator slot / stator wdg / supply end plate / terminal
 supply end plate

Squirrel cage motor / wound rotor

Test before service
 Winding Formulation Resistance Test / winding Resistance test / polarity test / no load test.

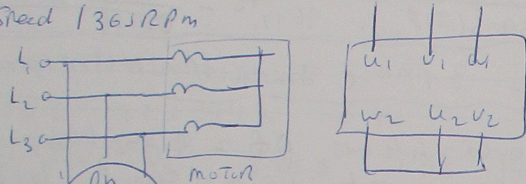
1. 2 connect, Run and Reverse a 3φ Induction motor

Name plate details

Power = 4.4 kW, Power factor 0.84 Lagging, Line voltage - 415V

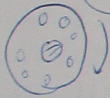
Line current 1.6A Speed 1365 RPM

Connec 2.1.2

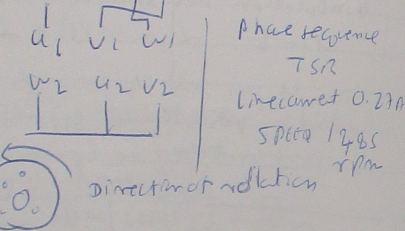


Phase sequence RST
 Line current 0.27A
 Speed 1485 RPM

Direction of rotation



Reverse the connection



1) What would happen to the direction of rotation, if all supply active conductors were interchanged?

It will not change the direction of rotation

2) connection configuration - Star

3) sync speed 400V, 50Hz, 4 pole

$$N_s = \frac{120f}{P} = \frac{120 \times 50}{4} = 1500 \text{ rpm}$$

4) sync speed of 400V 50Hz 6 poles

$$N_s = \frac{120f}{P} = \frac{120 \times 50}{6} = 1000 \text{ rpm}$$

5) sync speed of 400V 50Hz, 720 rpm slip speed = 30 rpm

$$\text{Sync speed} = \text{rotor speed} + \text{slip speed} = 720 + 30 = 750 \text{ rpm}$$

$$p = \frac{120f}{N_s} \rightarrow p = \frac{120 \times 50}{750} = 8$$

6) Rotor speed 2856 rpm slip 4.2%, 50Hz, 400V, N_s ?

$$N_r = (1-s) \times N_s \rightarrow 2856 = (1 - \frac{4.2}{100}) \times N_s$$

$$2856 = 0.958 \times N_s \quad | \quad N_s = \frac{2856}{0.958} = 3000 \text{ rpm}$$

7) Sync speed = 3000 rpm, slip speed = 120 rpm rotor speed:

$$\text{Rotor speed} = N_s - \text{slip speed} = 3000 - 120 = 2880 \text{ rpm}$$

8) 400V, 50Hz, 2 pole speed 1500 rpm slip 4%, N_r ?

$$N_r = (N_s(1-s)) = 1500(1 - \frac{4}{100}) = 1440 \text{ rpm}$$

9) Rotor speed = 400V, 50Hz, 4 pole slip speed 720 rpm

$$N_s = \frac{120f}{P} = \frac{120 \times 50}{4} = 1500 \text{ rpm}$$

$$N_r = N_s - \text{slip speed} = 1500 - 720 = 780 \text{ rpm}$$

10) 400V, 50Hz, 2 pole, slip 4.2%, N_r ?

$$N_r = N_s(1-s) = \frac{120 \times 50}{2} (1 - \frac{4.2}{100}) = 750 \times 0.958 = 718.5 \text{ rpm}$$

11) 400V, 50Hz, 4 pole, slip 4%, slip speed = ?

$$N_s = \frac{120f}{P} = \frac{120 \times 50}{4} = 1500 \text{ rpm}$$

$$\text{Slip speed} = N_s \times \text{slip} = 1500 \times 0.04 = 60 \text{ rpm}$$

12) Slip = ? 750 rpm | 400V, 50Hz, rotor speed = 722 rpm

$$\therefore \text{Slip speed} = N_s - N_r = 750 - 722 = 28 \text{ rpm}$$

$$\text{Slip} = \frac{28}{750} = 0.0373 \text{ or } 3.73\%$$

13) Slip = ? 400V, 50Hz, 6 pole, 920 rpm rotor speed

$$N_s = \frac{120f}{P} = \frac{120 \times 50}{6} = 1000 \text{ rpm}$$

$$\text{Slip speed} = N_s - N_r = 1000 - 920 = 80 \text{ rpm}$$

$$\text{Slip} = \frac{\text{Slip speed}}{N_s} = \frac{80}{1000} = 0.08 \text{ or } 8\%$$

14) 400V, 50Hz, 2 pole, rotor speed = 2900 rpm slip = ?

$$N_s = \frac{120f}{P} = \frac{120 \times 50}{2} = 3000 \text{ rpm}$$

$$\text{Slip speed} = N_s - N_r = 3000 - 2900 = 100 \text{ rpm}$$

$$\text{Slip} = \frac{\text{Slip speed}}{N_s} = \frac{100}{3000} = 0.033 \text{ or } 3.3\%$$

15) Rotor frequency of 400V 50Hz induction motor slip = 5.4%

$$f_r = s \times f_s = \frac{5.4}{100} \times 50 = 2.7 \text{ Hz}$$

16) 400V, 50Hz, 4 poles motor, slip speed = 87 rpm (frequency?)

$$N_s = \frac{120f}{P} = \frac{120 \times 50}{4} = 1500 \text{ rpm}$$

$$\text{Slip} = \frac{\text{slip speed}}{N_s} = \frac{87}{1500} = 0.058$$

$$f_r = s \times f_s = 0.058 \times 50 = 2.9 \text{ Hz}$$

17) Rotor frequency = ? 400V, 50Hz, 6 pole, rotor speed 900 rpm

$$N_s = \frac{120f}{P} = \frac{120 \times 50}{6} = 1000 \text{ rpm}$$

$$\text{Slip speed} = N_s - N_r = 1000 - 900 = 100 \text{ rpm}$$

$$s = \frac{\text{Slip speed}}{N_s} = \frac{100}{1000} = 0.1$$

$$f_r = s \times f_s = 0.1 \times 50 = 5 \text{ Hz}$$

Sequence relay / wound rotor

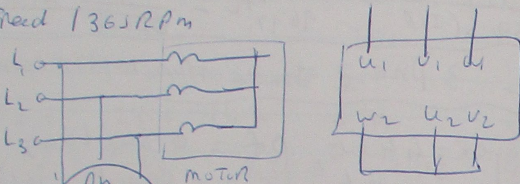
Test
 Before service
 Winding Formulation Resistance Test
 Winding Resistance Test polarity test / No load test.

1, 2 connect, Rcm and Reverse a 3φ Induction motor

Name plate details

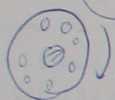
Power = 4.4 kW, Power factor 0.84 lags, Line voltage = 415V
 Line current 1.6A Speed 1365 RPM

AT Connect 2.1-2

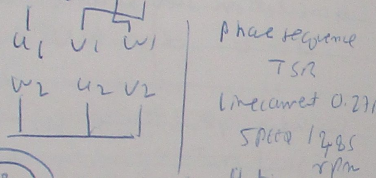


Phase sequence RST
 Line current 0.27A
 Speed 1485 RPM

Direction of rotation

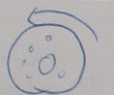


Reverse reconnection



Phase sequence
 TSR

Line current 0.27A
 Speed 1485 RPM



Direction of rotation

1/ What would happen to the direction of rotation if all supply active conductors were interchanged?
 It will not change the direction of rotation

2/ connection configuration - star

3/ sync speed 400V, 50Hz 4 pole $N_s = \frac{120f}{p} = \frac{120 \times 50}{4} = 1500 \text{ rpm}$

4/ sync speed of 400V 50Hz 6 poles $N_s = \frac{120f}{p} = \frac{120 \times 50}{6} = 1000 \text{ rpm}$

5/ sync speed of 400V 50Hz, 720 rpm slip speed = 30 rpm

Sync speed = rotor speed + slip speed = 720 + 30 = 750 rpm

[pole? $N_s = \frac{120f}{p} \rightarrow p = \frac{120f}{N_s} = \frac{120 \times 50}{750} = 8$

6/ rotor speed 2856 rpm slip 4.2%, 50Hz, 400V, $N_s = ?$

$$N_r = (1-s) \times N_s \rightarrow 2856 = (1 - \frac{4.2}{100}) \times N_s$$

$$2856 = 0.958 \times N_s \quad N_s = \frac{2856}{0.958} = 3000 \text{ rpm}$$

7/ sync speed = 3000 rpm, slip speed = 126 rpm rotor speed:

$$\text{Rotor speed} = N_s - \text{slip speed} = 3000 - 126 = 2874 \text{ rpm}$$

8/ 400V, 50Hz, 2 pole, 1500 rpm slip 4%, $N_r = ?$
 $N_r = N_s(1-s) = 1500(1 - \frac{4}{100}) = 1440 \text{ rpm}$

9/ Rotor speed = 400V, 50Hz 4 pole slip speed 72 rpm
 $N_s = \frac{120f}{p} = \frac{120 \times 50}{4} = 1500 \text{ rpm}$, $N_r = N_s - \text{slip speed}$
 $= 1500 - 72 = 1428 \text{ rpm}$

10/ 400V, 50Hz, 2 pole, slip 4.2%, $N_r = ?$
 $N_r = N_s(1-s) = \frac{120 \times 50}{2} (1-s) = \frac{120 \times 50}{2} (1 - \frac{4.2}{100})$
 $= 750 \times 0.958 = 718.5 \text{ rpm}$

11/ 400V, 50Hz, 4 pole, slip 4%, slip speed = ?
 $N_s = \frac{120f}{p} = \frac{120 \times 50}{4} = 1500 \text{ rpm}$ Slip speed = $N_s \times \text{slip} = 1500 \times 0.04$
 $= 60 \text{ rpm}$

12/ slip = ? 750 rpm | 400V, 50Hz, rotor speed = 722 rpm
 \therefore slip speed = $N_s - N_r = 1500 - 722 = 778 \text{ rpm}$
 $\text{Slip} = \frac{778}{1500} = 0.5186$ or 51.86%

13/ slip = ? 400V, 50Hz, 6 poles, 920 rpm rotor speed
 $N_s = \frac{120f}{p} = \frac{120 \times 50}{6} = 1000 \text{ rpm}$
 slip speed = $N_s - N_r = 1000 - 920 = 80 \text{ rpm}$
 $\text{Slip} = \frac{\text{slip speed}}{N_s} = \frac{80}{1000} = 0.08$ or 8%

14/ 400V, 50Hz, 2 pole, rotor speed = 2916 rpm slip = ?
 $N_s = \frac{120f}{p} = \frac{120 \times 50}{2} = 3000 \text{ rpm}$ slip speed = $N_s - N_r$
 $= 3000 - 2916 = 84 \text{ rpm}$
 $\text{Slip} = \frac{\text{slip speed}}{N_s} = \frac{84}{3000} = 0.028$ or 2.8%

15/ Rotor frequency of 400V 50Hz induction motor slip = 5.4%
 $f_r = s \times f_s = \frac{5.4}{100} \times 50 = 2.7 \text{ Hz}$

16/ 400V, 50Hz, 4 poles motor, slip speed = 87 rpm rotor frequency = ?
 $N_s = \frac{120f}{p} = \frac{120 \times 50}{4} = 1500 \text{ rpm}$ $f_r = 5 f_s$
 $\text{slip} = \frac{\text{slip speed}}{N_s} = \frac{87}{1500} = 0.058$
 $= 0.058 \times 50 = 2.9 \text{ Hz}$

17/ Rotor frequency = 400V, 50Hz, 6 pole, rotor speed 900 rpm
 $N_s = \frac{120f}{p} = \frac{120 \times 50}{6} = 1000 \text{ rpm}$ slip speed = $N_s - N_r = 1000 - 900$
 $= 100 \text{ rpm}$
 $s = \frac{\text{slip speed}}{N_s} = \frac{100}{1000} = 0.1$
 $f_r = s \times f_s = 0.1 \times 50 = 5 \text{ Hz}$

UEEEL 0024 AC machines 3φ

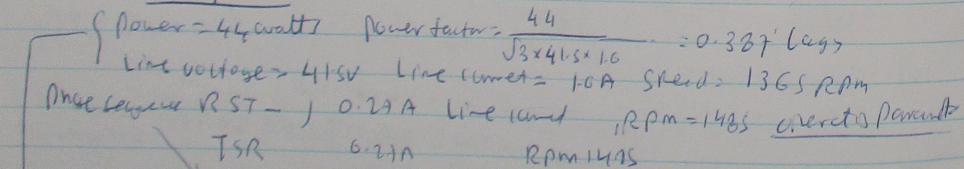
1.2 connect Run Reverse 3φ Induction motor

Hazards	supervision	Risk	control
① Exposed conductors. Terminals	①	H	Test the c/w before touch / cover
② Electrical leakage to machine body	②	H	Test meter with Tester / Insulation
③ out of phase out	M	G	Properly connect to machine
④ over voltage hum of motor	B	M	use only 42 V supply

- 2.2 motor connection (2.3 motor construction / 3.2 motor efficy)
- 4.3 1φ split ph motor connection 5.1 capacitor / shaded pole motor
- 5.2 permanent split ph motor / shaded pole motor
- 5.3 1φ motor capacitor shaded pole - permanent / split capacitor connection
- 5.3 capacitor start / cap. run motor 5.4 shaded pole motor connection
- 6.2 universal motor 7.2 motor protection / 7.2.2 motor protection
- 8.2 3φ synchronous machine 9.3 generator connection
- 10.3 trouble shoot 3φ motor / control 10.4 trouble 1φ motor control

1.2 connect / Run / Reverse 3φ Induction motor

2.1.1 Name plate



2.2 3φ Induction motor connection

Insulation Resistance $U_1-E-\alpha$, $U_1-E-\alpha$, $U_1-E-\alpha$, U_1-U_2 & U_1-W , & U_1-W , &

Test voltage 500V

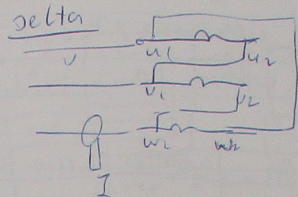
$P = 2 \frac{W}{60}$

$44 = \frac{2 \times 3.1416 \times 365 \times T}{60}$

Power = 44 watt, P.f = 0.387, $V_L = 415V$, $I_L = 1.0A$, Speed 1365 rpm

$T = \frac{44 \times 60}{2 \times 3.1416 \times 1365} = 0.3 \text{ Nm}$

winding Resistance $U_1-U_2 = 0.3\Omega$, $U_1-U_2 = 0.3\Omega$, $U_1-W_2 = 0.3\Omega$
 Earth Resistance = 0 ohm meter show on



$I_L = 0.79A$

$\lambda = \frac{V_L}{I_L} = \frac{415V}{0.79A}$
 $I_L = 0.27A$
 Speed = 1485 rpm

2.3 3φ Induction motor dismantling, Assembly & Testin.

5.2 Induction motor losses & efficiency

0.41	950W	1.12A	0.4A	0.34A	1462
0.37A	733 rpm	1417	0.3A	0.34	1407
1.69A	208	0.42A	0.9A	0.34	1409
0.37A	1399	2N - 1400 rpm	1.4A	0.34	1307
0.35	1399	0.4A	2.05	0.34	1406

$P_{out} = \frac{2 \times 3.1416 \times 1400 \times 0.2}{60} = 29.32W$

$P_{in} = 3 \times E \times I \times \cos \phi = 1.752 \times 415 \times 0.4 \times 0.387 = 11$

2A - 750 rpm, 1.85A - 1170 rpm, 1A - 1359 rpm, 0.4A - 1400 rpm

$2.5A - \text{max} \rightarrow 160W$
 $0.4A \rightarrow ? = \frac{160 \times 0.4}{2.5} = 25.6W$

$1A = \frac{10 \times 1}{2.5} = 4W$, $2A = \frac{2}{2.5} \times 10 = 8W$

$2 \times \frac{3.1416 \times 750 \times 0.2}{60} = 62.8W$

efficy = $P = \frac{V_1^2 - V_2^2 - V_3^2}{2R}$

$V_1 = 24.8 = V_2 = 0.645$
 $V_3 = 24.01$, $R = 10 = 13W$

Pf. 2A - 750 rpm, 0.8W

$2 \times \frac{3.14 \times 750 \times 0.2}{60} = 62.8W$

$1.85A - 1170 rpm = \frac{2 \times 3.14 \times 1170 \times 0.2}{60} = 86.5W / 2 = 43.25$

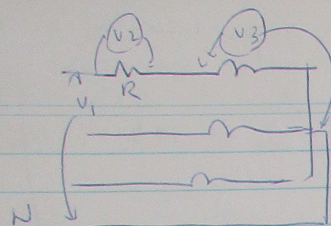
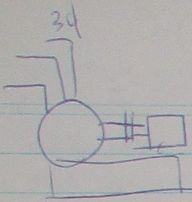
$M = P = \frac{2 \pi N T}{60}$, $1A = \frac{2 \times 3.14 \times 1359 \times 0.4}{60} = 56.8W = 28.4$

$NMT = \frac{P \times 60}{2 \pi}$

Torque full scale = $\frac{1N}{2}$

$P_{out} = 39 - 7.8 = 31.2W$, $NMT = \frac{P \times 60}{2 \pi} = 298$, $(\text{power loss}) = 3I^2 R = 3 \times 0.645^2 \times 6.3 = 7.8W$

Pf. $\frac{39}{47.5 \times 415 \times 0.845} = 0.84$



$$P = 3 \frac{V_1^2 - V_2^2 - V_3^2}{2R}$$

$$\text{Copper loss} = 3 I^2 \times 6.3 \Omega$$

$$\text{Wf loss} = P_{in} - 3 I^2 \times 6.3 \Omega$$

Torque scale	V ₁	V ₂	V ₃	P _{in}	Copper loss	Wf loss	W _{out}	N _{rot} x 60 / 2π
0	24.58	0.55	24.11					
2	24.46	0.54	24.05					
3	24.46	0.54	24.11					
4	24.46	0.44	24.11					
4	24.40	0.49	24.00					

Noted V₁ = 24.4, V₂ = 0.38, V₃ = 24.33

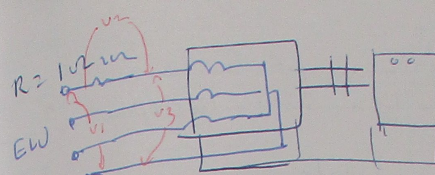
T (N)	V ₁	V ₂	V ₃	P _{in}
0.1	24.46	0.58	24.00	27.97
0.2	24.46	0.519	24.07	27.96
0.3	24.46	0.532	24.07	27.94
0.3	24.4	0.546	24.07	27.93
0.4	24.40	0.493	24.07	28.01
0.5	24.46	0.48	24.01	28.02

$$P = \frac{V_1^2 - V_2^2 - V_3^2}{2R} = \frac{24.4^2 - 0.524^2 - 24.07^2}{2 \times 6.3} = \frac{18.92 - 0.524^2}{12.6} = \frac{18.92 - 0.536^2}{12.6}$$

without loss $P = \frac{24.4^2 - 0.31^2 - 24.33^2}{2 \times 6.3} = 9.32$

Noted copper loss = $3 I^2 R = 3 \times 0.31^2 \times 6.3 = 1.91$
 \therefore Wf loss = $9.36 - 1.91 = 7.45$

(12) continue
 Rotor frequency = 400V, 50Hz 6 pole induction motor
 rotor speed 700 rpm
 $N_s = \frac{120f}{P} = \frac{120 \times 50}{6} = 1000 \text{ rpm}$
 $N_r = 700 \text{ rpm}$
 Slip speed = $1000 - 700 = 300 \text{ rpm}$
 $\text{Slip} = \frac{\text{Slip speed}}{N_s} = \frac{300}{1000} = 0.3$
 $f_r = f_s \times s = 50 \times 0.3 = 15 \text{ Hz}$



Test machine
 when no supply to loading m/c is applied to test 3φ motor, at the control comm. room so that loading at 1/100 scale is applied

When the motor shaft is connected with testing machine, the torque is already 0.3 Nm. at the torque scale 0, by increasing the torque scale value, the additional torque is zero. Put on meter causes slower speed of motor

Power	Wf loss	P _{out}	P/2π = N _{rot}	RPM	T _{rot}
0.524	5.189	7.45	13.3	1365 rpm	12.63
0.519	5.09	7.41	13.3	1365 rpm	12.54
0.532	5.349	7.41	13.3	1365 rpm	12.79
0.546	5.503	7.45	13.3	1365 rpm	13.00
0.493	4.59	7.45	13.3	1365 rpm	12.04
0.489	4.52	7.45	13.3	1365 rpm	11.97

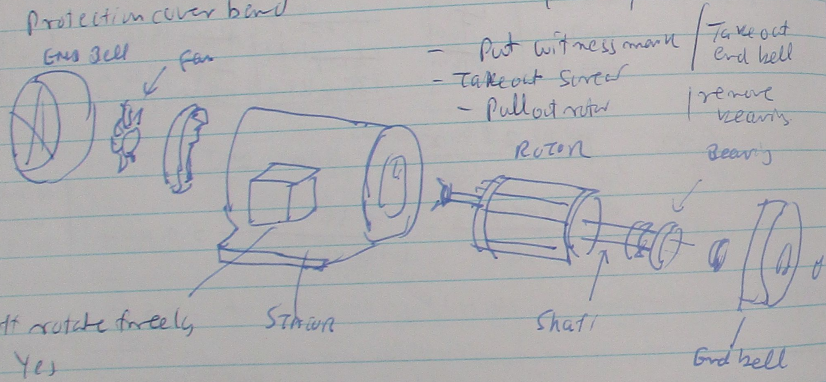
$$N_{rot} = \frac{P_{out}}{2\pi}, P = \frac{2\pi N_{rot} T}{60}, RPM = \frac{N_{rot} T}{T}$$

Noted P.P. = $\frac{\text{Power}}{\sqrt{3EI}} = \frac{9.36}{1.732 \times 4200 \times 312} = 0.404$

(12) Rotor frequency affected by rotor speed $f_r = s \times f_s$
 The difference between rotor speed and synchronous speed causes the slip speed which is related to slip. The slip reduces the supply frequency that comes to rotor which is rotor frequency.
 The slip speed is related to slip. The slip reduces the supply frequency that comes to rotor which is rotor frequency.
 At what speed the rotating magnetic field produced in the stator of a 3φ induction motor supply frequency.

2.3 Frame to earth = 0V
 Name plate data, Power = 44W, P.F. = 0.32
 Line volt 415V Line current = 1.0A Speed = 1365 rpm
 motor components

Component	nuts	bolts	washers
End Head (1)	4	4	4
Bearing			
Fan			
Rotor			
Stator			
Terminal box	4	4	4
End Head (2)	4	4	4
Bearing			
Protection cover band	4	4	



- Put witness mark / Take out end bell
- Take out screw
- Pull out rotor
- remove bearings

Insulation Resistance
 Test voltage = 500V IR Tester
 $U_1 - E = \alpha$ $V_1 - E = \alpha$ $W_1 - E = \alpha$ $U_1 - U_2 = \alpha$ $U_1 - W_1 = \alpha$ $U_1 - W_2 = \alpha$
 winding resistance $U_1 - U_2 = 6.3\Omega$ $V_1 - V_2 = 6.3\Omega$ $W_1 - W_2 = 6.3\Omega$
 1) minimum Insulation Resistance that should be measured between a phase winding and earth. 1m Ω

2) Yes The motor was ready to be placed in active service
 Earth resistance.
 IR Tester 500V 0 Ω

- De energize, lockout tagout,
- Remove electrical connection
- Remove fan cover
- Remove fan impeller
- Put witness mark between cover and motor body
- check bearings
- Remove rear shield
- Pull out rotor together with front shield
- Remove the plug from terminal box
- unscrew the bolts on the cover
- Remove the cover
- stator winding leads are placed under it
- Check conclusion, clean, ring with multimeter
- measure the resistance of body.

3.2
$$P = \frac{U_1^2 - U_2^2 - U_3^2}{2R} = \frac{24.46^2 - 0.31^2 - 24.33^2}{2 \times 1} \times 3 = 9.36 \text{ W}$$

out put power = 0
 $PF = \frac{9.36}{1.732 \times 42 \times 0.318} = 0.409$
 NAME PLATE 0.32

motor losses = 7.45 + 1.91 = 9.36W
 WIP Cu

0.1
$$P_{in} = \frac{24.46^2 - 0.524^2 - 24.01^2}{2 \times 1} \times 3 = 27.97 \text{ W}$$

$$27.97 - 7.45 - 3(0.524^2 \times 0.3) = 15.89 \text{ W O/P}$$

$$PF = \frac{27.97}{\sqrt{3} \times 42 \times 0.524} = 0.733$$

$$\eta = \frac{15.89}{27.97} \times 100 = 56.8\%$$

losses = Wt loss + copper loss = 7.45 + 5.189 = 12.63W

0.3
$$P_{in} = \frac{24.46^2 - 0.531^2 - 24.07^2}{2 \times 1} \times 3 = 27.95 \text{ W}$$

O/P = 27.95 - 5.399 - 7.45 = 15.21W

$$PF = \frac{27.95}{1.732 \times 42 \times 0.531} = 0.722$$

$$\eta = \frac{15.21}{27.95} \times 100 = 54.47\%$$

Wf loss = 7.45W (copper loss) = 5.34W

Total = 72.24W

0.6 $P_{in} = \frac{24 \cdot 40^2 - 0.489^2 - 24 \cdot 0.1^2}{3} = 28.02$

$P_{out} = 28.02 - 7.45 - 16.11 = 11.99W$

PF = $\frac{28.02}{1.322 \times 42 \times 0.429} = 0.787$

$\eta = \frac{16.11}{28.02} \times 100 = 57.49\%$

- The efficiency is changing depending on load
- The power factor is changing depending on load
- when the load is increased, the current is increased, varied and the speed is decreasing
- output power is increasing when torque is increased
- speed is decreasing
- When constant loss and variable losses are equal the motor will have maximum efficiency.

The locked rotor torque

That torque that stops the motor

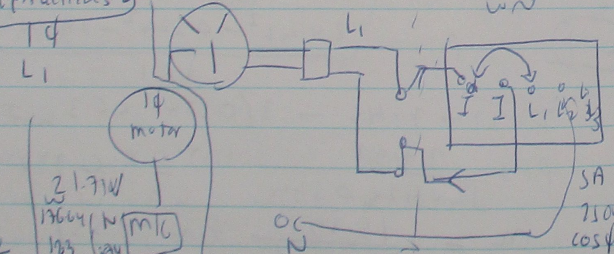
Types of losses - Wf loss copper loss (rotor & stator wdg) rotor wdg copper loss

- motor in rotation and the rotating magnetic field will develop more circulation current in motor core causing higher loss

con current with practicals 2

4.3

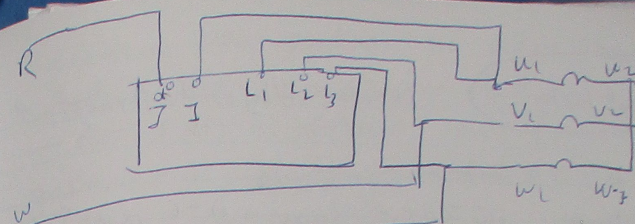
24W



42W	0.83A	0.85	0.78
12W	0.40A	0.92	0.8
15W	0.44A	0.93	0.82
17.43	0.38A	0.92	0.84
19.54	0.34A	0.94	0.85
20.8	0.36A	0.96	0.86
23.41	0.32A	0.98	0.89

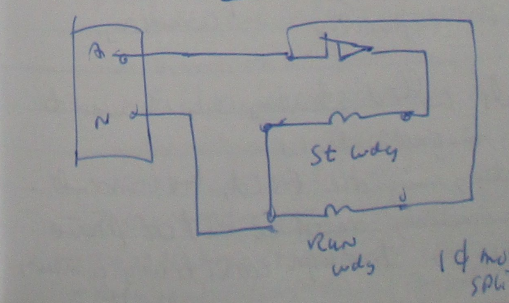
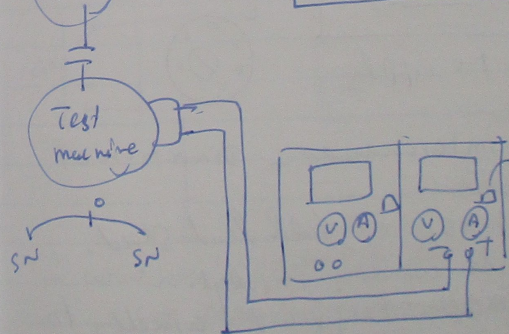
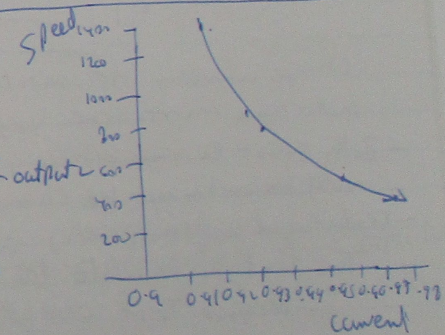
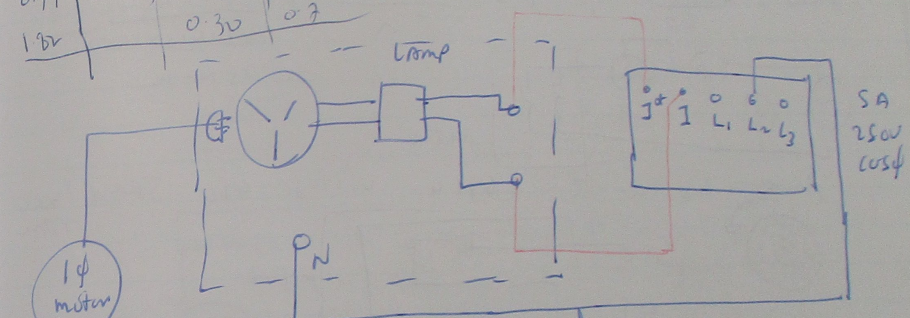
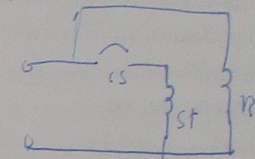
21.71W	136.64	103
187.5	597	
191.96	538	
198.1	493	
209.3	349	

$P = \frac{2 \pi n T}{60}$
 $\eta = \frac{P_{out}}{P_{in}} = \frac{2 \pi n T}{2 \pi n T + P_{loss}}$



V	T	A	PF
10V	1	0.41	0.76
0.53V	0	0.39	0.72
0.71		0.38	0.7
1.5V		0.30	0.7

V = 42.5V



S.I capacitor start motor

Concomerly with Practical 5.3

Earth resistance IR Tester 500V or

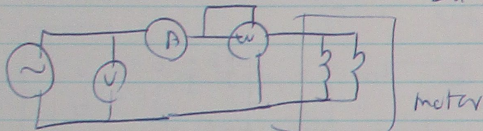
Insulation Resistance IR Tester 500V A-E & N-E

winding resistance - multimeter, Ohm range | Start windg 2-6m

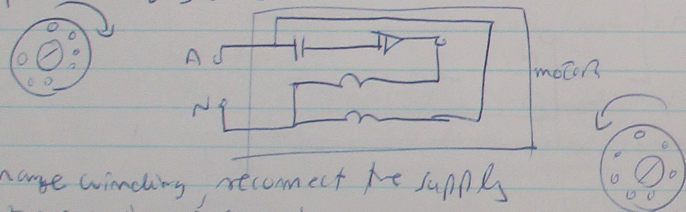
Shaft rotate freely - yes
name plate

Power = 0.037 kW PF 0.92 Voltage 42V / 115V
Current = 5.38 A Efficiency Pole = 4 Speed 1400 rpm

$$P_{out} = \frac{2 \pi n T}{60}, \quad T = \frac{P_{out} \times 60}{2 \pi n} = \frac{37 \times 60}{2 \times 3.1416 \times 1400} = 0.784 \text{ N-m}$$



Power = 38.5W I = 1.691 A Voltage = 42V Speed 1400 rpm



change winding, reconnect the supply motor run in reverse yes.

- Both start & run winding interchanged - direction of rotation will not be changed.

- Centrifugal switch operates at 75% of full load speed.

- The test to indicate damaged winding insulation - megger test on windings to ground / winding to winding.
Rotating magnetic field produced in capacitor start motor

- The auxiliary ~~winding~~ coil, also called starting coil is used to create an initial rotating magnetic field. In order to create a rotating magnetic field, the current flowing through the main winding must be out of phase in respect to the current flowing through auxiliary winding.

The capacitor effect produces 90° out of phase current.

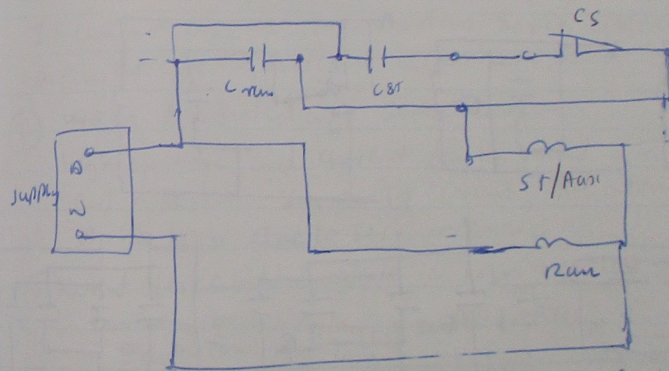
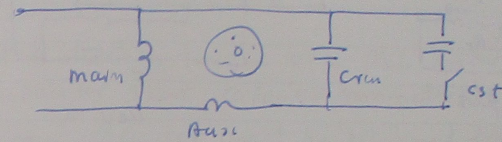
- 3 Applications of a capacitor start motor

- Refrigerator compressor / pump / conveyor

distinguish a capacitor start motor from a split phase motor by looking at it.

- The auxiliary winding of a permanent split phase motor has a capacitor in series with it during starting and running. A capacitor start induction motor only has a capacitor in series with the auxiliary winding during starting.

5.3 capacitor start / capacitor run motor



- What would happen to the direction of rotation for a capacitor start, capacitor run motor if both the start and run windings leads are interchanged?

- Direction of rotation will not be changed

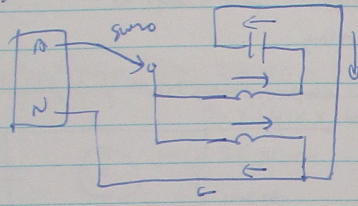
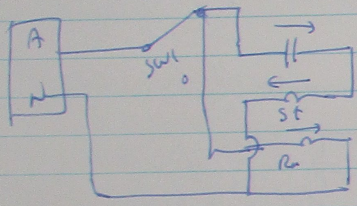
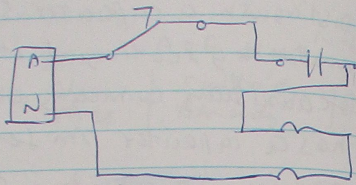
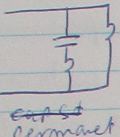
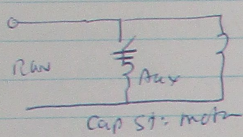
- What test would indicate a broken winding conductor? meter winding resistance is infinity by measuring with IR Tester or multimeter

- Type of motor used in capacitor start / capacitor run motor - squirrel cage

- 3 applications of capacitor start / capacitor run motor
- Refrigerator compressor / pump / conveyor.

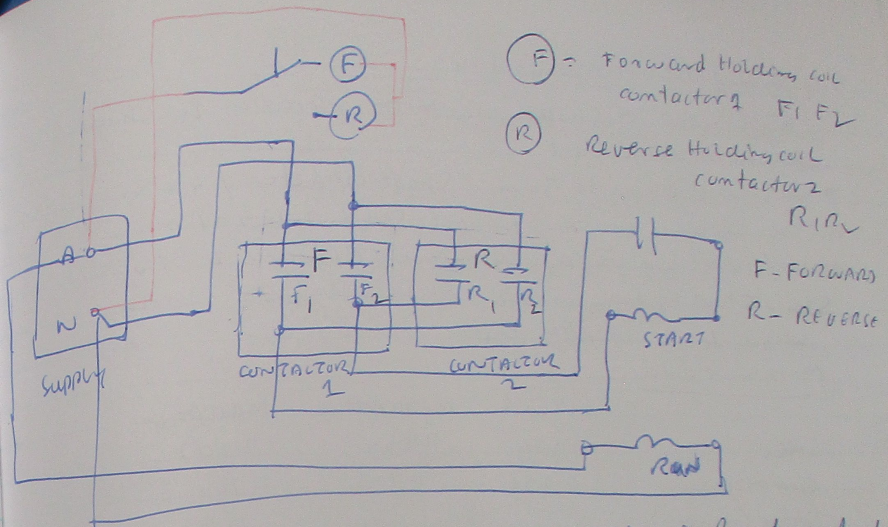
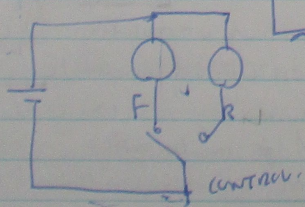
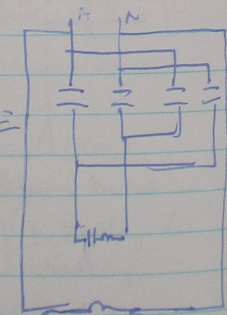
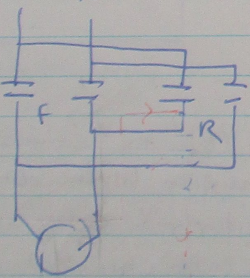
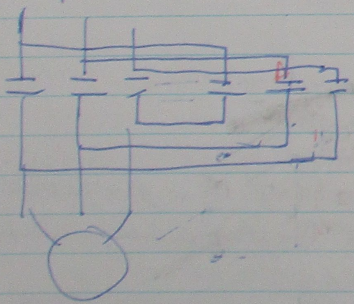
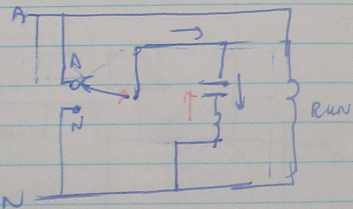
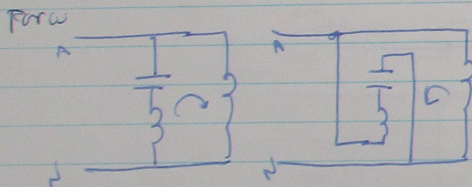
5.2 Permanently split capacitor (PSC) motor connection
concomitantly with practical 4.3

capacitor start motor



Permanet splst
For

Rev



(F) = Forward Holding coil
contactors 1 F1 F2
(R) = Reverse Holding coil
contactors 2 R1 R2
F - FORWARD
R - REVERSE

1) Why the starting torque of a PSC motor is less than that of capacitor start capacitor run motor

In PSC The run capacitor must be designed for continuous use. It can not provide the starting boost like as starting capacitor due to different capacitance value.

2) Risks associated with series resonance.
High voltage and current can be found across inductor and capacitor. In motor circuit, the motor terminal voltage can be high due to series resonance.

3) What test would indicate a high resistance on protective earthing conductor.
Earth continuity test with IR tester

4) Two applications of PSC motor
- Fans, blowers, heaters, Air conditioning.

5) main difference between a capacitor start motor & PSC motor

Both motors have 2 windings but PSC motor has a single capacitor permanently connected.
capacitor start motor has the capacitor during the starting time that is switched off around 75% of speed by centrifugal switch.

5.4 Shaded pole motor connection

view video of shaded pole motor operation & shaded pole motor data sheet

Dimension of 41.5 x 70.3mm Shaft diameter ϕ 4.0mm

Voltage 230V ac 50Hz No load speed 2779 rpm

No load current = 0.096A, nominal output power = 2.32W

Start Starting torque = 5.87 mNm on 12mm Life 3000hr

height 40mm operating Temp = -10 to 50°C

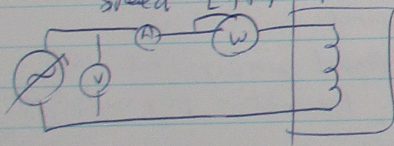
performance data

	no load	max eff	max pow
Speed	2779	2339	2107
Current (A)	0.096	0.105	0.109
Torque (m-Nm)		9.11	10.79
Efficiency		17.4	14.50
Power (W)		2.23	2.32

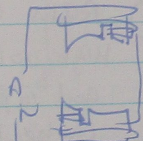
name plate detail 2.32W (Power) pf = 0.1

voltage = 230V current 0.096A, eff 17.4 No of pole 2

Speed 2779 rpm



motor power = 2.23W
current = 0.105A
Voltage = 230V
Speed = 2339 rpm



Shaded pole motor

Starting torque production

A shaded pole motor is a single phase induction motor provided with an auxiliary short circuited winding displaced in magnetic position from the main winding. This auxiliary winding (called shading coil) produces the magnetic field which consists of two phase displaced fields which turn the motor shaft to rotate.

Disadvantage very small starting torque, low efficiency

Advantage - Suitable for small devices which require low starting torque

Applications - Relays, Hair dryers, Table fan

6.2 Universal motor connection

Low milwaukee full hand held grinder

M 18 FGA 120 x PD code 4026 92011 8990201

18V n = 2500 rpm of max 125mm, find data sheet of milwaukee grinder

Spindle Ø32 M18 R = 10.2kΩ

Winding = 1000W

9-12 min run time 1300 watt on 12Ah

view milwaukee m18 cord voltage testing video

Sar = 794W

Motor 480W

Cutter 480W

Angle grinder power = 153W

voltage = 18V

current = 8.5A

$$R = \frac{18}{8.5} = 2.11\Omega$$

Online Research

3.125kW

PIP

132.2W

mill 38W

Angle cutter/grinder 153W

$$I = \frac{153}{18} = 8.5A$$

MILWAUKEE Full Hand held grinder simulation video + data sheet + Tools in workshop (name plate)

Earth Resistance

12 Tester 500V

Insulation Resistance A-E N-E
12 Tester 500V $\infty \Omega$

Winding Resistance calculation from data

voltage = 18V Power = 153W
current = 8.5A current = $\frac{153}{18} = 8.5A$

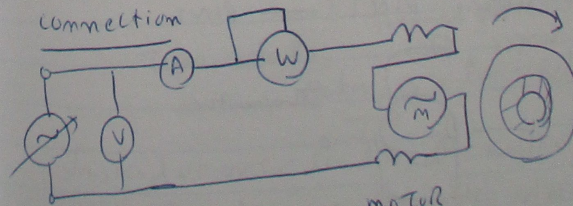
Shaft freely - 70%

$$\text{Resistance} = \frac{\text{voltage}}{\text{current}} = \frac{18}{8.5} = 2.11\Omega$$

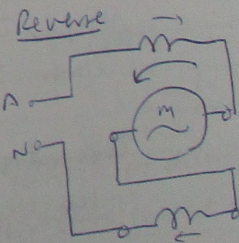
name plate details

Power = 153W. Power factor = —, voltage = 18V dc, current = 8.5A
Efficiency = — No of poles = 2 Speed = 8500 rpm

$$P_{out} = \frac{2\pi n T}{60} \rightarrow T = \frac{P_{out} \times 60}{2\pi n} = \frac{153 \times 60}{2 \times 3.1416 \times 8500} = 0.123 \text{ N-m}$$



Power = 153W
current = 8.5A
voltage = 18Vdc
Speed = 8500 rpm



① List the main components that make up a universal motor frame and stator.

A universal motor consists of a stator on which the field poles are mounted. Field coils are wound around the field poles. The rotating armature has straight or skewed slots and a commutator with brushes resting on it.

② What is the purpose of the commutator in universal motor? The commutator is used to reverse the direction of the current flow in the armature windings as the rotor rotates.

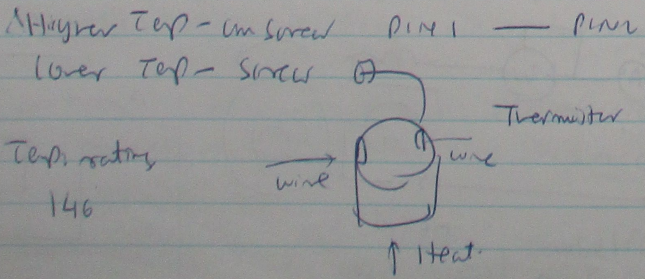
③ What is the purpose of the brushes in a universal motor? The brush conducts electrical current between the stationary wires (stator) and the rotating wire (rotor) of motor.

④ What is the purpose of the bearings in a universal motor? To support and locate the rotor to keep the air gap small and consistent and transfer the loads from the shaft to the motor.

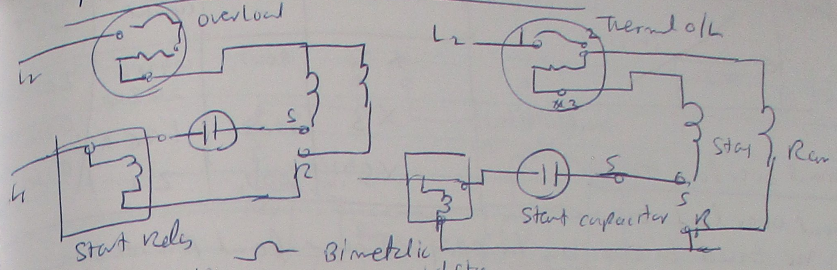
⑤ Applications: Table fans, Hair dryers, Grindmeter, portable drill machines.

⑥ Torque production in universal motor.

The windings are connected in series with in universal motor and the DC (or) AC is supplied. As a result, magnetic fields develop around the armature and field winding. The reaction between series magnetic and armature fields forcefully forms unidirectional torque and causes the shaft to rotate.



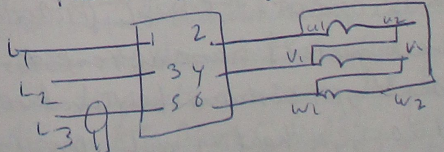
7.2.1 motor Thermal over load protection



Exposed Terminals	Symbol	Risk	Control
Wrong voltage applied to starter	A	m	Test terminals before touching, cover terminals
Electrical current leak to body	B	m	Test motor insulation resistance
wrong connection / phase out / Line to Line fault	A	m	correctly do the connection

Name Plate Detail

Power 44W, Power factor 0.387, Line voltage = 415V
 Line current 1.6A, Speed 1365 rpm, Insulation class 'F'
 Full load Torque 0.3 Nm.



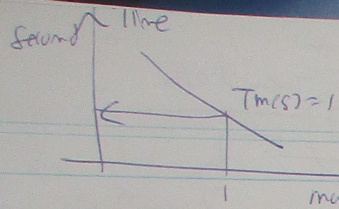
Tong starter

view the Eaton Thermal load setting video

Follow Red Arrow Thermal overload 2s
 Type details Eaton over load Relays

Setting 3s (multiple 30 seconds)

Instead of over loading the motor, due to risk of damage view the demonstration video view Eaton time current curve Page 27



$t = \text{multiplier}$	LOA (%)	Line current	Trip Time
X 2	200%	$0.4232 = 0.24A$	2 sec
X 3	300%	1.26 A	0.2 sec
X 5	500%	2.1	0.1 sec

Thermal over load cooler

- without over load heater will be forced to stop by tripping of over load protection device at normal current.
- Thermal over load device is set too high
- The over load protection device fails to cut off the supply causes continuous flowing of over load current into motor and motor will be burnt out.
- Two scenarios can result in a motor becoming overloaded
- Mechanical overload - motor shaft is carrying too much mechanical load beyond its capacity
- Electrical overload - Fluctuation voltage, under voltage causing motor to draw more current to carry the load
- Risks to a motor during an extended over load condition
- Failure of motor insulation
- Turn to turn short / phase to phase short circuits
- Burning out of supply wires to motor.

operating principle of Thermal over load

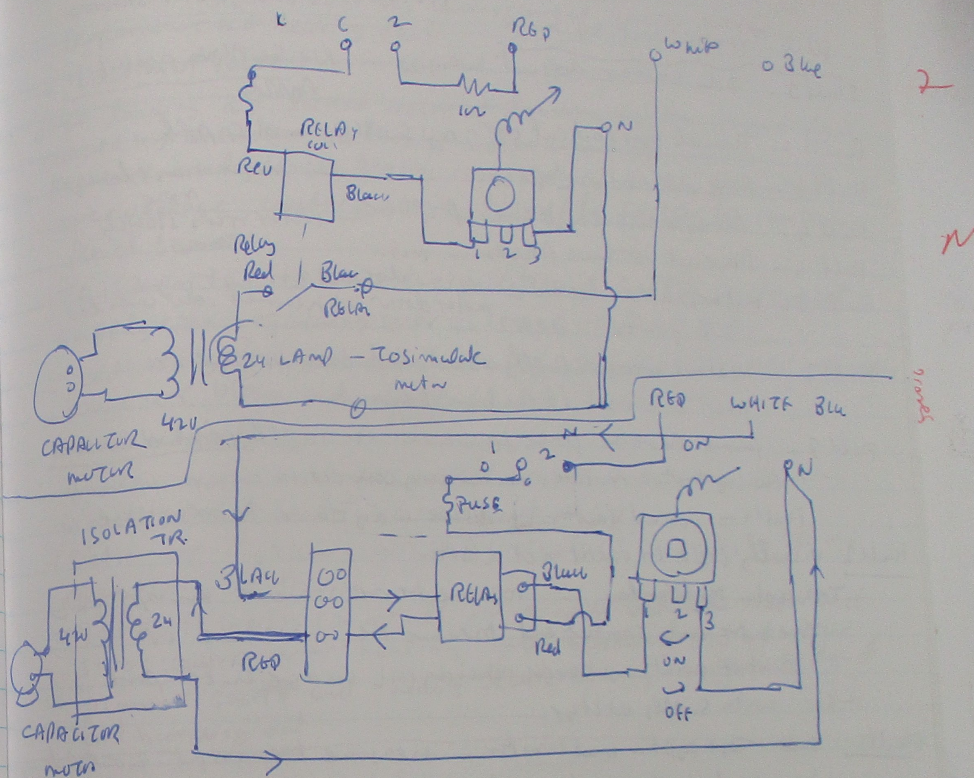
The coefficient of expansion is one of the basic properties of any material. Two different metals have different linear expansion causing bending at certain temperature. When a bimetallic strip is heated up by a heating coil carrying over current of the system it bends and makes normally open contacts / or / open normally close contact.

AS 3000/2013

motors are protected against over load and over temperature AS 3000 clause 4.13.2 and 4.13.3

- xx Exposed terminal @ it Test terminal before touching over terminal
- wrong voltage applied to start a m only 420 34 is applied
- Electrical current leak to body 3 m Test motor insulation resistance
- wrong connection phase out L-L fault a m correctly do the connection

7.2.2 motor Thermistor protection



- Energize the motor
- motor control circuit relay is energized when temperature is not the value of setting of thermostat. motor runs
- When temperature reaches the thermostat setting value, thermostat cuts off the power supply to control the circuit relay coil. Relay coil cuts off the supply to motor. motor stops
- when circuit thermistor
- Relay circuit is cut off. Relay coil deenergized - motor stop
- Thermistor relay vs bimetallic type thermal overload
- Thermistor relay can accurately control the motor energizing circuit without needing to motor overload.
- Disadvantage of using Thermistor relay
- When power supply to energizing circuit is unavailable (or) failure of energizing circuit, motor operation can also be disturbed.
- PTC rather than NTC when temp rises, PTC cuts off the supply which is more relevant to motor operation as motor is overloaded, temp rises

44 watt, 41-5V, 1865 rpm
42V control circuit, motor starter

10.3 Troubleshoot of motor

- 1 Fault 1 - DOL starter does not energize - No switches on at supply
- 2 Fault 2 - Thermal overload cut off - no switch on at supply
- X3 Fault 3 - Phase out of one phase - motor runs slowly
- X3 Fault 4 - Reverse polarity of one phase - motor runs slowly
- 4 Fault 5 - Phase out of two phases - motor does not run
- 4 Fault 6 - motor shaft is locked - motor draws high current, does overheat and jammed
- 5 Fault 7 - Neutral wire at supply is out and over voltage in phase occurs - it can burn the motor
- X6 Fault 8 - ~~Phase~~ Reverse phase sequence in supply connection causes motor rotates in wrong direction.
- X7 Fault 9 - Ground fault - measure wdg to earth resistance.
- ✓ Fault 10 - visually check the operation of starter.
 - Test eqpt - multimeter, - measure the resistance of energizing at press the contact and measure the resistance of contact points, check holding coil voltage compare - it with supply voltage.
- ✓ Fault 11 - Test eqpt - multimeter - measure the input & output terminal of thermal overload connection
 - disengage motor shaft from load
 - Alternatively, reverse the connection of phases to see the direction of rotation of motor. Repeat the step until motor runs smoothly in the right direction
- ✓ Fault 12 - measure motor ~~to~~ phase to N voltage at motor terminal. Reconnect the missing phase
- ✓ Fault 13 - check the load of motor. Rotate motor shaft by hand
- ✓ Fault 14 - measure supply voltage. Check neutral connection at use voltmeter (at switch board)
- ✓ Fault 15 - sequence meter - check the supply phase sequence. use megger to measure motor insulation resistance.
- ✓ Fault 16 - Phase out of one phase in 3φ motor, supply fuse blown out motor draws higher current, slowly grinds measure supply voltage at each phase | Inspect & defuse fuse blown out / replace.

Different types of faults in 3φ motor & control

- over current, over voltage, under current, under voltage, temperature and bearing fault.
- Location of fault
 - over loading and locked rotor at loading system ground fault caused by insulation failure of motor windings
 - phase reversal, single phasing caused at supply terminal
 - over voltage, under voltage at supply system to control panel to motor
- It is important to check the condition of supply voltage at supply side regarding over voltage or phase out.
- load side of circuit components need to be checked regarding loose or blown out fuse at the load side.
- mechanical faults
 - Broken rotor bar or cracked rotor end ring causing vibration and malfunctioning of motor
 - static or dynamic air gap irregularities causing unstable operation of motor
 - Bent shaft which can result in a rub between rotor and stator causing over heating and burning out of motor
 - jammed shaft and heavy load causing motor over load and burning out.

10.4 Troubleshoot of motor

Split Phase motor faulty scenario 1

0.18 kW 240V, 4 poles, 1400 rpm S-320

control - C3. On/Off switch

- view video provided by trainer. (centrifugal switch not working)

Takeout end plate (Hand tool),

check centrifugal switch (ohmmeter) | check contact.

centrifugal switch does not open properly causing start winding

over heating (Location - at centrifugal switch) | Adjust centrifugal switch contact

Split Phase motor faulty scenario 2

0.18 kW 240V, 4 poles, 1400 rpm

circuit breaker, On/Off switch.

view video provided by trainer.

motor winding ground fault.

Test insulation resistance between motor winding and enclosure body. | Megger 500V | Low insulation resistance indicates ground fault.

Test insulation resistance between motor winding and enclosure/body, Megger 500V, low insulation resistance indicates ground fault.

- motor insulation broken causing electrical leakage
- Location - motor winding. Repair the winding.

Capacitor start motor Faulty Scenario 1

0.37kW, 42V, 1400rpm | control - circuit breaker
view the video, Faulty capacitor.

- Disconnect the supply (Hand Tool), disengage the motor from load | open the cover (Hand Tool), take out capacitor / measure capacitance value (capacitance meter) - connect capacitance value.
- measure motor winding resistance | ohmmeter / low resistance
- capacitor faulty, motor terminal box.
- Replace with the same type of capacitor with equivalent capacitance value.

Capacitor start motor Faulty Scenario 2

0.37kW, 42V, 1400rpm
circuit breaker, view the video
centrifugal switch does not open properly causing start winding over heat. Location - centrifugal switch.

Adjust centrifugal switch contacts.

Permanently split capacitor motor - Faulty Scenario 1

0.37kW, 42V, 1400rpm, circuit breaker video
capacitor value is too small

- Disconnect the supply (Hand Tool), disengage the motor from load (Hand Tool), open the cover (Hand Tool), take out the capacitor (measure the capacitance value) (capacitance meter, capacitance value is too small).
- small capacitance value causing not enough torque.
- Location - capacitor.
- Replace the capacitor with correct value as described on its name plate.

Permanently split capacitor motor - Faulty Scenario 2

0.37kW, 42V, 1400rpm
circuit breaker, view the video, testing & rewinding.
one winding of motor is burnt out.

- Disconnect the supply (Hand Tool)
- Disengage the motor from load (Hand Tool)
- open the cover (Hand Tool), measure winding resistance (ohmmeter) winding resistance must be the value exposed in manual.
- Inspect the motor winding (visual)
- one winding of motor is burnt out | In motor winding / Test, inspect, confirm and send it to motor winder.

Capacitor start / capacitor run motor / Faulty Scenario 1

0.37kW, 42V, 1400rpm circuit breaker.

- previous video of capacitor start motor faulty scenario 1
- * Faulty start capacitor

- Disconnect the supply (Hand Tool), disengage motor from load (Hand Tool), take out capacitor (Hand Tool)
- measure capacitance value (capacitance meter) capacitor in terminal box of motor - Replace the capacitor.

Capacitor start, capacitor run motor - Faulty Scenario 2

5.5HP, 230V | control circuit breaker
view the video.

Description - old and torn components.

- Dismantle the motor (Hand Tool), Test and check the components (visual / ohmmeter), Bring the replacement component (Hand Tool).
- Assemble the motor (Hand Tool).
- Test run the motor (voltage and current value)
- overall check, find the damage, torn components.
- The whole motor / replace the torn components.

Universal motor - (Faulty Scenario 1)

153W, 12V, 8500rpm

Hand button, view universal motor repair video 1
wormout bearing