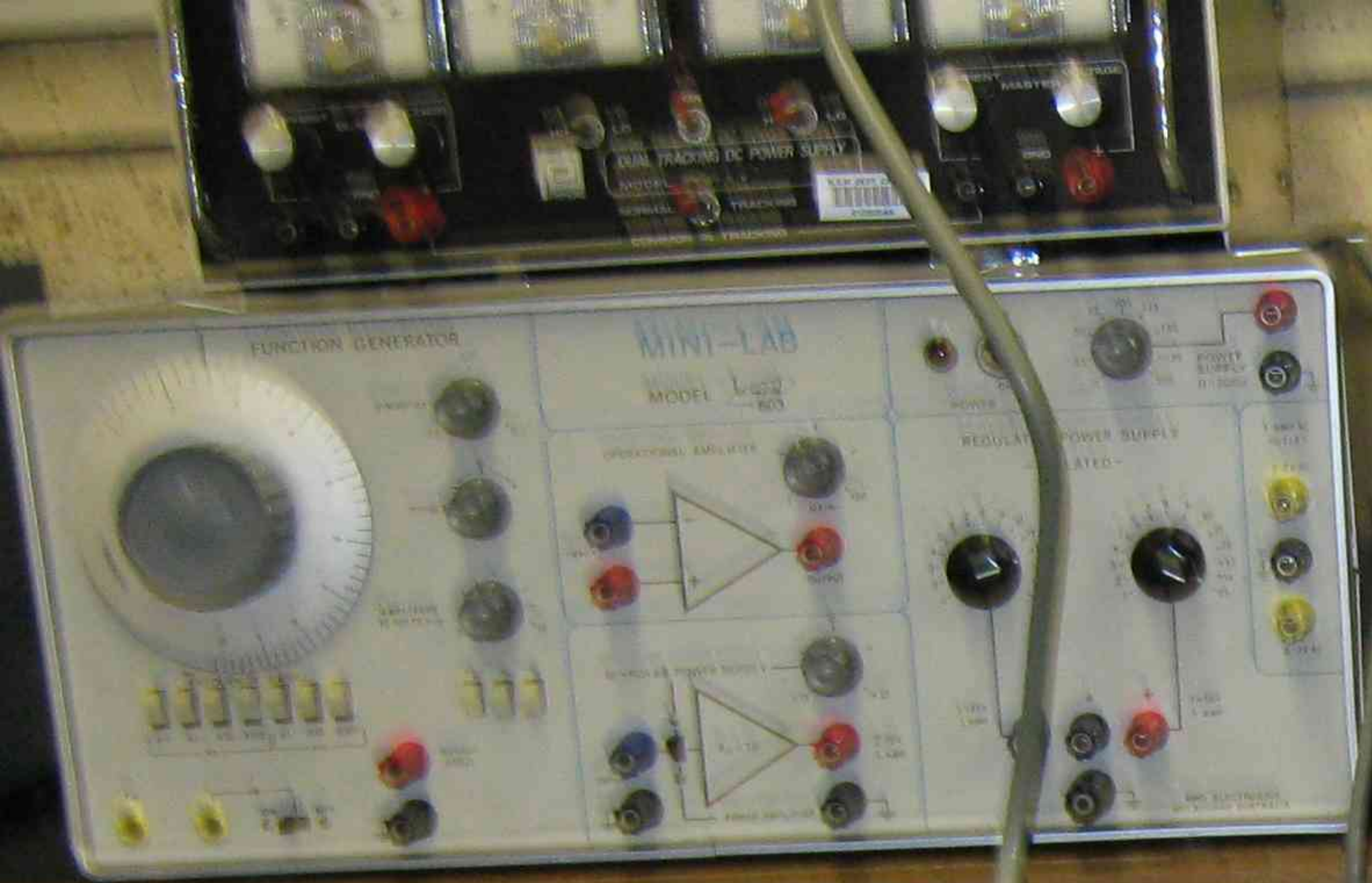


MINI-LAB MODEL 602

FUNCTION GENERATOR

OPERATIONAL AMPLIFIER

REGULATED POWER SUPPLY

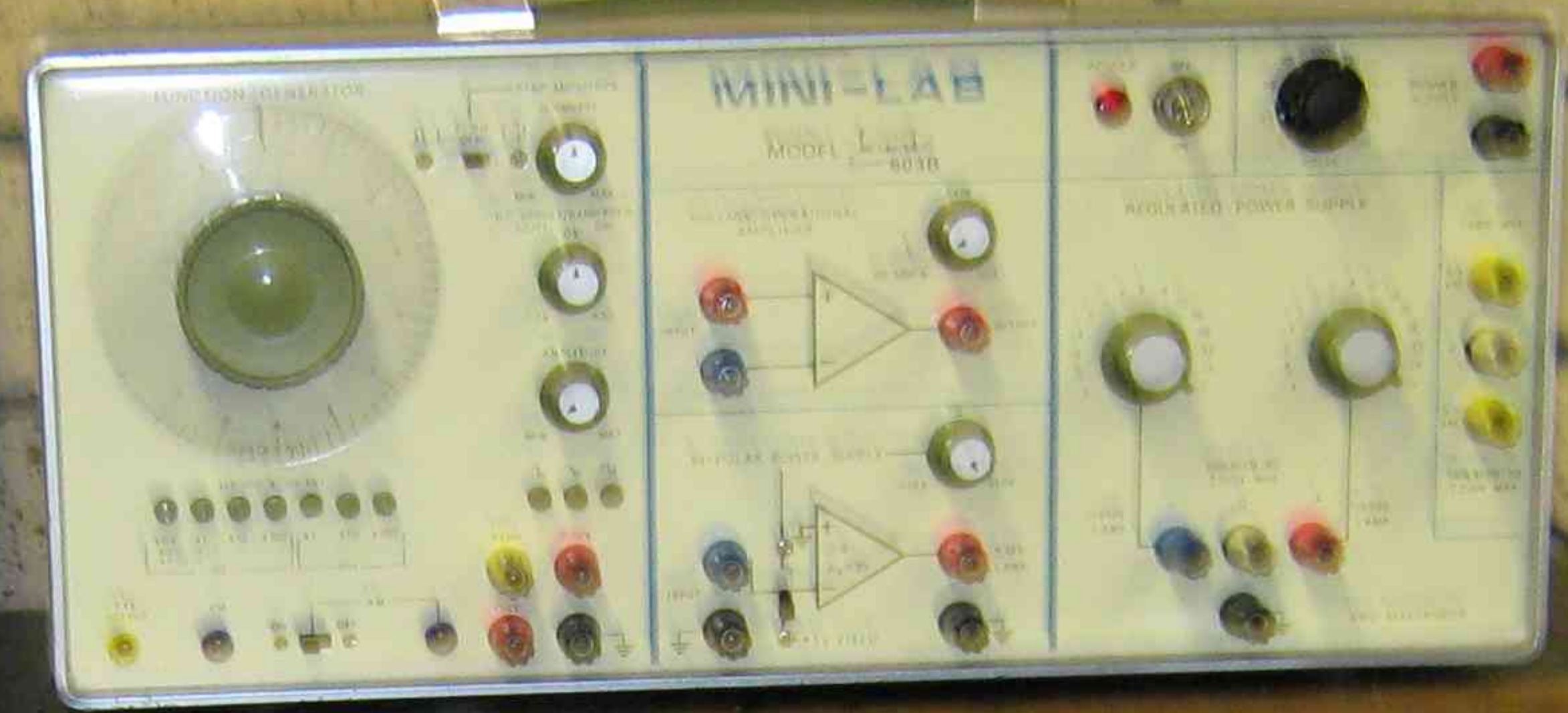


MINI-LAB MODEL 603B

FUNCTION GENERATOR

OPERATIONAL AMPLIFIER

REGULATED POWER SUPPLY



3 PHASE 41-5/24V SUPPLY

ISOLATING SWITCH

A N E



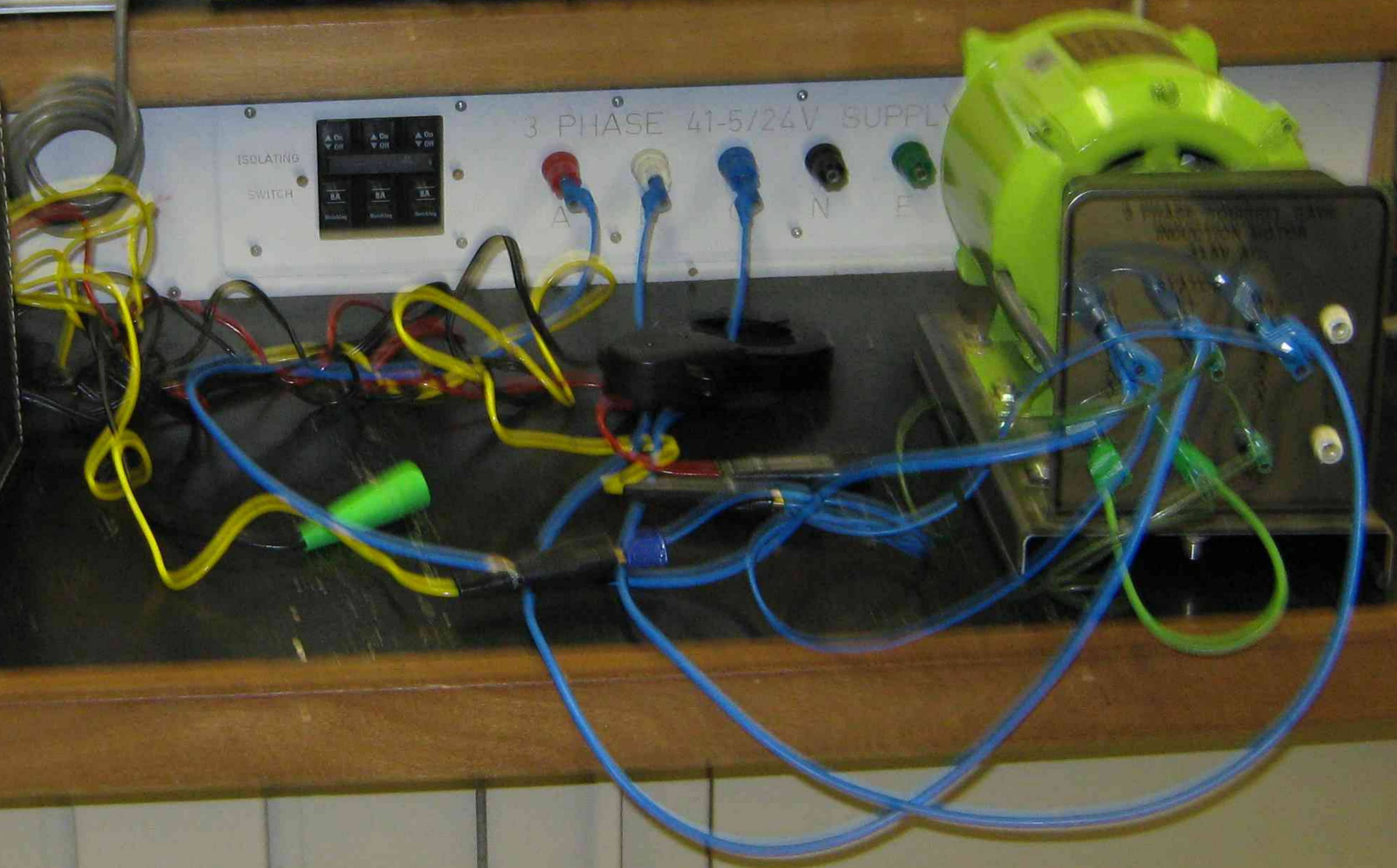
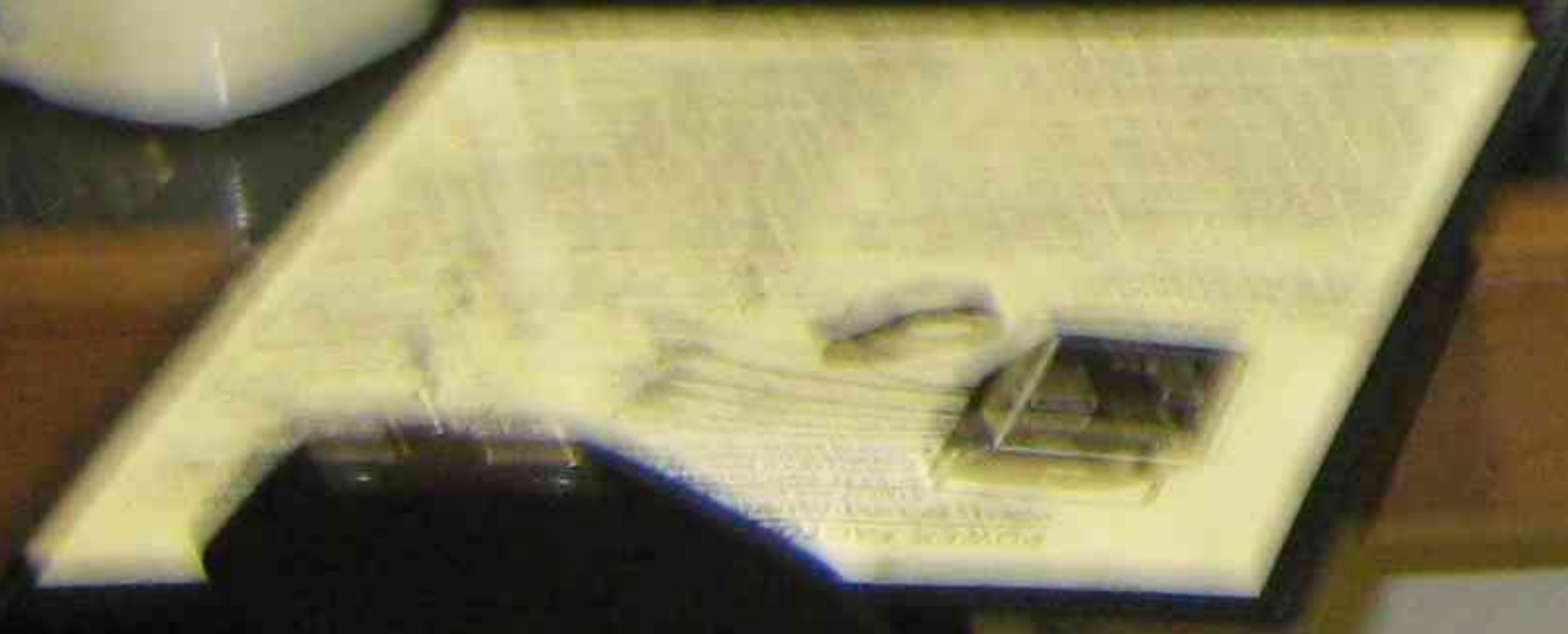
AMPROBE MODEL PF1050

VOLT-AMP POWER FACTOR

ELECTRICAL ENGINEERING CERTIFICATE

PLANT NO: 272740

003



**DUAL TRACKING DC POWER SUPPLY**  
KADDELL PP-30-R-2  
NORMAN TRACKING  
COMMON IN TRACKING

**FUNCTION GENERATOR**  
**MINI-LAB**  
MODEL 8038

**OPERATIONAL AMPLIFIER**  
GAIN 100V  
INPUT OUTPUT

**REGULATED POWER SUPPLY - ISOLATED**  
POWER SUPPLY 0-200V  
1 AMP 5C OUTLET  
2-5V AC  
0-3V AC  
A-3V AC

**BI-POLAR POWER SUPPLY**  
BI-POLAR OPERATIONAL AMPLIFIER  
BI-POLAR POWER SUPPLY  
POWER SUPPLY  
1-15V 1 AMP  
1-15V 1 AMP

**FUNCTION GENERATOR**  
**MINI-LAB**  
MODEL 8038

**OPERATIONAL AMPLIFIER**  
BI-POLAR OPERATIONAL AMPLIFIER  
BI-POLAR POWER SUPPLY  
BI-POLAR POWER SUPPLY  
1-15V 1 AMP  
1-15V 1 AMP

**AMPROBE®**  
MODEL: PF1050  
VOLT/AMP/POWER FACTOR

ELECTRICAL ENGINEERING  
CERTIFICATE  
PLANT NO. 272720

LEADING PF  
INDICATOR

24.7

POWER FACTOR  
METER

**3 PHASE 415/240V SUPPLY**

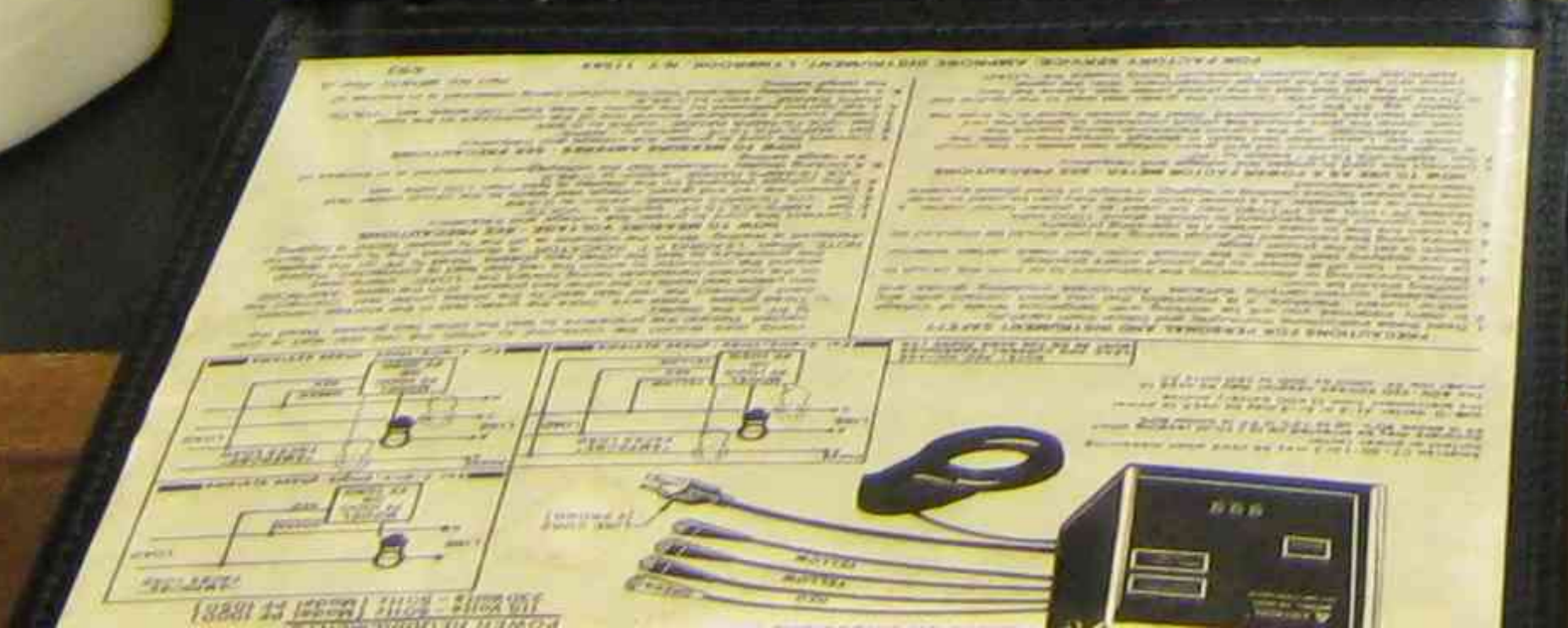
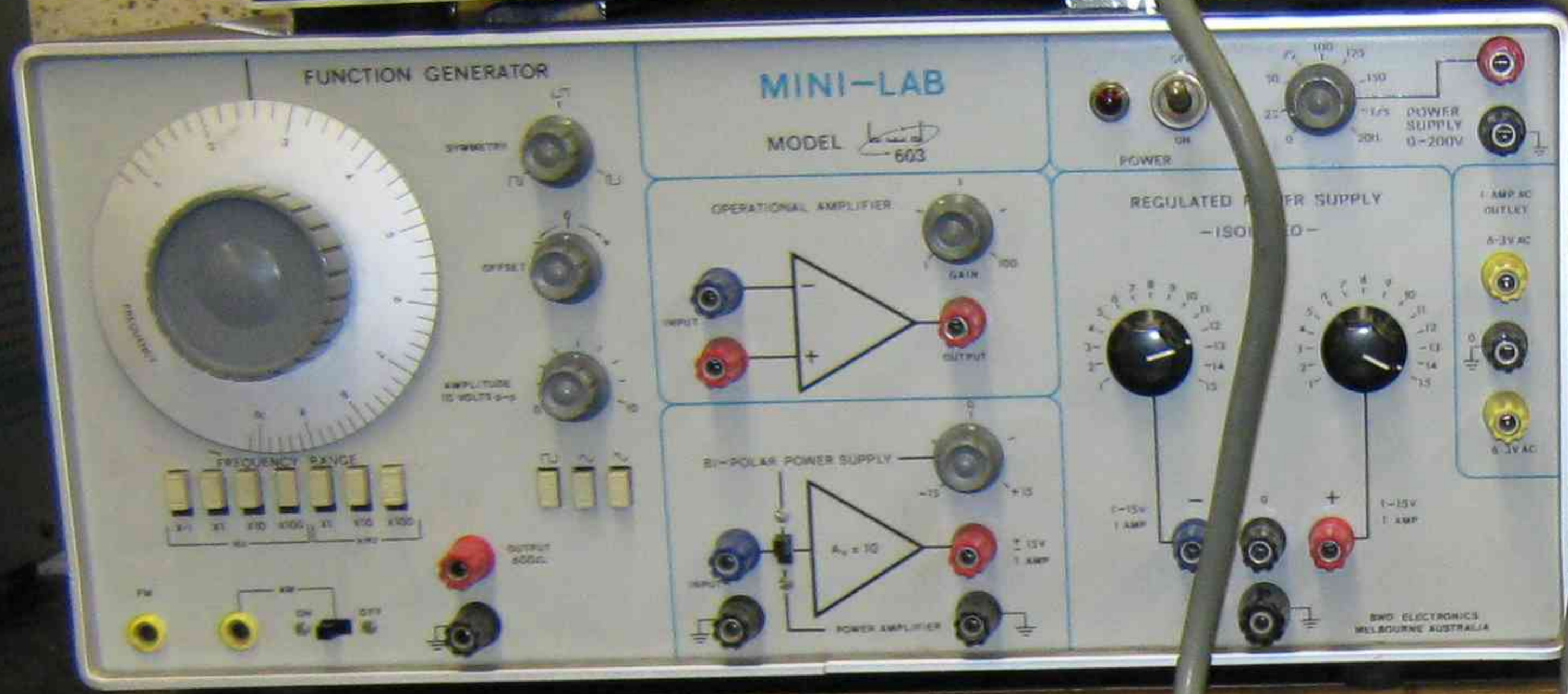
ISOLATING SWITCH

A B C N E

**3 PHASE MOTOR**

Wiring setup for the three-phase motor experiment, featuring a black current transformer, a power factor meter, and various colored cables (blue, yellow, red, black) connecting the motor, power supply, and meter.





MINI-LAB MODEL 603

OPERATIONAL AMPLIFIER

BI-POLAR POWER SUPPLY

POWER AMPLIFIER

REGULATED POWER SUPPLY - ISOLATED -

POWER SUPPLY

FUNCTION GENERATOR

MINI-LAB MODEL 603B

VOLTAGE/OPERATIONAL AMPLIFIER

BI-POLAR POWER SUPPLY

REGULATED POWER SUPPLY

AMPROBE MODEL: PF1050

VOLT/AMP/POWER FACTOR

ELECTRICAL ENGINEERING CERTIFICATE

PLANT NO. 272720

LEADING P.F. INDICATOR

24.7

3 PHASE 415/240V SUPPLY

ISOLATING SWITCH

A B C N E

3 PHASE MOTOR

POWER FACTOR METER

MODEL: PF 1050 (50 Hz)

LEADING P.F. INDICATOR

**FUNCTION GENERATOR**  
MINI-LAB  
MODEL 603

OPERATIONAL AMPLIFIER  
BI-POLAR POWER SUPPLY

REGULATED POWER SUPPLY  
- ISOLATED -

POWER SUPPLY  
0-200V

**FUNCTION GENERATOR**  
MINI-LAB  
MODEL 603B

VOLTAGE/OPERATIONAL AMPLIFIER  
BI-POLAR POWER SUPPLY

REGULATED POWER SUPPLY

POWER OFF

POWER SUPPLY

**AMPROBE®**  
MODEL: PF1050  
VOLT/AMP/POWER FACTOR

ELECTRICAL ENGINEERING  
CERTIFICATE  
PLANT NO. 272720.

LEADING PF  
INDICATOR

VOLTS/AMPS RANGE  
0-999

AMPS PF  
VOLTS

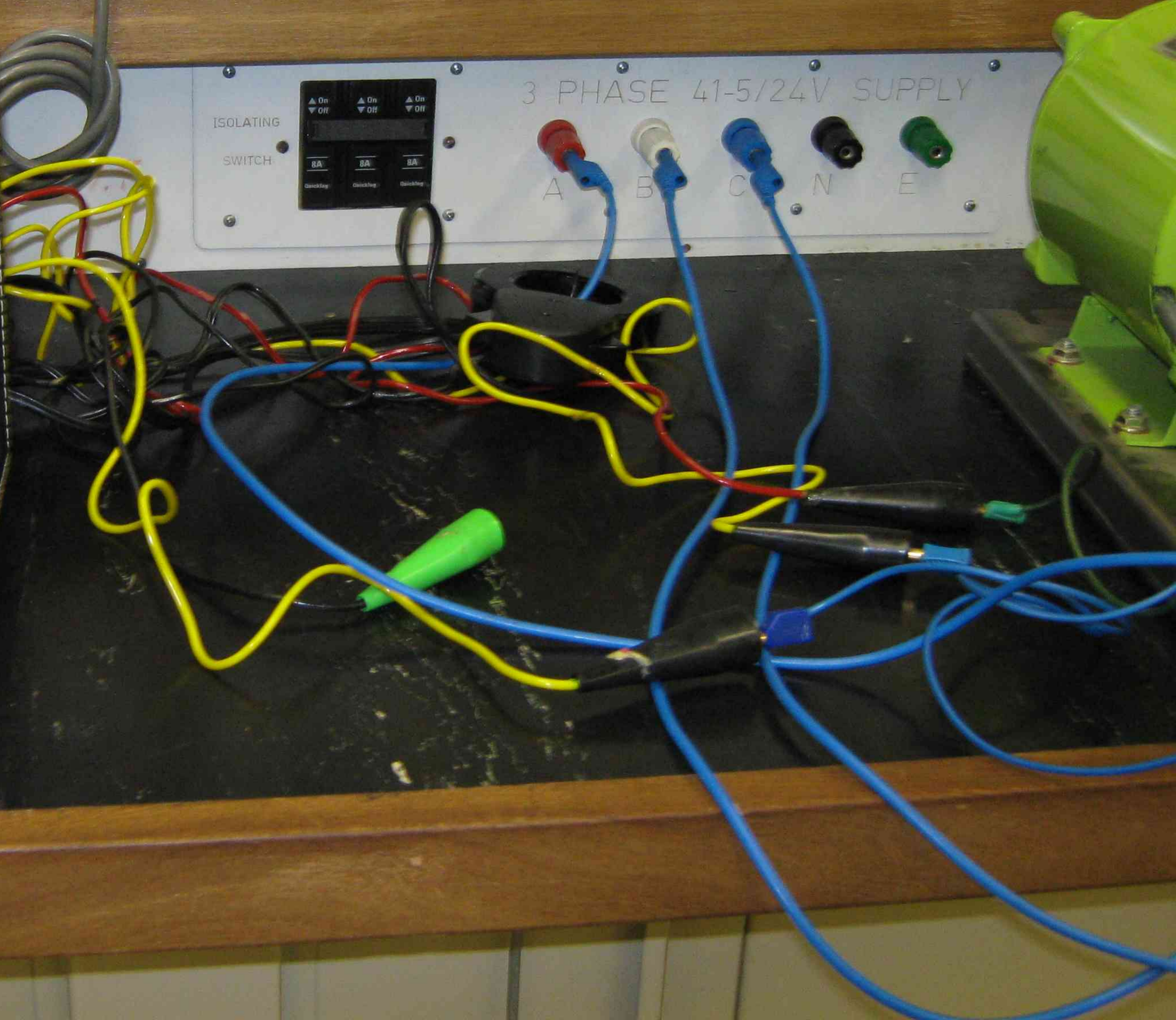
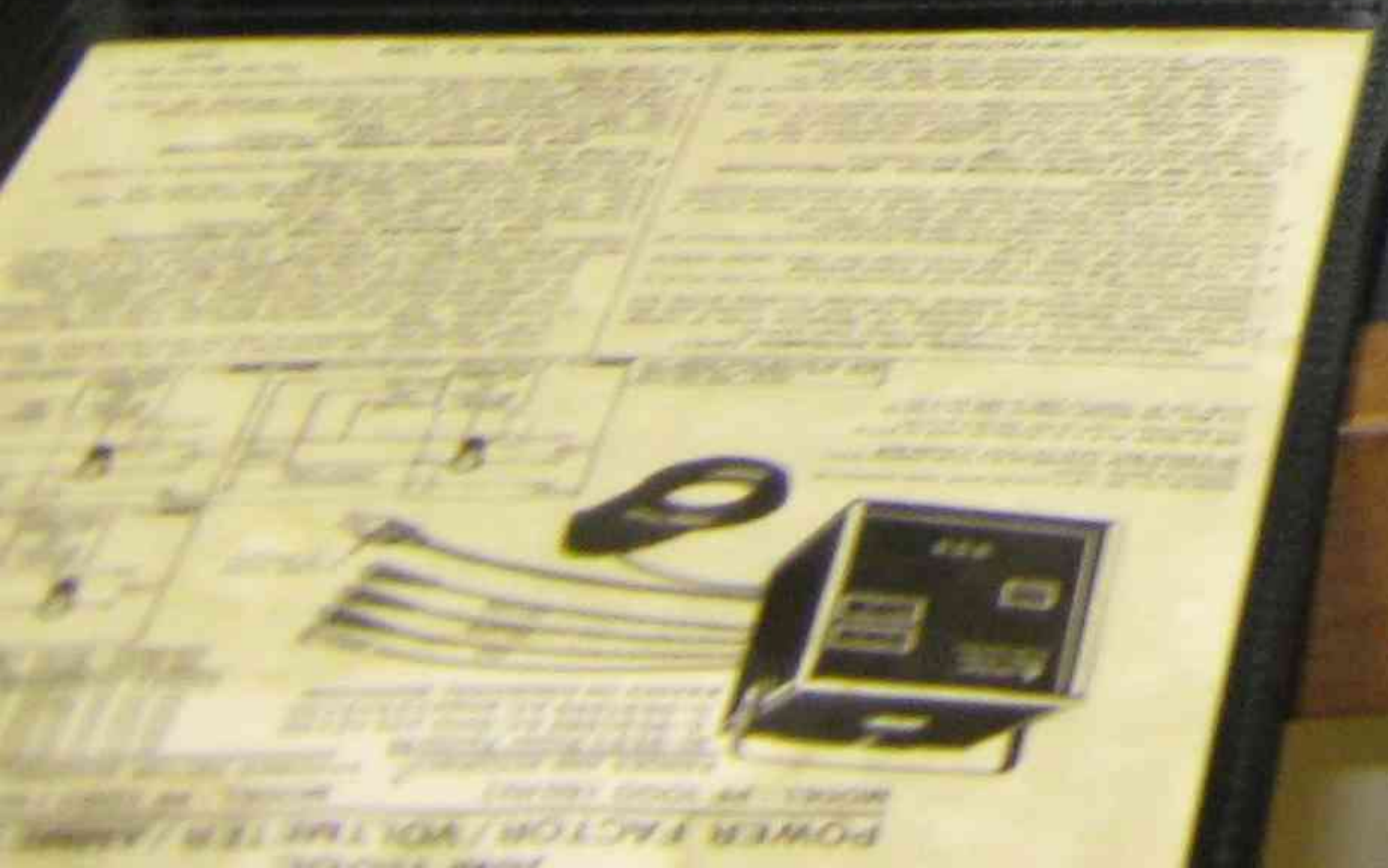
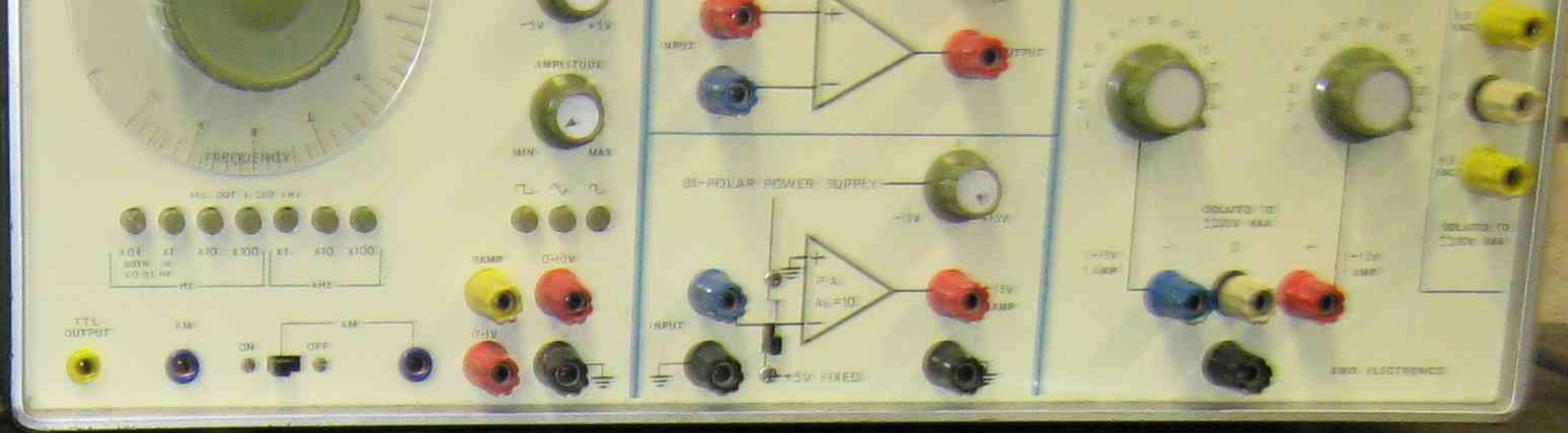
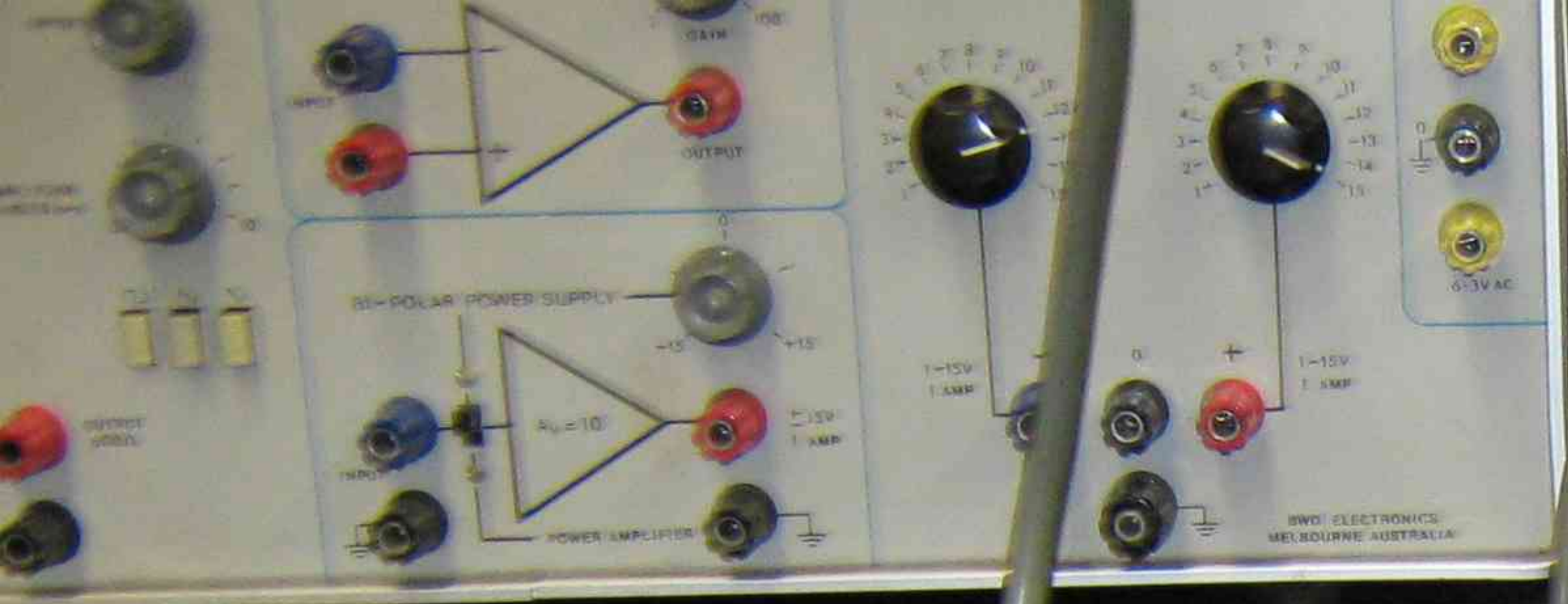
00.1

**3 PHASE 415/240V SUPPLY**

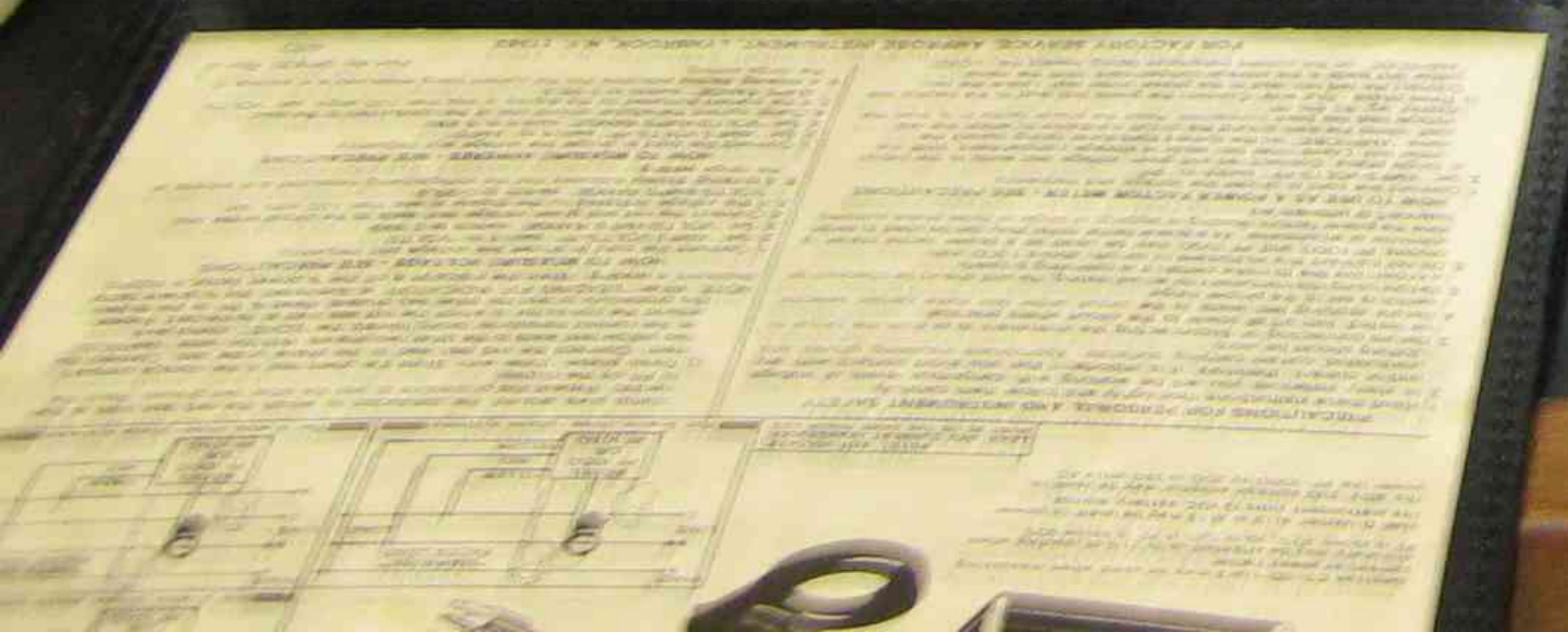
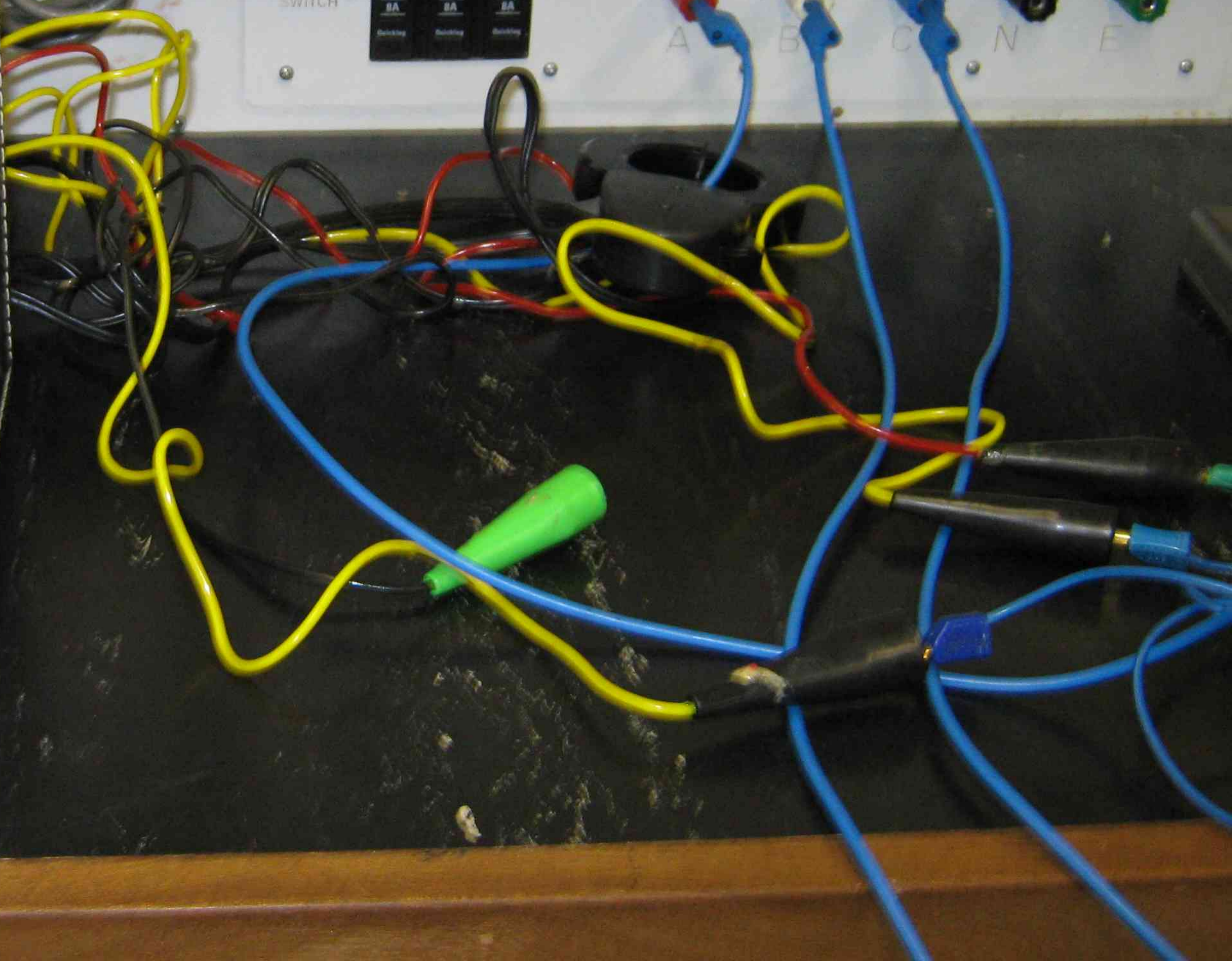
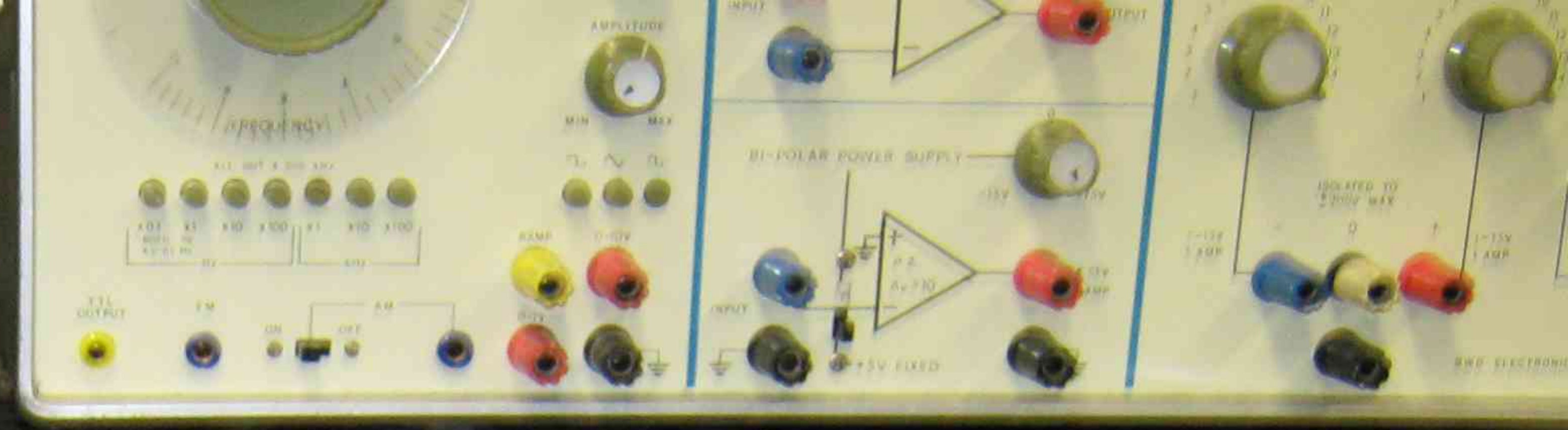
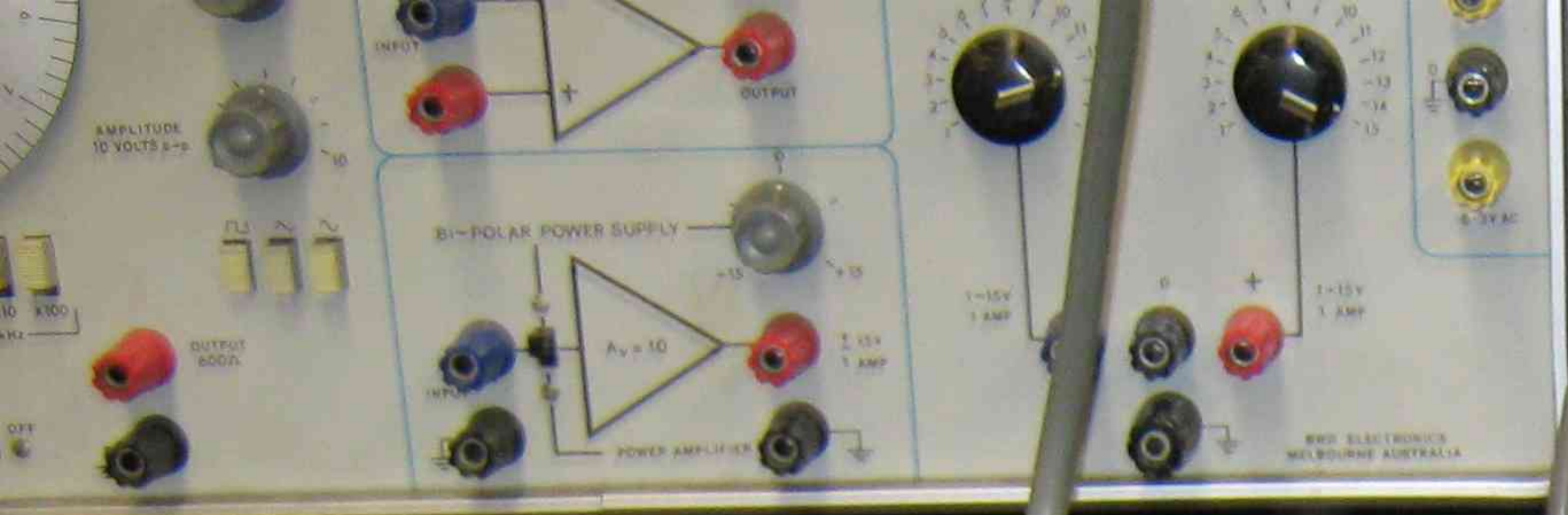
ISOLATING SWITCH

A B C N E

Technical manual or schematic diagram for the Amprobe PF1050 meter, showing wiring diagrams and specifications.





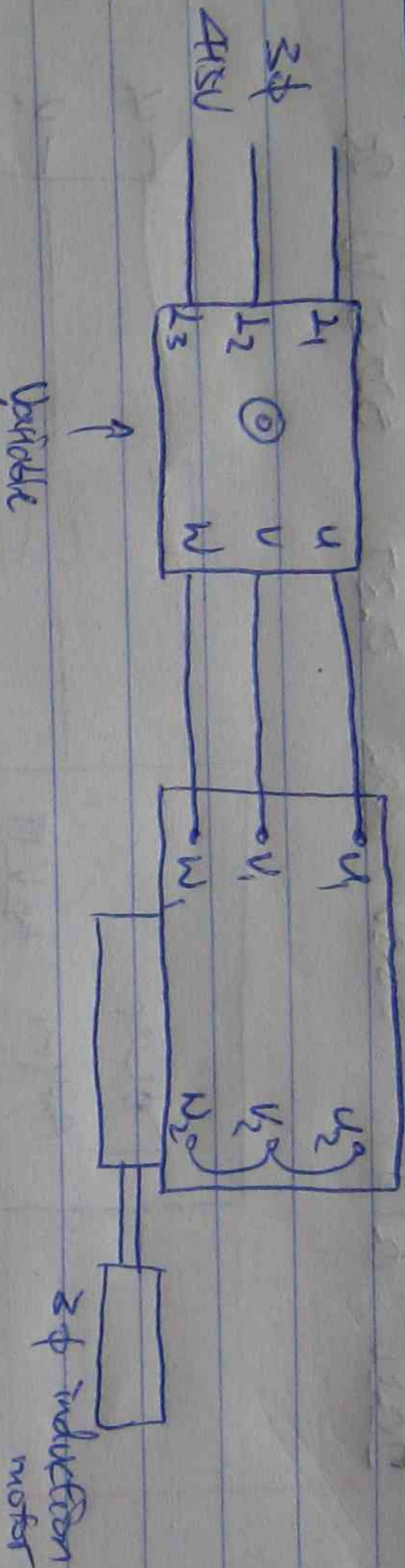




Kekun Chen

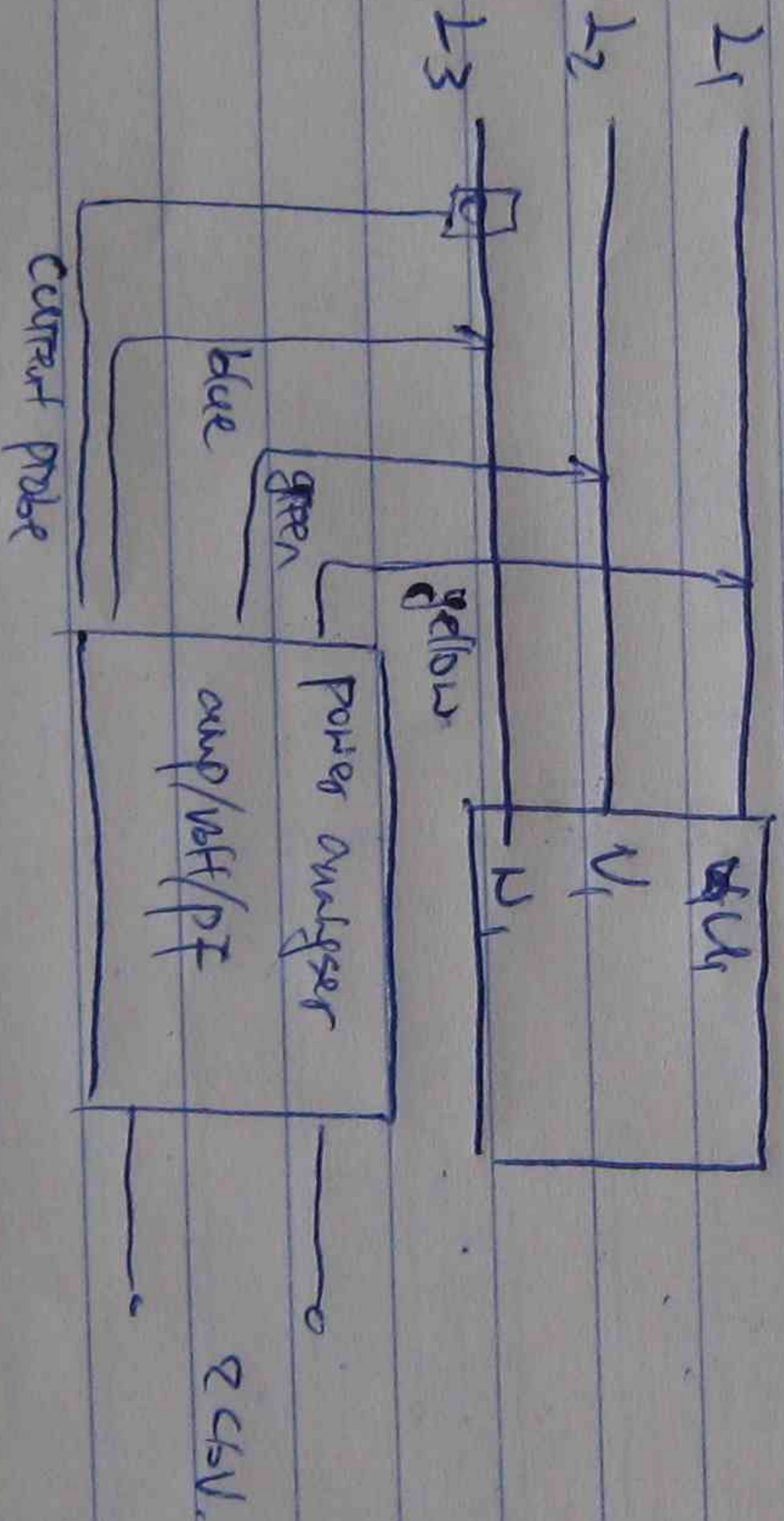
Kekun Chen

LAB 4 3 $\phi$  Induction motor variable speed drive.



Frequency increases, speed of the motor increases.

Lab 5, 3 $\phi$  Induction motor power/torque measurement & no load test



Phase Resistance

$$W_1 - W_2 = 4.3 \Omega$$

$$U_1 - U_2 = 4.3 \Omega$$

$$V_1 - V_2 = 4.3 \Omega$$

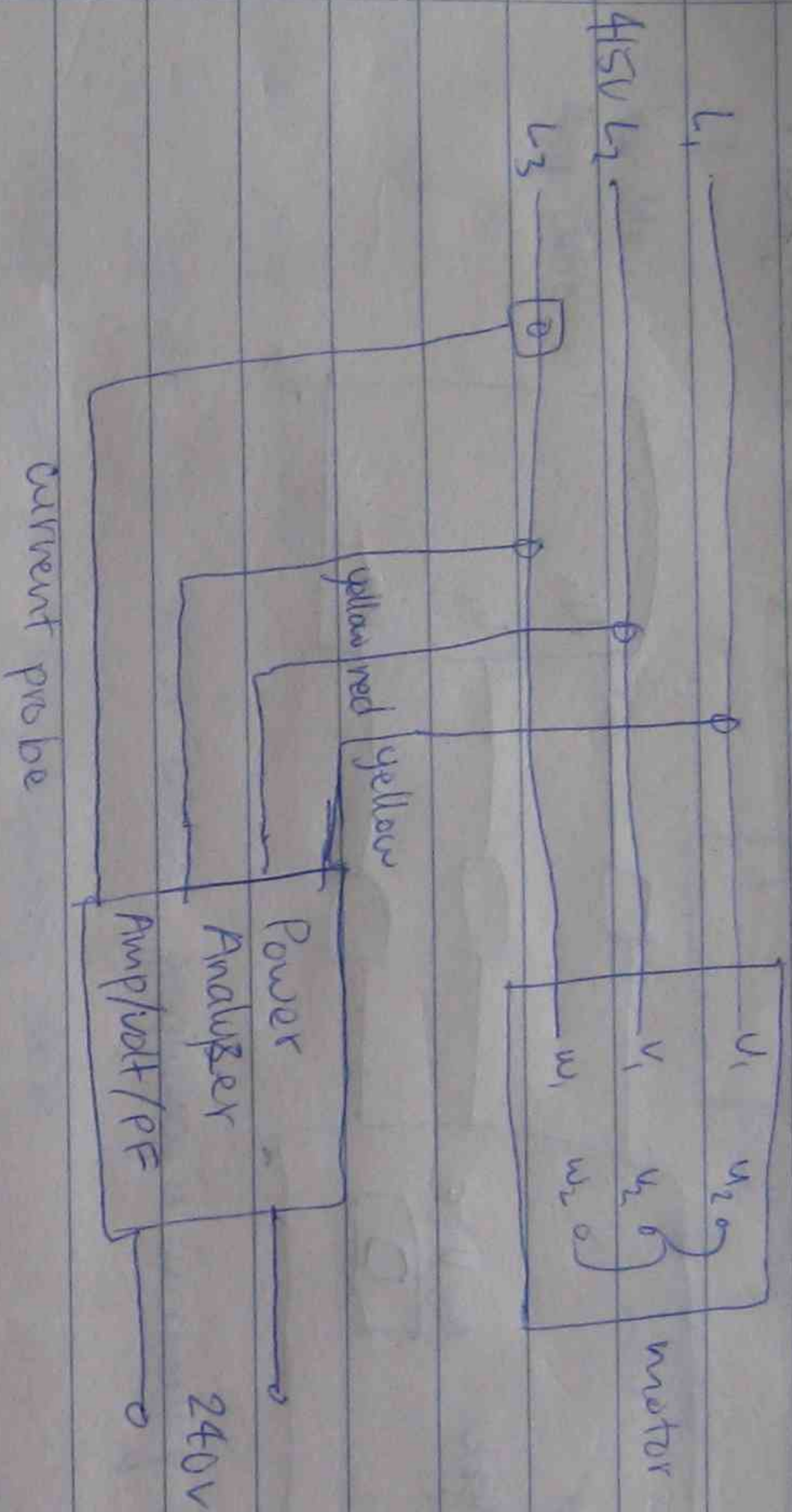
$$A_{mp} = 0.1 A$$

$$U_{\text{phase}} = 25.5 V$$

$$PF = 68.3$$

Lab 5 3  $\phi$  induction motor power / torque measurement and no load test

1. Merge the phase ~~resistance~~ resistance of 3  $\phi$  motor winding
2. connect the given circuit.

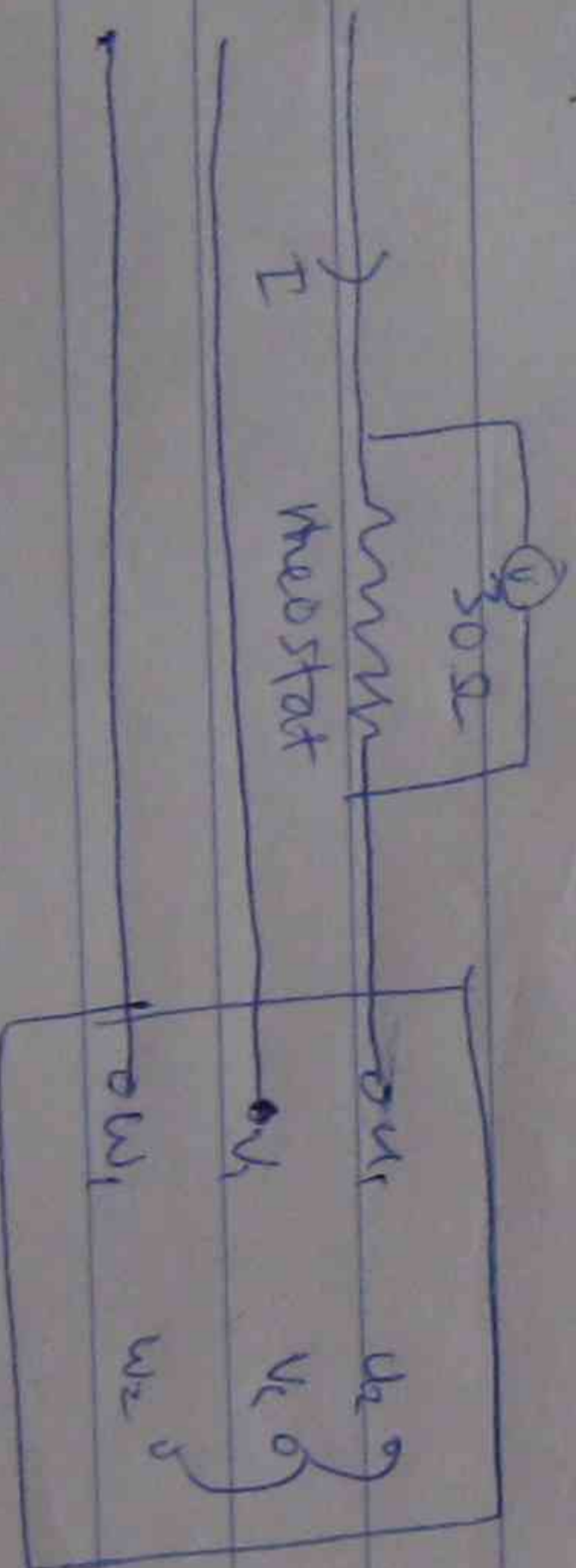


3. Run the motor and measure amp/volt/PF.

$V_{(EMU)}$	$I$	$SNL = \frac{V}{I}$	$Q$	$PF = \cos \theta$	$R_{NL} = \frac{3V \times PF}{\text{power}}$	$Q_{NL} = \sqrt{S_{NL}^2 - P_{NL}^2}$	$T = \frac{\text{Power} \times 9.5}{\omega_s}$
25.5V	0.1A	25.5V	68.3	0.37	522.5W	25	

read  $m_s$  from Name Plate

If supply current is too low



Phase Resistance

$$V_1 - V_2 = 4.3 \Omega$$

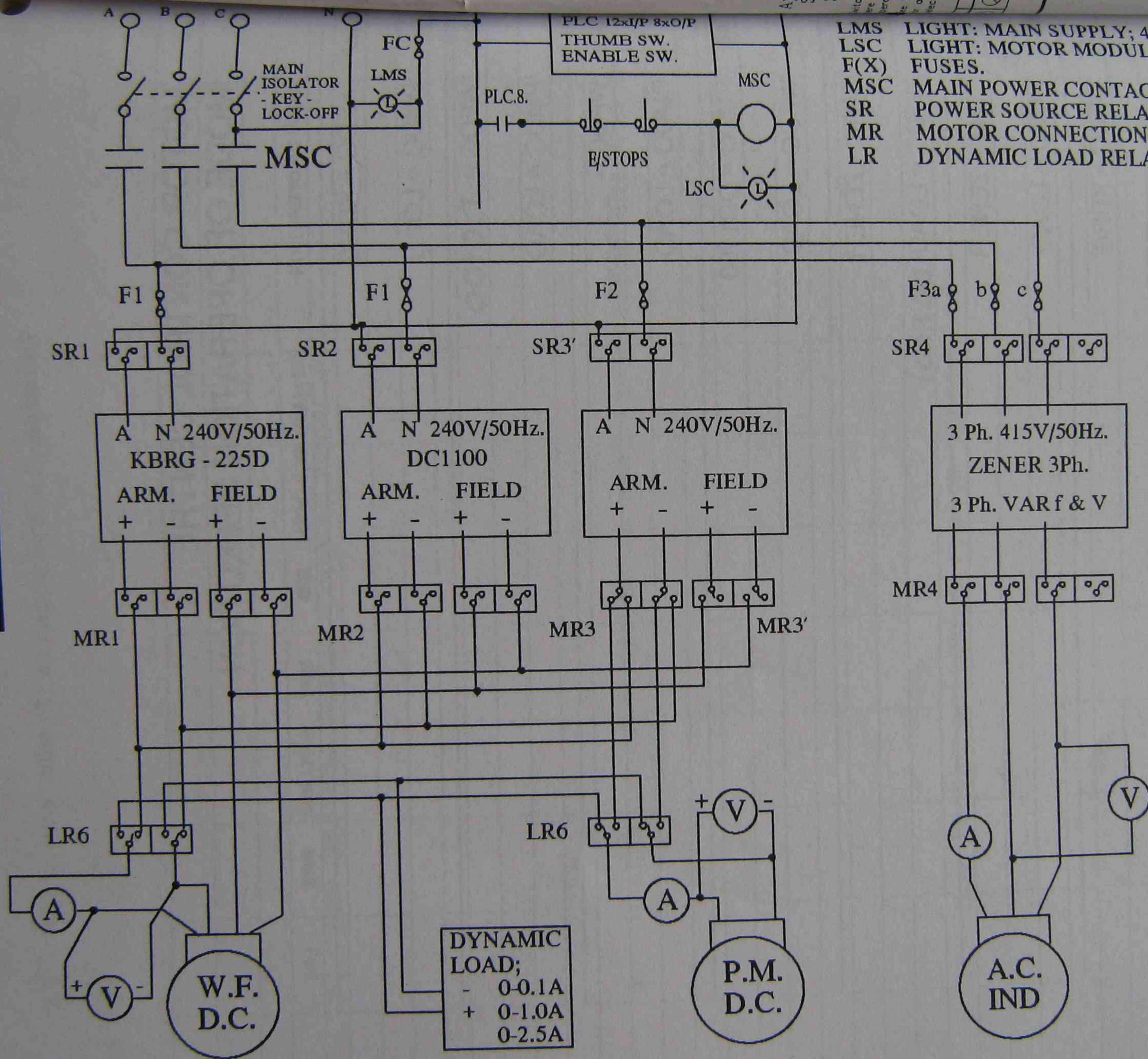
$$V_1 - W_2 = 4.3 \Omega$$

$$W_1 - W_2 = 4.3 \Omega$$

$$I = \frac{V}{30\Omega}$$

By pass rheostat TB measure PF, by pass rheostat

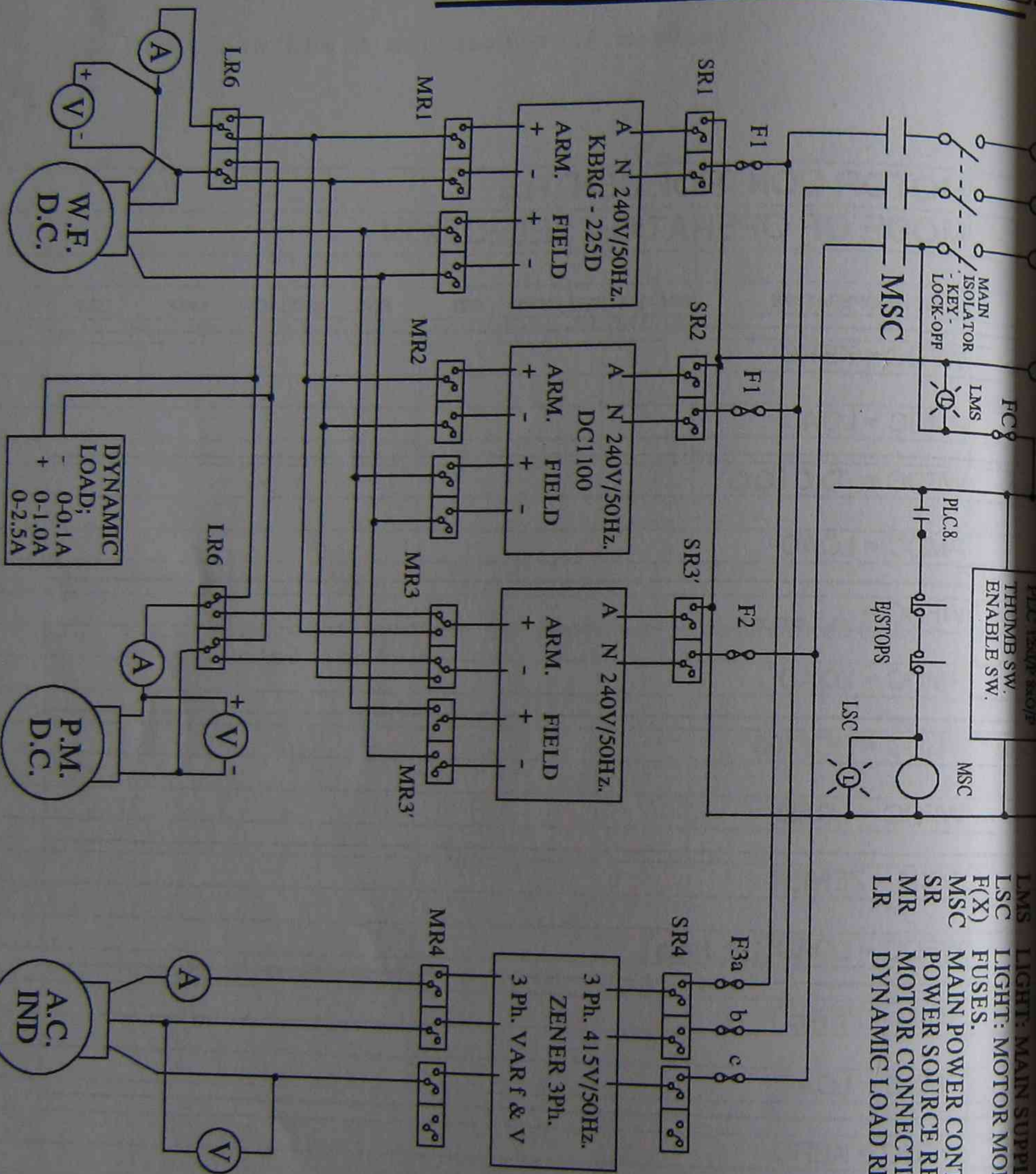
# MOTOR CONTROL CENTRE.



- LMS LIGHT: MAIN SUPPLY; 415V/50Hz.
- LSC LIGHT: MOTOR MODULE ENERGISED.
- F(X) FUSES.
- MSC MAIN POWER CONTACTOR.
- SR POWER SOURCE RELAYS.
- MR MOTOR CONNECTION RELAYS.
- LR DYNAMIC LOAD RELAY.

Application Selection Switches  
 Switch positions are for static operation.  
 At the tables alternative switch positions.

# MOTOR CONTROL CENTRE



LMS LIGHT: MAIN SUPPLY: 415V/50Hz.  
 LSC LIGHT: MOTOR MODULE ENERGISED.  
 F(X) FUSES.  
 MSC MAIN POWER CONTACTOR.  
 SR POWER SOURCE RELAYS.  
 MR MOTOR CONNECTION RELAYS.  
 LR DYNAMIC LOAD RELAY.

## ZENER 3 Ph. AC DRIVE - VSC

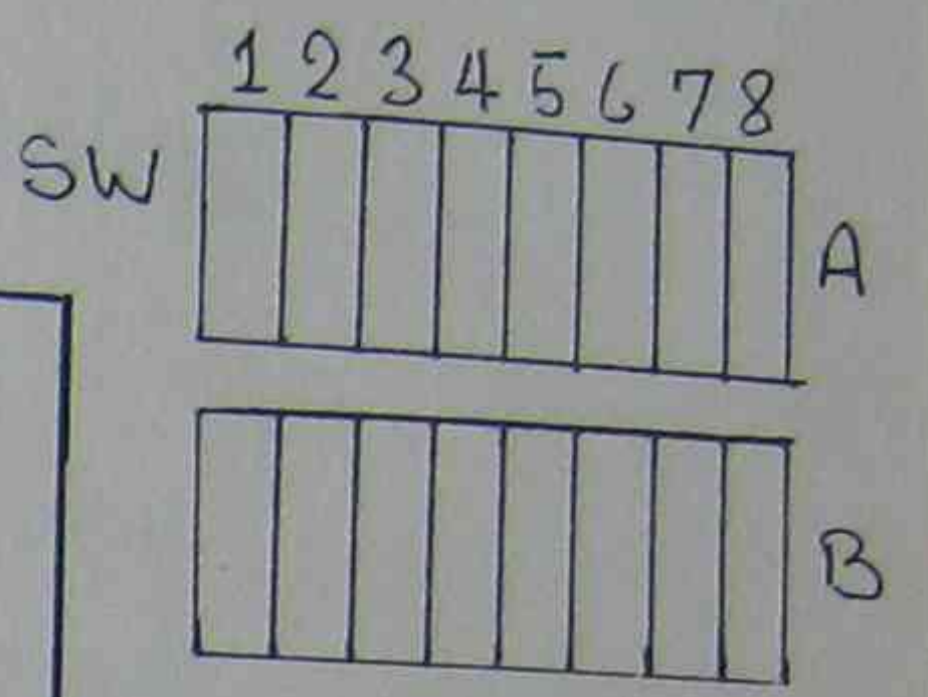
### DIP SWITCH SETTINGS

Switch A		
	Run Mode	Status Relay Mode
	Fault Mode	
	Zero Speed Mode	
	Standard Motors inc. Overdrive	* Volts/Hertz Ratio
	Non Standard Motors	
	Non Standard Motors	
	Not Fitted	* Braking Module Option
	Fitted	
	High	Start Boost Range
	Medium	
	Normal	
	Low	

Switch B		
	50 Hz (60 Hz)	Output Frequency Selection
	75 Hz (90 Hz)	
	100 Hz (120 Hz)	
	15 - 150 seconds	Accel/Decel Range (time to go from 1 Hz to 50 Hz)
	0.75 - 15 seconds	
	1 - 5 Vdc	Input Speed Reference No. 1 Selection
	0 - 10 Vdc	
	4 - 20 mA	

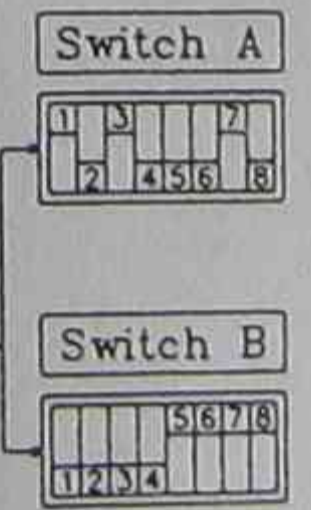
\* Status Relay Mode, Output Frequency, Accel/Decel Range, Speed Reference No. 1 and Start Boost Range may be re-selected to suit your application. However, refer to the VSC Applications Manual before changing the Volts/Hertz Ratio or the Braking Module Option selections.

The Start Up procedure in this manual will guide you through the Customer Adjustments and final Switch selections.



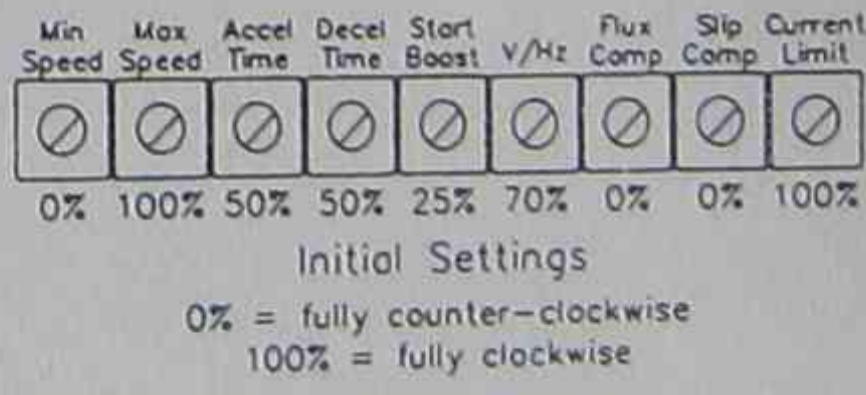
SPEED MIN \_\_\_\_\_  
 MAX \_\_\_\_\_  
 TIME ACCEL \_\_\_\_\_  
 DECEL \_\_\_\_\_  
 START BOOST \_\_\_\_\_  
 V/HZ \_\_\_\_\_  
 FLUX COMP \_\_\_\_\_  
 SLIP COMP \_\_\_\_\_  
 I LIMIT \_\_\_\_\_

### Application Selection Switches



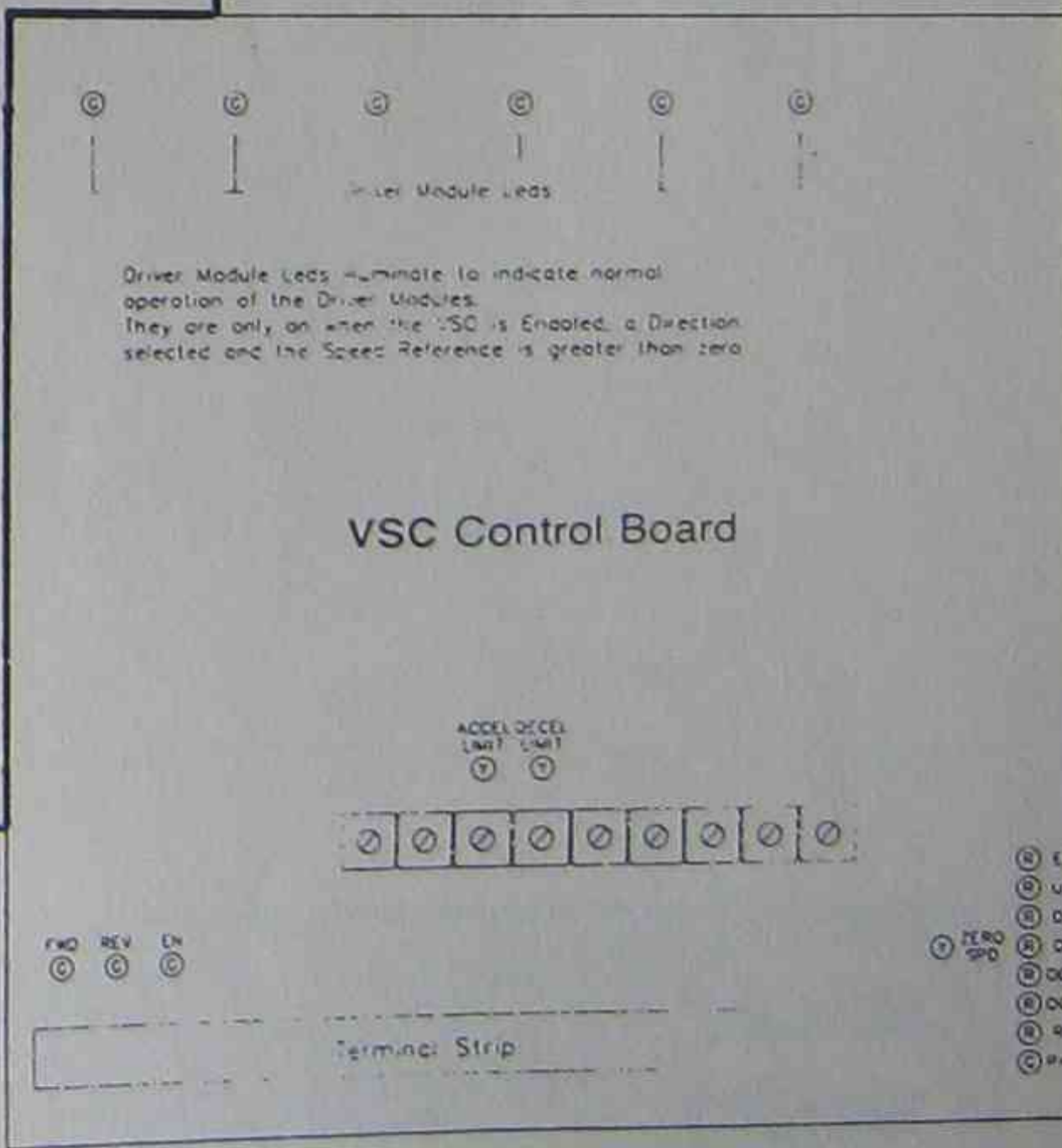
Switch positions shown are for standard operation. Refer to the tables above for alternative switch selection.

### Customer Adjustments



0% = fully counter-clockwise  
100% = fully clockwise

### VSC Led Indicator Locations

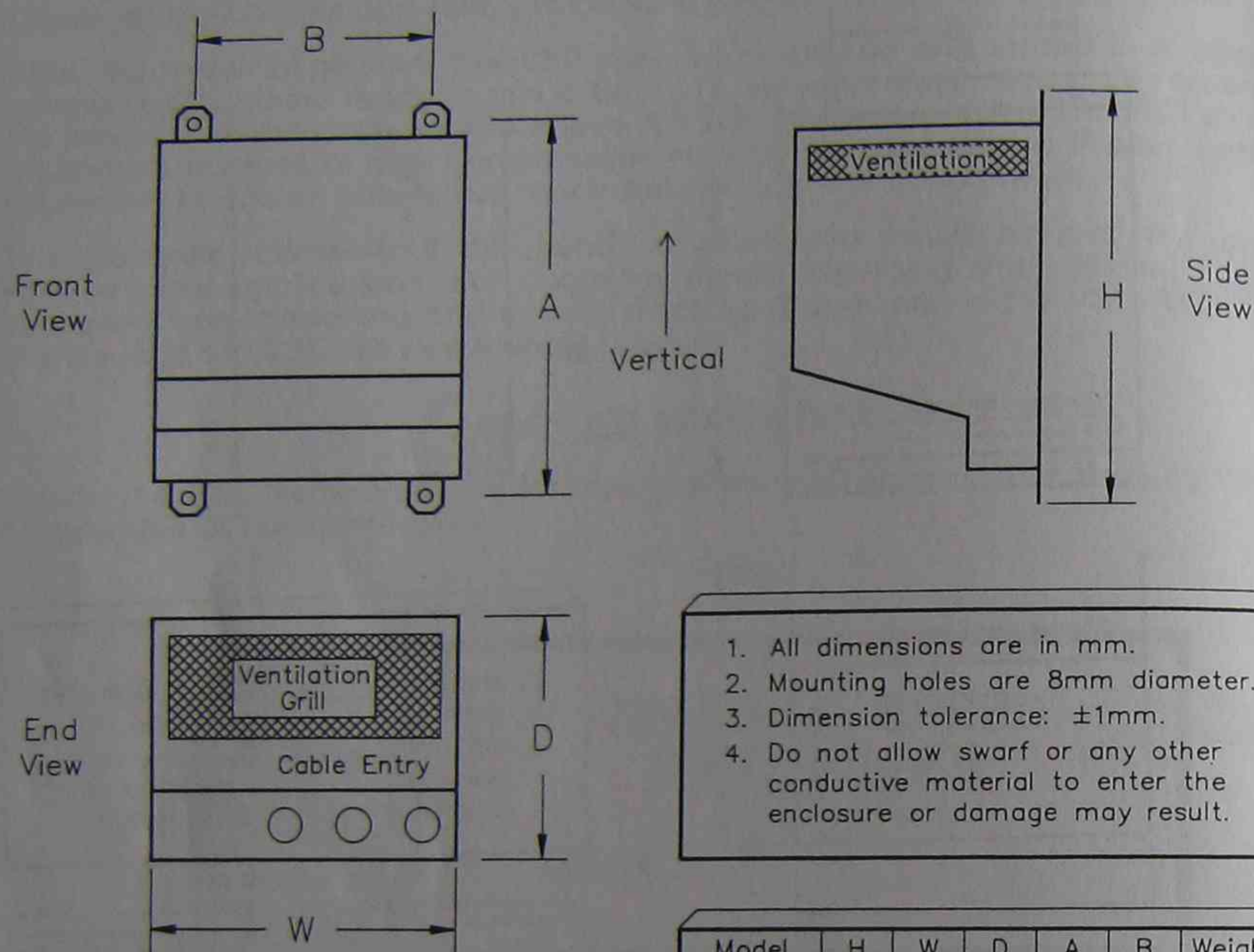


FWD Forward Direction Selected  
 REV Reverse Direction Selected  
 EN VSC Enabled  
 ACCEL LIMIT Acceleration Limit Operating  
 DECEL LIMIT Deceleration Limit Operating  
 ZERO SPD VSC at Zero Speed

EF Earth Fault  
 UV Under Voltage  
 OV Over Voltage  
 OT Over Temperature  
 OC+ Over Current Plus  
 OC- Over Current Minus  
 RT Remote Trip  
 Power On

Earth Fault in motor or motor wiring  
 Input Voltage less than 85% of Nameplate Voltage  
 Input Voltage or DC Buss Voltage excessive  
 Heatsink Temperature excessive  
 Output Current has exceeded maximum allowable  
 Regeneration Current has exceeded max. allowable  
 Remote Trip contact is open

# VSC Enclosure Mechanical Installation and Physical Dimensions



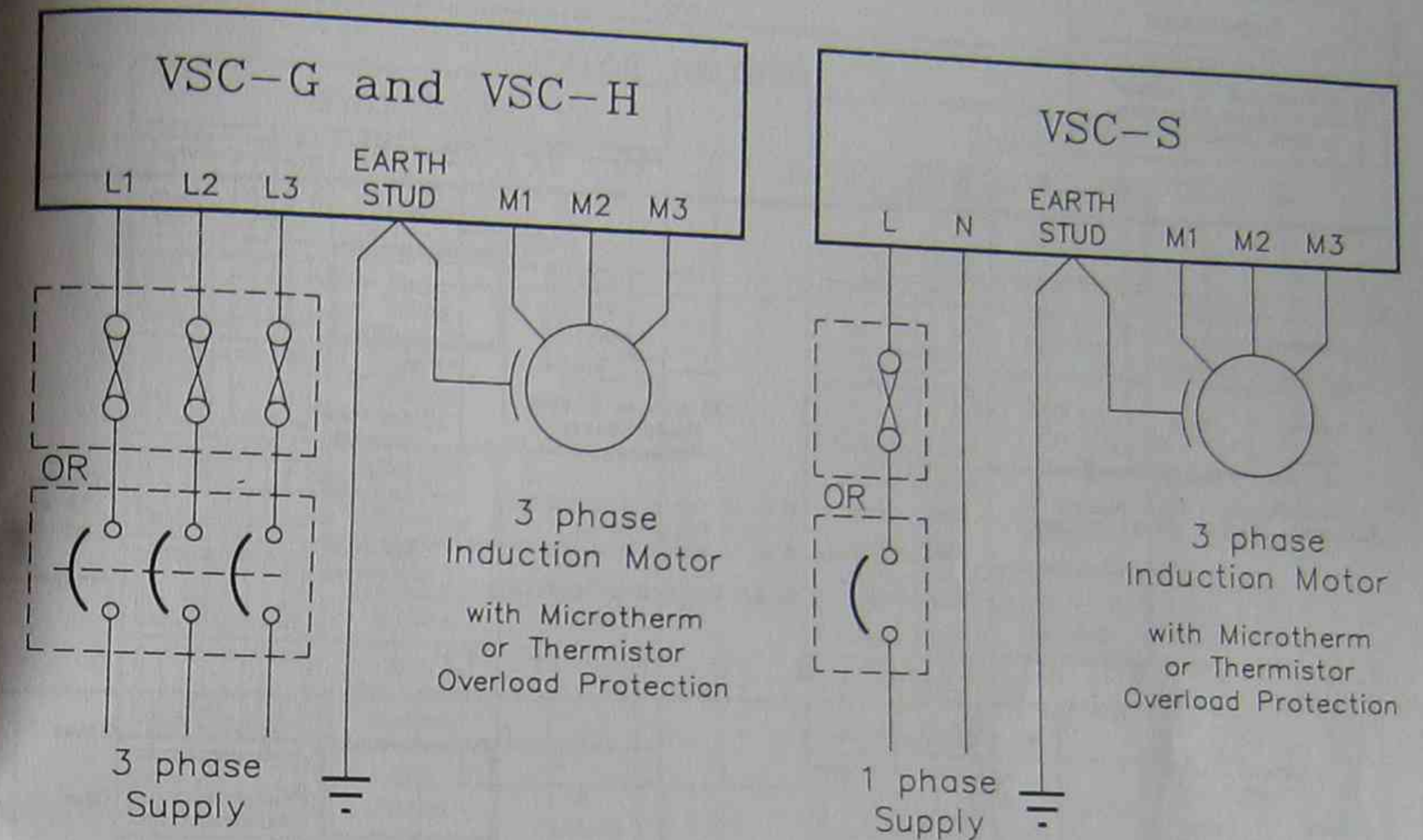
1. All dimensions are in mm.
2. Mounting holes are 8mm diameter.
3. Dimension tolerance:  $\pm 1$ mm.
4. Do not allow swarf or any other conductive material to enter the enclosure or damage may result.

Model Number	H mm	W mm	D mm	A mm	B mm	Weight kg
VSC-S3	445	280	200	420	185	8
VSC-S4	445	280	200	420	185	11
VSC-S5	445	280	200	420	185	12
VSC-G13	445	280	200	420	185	12
VSC-G17	520	400	200	495	230	19
VSC-G24	520	400	200	495	230	19
VSC-G32	520	400	200	495	230	19
VSC-G38	520	400	200	495	230	19
VSC-G44	920	400	265	890	230	35
VSC-G60	920	400	265	890	230	39
VSC-H3	445	280	200	420	185	8
VSC-H4	445	280	200	420	185	11
VSC-H5	445	280	200	420	185	12
VSC-H10	445	280	200	420	185	12
VSC-H13	445	280	200	420	185	12
VSC-H17	520	400	200	495	230	19
VSC-H24	520	400	200	495	230	19
VSC-H32	520	400	200	495	230	19
VSC-H38	920	400	265	890	230	35
VSC-H44	920	400	265	890	230	35

## READ THIS FIRST

1. The VSC enclosure must be mounted in a Vibration Free location.
2. Protect the enclosure against dust build-up and dripping or sprayed liquids.
3. Operating Temperature: 0°C to 50°C.
4. Mount the enclosure vertically away from heat radiating sources.
5. Allow 100mm above, below and either side of the enclosure for ventilation.
6. Do not mount the enclosure in direct sunlight or on hot surfaces.
7. If the enclosure is mounted inside another enclosure, the total heat dissipation must be allowed for. Refer to the VSC Applications Manual.

# VSC Power Wiring Diagram



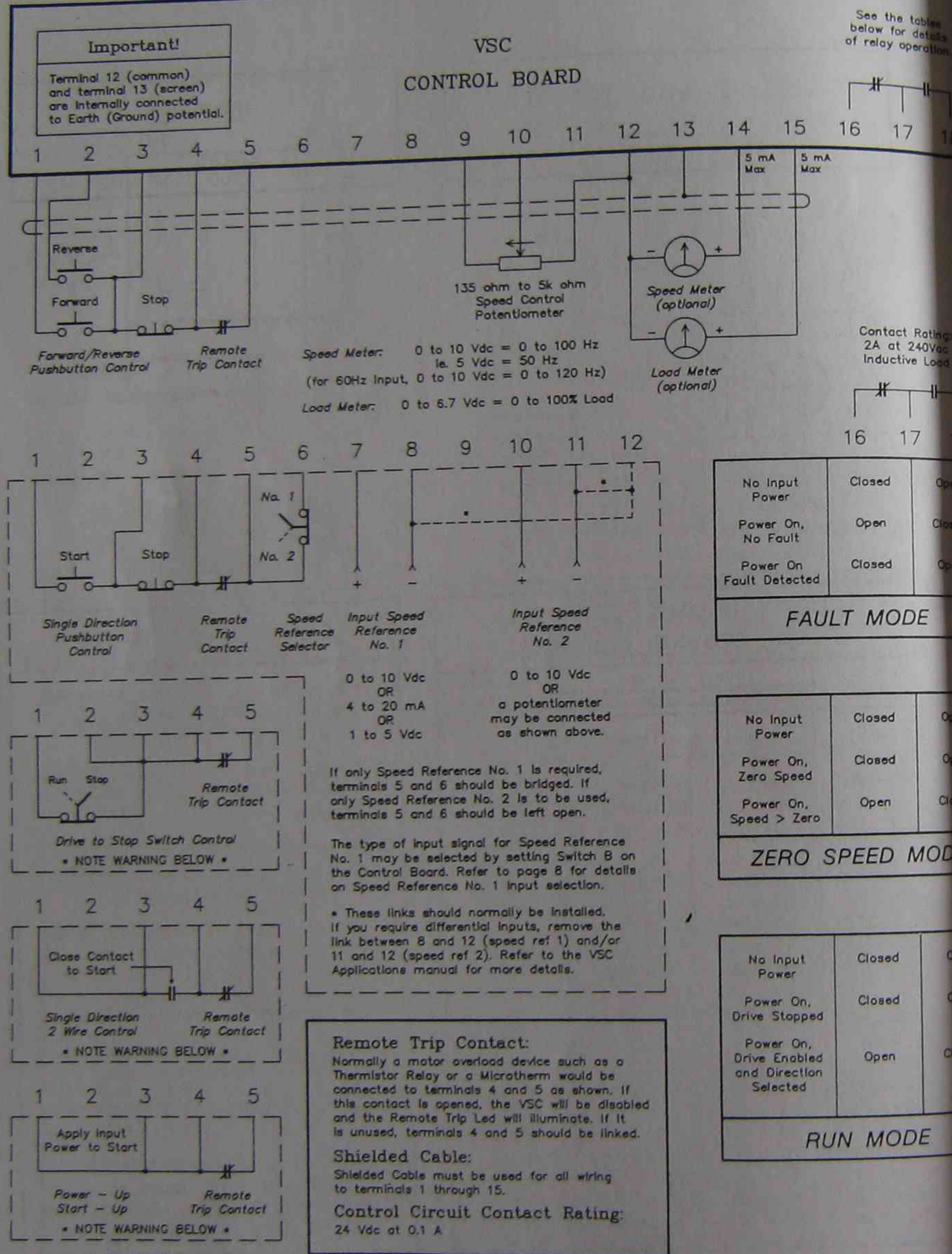
## Recommended Fuse and Circuit breaker Ratings

Model Number	Input Current		Fuse or C/B Rating
	Continuous	Intermittent	
VSC-S3	4.8 A	7.2 A	10 A
VSC-S4	6.6 A	9.9 A	10 A
VSC-S5	8.3 A	12.5 A	16 A
VSC-G13	14.3 A	15.7 A	16 A
VSC-G17	19.3 A	21.2 A	32 A
VSC-G24	26.4 A	29.1 A	32 A
VSC-G32	35.2 A	38.7 A	40 A
VSC-G38	41.8 A	46.0 A	63 A
VSC-G44	48.4 A	53.3 A	63 A
VSC-G60	66.0 A	72.6 A	80 A
VSC-H3	2.8 A	4.2 A	6 A
VSC-H4	4.4 A	6.6 A	10 A
VSC-H5	5.5 A	8.3 A	10 A
VSC-H10	11.0 A	16.5 A	20 A
VSC-H13	14.3 A	21.5 A	32 A
VSC-H17	19.3 A	28.9 A	32 A
VSC-H24	26.4 A	39.6 A	40 A
VSC-H32	35.2 A	52.8 A	63 A
VSC-H38	41.8 A	62.7 A	63 A
VSC-H44	48.4 A	72.6 A	80 A

## READ THIS FIRST

1. Power Input and Output terminals are located in the bottom right hand corner of the controller.
2. EITHER Fuses OR a Circuit Breaker should be connected as shown above.
3. Locate the VSC Name Plate and check the Input Voltage BEFORE connecting mains power.
4. Microtherms or Thermistors should be installed in the motor for overload protection. Refer to the VSC control wiring diagram for trip contact connection details.
5. Input Voltage tolerance is -15% to +10% of nameplate value.
6. Do not connect contactor or relay coils to the VSC output terminals.
7. Cable sizes should be selected according to local codes or standards. The Input Current table may be used for cable selection.

# VSC Control Wiring Diagram



# VSC Adjustment Locations and Initial Settings

Switch A		
12	Run Mode	Status Relay Mode
1 2	Fault Mode	
2 1	Zero Speed Mode	
3 4	Standard Motors inc. Overdrive	* Volts/Hertz Ratio
4 3	Non Standard Motors	
3 4	Non Standard Motors	* Braking Module Option
5	Not Fitted	
5	Fitted	Start Boost Range
6 7 8	High	
6 7	Medium	
7 6 8	Normal	
6 7 8	Low	

Switch B		
1 2	50 Hz (60 Hz)	Output Frequency Selection
1 2	75 Hz (90 Hz)	
2 1	100 Hz (120 Hz)	
5	15 - 150 seconds	Accel/Decel Range
5	0.75 - 15 seconds	(time to go from 1 Hz to 50 Hz)
6 7 8	1 - 5 Vdc	Input Speed Reference No. 1 Selection
6 7 8	0 - 10 Vdc	
6 7 8	4 - 20 mA	

\* Status Relay Mode, Output Frequency, Accel/Decel Range, Speed Reference No. 1 and Start Boost Range may be re-selected to suit your application. However, refer to the VSC Applications Manual before changing the Volts/Hertz Ratio or the Braking Module Option selections.

The Start Up procedure in this manual will guide you through the Customer Adjustments and final Switch selections.

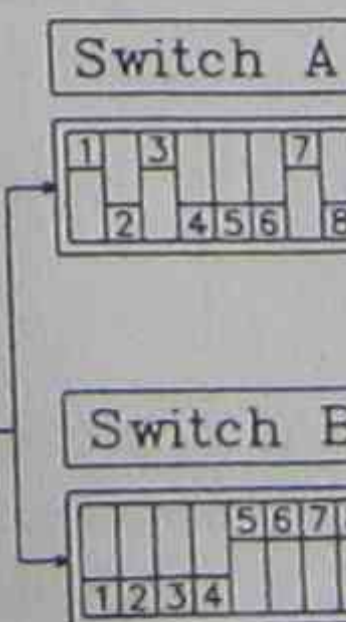
FAULT MODE		
No Input Power	Closed	Open
Power On, No Fault	Open	Closed
Power On, Fault Detected	Closed	Open

ZERO SPEED MODE		
No Input Power	Closed	Open
Power On, Zero Speed	Closed	Open
Power On, Speed > Zero	Open	Closed

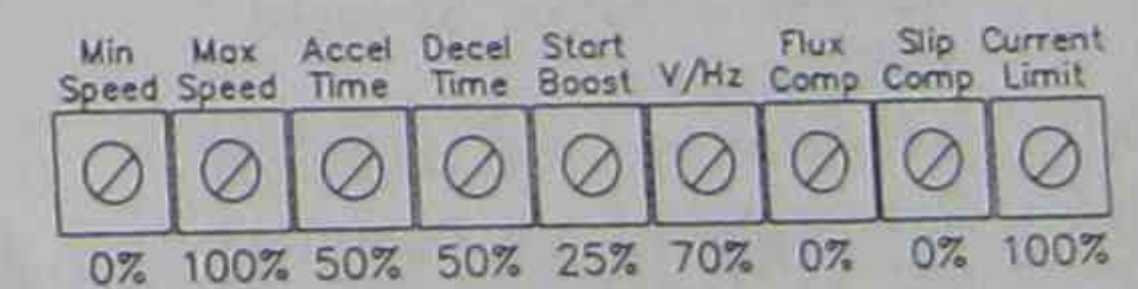
RUN MODE		
No Input Power	Closed	Open
Power On, Drive Stopped	Closed	Open
Power On, Drive Enabled and Direction Selected	Open	Closed

## Application Selection Switches

Switch positions shown here are for standard operation.  
See the tables above for alternative switch selection.

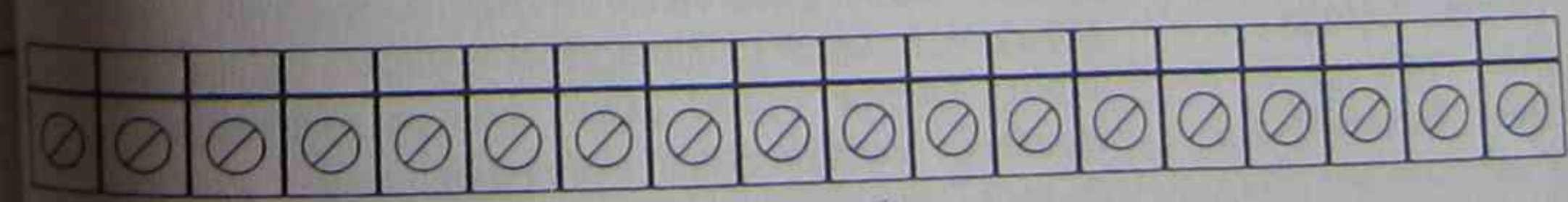


## Customer Adjustments



### Initial Settings

0% = fully counter-clockwise  
100% = fully clockwise





## SLIP COMPENSATION ADJUSTMENT

The Slip Compensation feature provides more accurate speed holding for the induction motor by sensing motor load and automatically varying the output frequency and voltage to compensate for the resulting change in motor slip.

If accurate speed holding is of little importance in your application, there is no need to adjust Slip Compensation. Leave it set fully counter-clockwise.

The following procedure describes how to adjust Slip Compensation for optimum speed regulation. In order to complete the procedure, you will need to measure the motor shaft speed, or the speed of a relevant part of the machine it is driving. This is usually done with a Hand Tachometer.

Run the motor at the normal operating speed for your application. If you are unsure run the motor at about 40 Hz (about 4 Vdc between terminals 14 and 12).

Start with the motor unloaded (or the lowest likely load). Measure the motor speed (or machine speed) and record the result. Then run the motor fully loaded (or the highest likely load). Measure the motor or machine speed, it should be lower than the unloaded speed. Increase the Slip Compensation adjustment until the loaded and unloaded speeds are the same.

Repeat this process until the lightly loaded speed is the same as the heavily loaded speed.

## FLUX COMPENSATION ADJUSTMENT

Flux Compensation provides energy savings by automatically reducing the motor "magnetization" or flux whenever the motor is not fully loaded. It is most effective when the motor has been "Over Sized" for the load it is required to drive. Motor heating is also reduced.

Maximum benefit can be obtained when the Low or Normal Start Boost ranges are selected. Flux Compensation has little or no effect when the High Start Boost range is selected or if the motor is always required to deliver full load.

Run the motor at the normal operating speed for your application. If you are unsure run the motor at about 40 Hz (about 4 Vdc between terminals 14 and 12).

Use a clamp-on ammeter (tong tester) to measure the motor phase current.

Increase the Flux Compensation adjustment. This should reduce the motor current. If not, your motor is fully loaded and no benefit can be obtained. If the current does decrease, advance the Flux Compensation adjustment until the current is at a minimum.

If the motor becomes unstable or the current begins to fluctuate, reduce the Flux Compensation adjustment until the motor operates normally.

This completes the start up and adjustment of your VSC.

## VSC Start-up Trouble Shooting Guide

Symptom	Cause	Remedy
PWR Led does not illuminate.	Input Power Wiring not connected properly. Input Voltage not within specification.	Check Input Power Wiring Refer to the VSC Power Wiring diagram. Measure Input Voltage at Input Terminals Check against Specification Label.
EN and FWD or REV Leds do not illuminate when the start Circuit is activated. No other Fault Leds illuminate.	Control Wiring not connected properly. External fault in control wiring.	Check all wiring to terminals 1,2,3 and 4. Refer to the VSC Control Wiring Diagram. Check operator control devices.
Controller will not start and the RT Led illuminates.	Remote Trip contact is not closed.	Check the wiring to the Remote Trip contact, it should be closed. If no RT contact is used, bridge terminals 4 and 5.
ZSP Led remains on when the speed reference is increased.	Speed Control signal not properly connected. Incorrect Speed Input selected.	Check wiring on terminals 7,8,9,10,11 & 12. Refer to the VSC Control Wiring Diagram. If only Speed Reference No 1 is required, terminals 5 and 6 should be bridged. If only Speed Reference No 2 is to be used terminals 5 and 6 should be open. If a Speed Reference Selector Switch is installed, be sure it is properly selected.
Motor does not rotate when the VSC is started and the speed signal is increased.	Insufficient Start Boost. Incorrect V/Hz Range selection. Incorrect output frequency selection. Incorrect Start Boost Range selection. Motor incorrectly wired. Incorrect motor voltage.	Increase Start Boost Adjustment. Check V/Hz Range against VSC Adjustment diagram. Check Output Frequency Range against VSC Adjustment Diagram. Check Start Boost Range against VSC Adjustment Diagram. Check motor wiring. Check motor voltage.
The Accel Limit Led Illuminates continuously when the speed signal is advanced. The motor will not accelerate.	Start Boost too high. Current Limit set too low. Accel Time set too short. Incorrect V/Hz range. Incorrect Start Boost range. Motor Rating is much higher than VSC rating. Motor shaft jammed. Motor mechanically overloaded. Motor incorrectly wired. Incorrect motor voltage.	Reduce Start Boost Adjustment. Increase Current Limit adjustment.  Increase Accel Time adjustment.  Check V/Hz Range selection. Check Start Boost Range selection.  Use a VSC with a rating within 75% of the motor rating. Check mechanical drive system. Check actual mechanical load is within the motor's capacity at the required speed. Check motor wiring. Check motor voltage.
Decel Limit Led remains on during deceleration. The motor will not decelerate.	Motor is continuously over-hauling. Motor rating is much higher than VSC rating.	Fit a Braking Module.  Use a VSC with a rating within 75% of the motor rating.
Motor does not run at the desired speed.	Incorrect Frequency Range selection. Min Speed adjustment. Max Speed adjustment. Speed Reference.	Check selection of Frequency Range.  Check Min Speed adjustment. Check Max Speed adjustment. Check Speed Reference is correct.

## VSC Start-up Trouble Shooting Guide

Symptom	Cause	Remedy
OV Led illuminates.	Input Voltage is not within specification. Decel Time too short.	Check Input Voltage at input terminals, measure all phases. Increase the Decel time.
UV Led illuminates.	Input Voltage is not within specification.	Check Input Voltage at input terminals. Make sure all phases are present.
OC+ Led illuminates.	Start Boost too high. Incorrect Start Boost Range selected. Incorrect V/Hz Range selected. Accel Time too short. Short circuit in motor or motor wiring. Open Circuit in motor wiring.	Reduce Start Boost Adjustment. Check Start Boost Range selection. Check V/Hz range selection. Increase Accel time. Check motor and motor wiring for faults. Check motor wiring for faults.
OC- Led illuminates.	Braking Module incorrectly fitted. Short circuit in motor or motor wiring. Open circuit in motor wiring.	Check installation of Braking Module. Check motor and motor wiring for faults. Check motor wiring for faults.
OT Led illuminates.	Ventilation problem. Start Boost is high and motor is running at low speed for long periods. Incorrect V/Hz Range selection. High Ambient Temperature.	Check ventilation. Consult the VSC Applications Manual for details relating to high Start Boost settings. Incorrect use of Start Boost may result in motor overheating. Check V/Hz Range selection. Ambient temperature must be below 50°C for the VSC to operate.
EF Led illuminates.	Earth Fault in motor or motor wiring.	Check motor and motor wiring for faults.
Motor is unstable.	Incorrect V/Hz range selection. Flux Comp too high. Slip Comp too high. Accel time too short. Decel time too short.	Check V/Hz range selection. Reduce Flux Comp adjustment. Reduce Slip Comp adjustment. Increase Accel time adjustment. Increase Decel time adjustment.
Excessive motor heating.	Start Boost is high and motor is running at low speed for long periods. Incorrect V/Hz Range selection. Motor speed is too high. Motor is overloaded. Motor incorrectly wired. Incorrect motor voltage.	Do Not run the motor at low speeds for long periods with high Start Boosts unless the motor has been suitably derated. Refer to the Applications Manual for details. Check the V/Hz Range selection. Check the frequency range selection. Check that the motor is not overloaded. Check motor wiring. Check motor voltage.

Sydney Institute of Technology

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## Learners Practical

## Work Book

# NE76

Module

# A.C. Motor Control

Area

Topic

Session No.

Mo  
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For further information on this module, or this subject contact Jim Hafford, (02) 217 3620, Bld. K. Ultimo, S.I.T.

# A.C. Motor Control.

Topic -

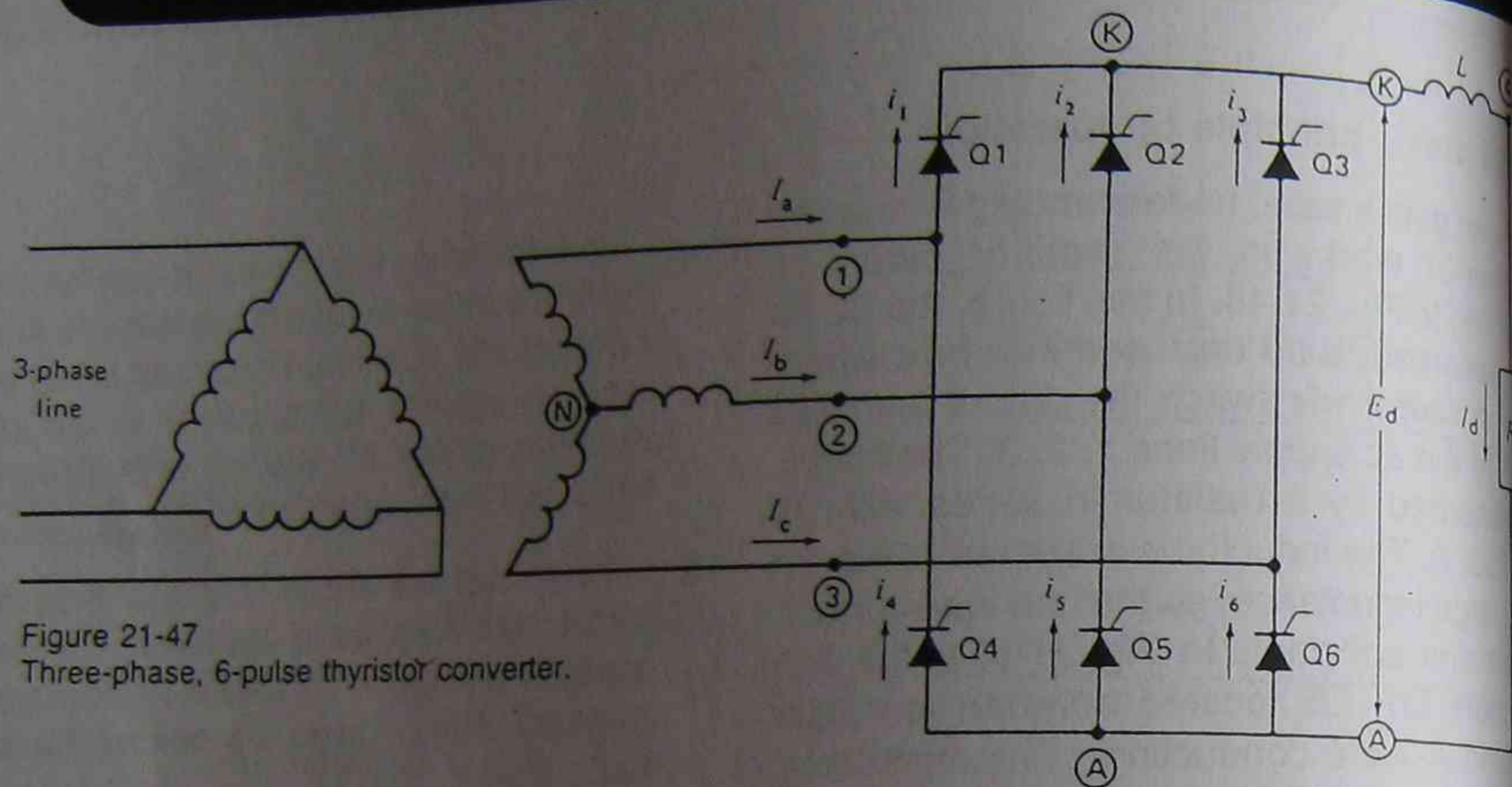
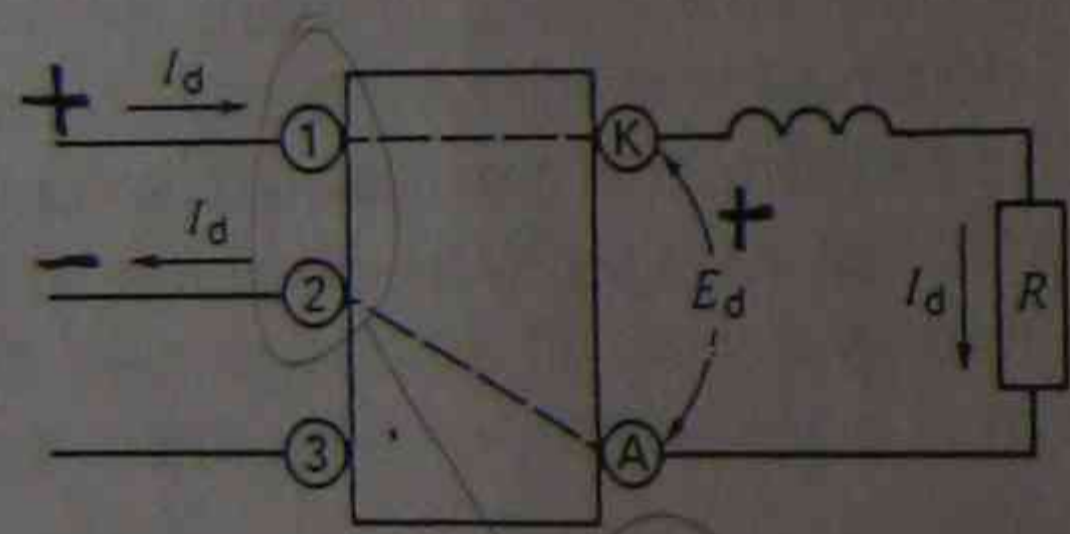
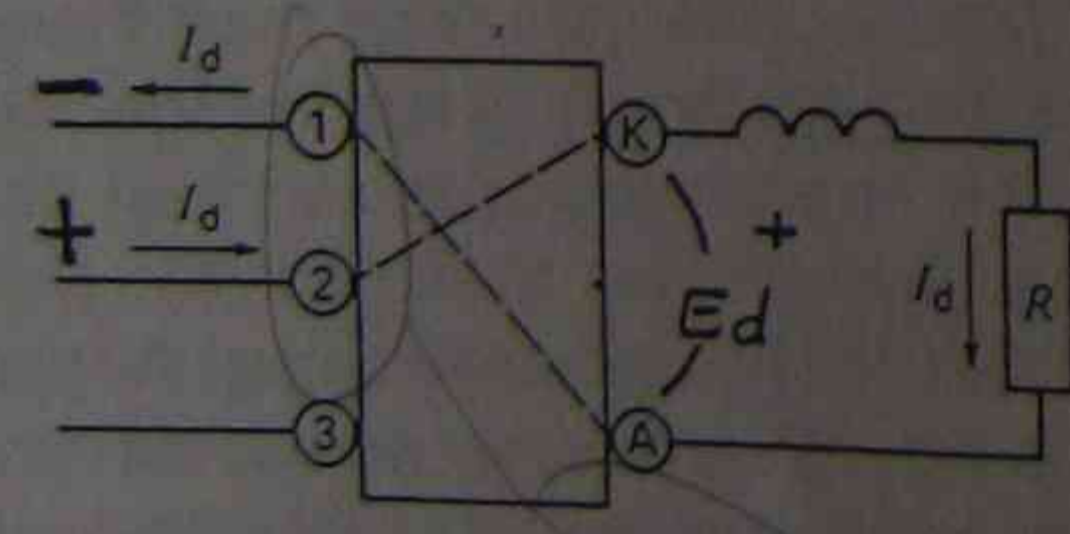


Figure 21-47  
Three-phase, 6-pulse thyristor converter.



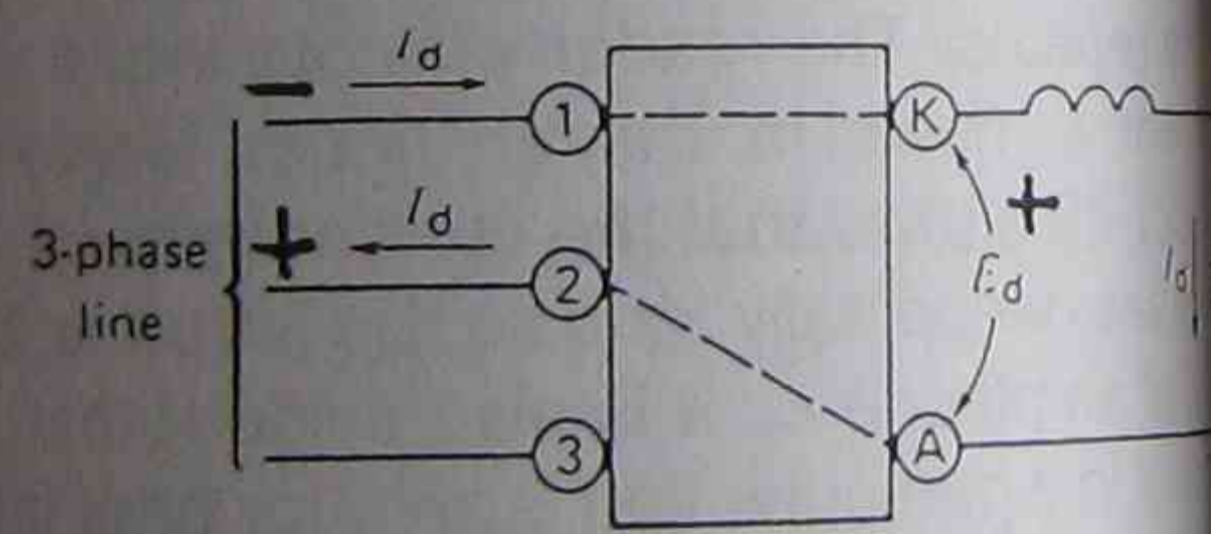
(a)  $e_{12} + IVE$



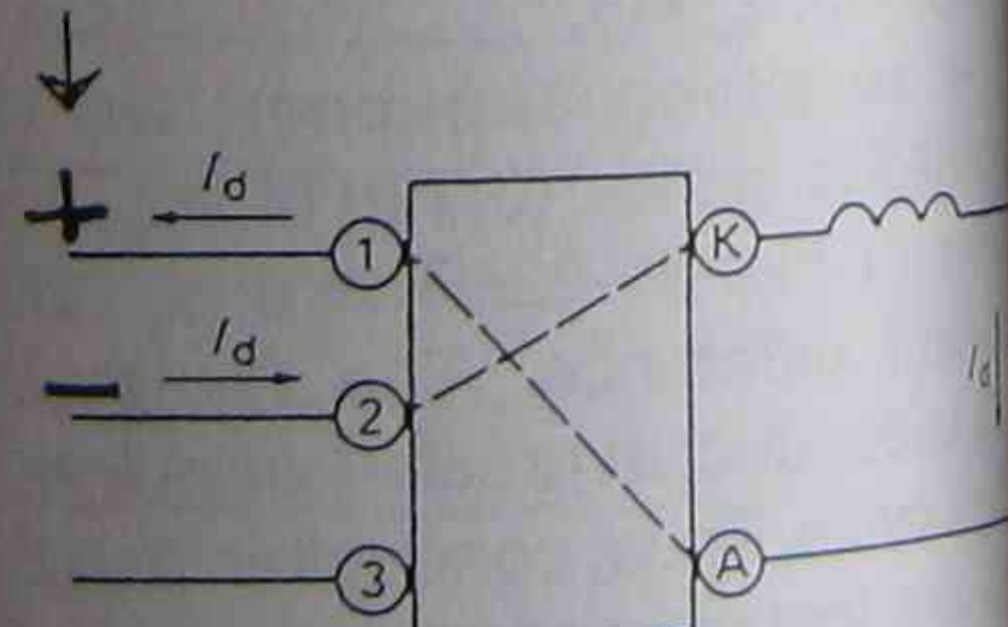
(b)  $e_{21} + IVE$

Figure 21-48  
Rectifier mode (see Fig. 21-47)

- a. Q1 and Q5 conducting.
- b. Q2 and Q4 conducting.



(a)



(b)

Figure 21-49  
Inverter mode (see Fig. 21-47)

- a. Q1 and Q5 conducting.
- b. Q2 and Q4 conducting.

Because we can initiate conduction whenever we please, the thyristors enable us to vary the dc output voltage when the converter operates in the rectifier mode.

# A.C. Motor Control.

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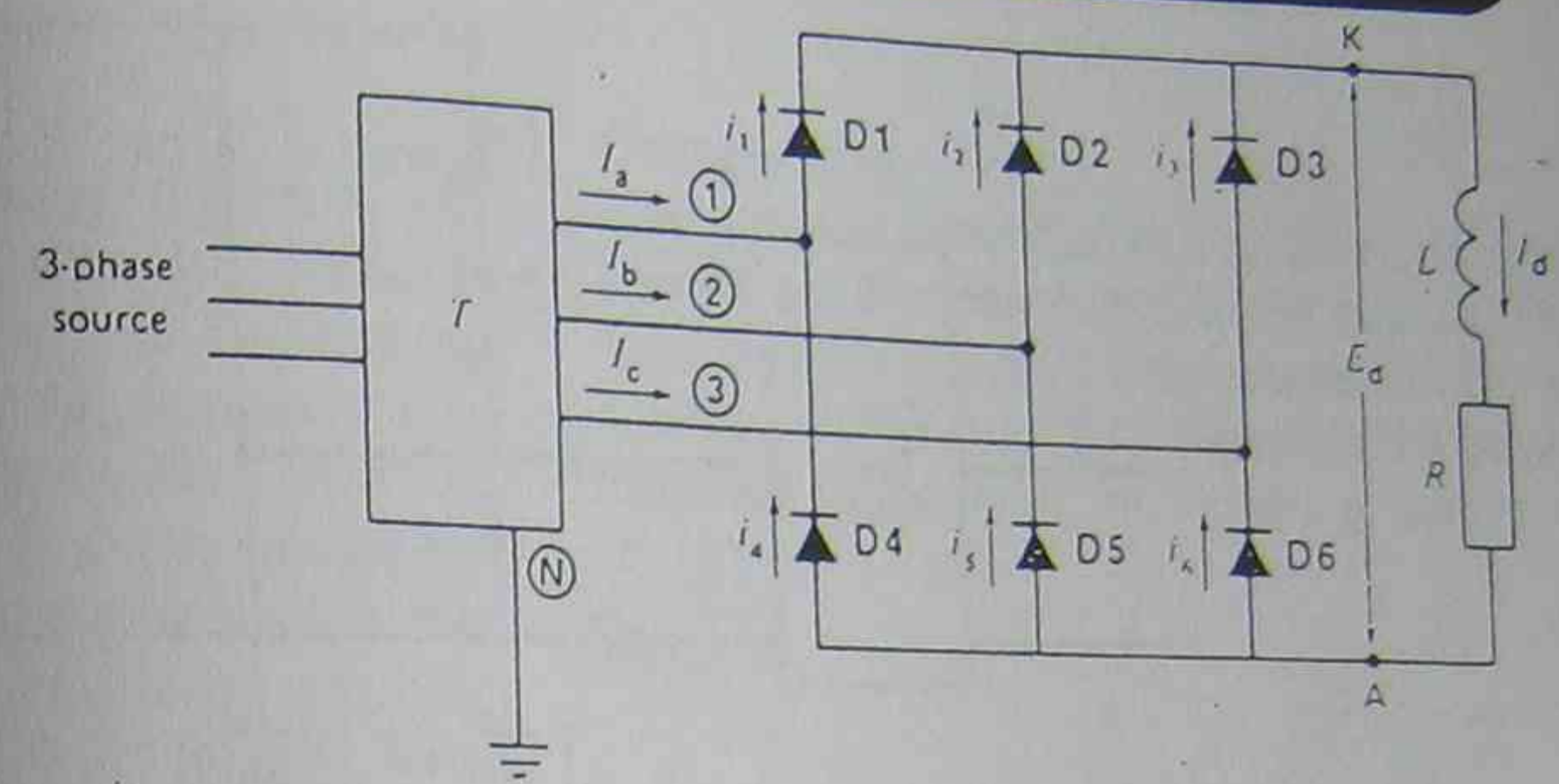


Figure 21-19  
Three-phase, 6-pulse rectifier with inductive filter.

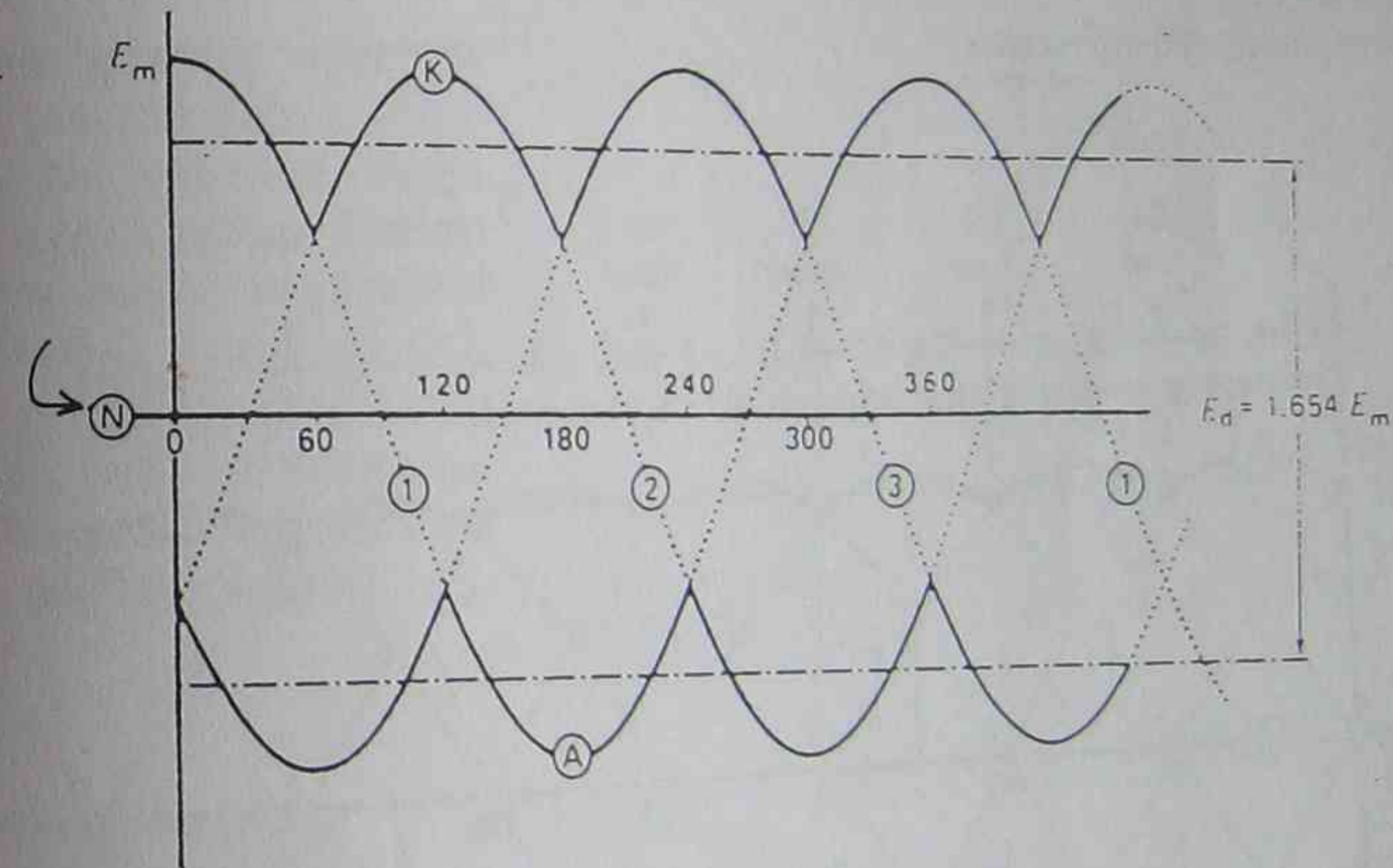
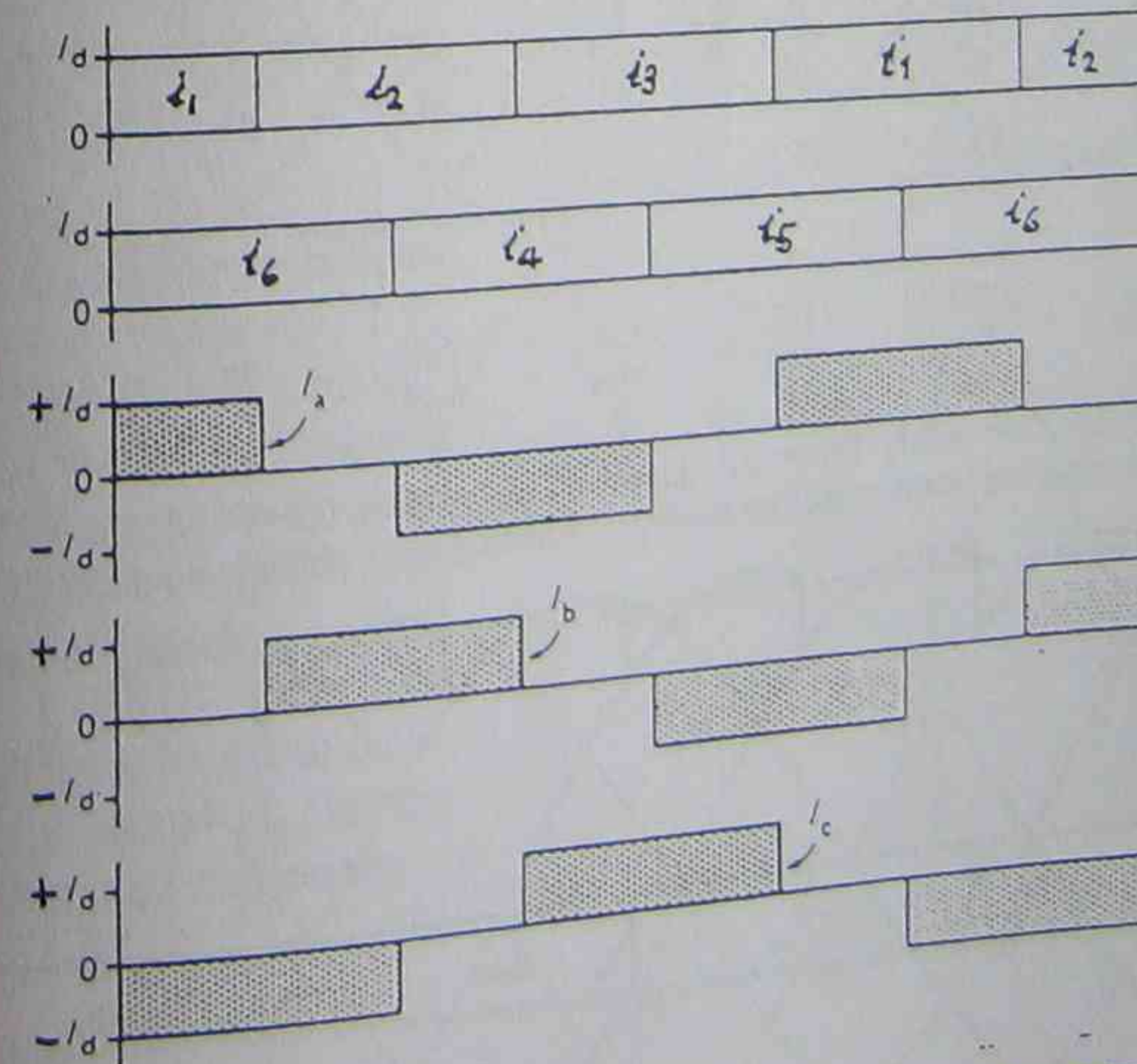


Figure 21-20  
Voltage and current waveforms for Fig. 21-19.



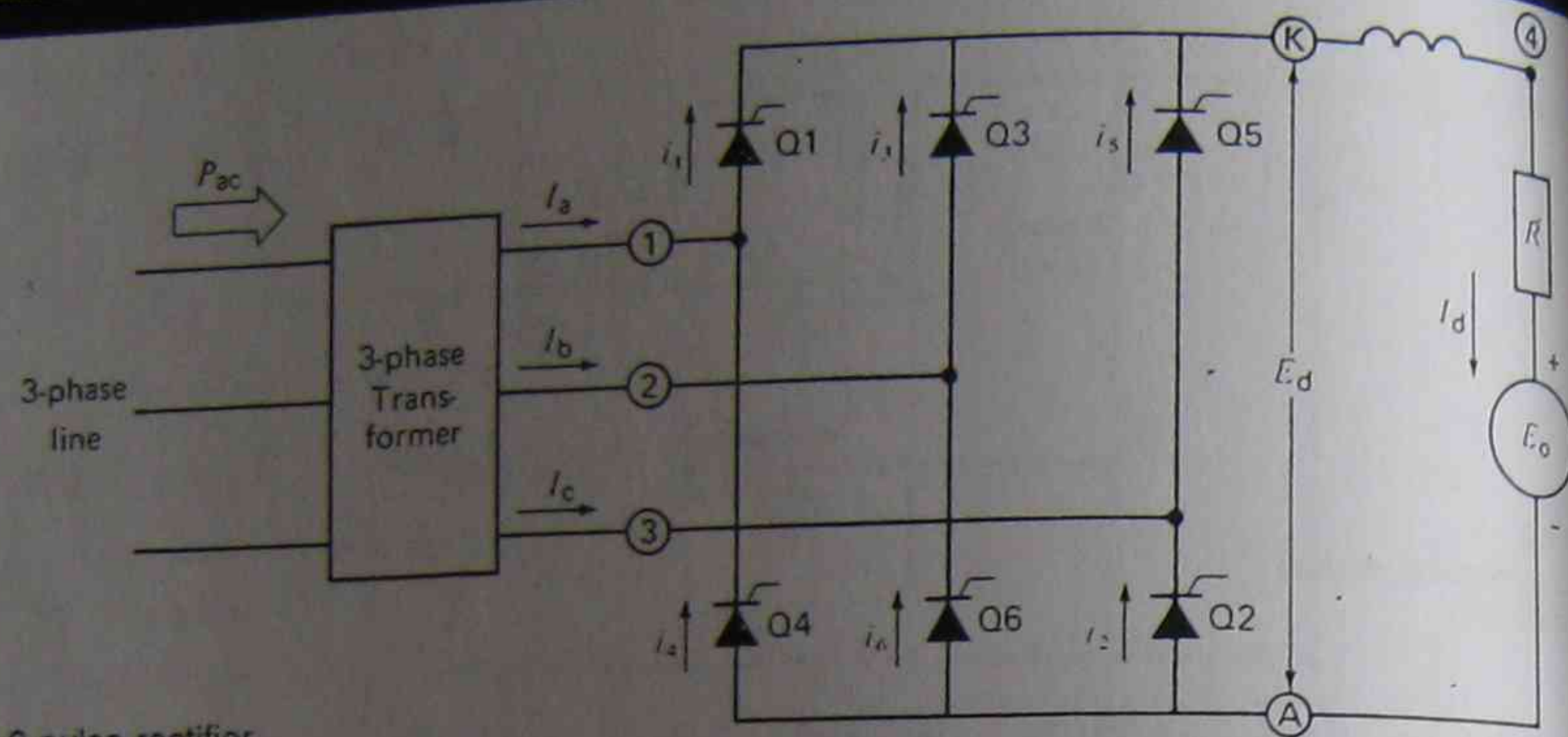


Figure 21-50  
Three-phase, 6-pulse rectifier.

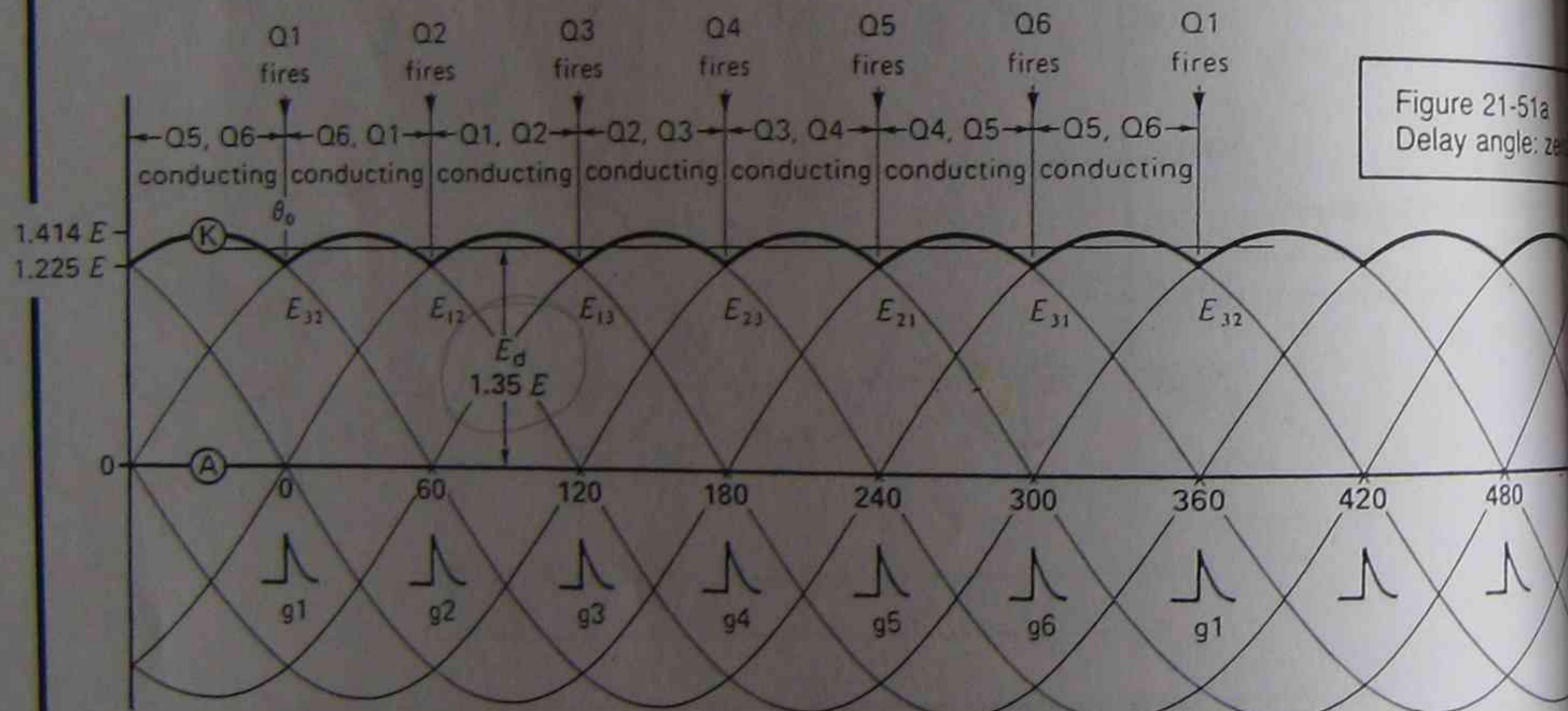


Figure 21-51a  
Delay angle: 0°

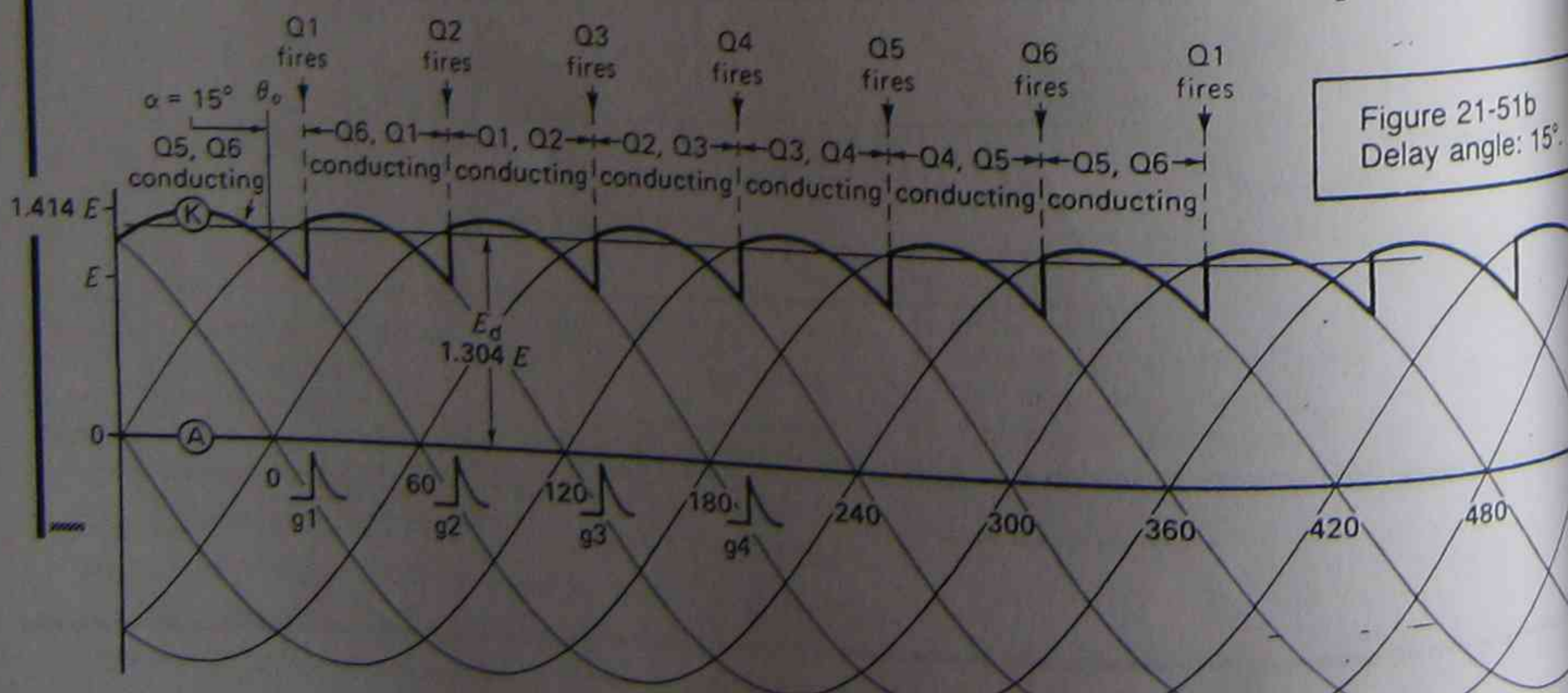


Figure 21-51b  
Delay angle: 15°

### 21.28 Delayed triggering - rectifier mode

Let us now delay all triggering pulses by an angle  $\alpha$  of  $15^\circ$  (Fig. 21-51b). Current  $I_d$ , instead of switching over to Q1 at  $\theta_0$ , will continue to flow in Q5 until gate pulse  $g_1$  triggers Q1. Commutation occurs, and the potential of point K jumps from line 3 to line 1. A similar switching action takes place (but at later times) for the other thyristors. The resulting choppy waveshape between terminals K and A is shown in Fig. 21-51b.

Note that the triggering delay does not shorten the conduction period; each thyristor still conducts for a full  $120^\circ$  and each voltage segment has a duration of 60 degrees. Furthermore, the current remains constant and ripple-free, owing to the presence of the big inductor. The level of point K follows the tops of the individual sine waves, but the average voltage  $E_d$ , between K and A, is obviously smaller than before. We can prove that it is given by:

$$E_d = 1.35E \cos \alpha \quad (21-17)$$

where

- $E_d$  = dc voltage produced by the 3-phase, 6-pulse converter [V]
- $E$  = effective value of the ac line-to-line voltage [V] —  $V_{rms}$
- $\alpha$  = firing angle [ $^\circ$ ]

According to Eq. 21-17,  $E_d$  becomes smaller and smaller as  $\alpha$  increases. However, if  $E_d$  becomes equal to or less than  $E_0$ , the load current ceases to flow. Ordinarily, the current would reverse when  $E_d$  is smaller than  $E_0$ . However, this is impossible, because the SCRs can only conduct in the forward direction.

Figures 21-51c and 21-51d show the waveform between K and A for  $\alpha = 45^\circ$  and  $75^\circ$ , respectively. The ac component in  $E_{KA}$  is now very large, compared to the dc component.

### Example 21-9.

The 3-phase converter of Fig. 21-50 is connected to a 3-phase 480 V, 60 Hz source. The load consists of a 500 V dc source having an internal resistance of  $2 \Omega$ . Calculate the power supplied to the load for triggering delays of a.  $15^\circ$ , b.  $75^\circ$ .

Solution:

③ Active Power  $P_1 = S_1 \cos \phi$  kW  
 Power  $P_1 = 1.35 V_{rms} I_D \cos \phi$  kW

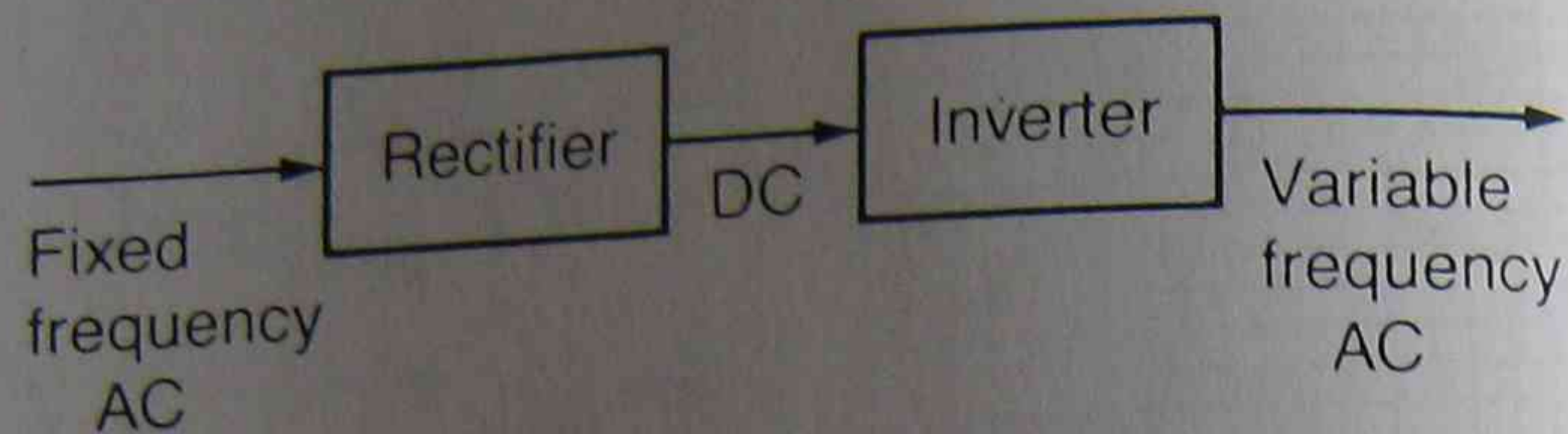
② Apparent Power  $S_1 = \sqrt{3} V_{rms} I_1$  KVA  
 $= \sqrt{3} V_{rms} 0.78 I_D$  KVA  
 $= 1.35 V_{rms} I_D$

④ Reactive Power  $Q = S_1 \sin \phi$  kVAR

①  $I_1 = \sqrt{3} \frac{\sqrt{2}}{\pi} I_D = 0.78 I_D$  amperes  
 $I_D = DC$  current.

Delay angle converter behaviour

- $\alpha = 0^\circ$  Resistive load
- $0^\circ < \alpha < 90^\circ$  Resistive/Inductive load
- $\alpha = 90^\circ$  Pure Inductive load
- $\alpha > 90^\circ$  Source from Ind load



In the inverter section, three approaches are used to convert DC to adjustable-frequency AC. First, the variable-voltage inverter (VVI) takes input power in the form of an adjustable DC source. This source presets the input DC voltage to provide the required output voltage amplitude from the inverter. In one type of VVI, a phase-controlled bridge rectifies the incoming AC voltage. The volts/Hz ratio is kept constant by changing the amplitude of the rectified DC as the frequency is changed. A second type of VVI replaces the phase-controlled rectifier bridge with a diode bridge and a DC regulator or chopper. This system, therefore, has a rectifier that is divided into two parts: the diode bridge, which converts fixed frequency AC to a constant voltage DC, and the regulator or chopper, which changes the constant DC voltage to a variable DC voltage. Normally, the VVI drives lack the ability to apply regenerative braking. Of the types of inverter drives, the VVI drives are the simplest in construction, used in industry for applications up to 400 HP.

The current-source inverter (CSI) takes input power for an adjustable current source, not a voltage source, as in the VVI. Except for the current source, the CSI drive is similar in construction to the VVI. The CSI drive, however, can apply regenerative braking to a motor.\*

The pulse-width modulated (PWM) inverter takes voltage from a fixed voltage source. The peak output voltage applied to the motor is, therefore, constant. The average value of the output voltage wave form is controlled by changing the width of the zero voltage interval in the output wave form.

### 11-2.3 Variable-Voltage, Variable-Frequency Control

This type of induction motor speed control uses a circuit called an inverter. The purpose of the inverter is to control the speed of the motor by adjusting the frequency. To produce a constant torque for the motor, the inverter drive must keep a constant V/Hz ratio. The way in which the inverter adjusts the frequency and voltage is determined by the particular type of inverter used. The variable-voltage, variable-frequency drive will be discussed first.

The variable-voltage, variable-frequency inverter is also known as a voltage-fed inverter or, simply, as a variable-voltage inverter (VVI). The VVI can be further broken down into two types: six-step (quasi-square wave inverter) and pulse-width modulated inverters.

**Six-Step Inverter** Figure 11-7a shows the power circuit of a three-phase inverter. A three-phase bridge rectifier converts AC to DC. The output voltage of the rectifier section is varied by a DC chopper. A thyristor chopper is preferable to a transistor chopper, which must use several transistors connected in parallel. Regardless of the type of chopper used, the chopper varies the constant DC voltage from the rectifier, which is then applied to the inverter. This type of inverter is called voltage fed because a large filter capacitor provides a stiff voltage supply to the inverter.

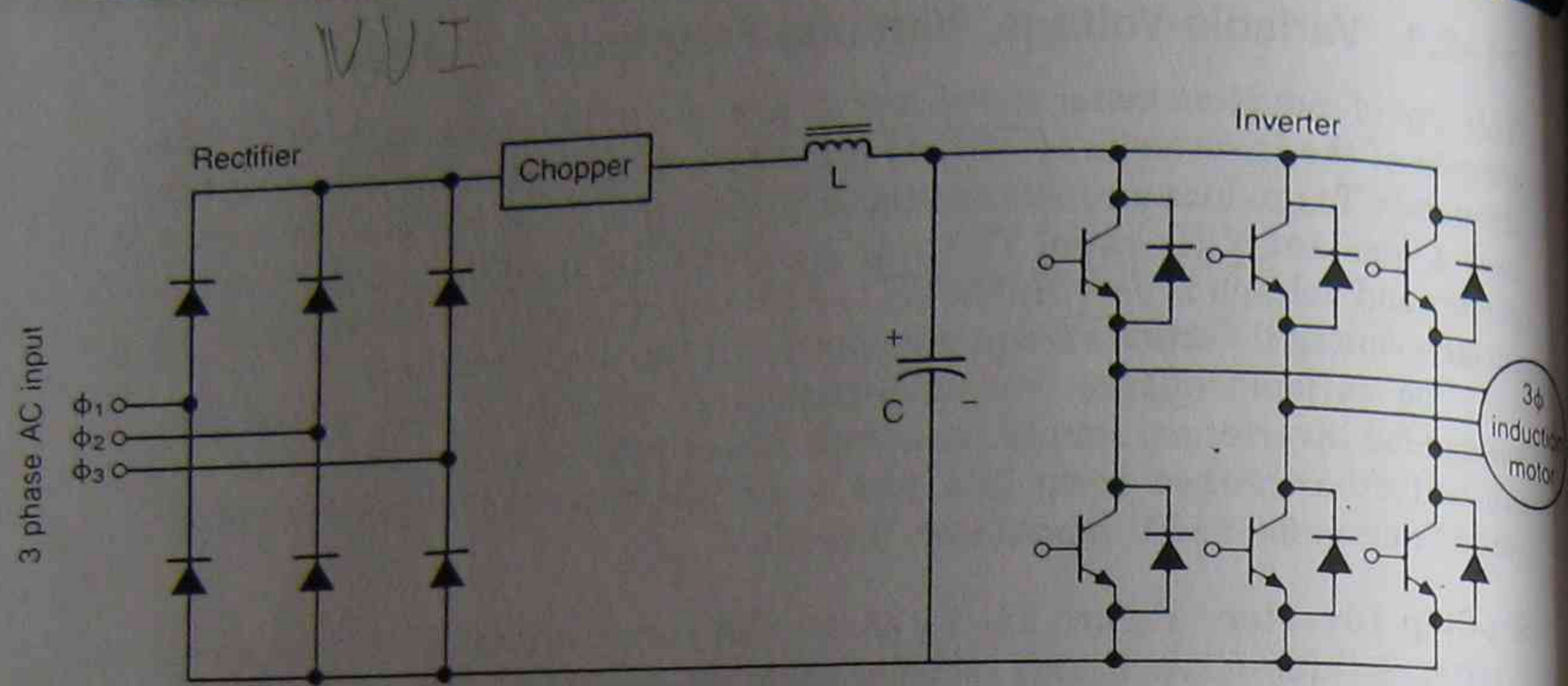
The inverter output voltage wave forms are not affected by the nature of the load. Figure 11-7b shows another way to vary the input voltage. In this method, the uncontrolled diode rectifier and the chopper regulator are replaced by a phase-controlled bridge rectifier. The principle of the variable-voltage, variable-frequency speed control method is shown in Figures 11-8 and 11-9.

The motor used in this drive has a low slip characteristic that improves efficiency. The speed of the motor can be changed by simply varying its synchronous speed. Varying the inverter frequency changes the synchronous speed. As the frequency is increased, however, the machine air gap flux falls, causing low developed torque capability. The air gap flux can be maintained constant, as in a DC shunt motor, if the voltage is varied with frequency so that the ratio remains constant.

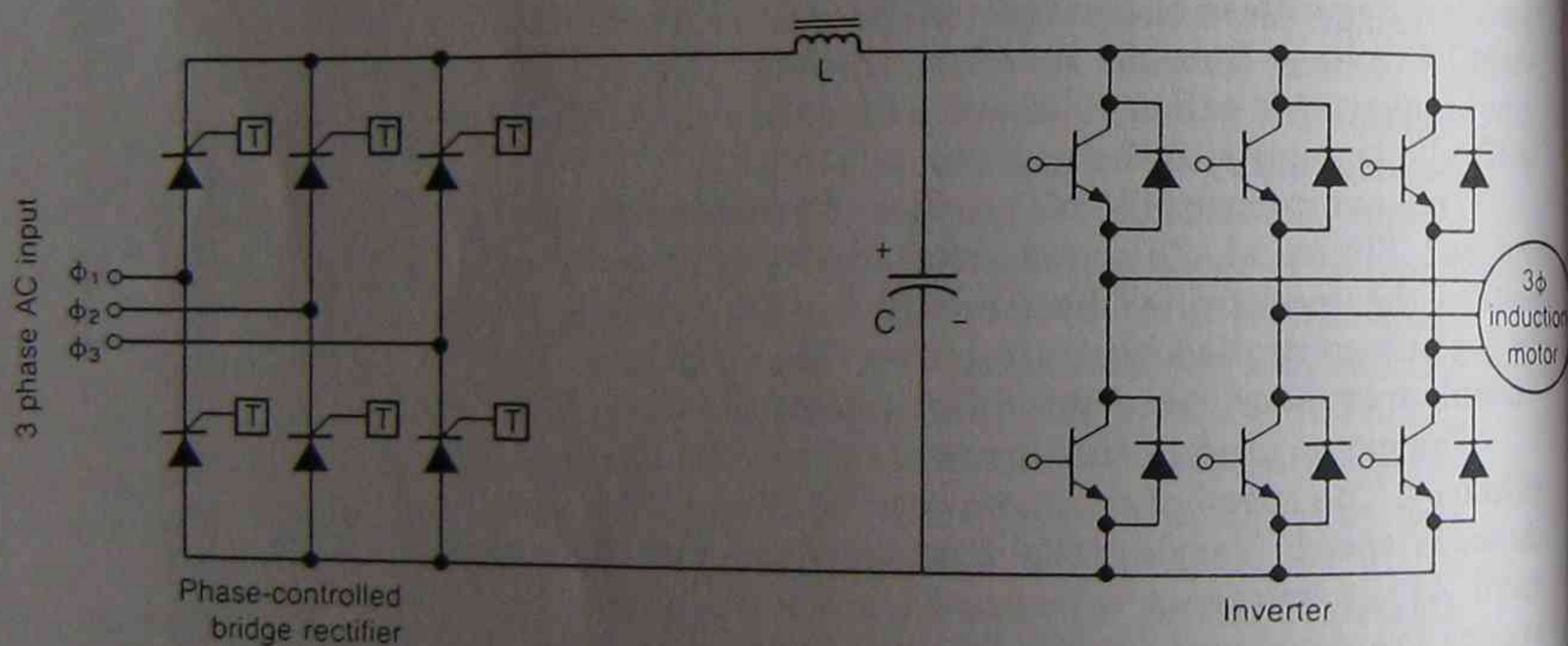
Figure 11-8 shows the desired voltage-frequency relationship of the motor. Below the base frequency, the air gap flux is kept constant by the constant V/Hz ratio, which keeps the torque constant. At a very low frequency, the stator resistance is greater than the leakage inductance. To counter this effect, additional voltage is applied. At the base frequency, the input voltage regulator establishes full-motor voltage. Beyond this point, as frequency increases, the torque decreases because of loss of air gap flux. From this point on, the machine operates in a constant horsepower mode, as shown in Figure 11-9. In the constant horsepower mode, each torque-speed curve corresponds to a particular voltage and frequency combination at the machine terminal.

# A.C. Motor Control.

Topic -



a. Six-step inverter with a conventional rectifier, chopper, and inverter



b. Six-step inverter with phase-controlled rectifier and inverter

FIGURE 11-7 Three-phase inverter

# A.C. Motor Control.

Topic -

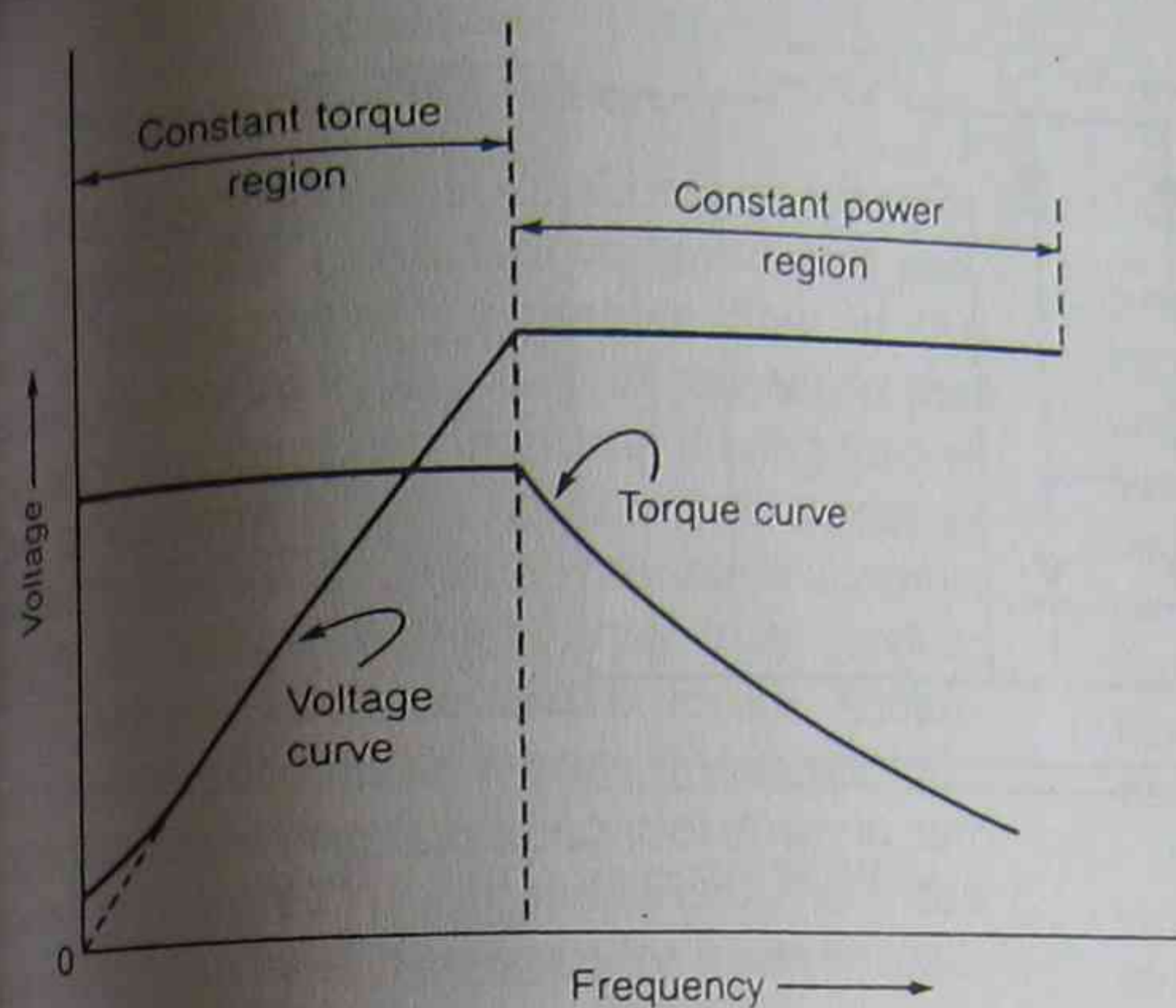


FIGURE 11-8 Voltage-frequency curve of induction motor

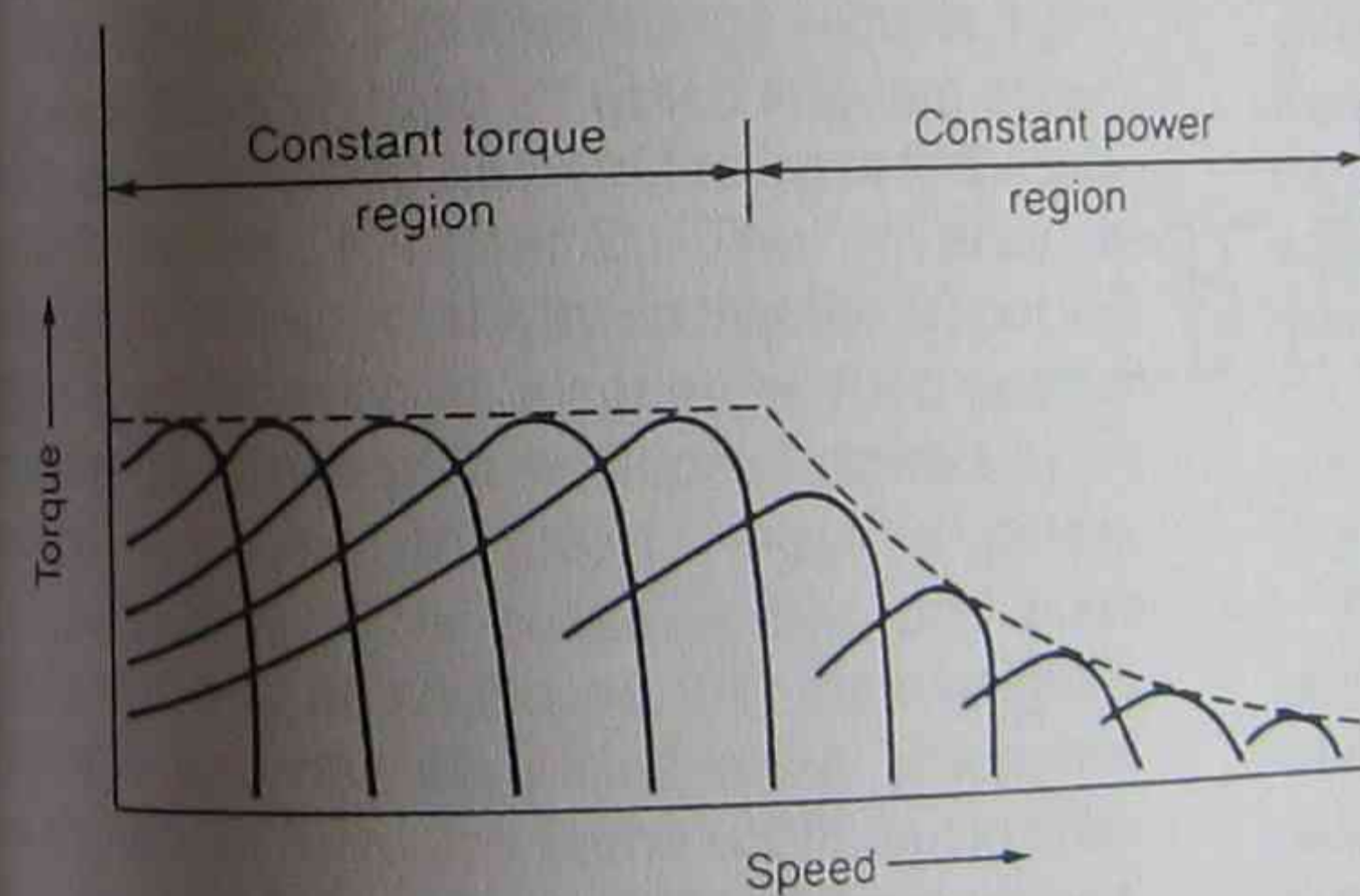


FIGURE 11-9 Torque-speed curves of induction motor with variable-voltage, variable-frequency power supply

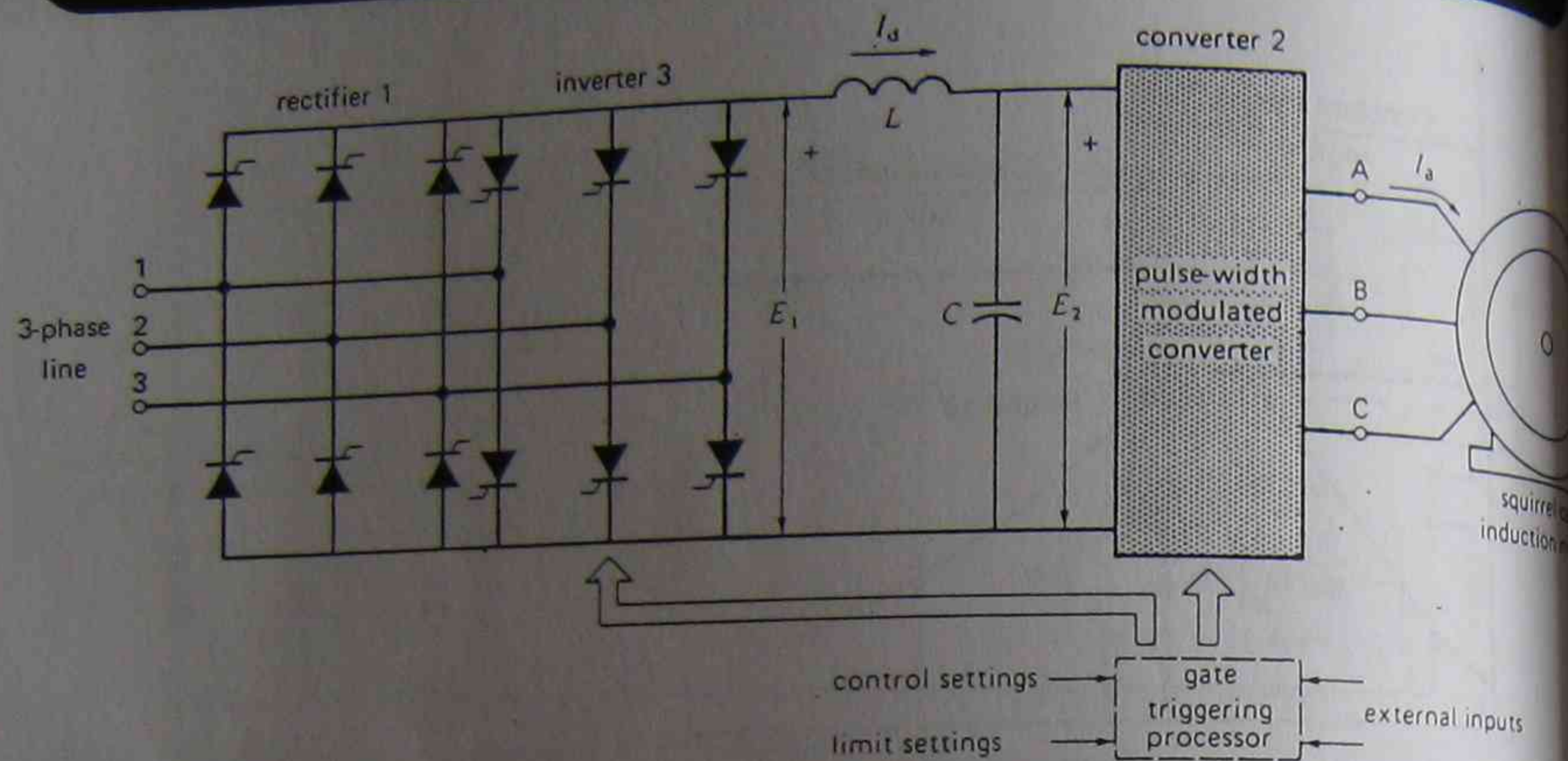


Figure 23-19  
Speed control by pulse width modulation.

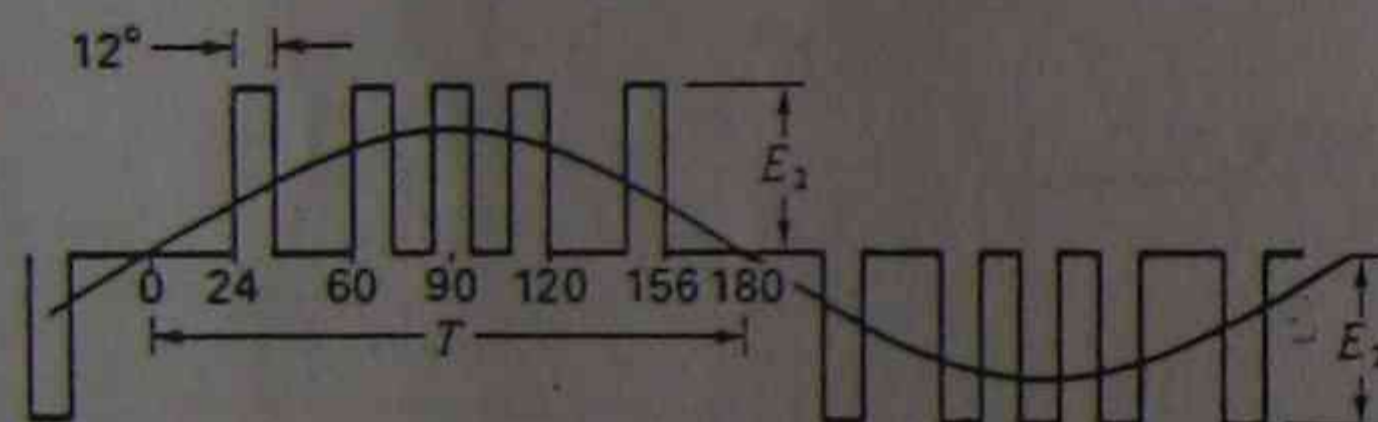


Figure 23-20a  
Voltage waveform across one phase.

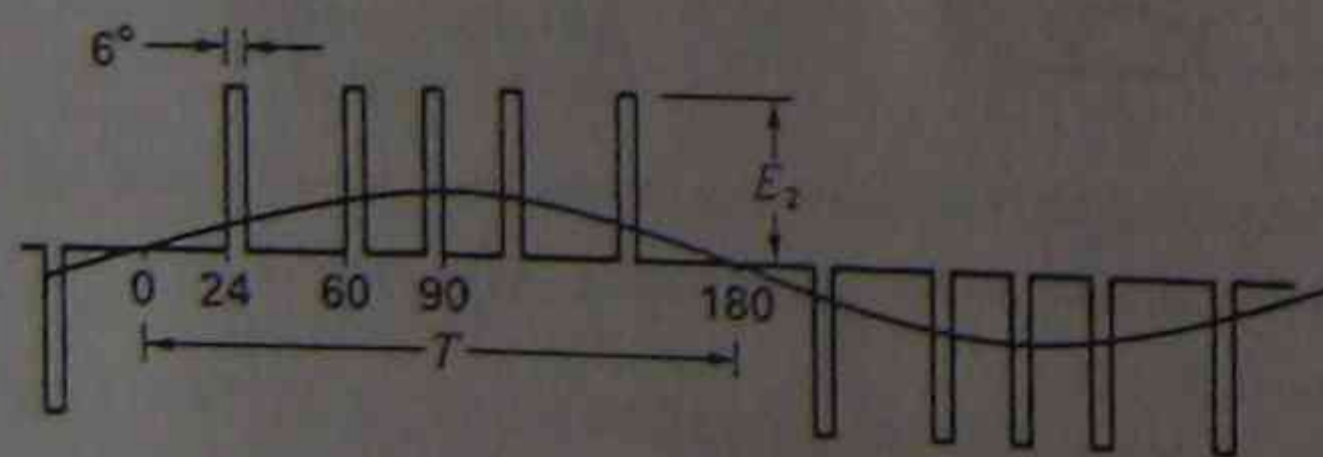


Figure 23-20b  
Waveform yielding the same frequency but half the voltage.

### 23.9 Pulse width modulation

The frequency converters discussed so far create substantial harmonic voltages and currents. When these harmonics flow in the windings, they produce torque pulsations that are superimposed on the main driving torque. The pulsations are damped out at moderate and at high speeds owing to mechanical inertia. However, at low speeds, they may produce considerable vibration. Such torque fluctuations are unacceptable in some industrial applications, where fine speed control down to zero speed is required. Under these circumstances, the motor can be driven by *pulse width modulation* techniques.

To understand the technique, consider the voltage-fed frequency converter system shown in Fig. 23-19. A 3-phase bridge rectifier 1 produces a fixed voltage  $E_1$  which appears essentially undiminished as  $E_2$  at the input to the self-commutated inverter 2. The inverter is triggered in a special way so that the output voltage is composed of a series of short positive pulses of constant amplitude, followed by an equal number of short negative pulses (Fig. 23-20a). The pulse widths and pulse spacings are arranged so that their weighted average approaches a sine wave. The pulses as shown all have the same width, but in practice, the ones near the middle of the sine wave are made broader than those near the edges. By increasing the number of pulses per half cycle, we can make the output frequency as low as we please. Thus, to reduce the output frequency of Fig. 23-20a by a factor of 10, we increase the pulses per half-cycle from 5 to 50.

The pulse widths and pulse spacings are specially designed so as to eliminate the low-frequency voltage harmonics, such as the 3rd, 5th, and 7th harmonics. The higher harmonics, such as the 17th, 19th, etc., are unimportant because they are damped out, both mechanically and electrically. Such pulse width modulation produces output currents having very low harmonic distortion. Consequently, torque vibrations at low speeds are greatly reduced.

In some cases, the output voltage has to be reduced while maintaining the same output frequency. This is done by reducing all the pulse widths in proportion to the desired reduction in output voltage. Thus, in Fig. 23-20b, the pulses are half as wide as in Fig. 23-20a, yielding an output voltage half as great, but having the same frequency. We can therefore vary both the output frequency and output voltage using a fixed dc input voltage. As a result, a simple diode bridge rectifier can be used to supply the fixed dc link voltage. The power factor of the 3-phase supply line is therefore high.

\* Regenerative braking can be achieved, but during such power reversal, current  $I_d$  reverses while the polarity of  $E_2$  remains the same. Consequently, an extra inverter 3 has to be placed in reverse parallel with rectifier 1 in order to feed power back to the line (Fig. 23-19). Rectifier 1 is automatically blocked while inverter 3 is in operation, and vice versa.

Pulse-width modulation is effected by computer control of the gate triggering.

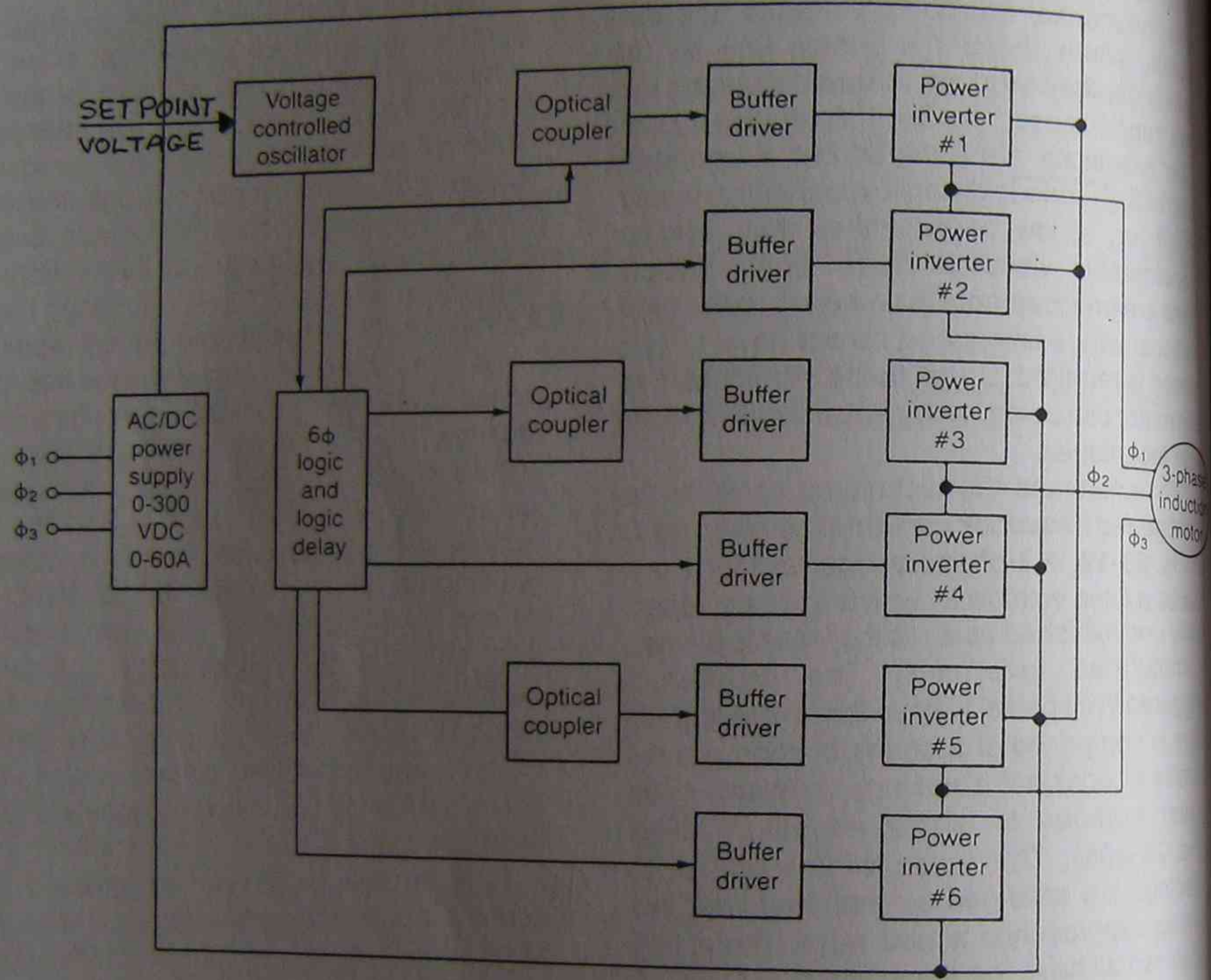


FIGURE 11-10 AC motor speed control—block diagram

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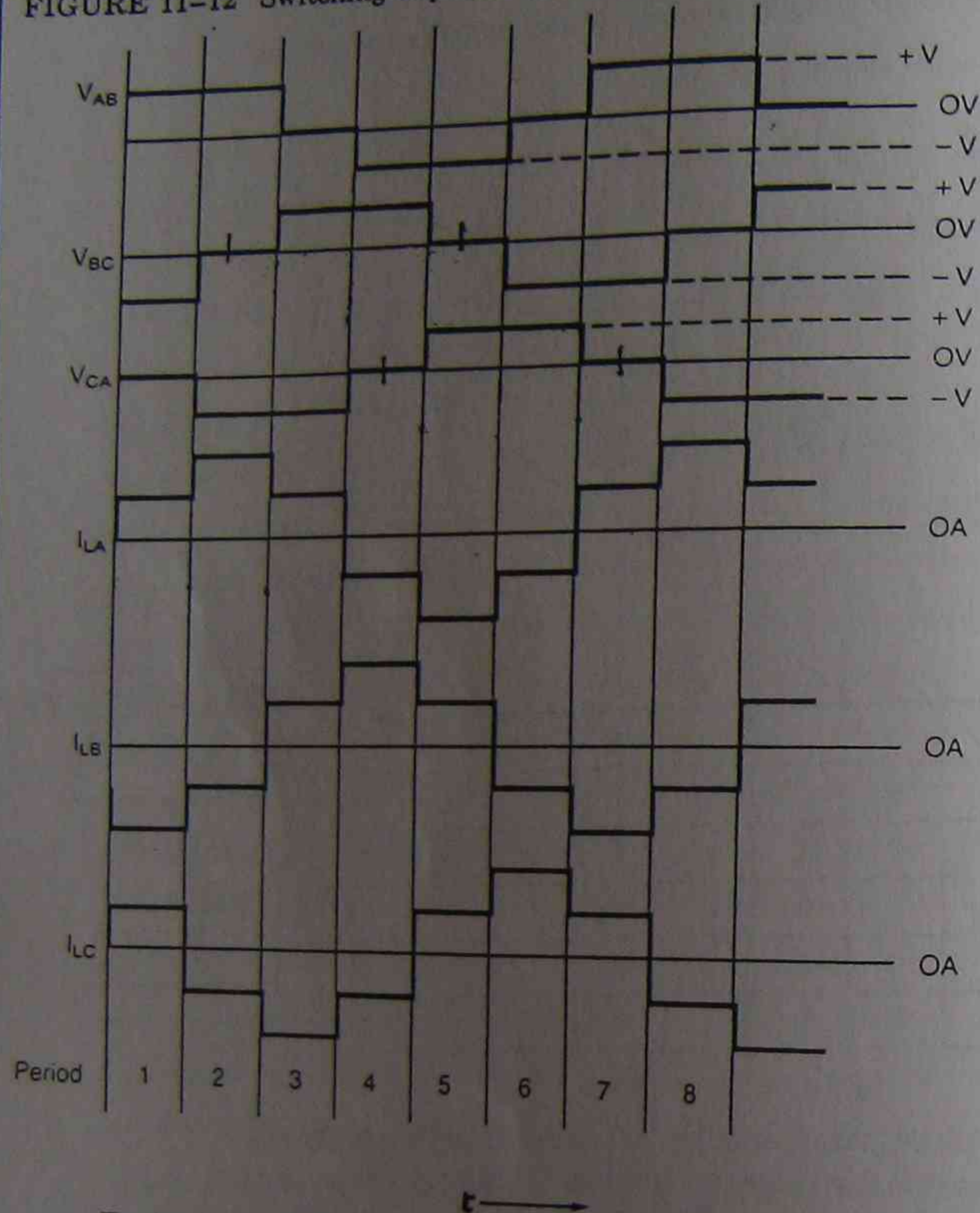
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FIGURE 11-12 Switching sequence synchrogram



Each of the voltages applied to the three phases is displaced  $120^\circ$  from each other, as shown in Figure 11-12. This figure shows the line-to-line voltages,  $V_{AB}$ ,  $V_{BC}$  and  $V_{CA}$ . These voltages were found by adding the voltages algebraically. During periods 1 and 2, the voltage from A to B =  $+V$ , since B is at the  $-V$  potential. During period 3, the voltage A to B is 0 V, since both A and B are at  $+V$ . In this way, a six-step wave form is achieved.

The output AC voltage can be changed by varying the input DC voltage. The output frequency can be varied by varying the switching frequency of the transistors (S1 through S6). Typically, the maximum frequency for motor speed control using a six-step inverter is 200 Hz.

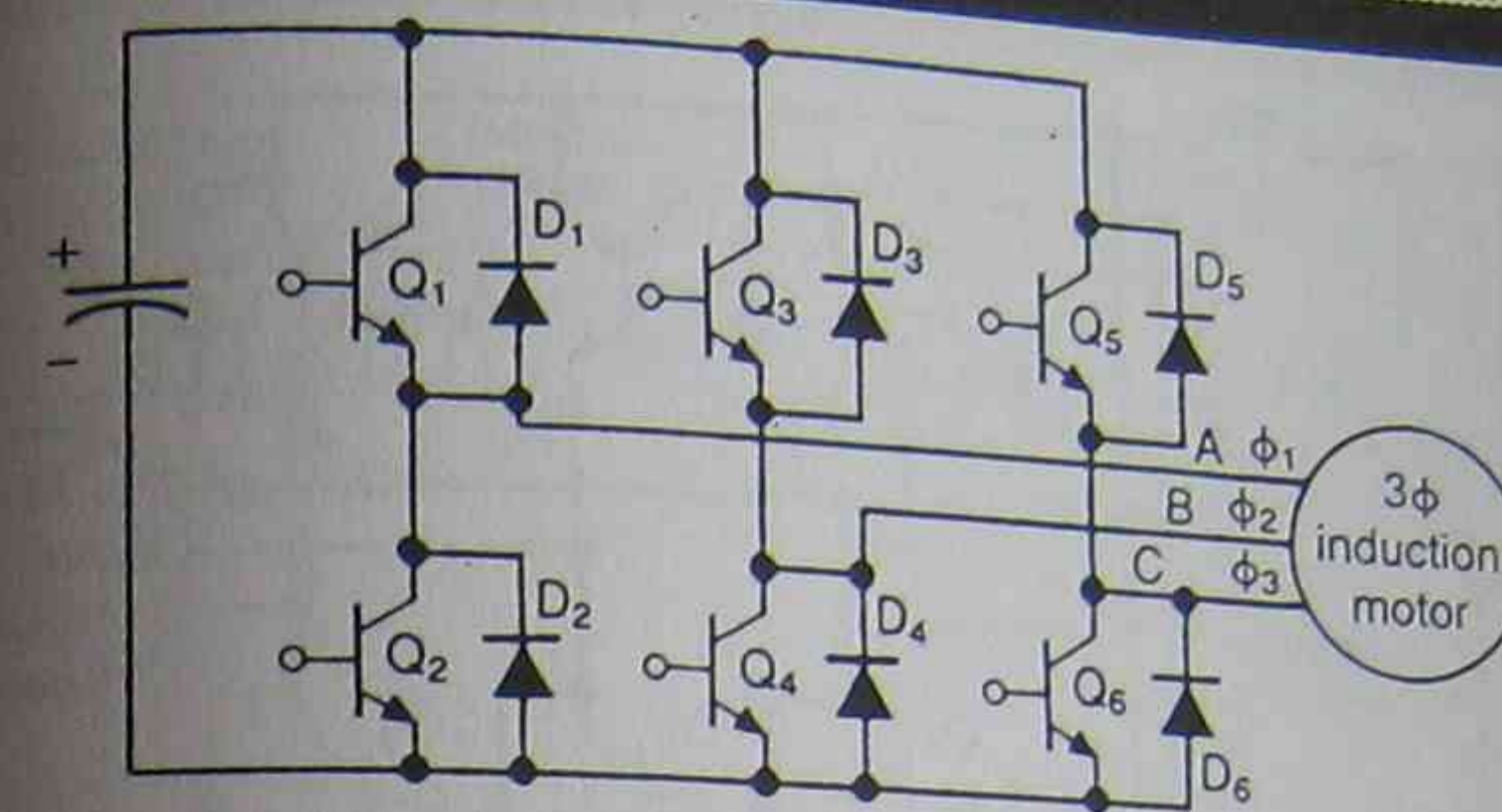


FIGURE 11-13 Six-step inverter using transistors as switches

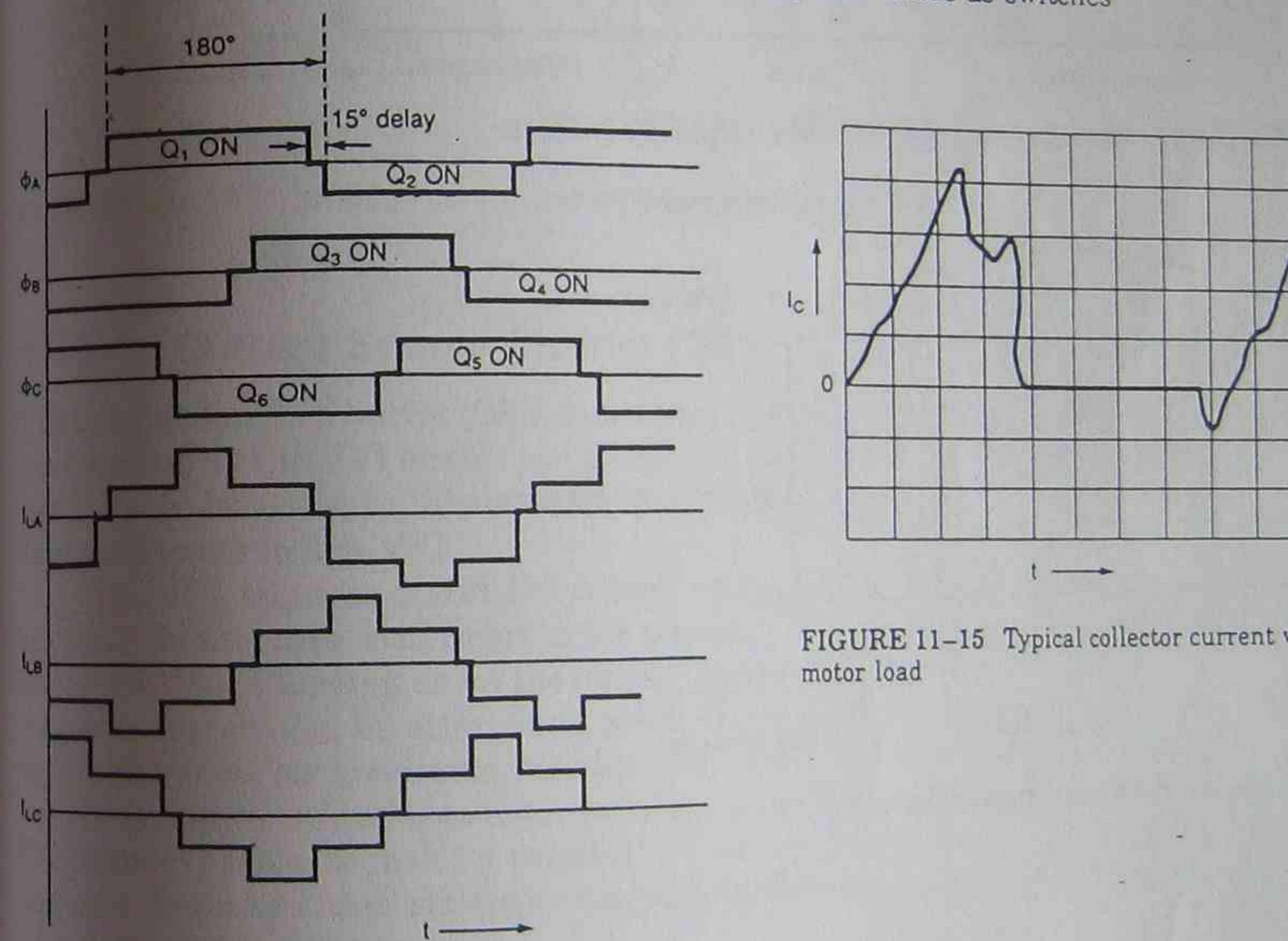


FIGURE 11-15 Typical collector current with motor load

FIGURE 11-14 Six-step inverter synchrogram

Figure 11-12 shows that at any time three switches (transistors) are conducting, one is conducting in each leg of the bridge, and the successive legs are switched with delays of  $120^\circ$ . As shown in Figures 11-13 and 11-14, transistors Q1 through Q6 theoretically conduct for  $180^\circ$ .

However, in a practical situation, it is necessary to provide some time delay (typically  $10^\circ$  to  $15^\circ$ ) between the positive-to-negative transition period of the phase current. This time delay enables the complementary transistor (the complement to Q<sub>2</sub>, etc.) to turn off before its opposite member turns on. This action prevents cross-conduction and eventual destruction of the power transistors. Therefore, the maximum conduction time will be  $165^\circ$  out of a  $360^\circ$  period. The diodes connected in parallel with each transistor conduct current when the transistor is turned off, represented by  $-I_c$  in Figure 11-15.

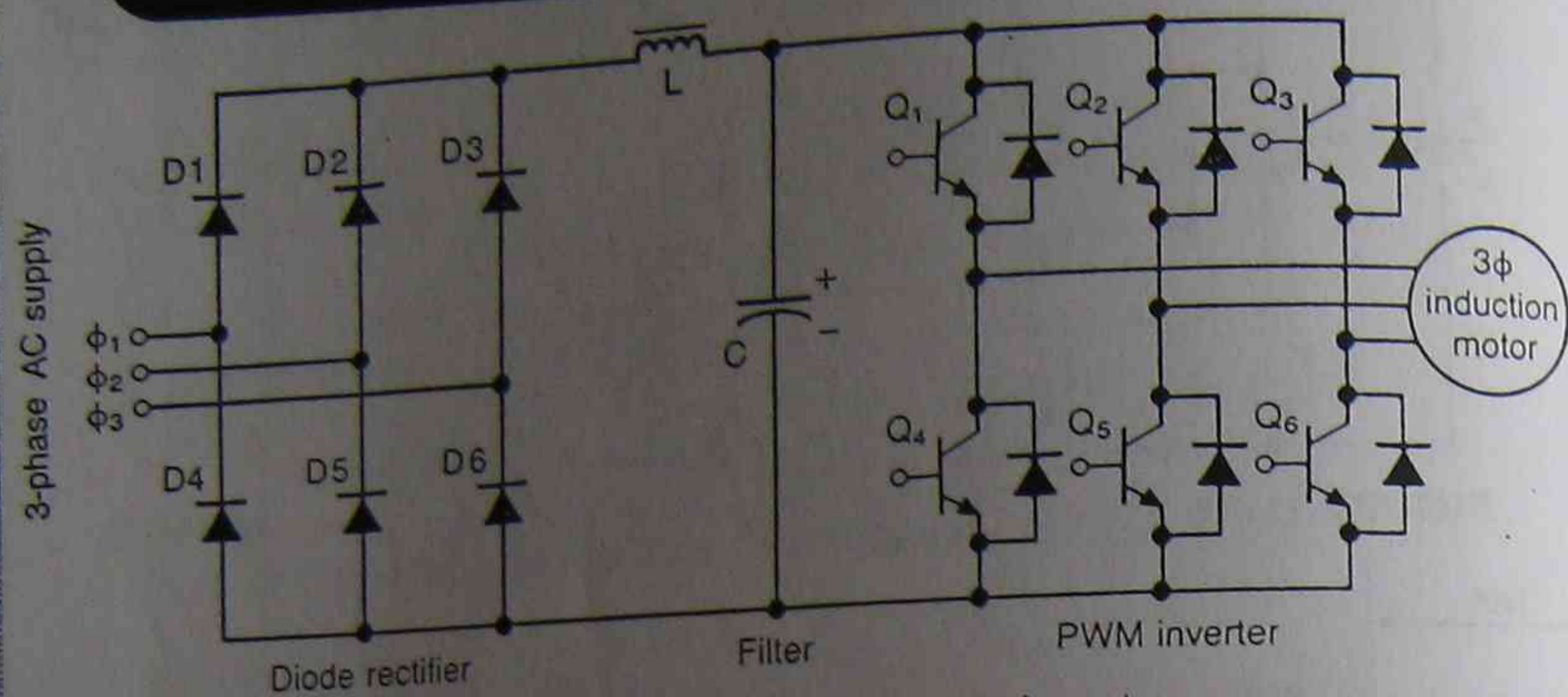


FIGURE 11-17 Variable-voltage, variable-frequency inverter

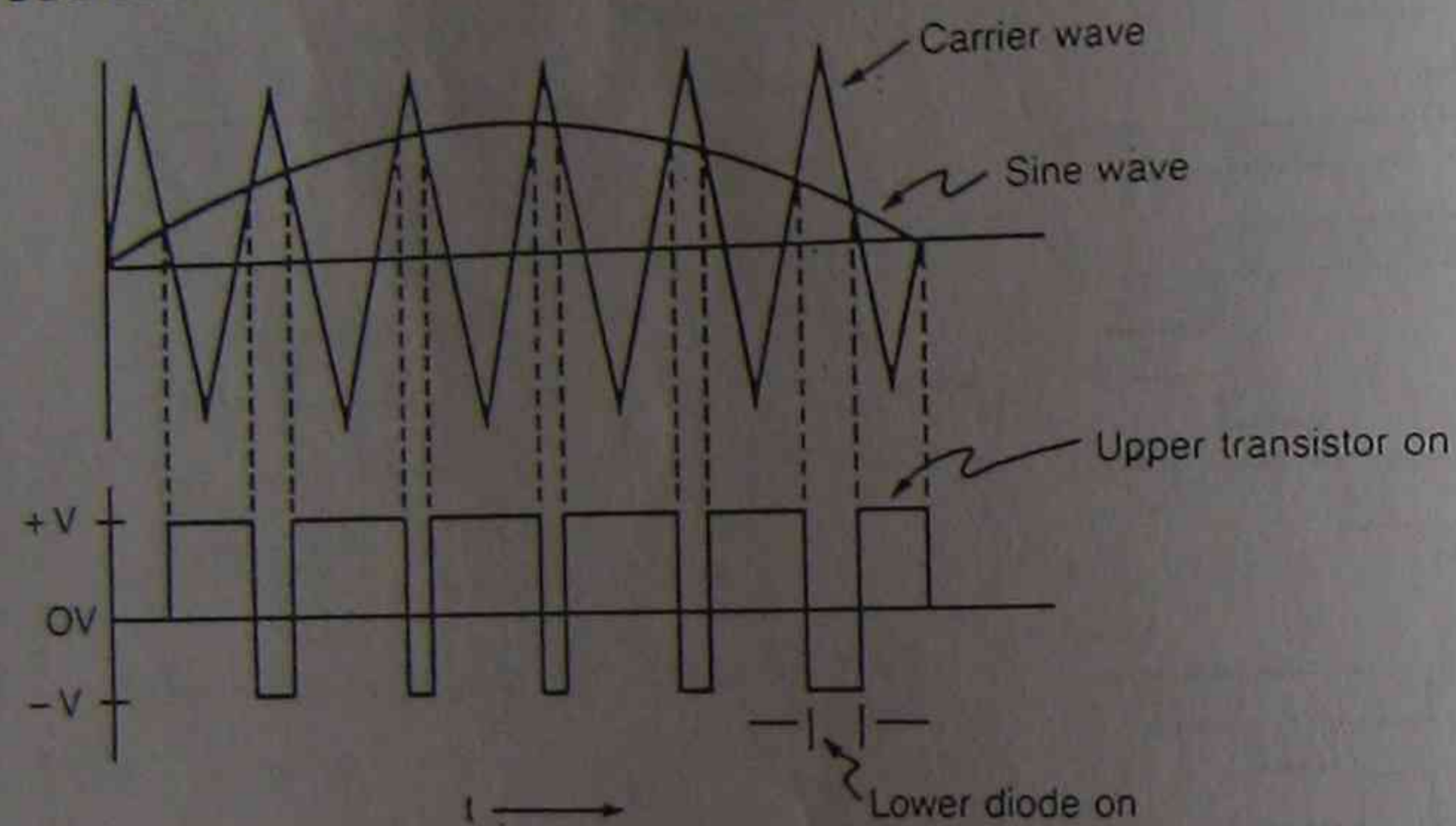


FIGURE 11-18 Pulse-width modulation by sine wave

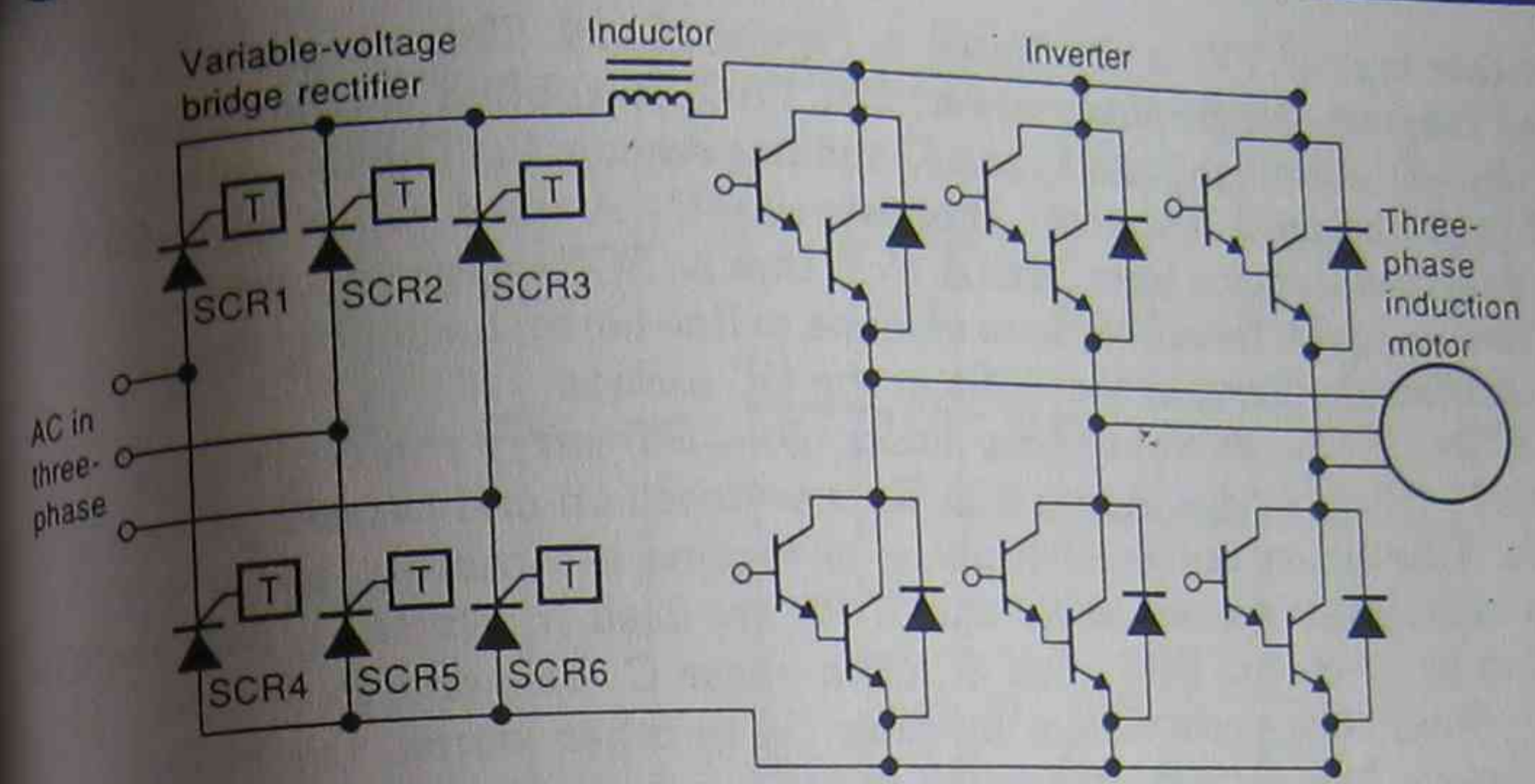


FIGURE 11-19 Variable-current, variable-frequency motor drive

### 11-2.4 Current Source Inverter (CSI)

The current source inverter (CSI), sometimes called the current-fed inverter, is very similar to the VVI circuit just discussed. Its name suggests that current, not voltage, is varied in this inverter. A large inductor is used in place of the large capacitor in the VVI.

The CSI requires a *stiff* DC current source as opposed to a voltage-fed inverter. In this case, stiff refers to the capability to provide a large amount of current without loading down the circuit. Figure 11-19 shows the power circuit of a current-fed inverter using power Darlington's as switches. A phase-controlled rectifier generates variable DC, which is converted to a current source by connecting a large inductor in series. A diode rectifier, followed by a DC chopper, can also make a variable DC source. The mode of control of the inverter could be either six-stepped or pulse-width modulated, similar to that of a voltage-fed inverter.

Another type of VVI is illustrated in Figure 11-16. This diagram is a simplified diagram. Single-phase power, 220 VAC, is applied to the bridge rectifier ( $D_9-D_{12}$ ) through fuses  $F_1$  and  $F_2$  and line reactor  $L_1$ . The DC voltage produced by the bridge is filtered by filter capacitor  $C_4$ . A fixed value, filtered DC voltage is then found on lines 1 and 5. Note that no SCRs appear across the AC line. This design is, therefore, more immune to line noise, hash, and spikes that might affect the firing of the SCRs in the DC section.

Six SCRs ( $SCR1-SCR6$ ) and six diodes ( $D1-D6$ ) carry the current in the adjustable voltage bridge. A pair of SCRs is switched on and turned off for each phase. This action causes each phase to become alternately positive-negative-positive-negative, etc.  $SCR1$  and  $SCR2$  are used in phase A,  $SCR3$  and  $SCR4$  in phase B, and  $SCR5$  and  $SCR6$  in phase C. The energy for the adjustable voltage bridge comes from capacitor  $C_3$ . In other words, the SCRs are drawing power from  $C_3$  to run the motor, and they are continually trying to discharge  $C_3$ . The capacitor  $C_3$  is charged by the fixed voltage bridge.

Each pair of SCRs controlling each phase is turned on and commutated off in the proper timing sequence to supply three-phase power to the motor by the main control circuit board (not shown in the simplified diagram). The faster the switching on and commutating off, the higher the frequency.

The six SCRs in the fixed voltage bridge ( $SCR11-SCR16$ ) operate in parallel with their equivalents in the adjustable voltage bridge ( $SCR1-SCR6$ ). The purpose of the fixed voltage bridge is to furnish energy to  $C_3$  as the motor load uses it and to commute (turn off) the SCRs in the adjustable voltage bridge.

When an SCR in the adjustable voltage bridge, for example  $SCR1$ , is turned on, its equivalent in the fixed voltage bridge ( $SCR11$ ) can be turned on at 10 kHz rate. It will be turned on for one pulse any time  $C_3$  voltage is too low. When it is turned on for a pulse, energy comes from the DC line (lines 1 and 5) through  $X_1$  or  $X_2$ . Some of this energy goes to the motor, and the excess goes through the back diode ( $D1-D6$ ) and helps recharge  $C_3$ . If  $C_3$  voltage continues to be too low, another pulse of energy will be called for and once again the SCR in the fixed voltage bridge will be turned on. Up to 10,000 pulses of energy per second can be obtained from each SCR in the fixed voltage bridge in this manner.

To commutate off an SCR in the adjustable voltage bridge, for example  $SCR1$ , its gate is turned off. Then its mate in the fixed voltage bridge ( $SCR11$ ) is turned on for a pulse, causing current to flow. Some current flows to the motor; the excess flows through the back diode  $D1$ . This action shunts  $SCR1$ , causing it to stop conducting.

The SCRs in the fixed voltage bridge turn themselves off naturally after each pulse because they conduct into a tuned circuit. The voltage rises at the end of the pulse to block any further current flow.

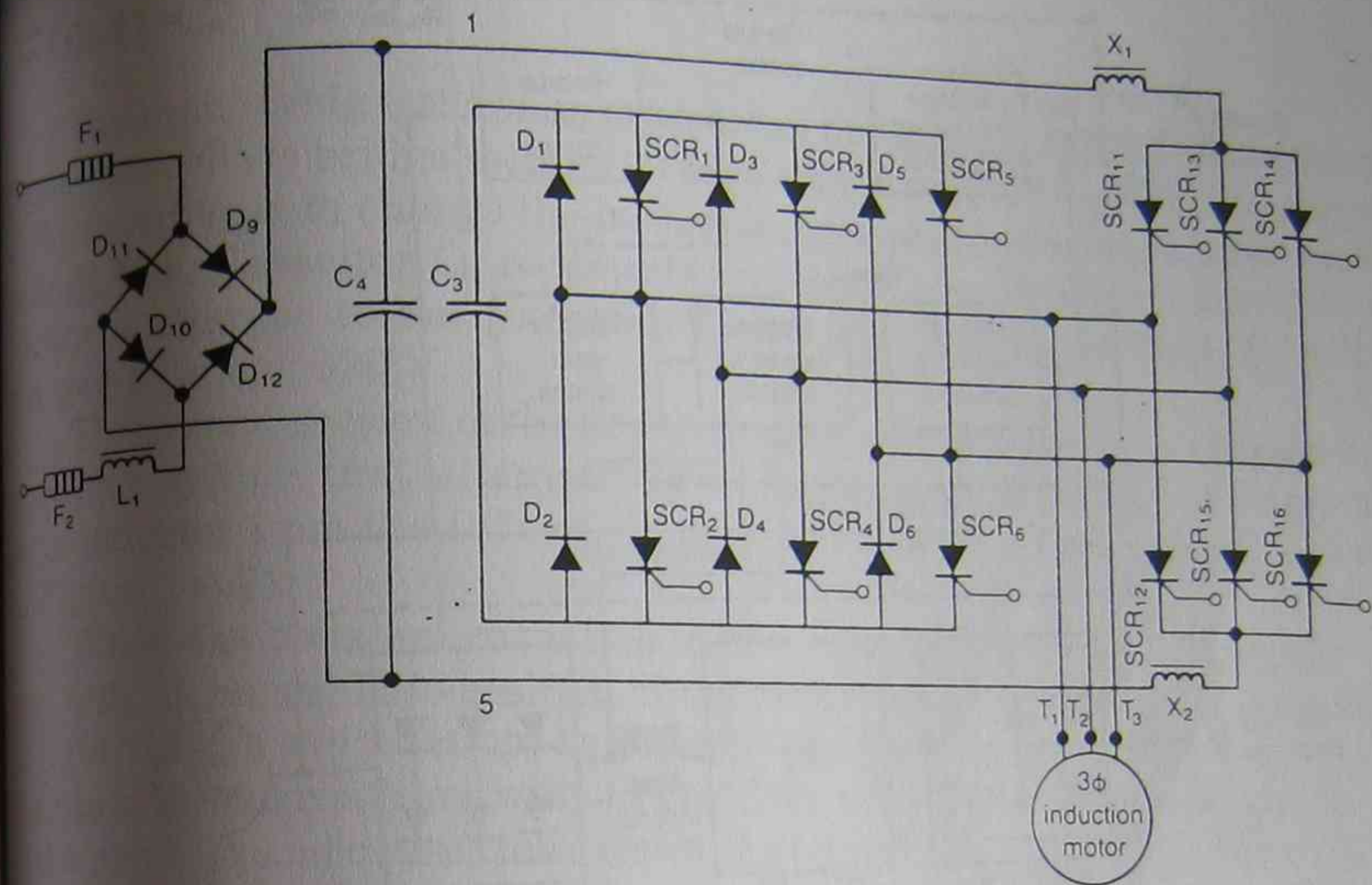
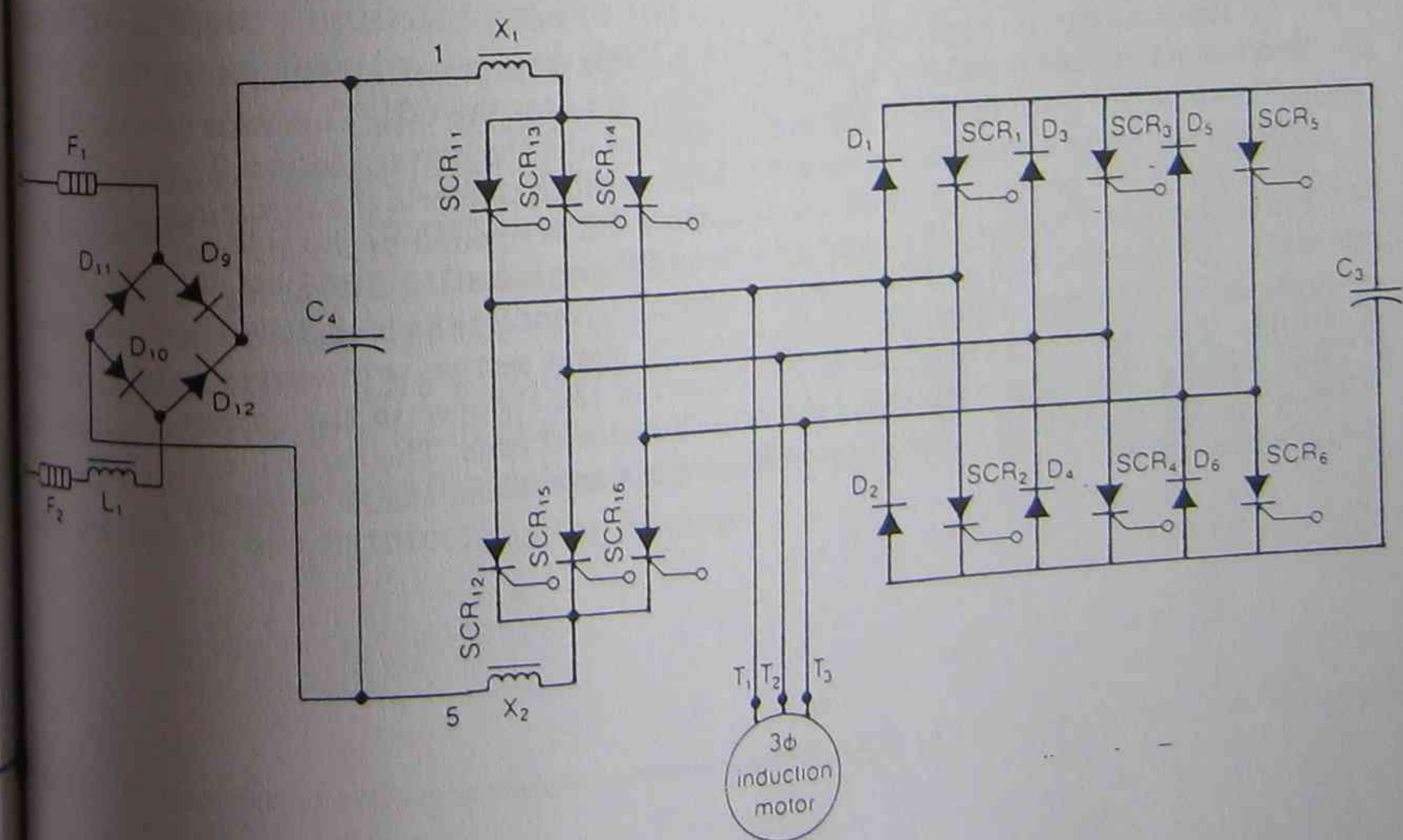


FIGURE 11-16 VVI AC motor drive using SCRs as switches



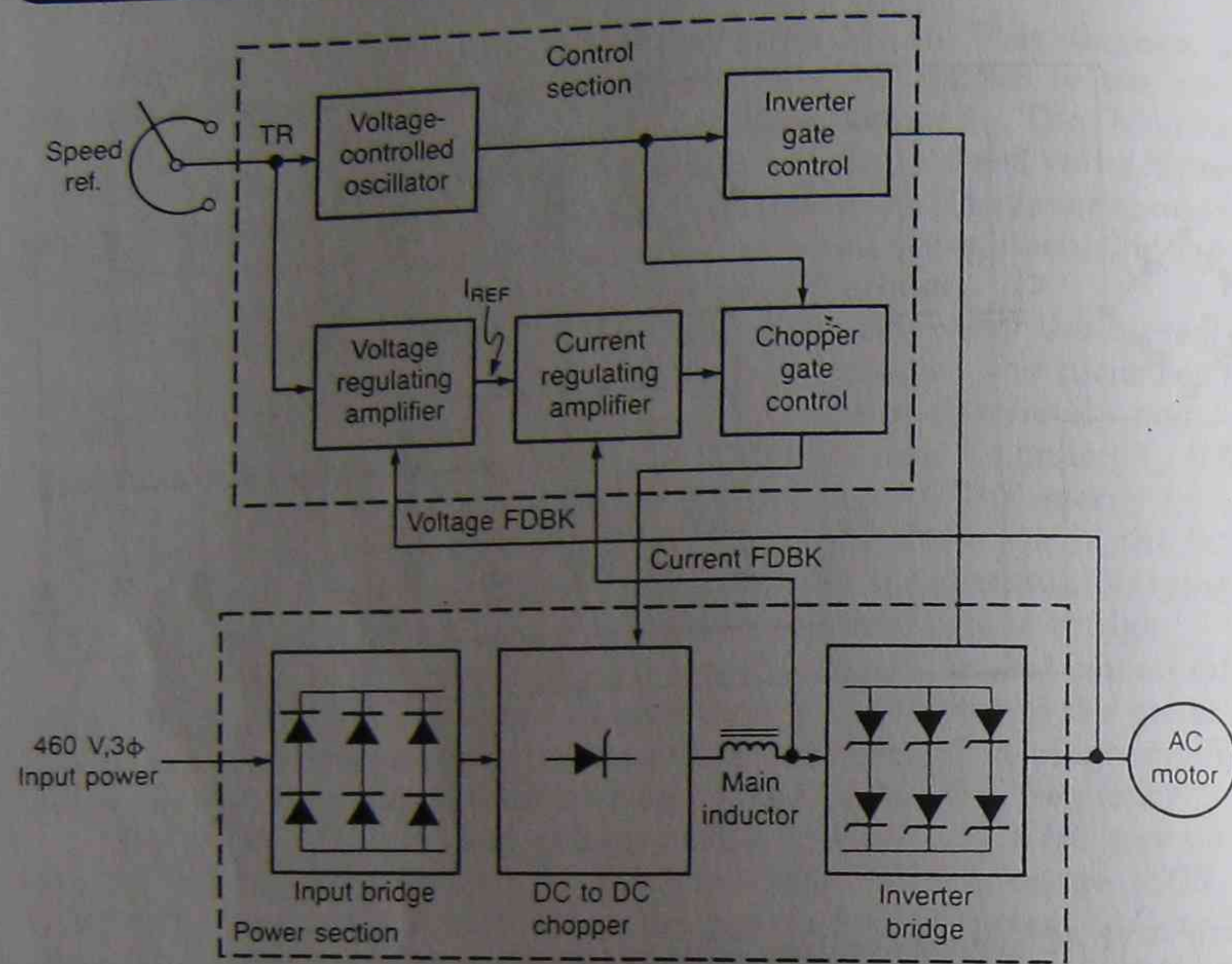


FIGURE 11-20 Graham 1580 CSI AC motor speed control (courtesy of Graham Co.)

The diagram in Figure 11-20 shows a block diagram of a Model 1580 Graham adjustable frequency AC drive. This drive uses the CSI. The drive is made up of two main sections: the control section and the power section. The first part of the power section is the input bridge, which converts the incoming three-phase AC power to a fixed DC. The fixed DC is applied to the current source chopper. The chopper converts the fixed DC to a pulsating DC through a large inductor. The inductor becomes a source of current for the load, which is usually an induction motor. The last part of the power section is the inverter bridge. The inverter bridge directs the output of the chopper to the correct phase of the three-phase motor for the right amount of time. The control section has the regulating circuitry for voltage and current and the SCR gating

FIG-11-21 & 22

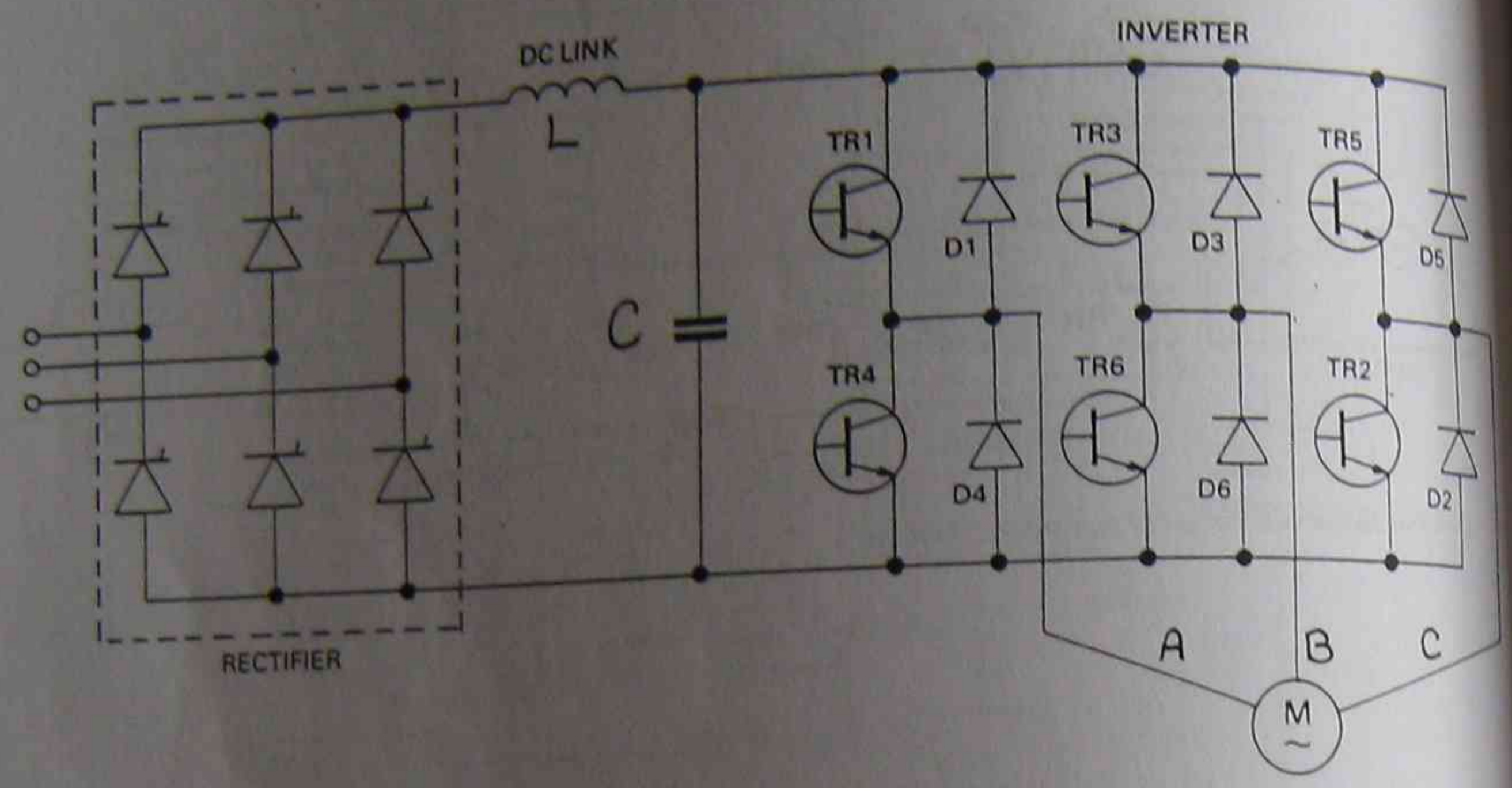
The input bridge, shown in more detail in Figure 11-21, is a conventional three-phase diode bridge rectifier. It consists of diodes  $D13-D18$ . The purpose of the rectifier is to change the incoming three-phase power to a constant DC voltage bus. Capacitor  $C_1$  represents an electrolytic capacitor bank. This capacitor is charged to bus potential. With a 460 VAC line voltage,  $C_1$  will be charged to about 620 V.

The second section of the power circuit is the chopper. The chopper is an electronic switch that alternatively connects and disconnects the coils of a large inductor from the DC bus. A simplified diagram of the chopper is shown in Figure 11-22.

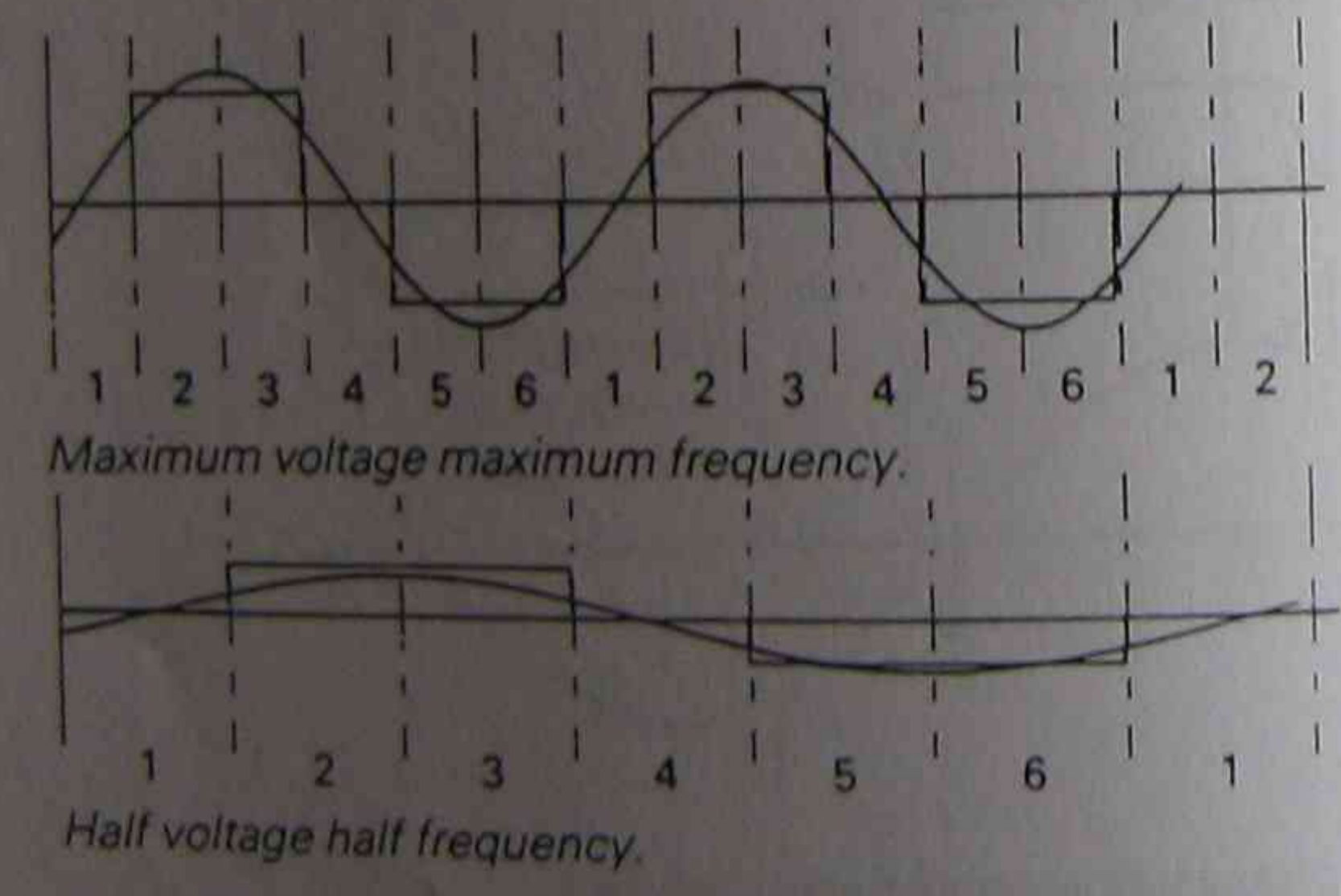
When the coils are connected to the constant potential DC bus, the current will increase. This position of the electronic switch is called increase or INC. When the switches are in the open position, the inductors  $L18$  and  $L19$  maintain the current flow without help from the DC bus. This takes energy out of the inductor and causes the current to decrease. This position of the switch is called decrease or DEC.

The load current is sensed by a Hall-effect device, which gives an output voltage proportional to the flux created by the load current. This proportional signal is then fed back to the regulator circuit where it is compared to a value that the system requires to make the load (motor) perform. The regulator circuits then vary the time spent in the decrease state versus the time spent in the increase state. This action controls the load current at the desired value.

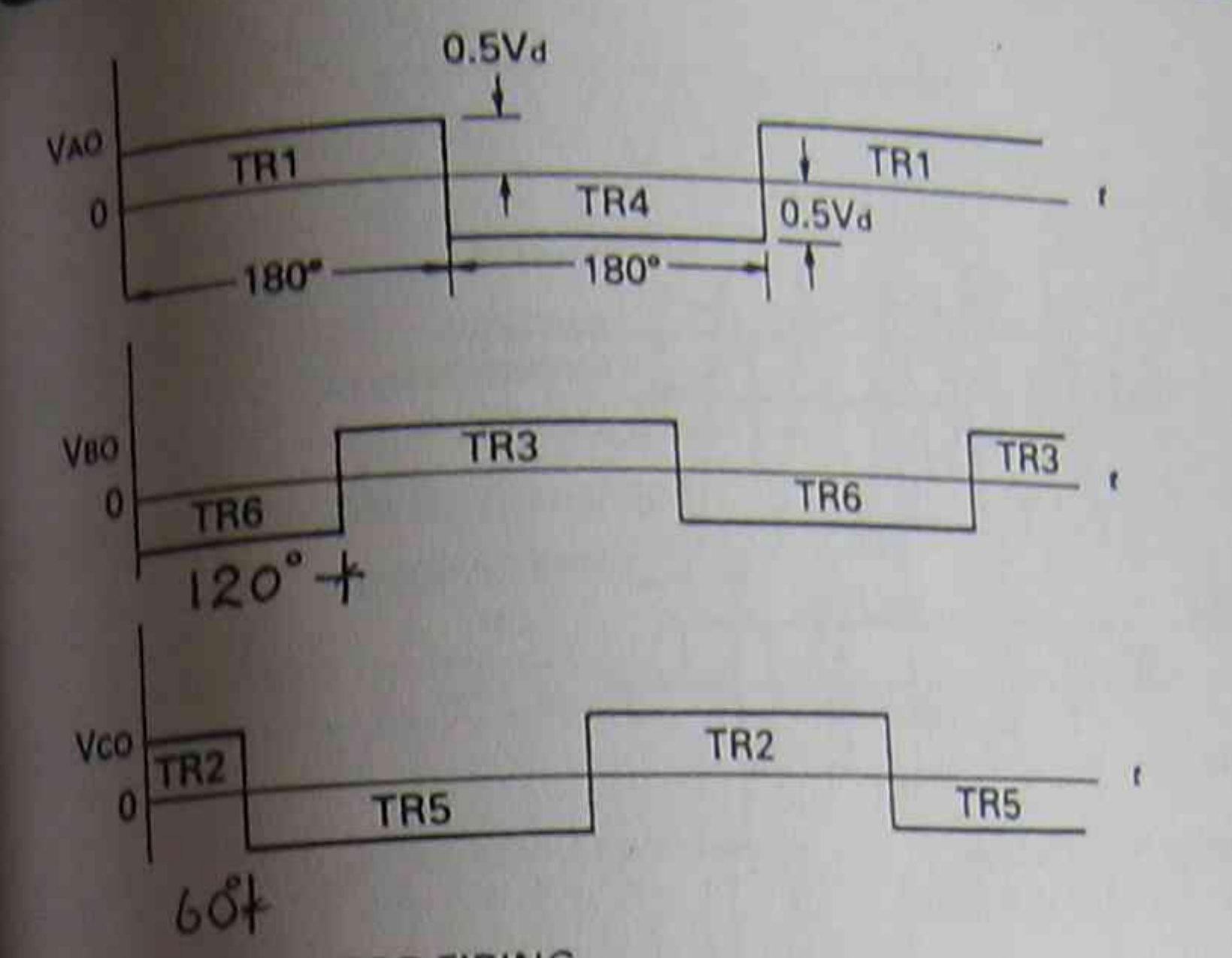
The current-regulated section responds to changes in load impedance. If the load changes its impedance or becomes a short circuit, the current will not exceed the value the system demands. Any tendency for the current to rise too high will be sent back to the comparator and will cause less time to be spent in the increase state. The physical presence of the inductance of  $L18$  and  $L19$  prevents the current from changing more rapidly than the rate the regulator can cope with. Although mechanical switches are shown in Figure 11-22, actual switches are semiconductor devices.



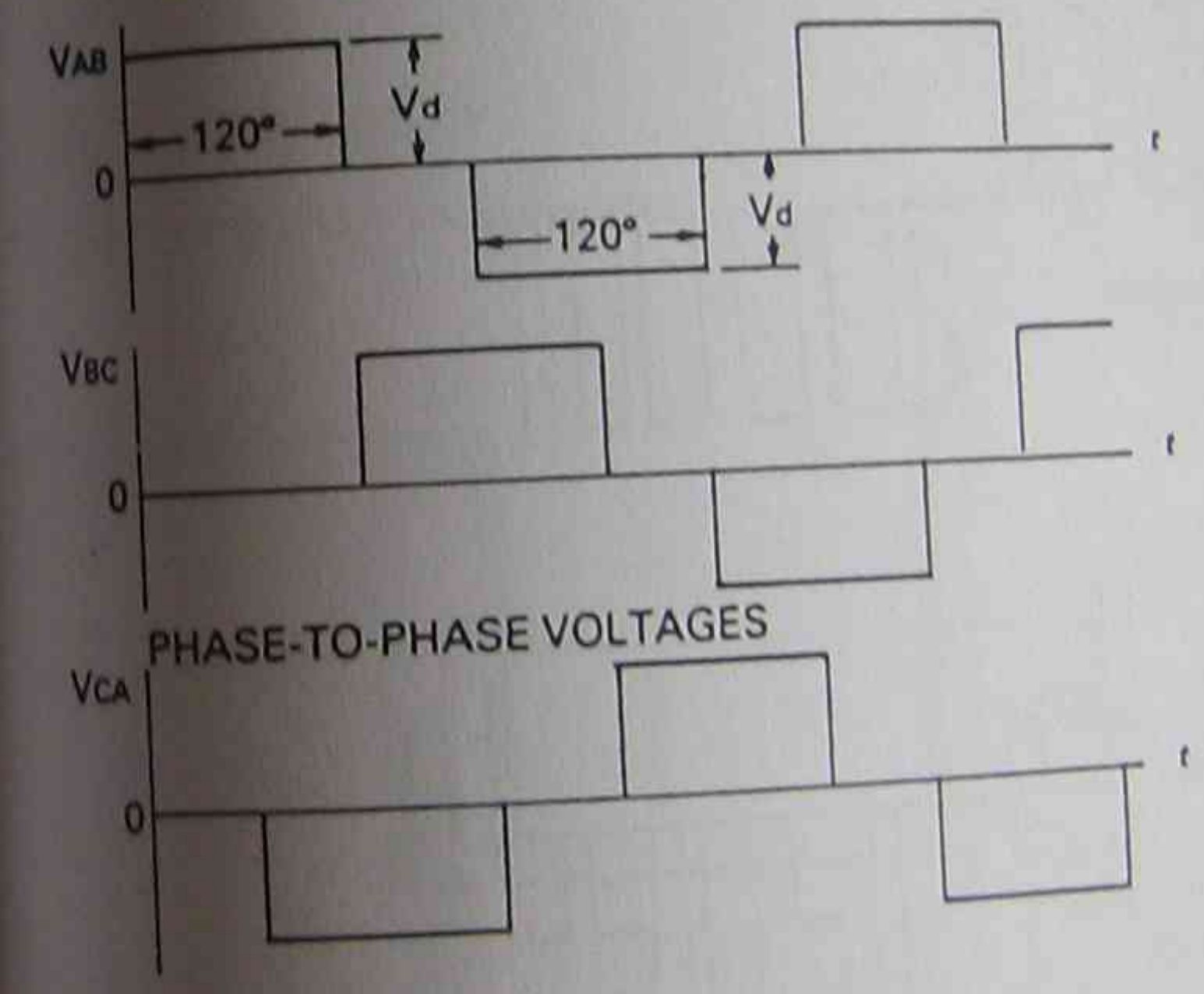
1 Basic dc link voltage-fed inverter square wave drive.



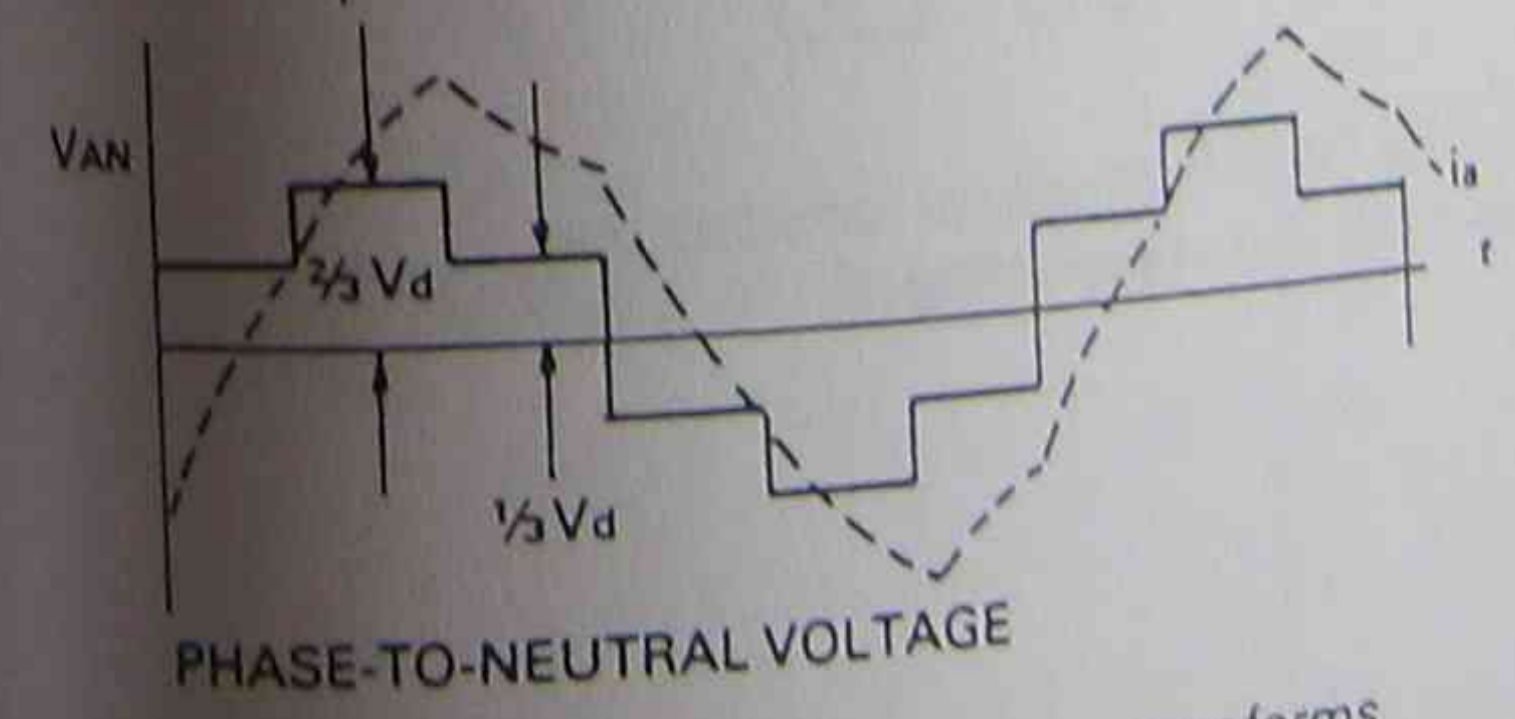
3 Constant volt/Hz control of square sine wave inverter.



TRANSISTOR FIRING



PHASE-TO-PHASE VOLTAGES



PHASE-TO-NEUTRAL VOLTAGE

2 Synthesis of inverter voltage output waveforms

# Principles of vector control

Part two of an article discussing steady-state and dynamic operating characteristics of vector controlled induction motors compared with dc motors for variable speed applications.

By Dr Dal Y Ohm

Vector control principles are based on the synthesis of ac induction motor current. Consider equations (4) and (8):

$$T(t) = K_d I_f I_a(t) \quad (\text{dc Motor}) \quad (4)$$

$$T = K_a I_m(t) I_t(t) \sin \alpha \quad (\text{Induction}) \quad (8)$$

where:

$\alpha$  = Phase difference between  $I_m(t)$  and  $I_t(t)$

For two different types of motors, torque equations are very similar except the term  $\sin \alpha$ . In the dc motor, this angular relationship is still present but is fixed to  $90^\circ$  by the motor design. If the angular position of brushes is allowed to vary, corresponding sinusoidal terms can be applicable in a dc motor, too. The principle of vector control is to synthesise stator current so that these two component currents maintain orthogonality and are controlled independently in all dynamic situations. Decoupling these two current components maximises the efficiency of the produced torque, and provides operational characteristics similar to the dc motor.

The difference between the dc motor and the induction motor is that in the induction motor the airgap flux rotates

whereas it is stationary in the dc motor. Because rotor current, or rotor mmf, produced from this current travels past the rotor at slip speed, and slip frequency EMF is generated in the rotor circuit by the transformer action, the relative angular position of rotor mmf is stationary relative to the stator mmf.

If we use a synchronously rotating reference frame as a reference coordinate system, both the stator and rotor fluxes are stationary and their mutual interaction generates continuous torque.

A mathematical linear transformation is possible between a three phase stationary reference frame and a two phase rotating reference frame with d and q axes. In the rotating reference frame, variables like voltages or currents are purely real quantities (like dc quantities) without modulation. In this synchronous frame, we can define  $I_d$  and  $I_q$ , which correspond to rms values of  $I_m(t)$  and  $I_t(t)$  if leakage inductances are neglected. Thus, equation (8) can be written as:

$$T = K I_d I_q \sin \alpha \quad (10)$$

Here, an analogy to the dc motor is possible, where  $I_d$  corresponds to field current, and  $I_q$  corresponds to armature current. Because the two current components are orthogonal to each other (lags  $I_q$  by  $90^\circ$ ), stator current is the vector sum, ie:

$$I_s = \sqrt{I_d^2 + I_q^2} \quad (11)$$

These vector relationships are shown in Figure 5. In the induction motor, torque and slip are mutually dependent quantities. Once  $I_q$  is set by the torque requirement, angular slip frequency  $\omega_s$  must satisfy:

$$\omega_s = \frac{I_q}{T_r I_d} \quad (12)$$

where

$T_r$  = Rotor time constant ( $L_r/R_r$ ) determined by the motor design. As in a separately excited dc motor, the magnitude of magnetising current,  $I_d$ , is fixed to a constant value below base speed and reduced inversely proportional to speed above base speed. Torque producing current  $I_q$  is controlled to meet the torque requirement of the load.

To supply synthesised stator current to the motor,  $I_d$  and  $I_q$  must be transformed back to three phase sinusoidal phase currents. This inverse transformation requires information on the instantaneous angular position of the flux. Two methods can be considered in obtaining this airgap flux position. "Direct vector control" actually measures by using flux sensors. The "indirect method" estimates it by integrating rotor speed and generated slip. The indirect method is more popular because measurement of flux requires additional hardware and complex signal processing. From now on, discussions will be limited to the indirect method. Here, the instantaneous phase angle of stator current is calculated by:

$$\phi = \int (\omega_r + \omega_s) dt + \theta \quad (13)$$

where:

$$\theta = \text{Atan} (I_q/I_d) \quad (14)$$

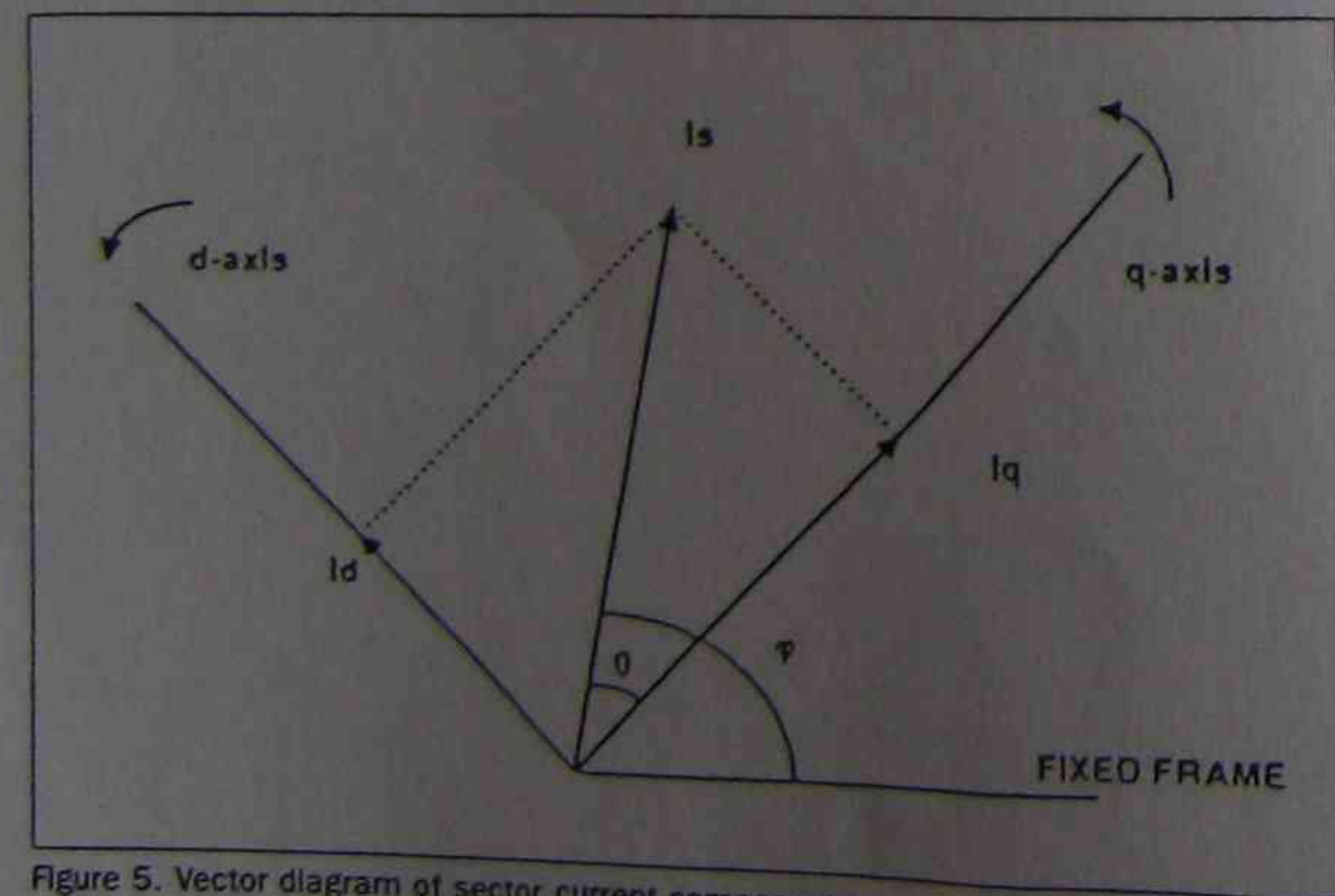


Figure 5. Vector diagram of stator current components

Note that stator current phase current is dependent upon slip, which is based on the knowledge of  $T_r$  in Equation (12). If the estimated  $T_r$  is not matched to the actual  $T_r$ , the two current components are not orthogonal. Therefore, the produced torque will be less than expected, resulting in poor efficiency and the inability to produce maximum torque. So, in vector control, correct tuning of parameter  $T_r$  is very important. With correctly tuned  $T_r$ , produced torque is:

$$T = K_v I_d I_q \quad (15)$$

where:

$K_v = (3/2)P(L_m/L_r)$ . Clearly, the above equation is analogous to the dc machine equation (equation (4)). Torque characteristic curves are depicted in Figure 6. Note that the stator current is slightly reduced as speed increases above base speed. This is due to the vector relationship in equation (11). The major difference between an inverter-driven motor and a vector-controlled motor is that vector control characteristics are limited to steady-state, but applicable in a dynamic situation like the dc motor.

With vector control, you can obtain dynamic operating characteristics comparable to a dc motor. The major advantages of the vector-driven induction motor is its rugged construction, reliability, low cost and simple construction for high-speed machines. In addition, constant-power operation is somewhat simpler than a separately excited dc motor because it is embedded in the vector control.

## Vector control system implementation

We can present a practical vector control design with Baldor's ASBTS-20 series spindle drive. This system uses

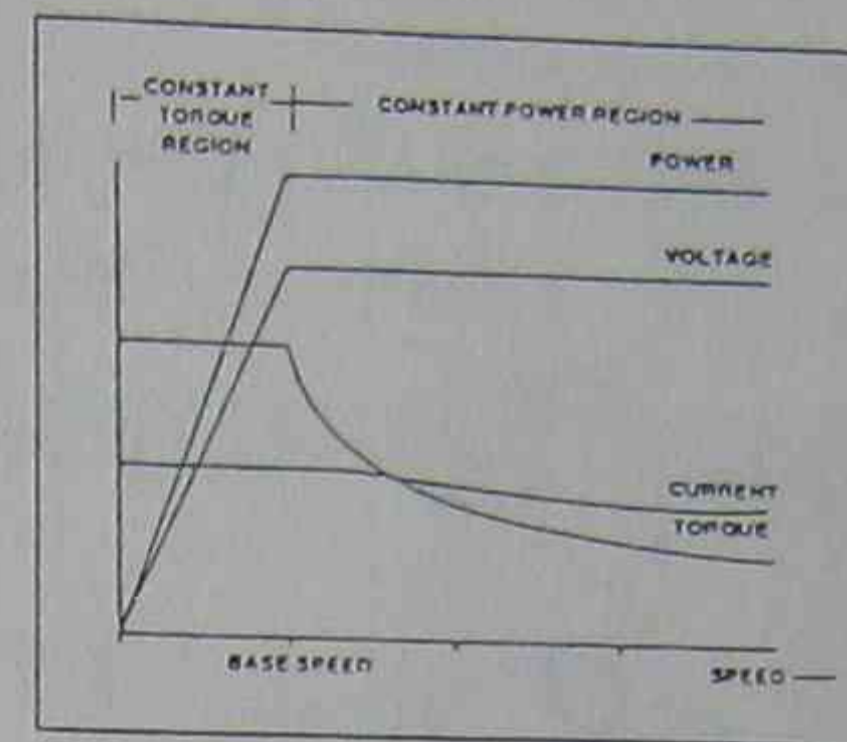


Figure 6. Vector controlled motor characteristics

indirect vector control to get very accurate speed and positional controllability throughout its wide speed range. Often, this is required in high-performance machine tool spindle applications. Figure 7 shows a functional block diagram of the vector control used in the drive. Except the motor and mounted encoder, all electronics are packaged inside the drive. The drive includes many other functions — handshake logic with NC machine, protective functions and the operator interface etc — but discussions will be limited to vector control.

For vector control, which involves many arithmetic calculations of extended resolution, at least a 16-bit microprocessor, or signal processor is required. The ASBTS-20 uses a NEC 78312 16-bit microcontroller with many functions handled by hardware, either through built-in microcontroller logic or on-board logic.

This effectively relieves software burdens required with fast sampling time.

From the speed command  $V_c$  from a host (either CNC or operator), velocity profile,  $V_r$ , is generated for every control interrupt cycle. The rate of change in the profile velocity depends on acceleration

rate and speed.  $V_r$  is then compared to the actual speed of the motor, and the closed-loop compensator determines torque command,  $T_c$ , based on the present and past speed errors. Vector control starts from this point. Flux current component  $I_d$  is calculated from the flux calculator process that simply modifies command flux  $I_{dc}$  inversely proportional to the speed above base speed. Because the  $T_c$  command is directly proportional to  $I_q$  (torque-producing current component), we are ready for vector calculation. From two variables  $I_d$  and  $I_q$ , magnitude and phase of stator current vector can be calculated from equations (11) and (14), and produced slip from equation (12). Rotor flux angle can be estimated by equation (13), so the appropriate arithmetic and digital integration process results in a rotor flux angle of the current interrupt cycle. Based on the magnitude and flux angle, the frame transformation process can be done via a combination of hardware and software. The resulting three phase stator current commands are transformed to an analogue format, filtered and amplified to feed motor current. To eliminate current phase lag due to inductance, a PWM amplifier with high gain current feedback is used.

There are two open-loop parameters that must be tuned properly. These are  $I_{dc}$  and  $T_r$  (rotor time constant). To optimise performance, these must be tuned correctly with a load test. Because motor parameter  $T_r$  varies as motor temperature changes, peak torque capability may be deteriorated as temperature varies. Fortunately, for sizes of most spindle motors, its effect is not so critical in performance as in much larger size motors.

Dr Ohm is with the Baldor motion products group. For further information contact Australian Baldor, 6 Stanton Rd, Seven Hills NSW 2147.

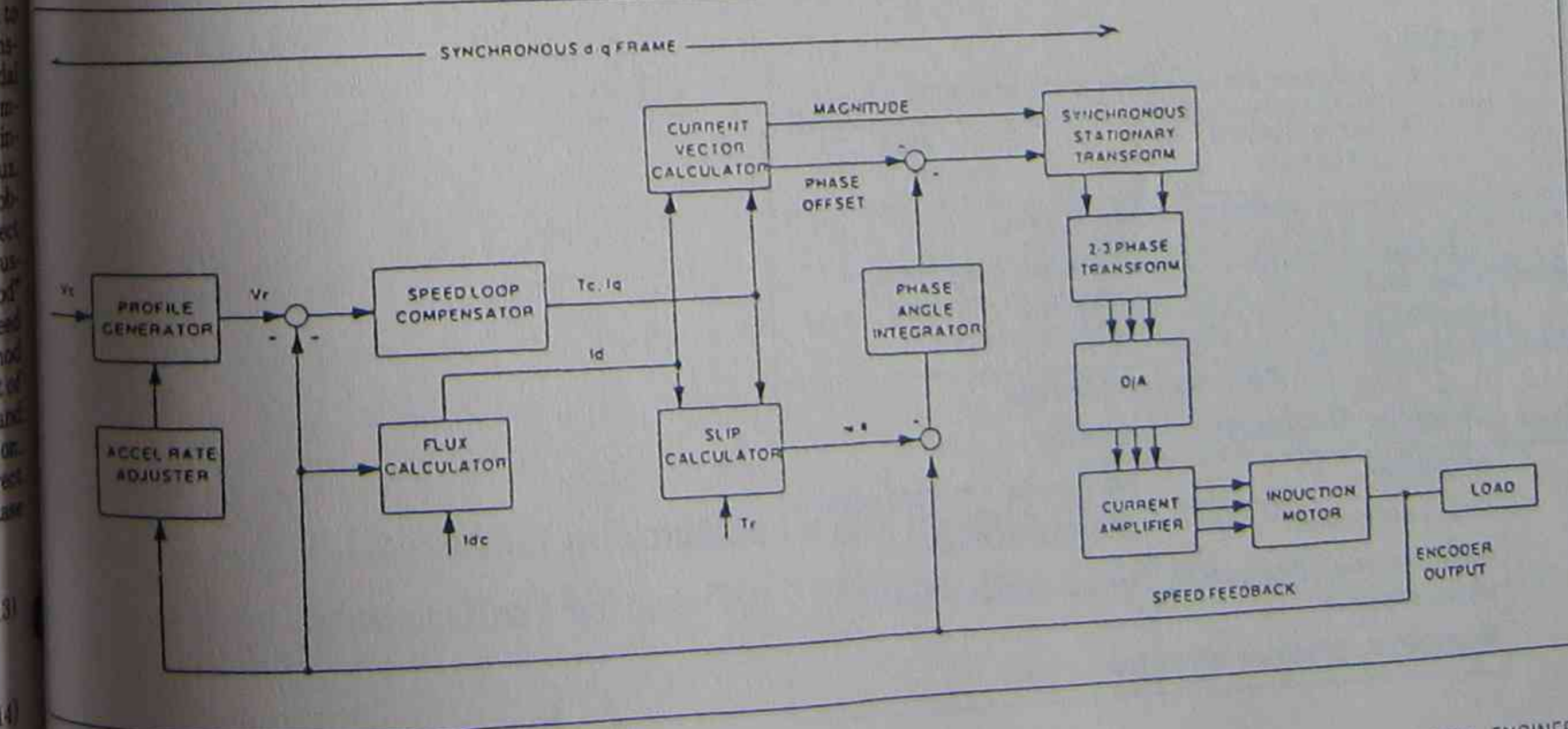
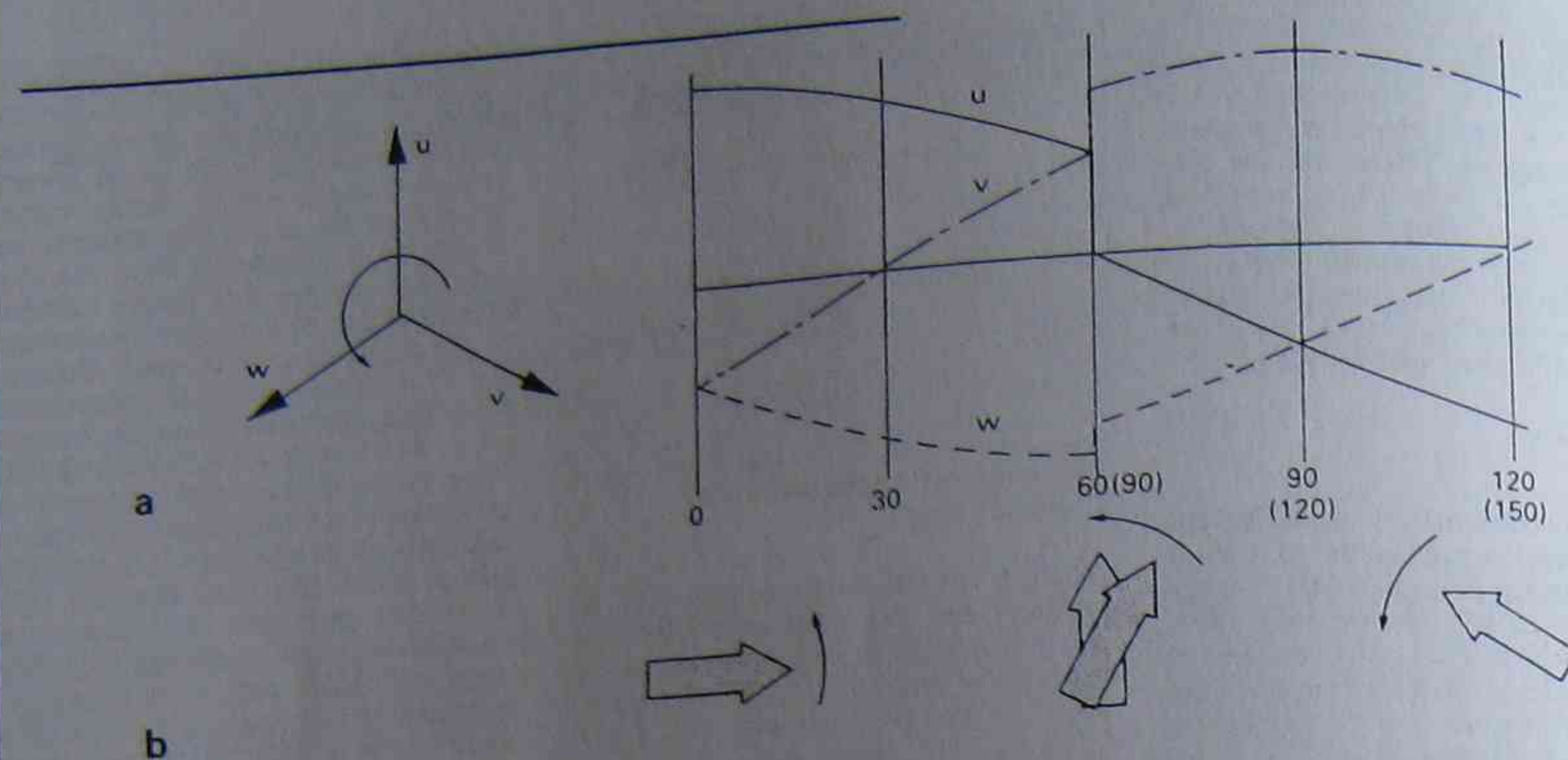
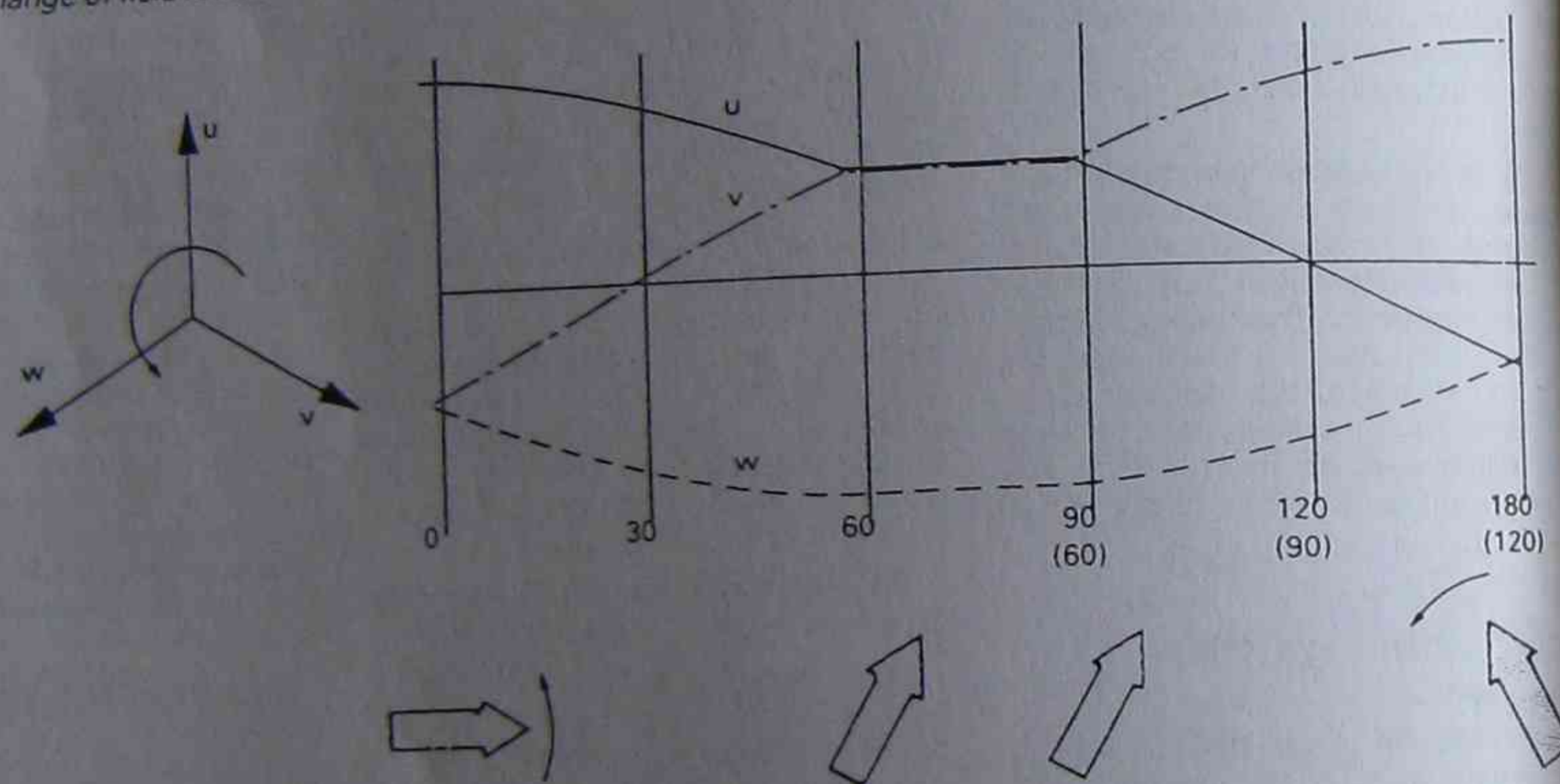


Figure 7. Vector controlled motor drive



2 Step-change of field rotation: a Phase waveform; b Reorientation of flux vectors.



3 Stationary field flux vector

TABLE 1  
3-Phase Rotating Field — Principal Variations

3-phase Current Vectors	Stator Flux Vector
Normal Mains Supply	
Balanced, sinusoidal, constant frequency and amplitude	Constant magnitude, rotating at constant angular velocity
PWM Supply Changes	
Character of Change:	Effect:
Amplitude	Magnitude of current vectors
Phase sequence	Direction of rotation
Balanced step-change of phase currents	Instantaneous advance
Balanced dc phase currents	Stationary

Area

Topic

Session No.

**ZENER  
DRIVE**

For further information on this module, or this subject contact Jim Hafford, (02) 217 3620, Bld. K. Ultimo, S.I.T.



M.C.C. No. 3

**MOTOR CONTROL SYSTEMS**  
SYSTEM  
EMERGENCY STOP  
SEQUENCE  
**ELECTROTECHNOLOGY (I.E.)**

**A.C. DRIVE**  
SQUIRREL CAGE INDUCTION MOTOR  
MOTOR CURRENT  
MOTOR VOLTAGE  
FREQUENCY

**D.C. DRIVE**  
PERMANENT MAGNET D.C. MOTOR  
WOUND FIELD D.C. MOTOR  
MOTOR CURRENT  
MOTOR VOLTAGE  
MOTOR SPEED

D.C. SPEED No. 1  
D.C. SPEED No. 2  
A.C. SPEED No. 1  
A.C. SPEED No. 2

ONE & ONE  
VARIABLE FREQUENCY DRIVE  
1000V 10A  
1000V 10A

ONE & ONE  
VARIABLE FREQUENCY DRIVE  
1000V 10A  
1000V 10A

EMERGENCY STOP

Three small blue motors mounted in a clear plastic enclosure.



M.C.C. No.3

**BYSMAC 55 PROGRAMMABLE CONTROLLER**

POWER SUPPLY  
 CPU IN  
 CPU OUT  
 STOP  
 CPU FWD  
 CPU REV  
 CPU STOP  
 CPU FWD  
 CPU REV  
 CPU STOP  
 CPU FWD  
 CPU REV  
 CPU STOP

OPTION

**MOTOR CONTROL SYSTEMS**

SYSTEM (Red push button)  
 ENABLE (Black knob)  
 SEQUENCE (Black switch)

POWER (Red push button)  
 OFF/ON selector switch

**TAFE**  
**ELECTROTECHNOLOGY (I.E.)**

**A.C. DRIVE**

**SQUIRREL CAGE INDUCTION MOTOR**

REVERSE (Red push button)    POWER ON (Red push button)  
 FORWARD (Green push button)    STOP (Red push button)

VOLTS (0-400)  
 AMPS (0-5)  
 Hz (0-100)

STATOR VOLTAGE    STATOR CURRENT    FREQUENCY

**D.C. DRIVE**

**PERMANENT MAGNET D.C. MOTOR**    **WOUND FIELD D.C. MOTOR**

FWD REV (Black knob)    ON (Red push button)  
 START (Green push button)    STOP (Red push button)

A (0-200)    A (0-5)    V (0-200)    A (0-5)

ARMATURE VOLTAGE    ARMATURE CURRENT    ARMATURE VOLTAGE    ARMATURE CURRENT

**MOTOR SPEED (RPM)**

TACHO GEN (Red/Black terminals)  
 D.C. SPEED No. 1 (Knob)  
 D.C. SPEED No. 2 (Knob)  
 D.C. SPEED No. 3 (Knob)  
 A.C. SPEED No. 1 (Knob)

**SINE & SQUARE WAVE GENERATOR**  
 MODEL 117B

OUTPUT

100Hz-1kHz    1Hz-100Hz    10-100kHz    1-1MHz

W.M. ELECTRONICS PTY LTD  
 MELBOURNE AUSTRALIA

**SINE & SQUARE WAVE GENERATOR**  
 MODEL 117B

OUTPUT

100Hz-1kHz    1Hz-100Hz    10-100kHz    1-1MHz

W.M. ELECTRONICS PTY LTD  
 MELBOURNE AUSTRALIA

PERMANENT MAGNET D.C. MOTOR WOUND FIELD D.C. MOTOR

START STOP

ARMATURE VOLTAGE ARMATURE CURRENT ARMATURE VOLTAGE ARMATURE CURRENT

MOTOR SPEED (RPM)

TACHO GEN

D.C. SPEED No. 1

D.C. SPEED No. 2

D.C. SPEED No. 3

A.C. SPEED No. 1

ZENEC AUSTRALIA

DC 1100 MOTOR SPEED CONTROL

ADJUSTMENTS

TACHO

ARM

RUN

P1 P2 COM P4 RO G2 SPD LD TL RUN A- A+ F- F+ N L

100Hz-1kHz 1-10kHz 10-100kHz 1-10MHz

SYNC INPUT OUTPUT

BWD ELECTRONICS PTY LTD MELBOURNE AUSTRALIA

EMERGENCY STOP

MOTOR SPEED (RPM)



TACHO GEN



D.C. SPEED No. 1



D.C. SPEED No. 2



D.C. SPEED No. 3



A.C. SPEED No. 1



ADJUSTMENTS

ACC	DEC	MAX TRQ	I.R. CMP
MIN SPD	RESP	GAIN	MAX SPD

TORQUE LIMIT

ARM

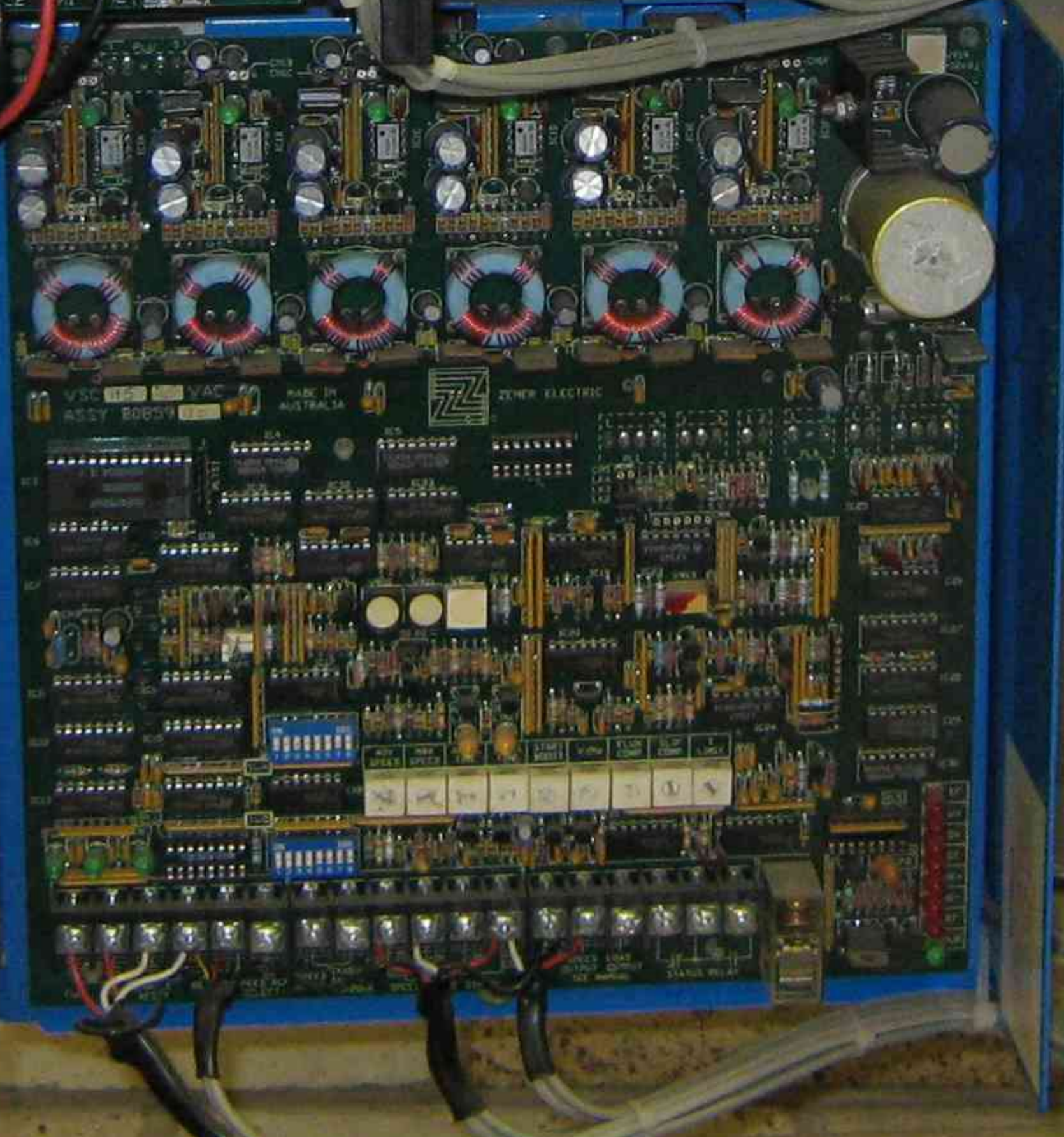
TACHO

RUN

DC 1100

MOTOR SPEED CONTROL

P1 P2 COM P4 RO G2 SPD LD TL RUN A- A+ F- F+ N L



EMERGENCY STOP

OPTICAL CABLE HERE





**BALDOR**  
INDUSTRIAL MOTOR

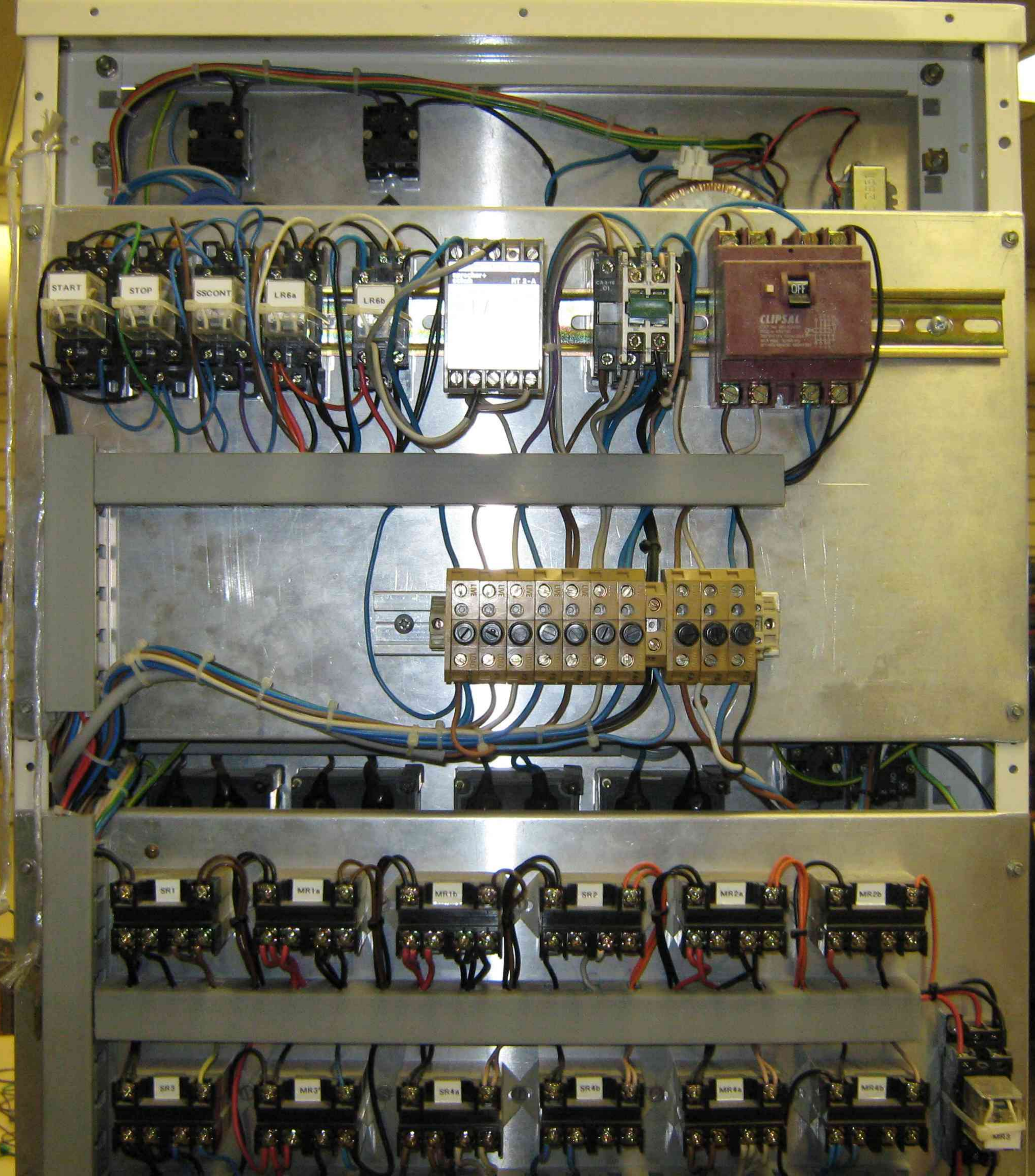
CAT. NO.	15422
HP	1/2
TYPE	ENC. SER. B
FRAME	TYX
INSUL.	AMPS
WIND.	AMP
WIND.	INSUL.
WIND.	WIND. CODE
WIND.	
WIND.	
WIND.	

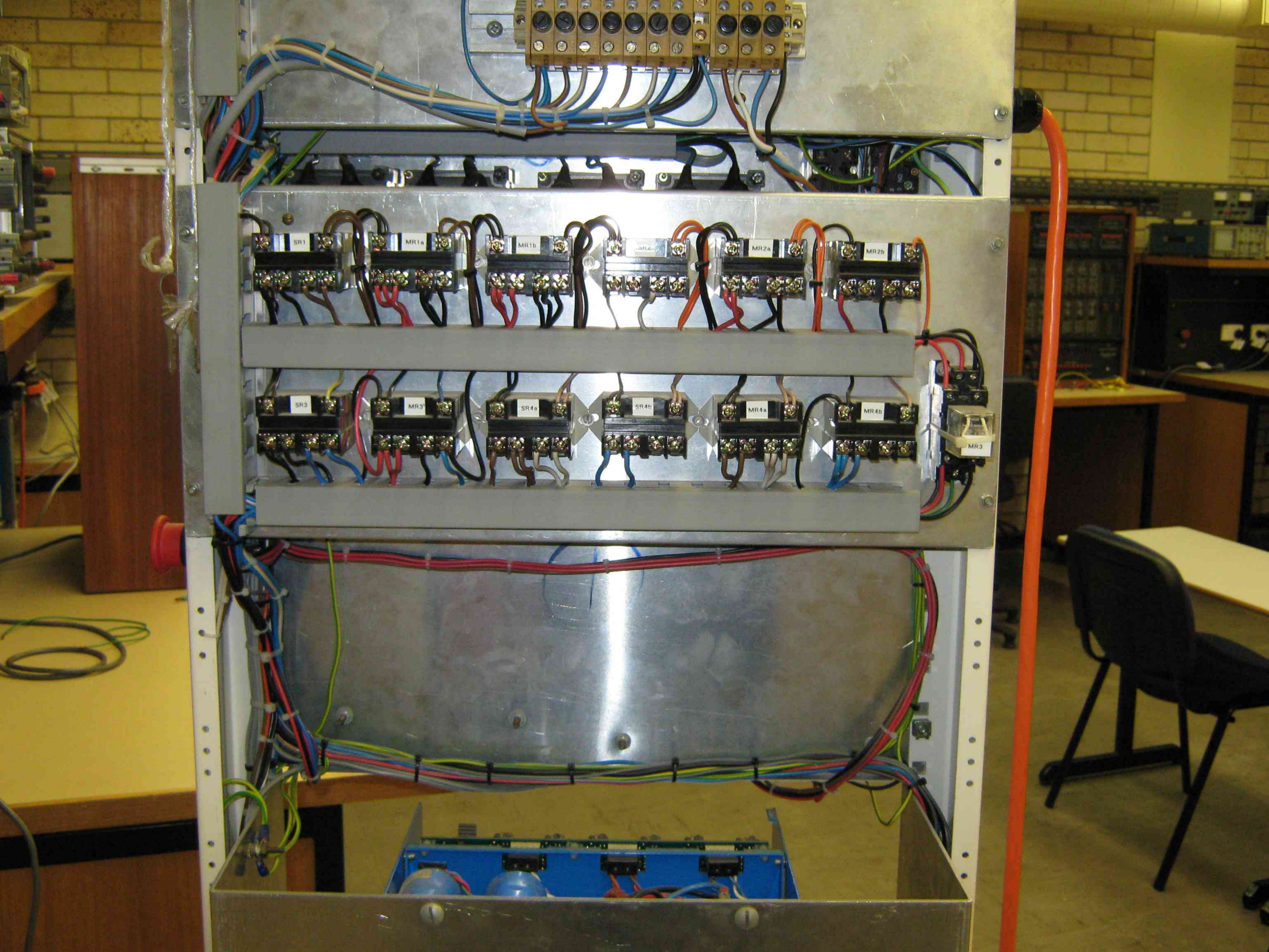
BALDOR ELECTRIC CO.  
MILWAUKEE, WIS.

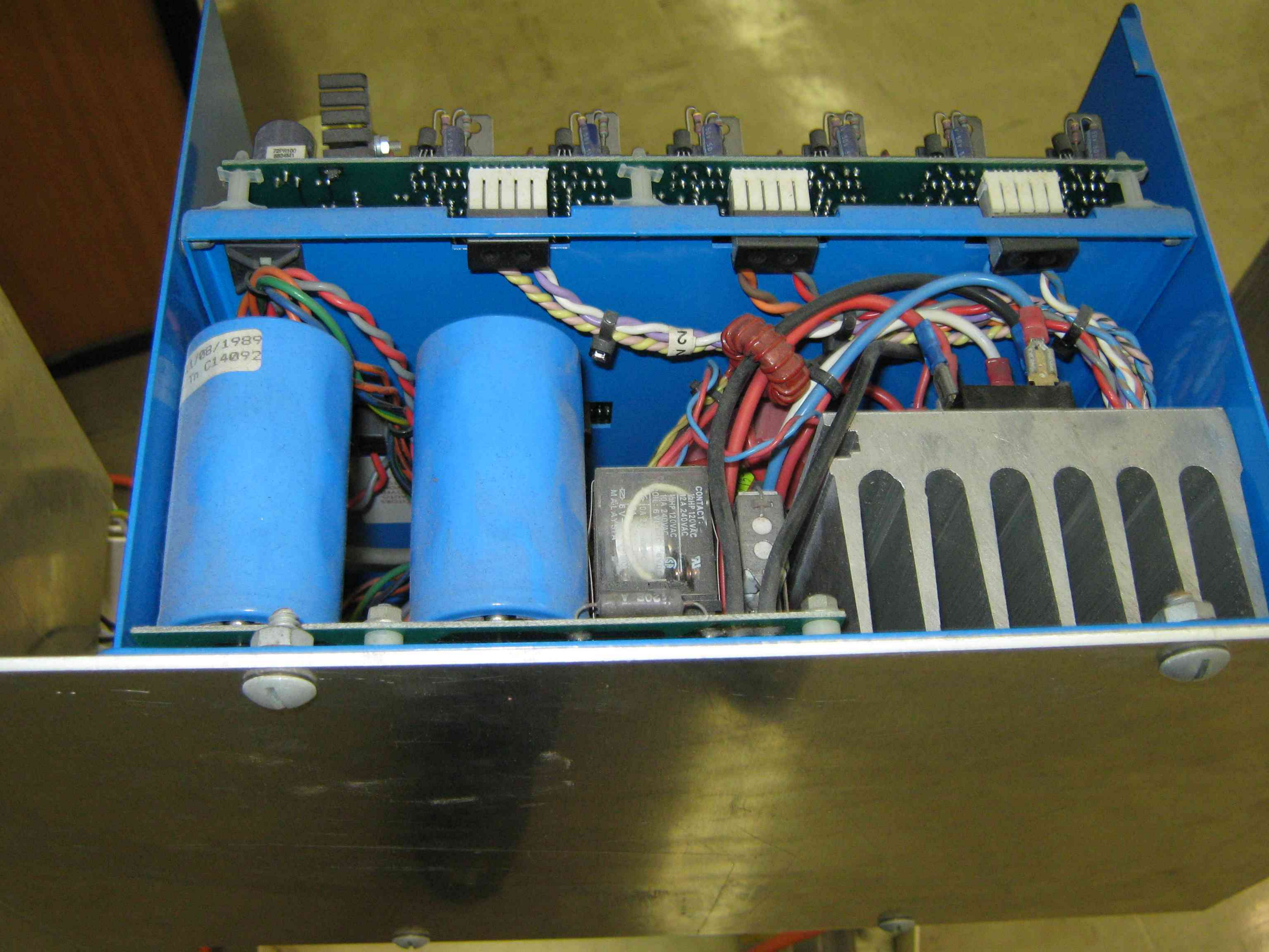
**BALDOR**  
INDUSTRIAL MOTOR

CAT. NO.	15422
HP	1/2
TYPE	ENC. SER. B
FRAME	TYX
INSUL.	AMPS
WIND.	AMP
WIND.	INSUL.
WIND.	WIND. CODE
WIND.	
WIND.	
WIND.	

BALDOR ELECTRIC CO.  
MILWAUKEE, WIS.





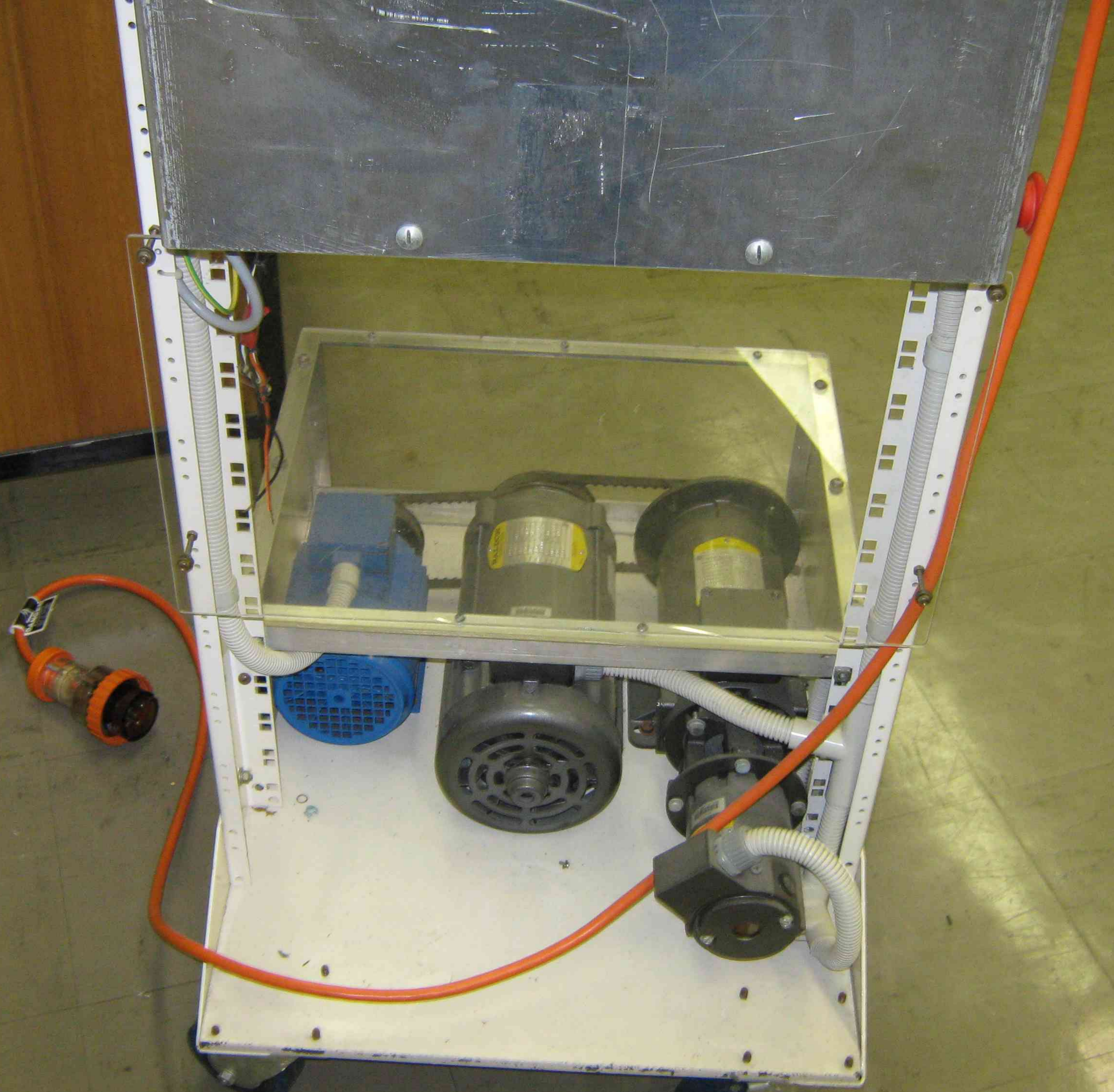


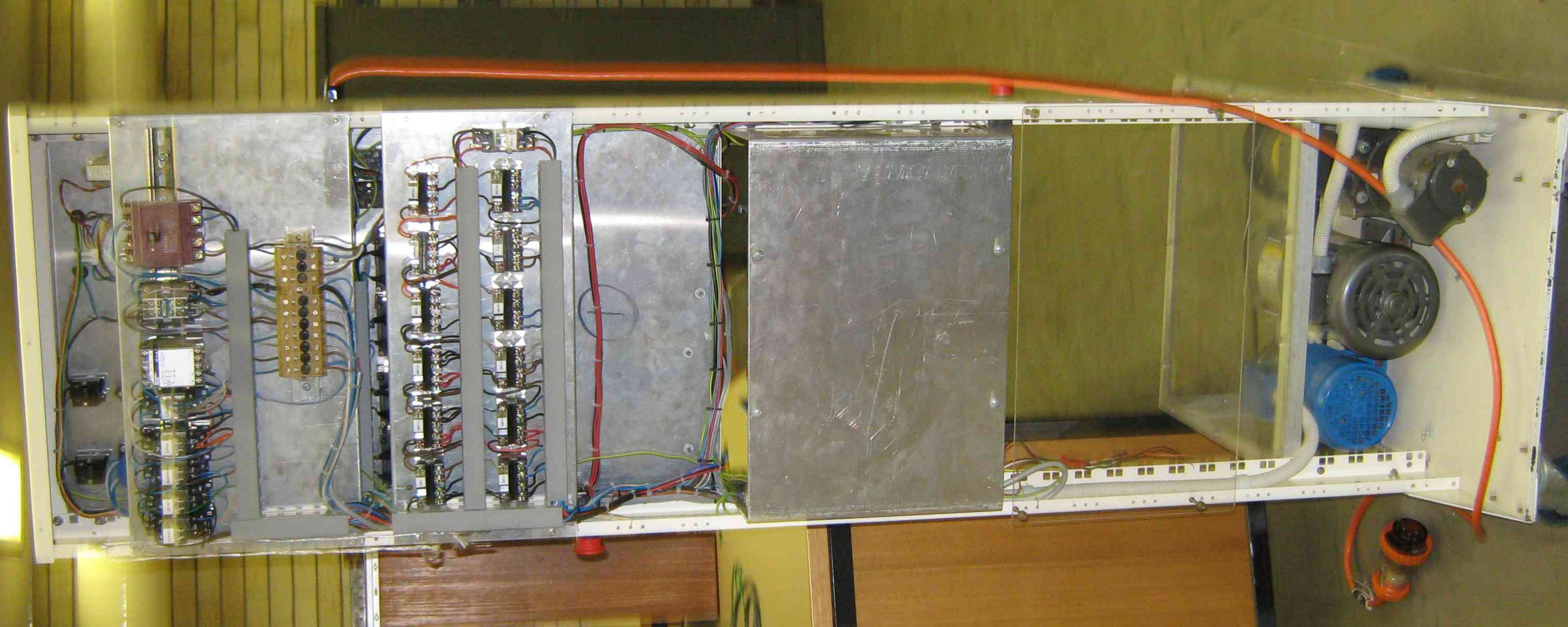
1/08/1989  
TR C14092

CONTACT:  
15HP 120VAC  
12A 240VAC  
10A 240VAC  
OLE 5 WPT  
10A 240VAC  
MEL AYDIA

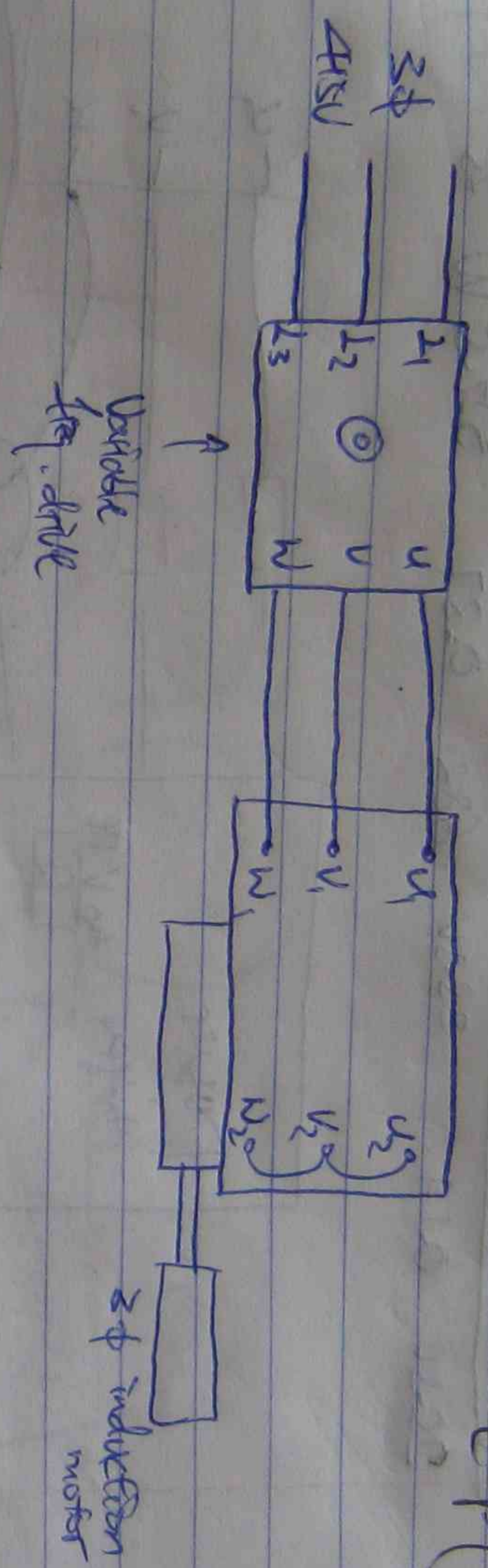
2  
N







LAB 4 3 $\phi$  Induction motor Variable speed drive.

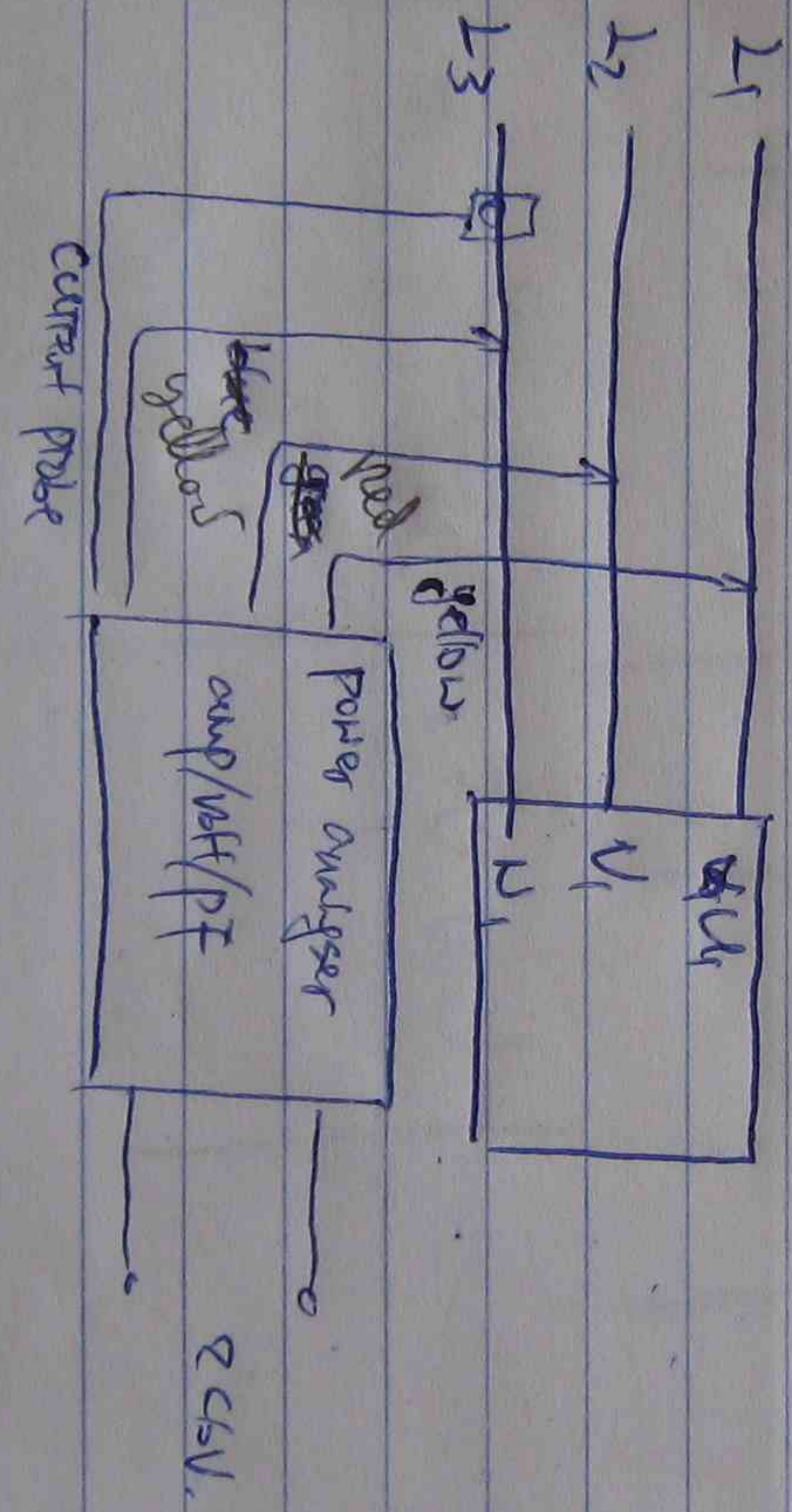


EP (26)

Frequency increases, speed of the motor increases.

EP (18)

Loss, 3 $\phi$  Induction motor power factor measurement & no load test



Phase Resistance

- $W_1 - W_2 = 4.3 \Omega$
- $U_1 - U_2 = 4.3 \Omega$
- $V_1 - V_2 = 4.3 \Omega$
- AMP = 0.1 A
- $W_{\text{age}} = 25.5 \text{ W}$
- PF = 68.3

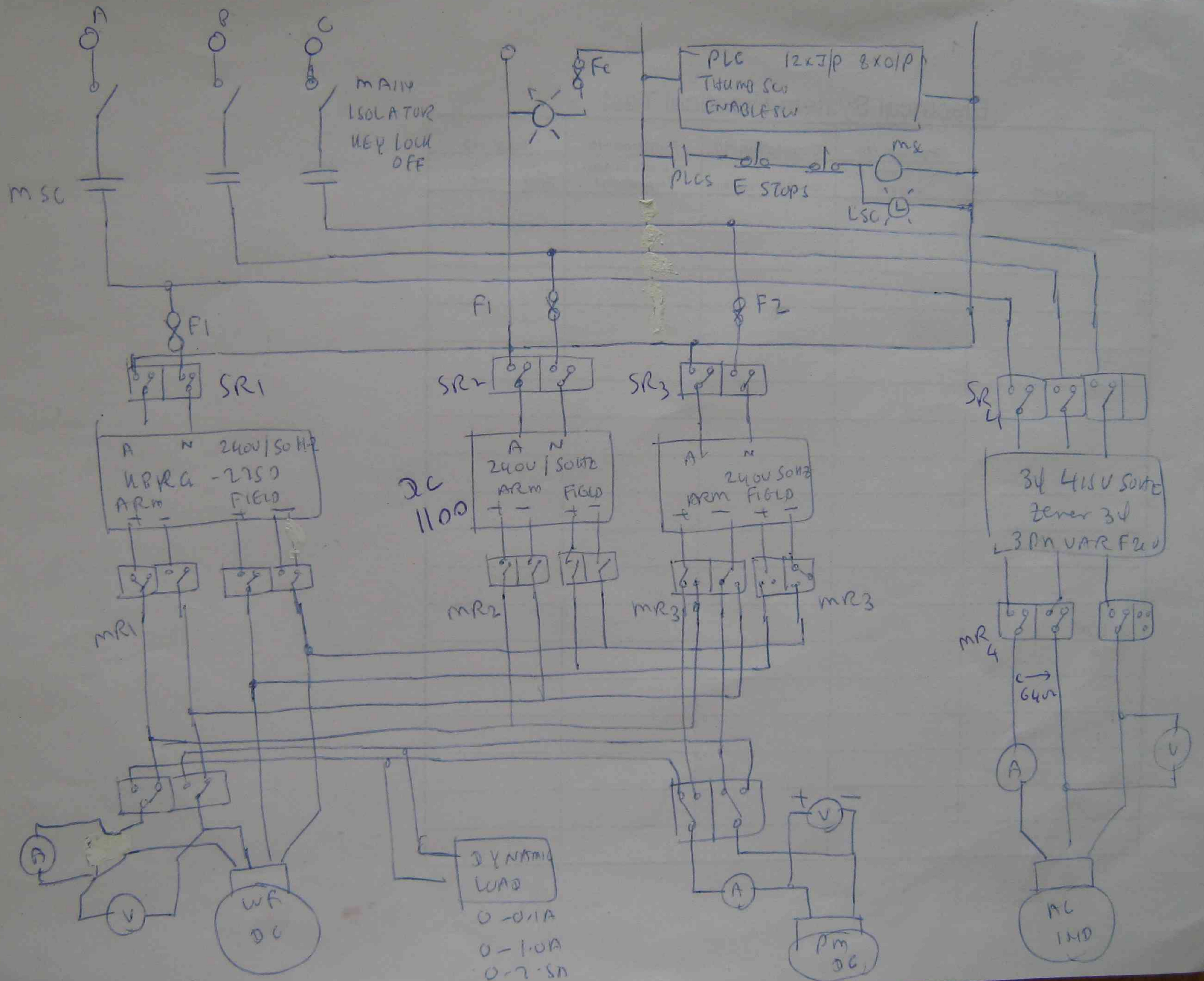
LAB (1)

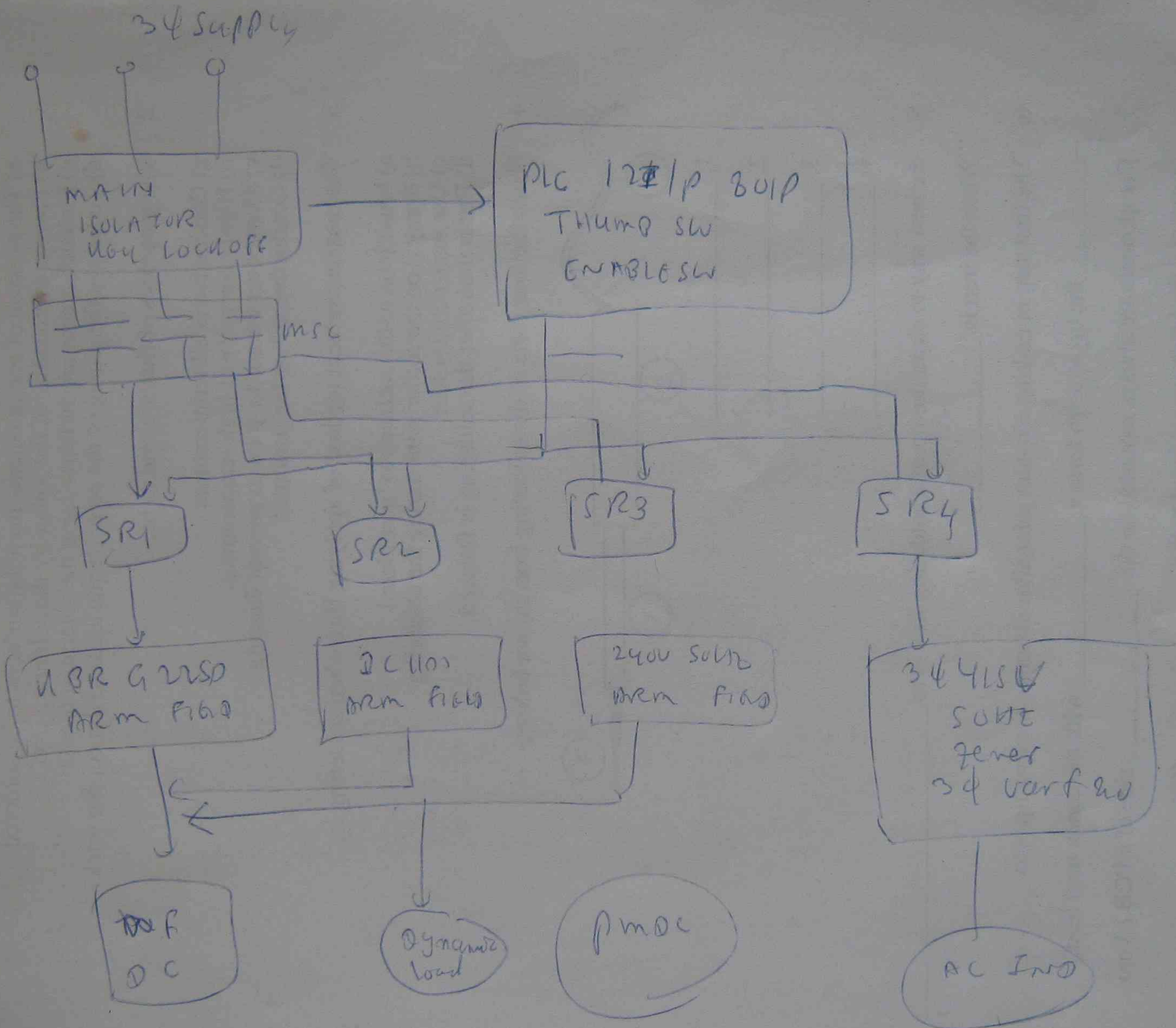
P47 34 AC/DC Variable Speed Drive Circuit Trails

- (1) Study the given circuit
- (2) Trace the circuit & set the drive set by using given circuit
- (3) Identify the following
  - (1) 34 Power I/P
  - (2) main switch / CB for 34 I/P / meters control system
  - (3) ~~power~~ Volt meter / Ammeter connection
  - (4) Power I/P to control Panel
  - (5) ~~power~~ Control switch control Panel / connection between control Panel,
  - (a) Power clip from control Panel, to
    - (a) 34 meter
    - (b) DC machine,

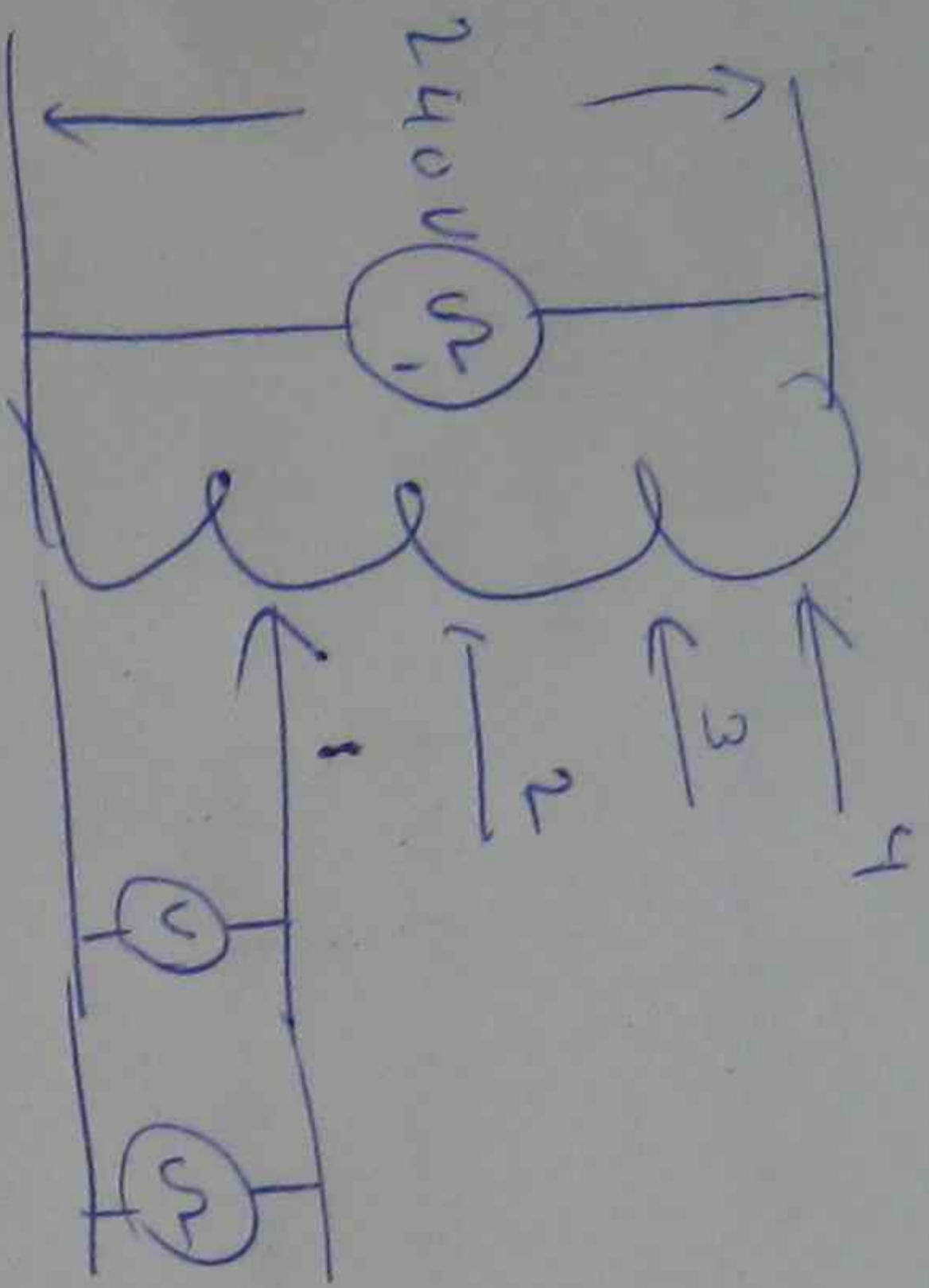
(9) Draw Schematic diagram with labels.

Present the diagram circuit diagram and you got





(1) Connect the given circuit



V<sub>acme</sub>

$$R_1 = a^2 R_L$$

$$\frac{R_1}{R_L} = a^2$$

$$\frac{V_1}{V_2} = a$$

(2) measure  $R_1$  (R)

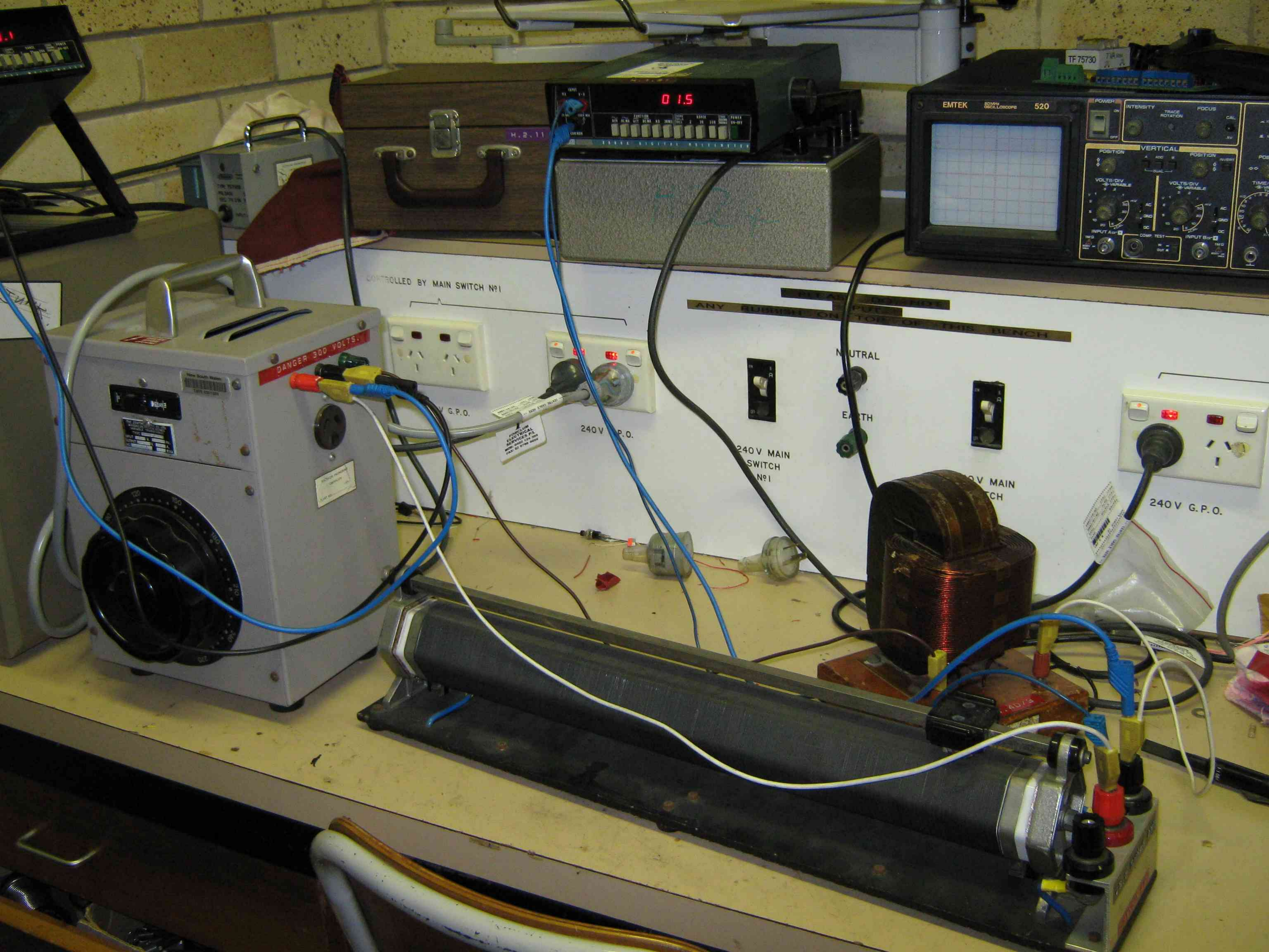
(3) move ~~potentiometer~~ knob to 1, 2, 3, 4, 5, 6  
Positions, measure voltage &

V & R

Position	Ohm	voltage	Ratio	$\sqrt{a}$	$\frac{R_1}{R}$
1	$R_1 =$	$V_1 =$	$\frac{V_1}{V} = a_1$	$\sqrt{a_1}$	$\frac{R_1}{R}$
2	$R_2 =$	$V_2 =$	$V_2/V = a_2$	$\sqrt{a_2}$	$\frac{R_2}{R}$
3	$R_3 =$	$V_3 =$	$V_3/V = a_3$	$\sqrt{a_3}$	$\frac{R_3}{R}$
4	$R_4 =$	$V_4 =$	$V_4/V = a_4$	$\sqrt{a_4}$	$\frac{R_4}{R}$
5	$R_5 =$	$V_5 =$	$V_5/V = a_5$	$\sqrt{a_5}$	$\frac{R_5}{R}$
6	$R_6 =$	$V_6 =$	$V_6/V = a_6$	$\sqrt{a_6}$	$\frac{R_6}{R}$
7	$R_7 =$	$V_7 =$	$V_7/V = a_7$	$\sqrt{a_7}$	$\frac{R_7}{R}$
8	$R_8 =$	$V_8 =$	$V_8/V = a_8$	$\sqrt{a_8}$	$\frac{R_8}{R}$

compute  $\frac{V_1}{V} = a_1$   $\sqrt{a_1}$   $a \frac{R_1}{R}$

compute  $\frac{V_2}{V} = a_2$   $\sqrt{a_2}$   $a \frac{R_2}{R}$  etc



0.15

PORTAL DIGITAL MULTIMETER

EMTEK 520

POWER INTENSITY TRACE ROTATION FOCUS

POSITION VERTICAL POSITION

VOLTS/DIV VARIABLE VOLTS/DIV VARIABLE

INPUT AC-DC COMP. TEST INPUT Bar

DANGER 300 VOLTS.

New South Wales

300V

CONTROLLED BY MAIN SWITCH No 1

ANY RUBBER ON TOP OF THIS BENCH

240V G.P.O.

240V G.P.O.

240V MAIN SWITCH No 1

NEUTRAL

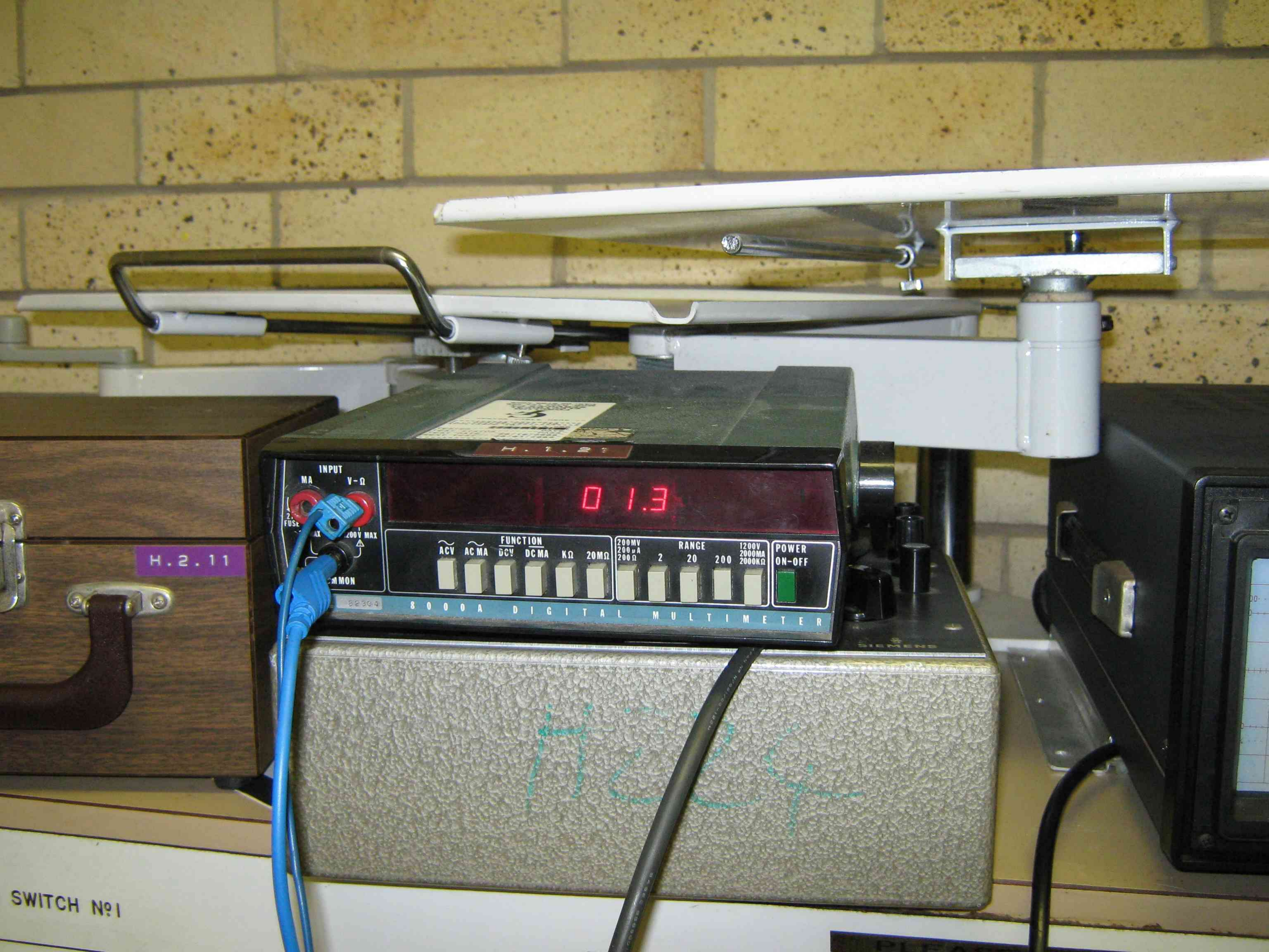
EARTH

240V MAIN SWITCH

240V G.P.O.

Motor assembly with various electrical connections and a transformer.





H. 1. 2

01.3

INPUT

MA

V-Ω

2A FUSE

MAX

200V MAX

COMMON

82304

ACV

AC MA

DCV

DCMA

KΩ

20MΩ

200MV

200μA

200Ω

2

20

200

1200V

2000MA

2000KΩ

POWER ON-OFF

ON-OFF

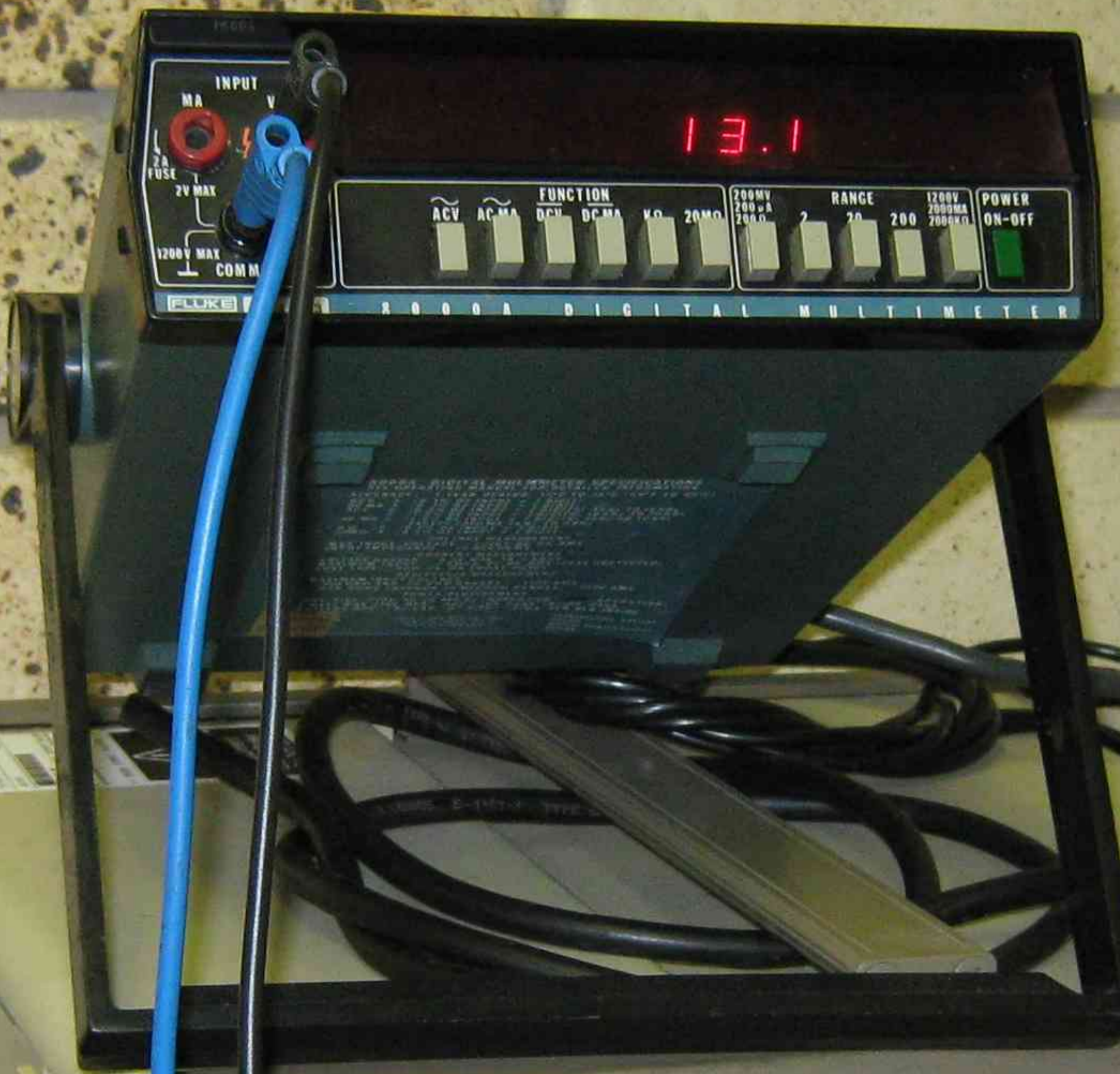
8000A DIGITAL MULTIMETER

SIEMENS

H. 2. 11

H. 2. 11

SWITCH No 1



JUNK

ISOLATE BEFORE OPENING





DANGER 300 VOLTS.

70.2 OHM/4 AMP

BENCH 4A

240V G.P.O.

240V MAIN SWITCH No 1

240V MAIN SWITCH No 2

NEUTRAL

EARTH

CP80.40/3

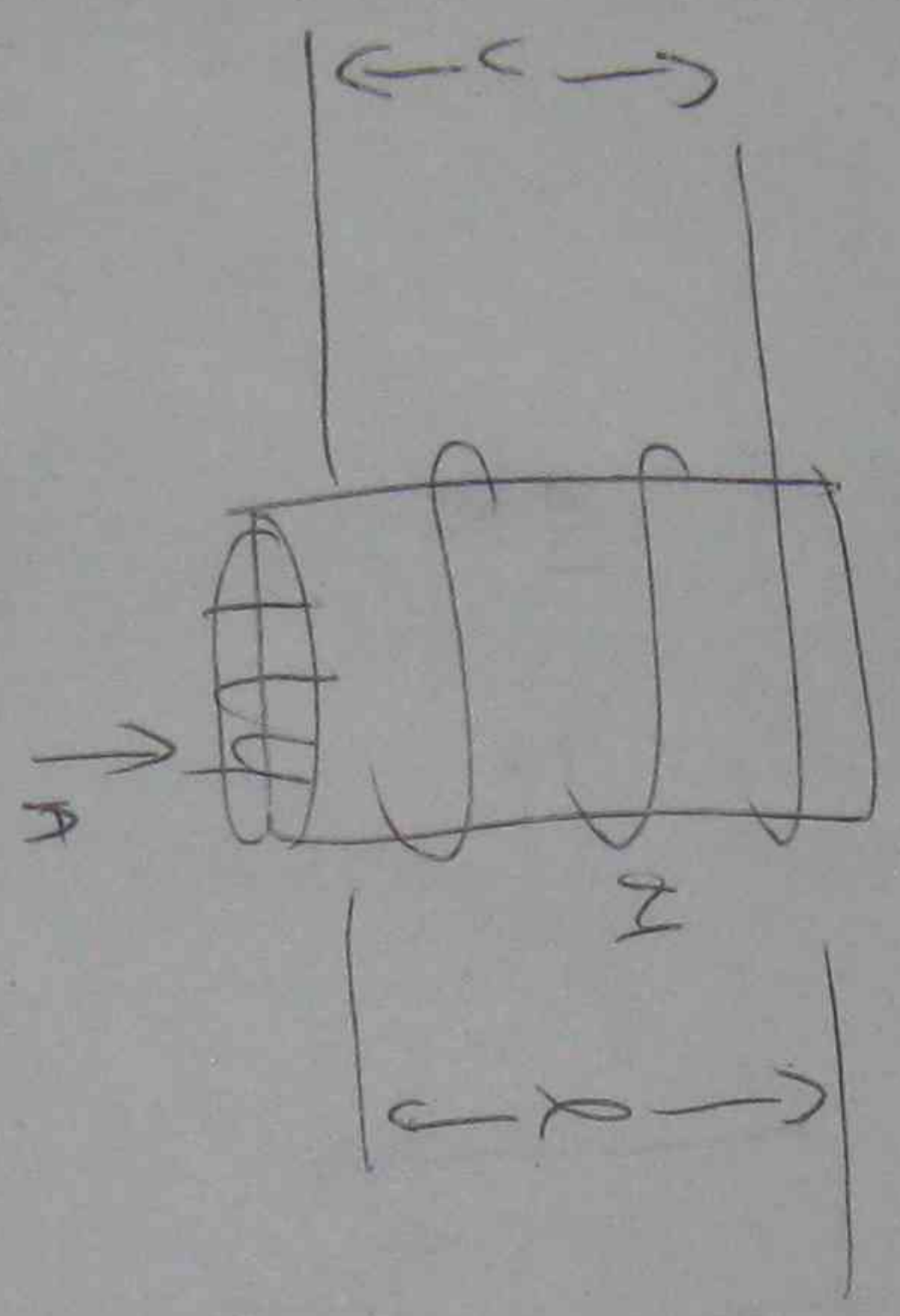
Exp (31)

$$HL = NI$$

$\uparrow$  magnetic field strength  
 $\uparrow$  length of coil  
 $\uparrow$  no. of turns  
 $\uparrow$  current

$$L = \frac{N^2 \mu_0 \mu_r AC}{l}$$

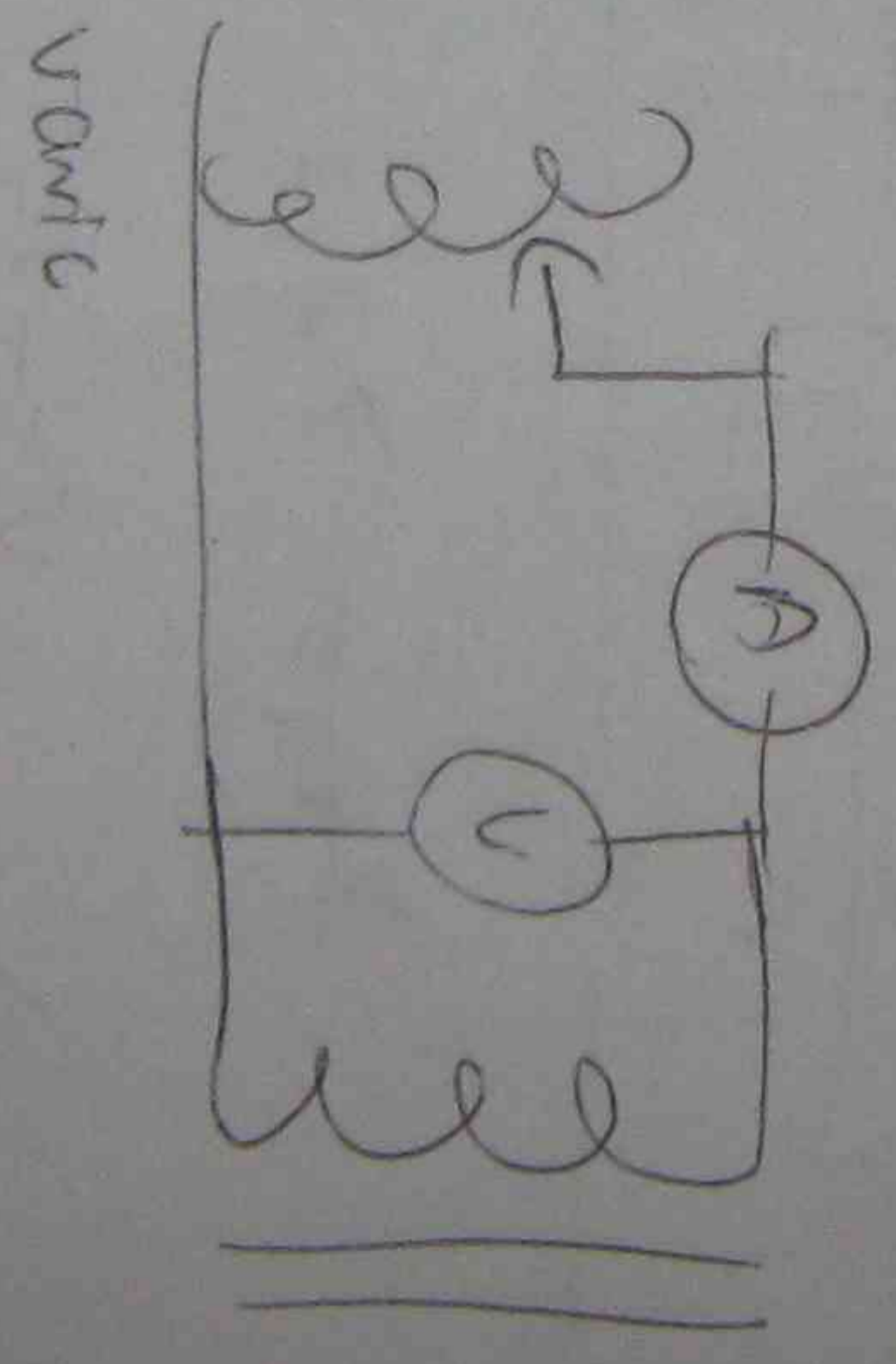
$\uparrow$  Inductance  
 $\uparrow$  no. of turns  
 $\uparrow$  length of coil  
 $\uparrow$   $\mu_r$  (CSM of core)  
 $\uparrow$  Area (A)



$$2\pi f L_2 = \frac{V}{I} = XL$$

$$\therefore L = \frac{V}{2\pi f I}$$

Then find  $\mu_r$  constant



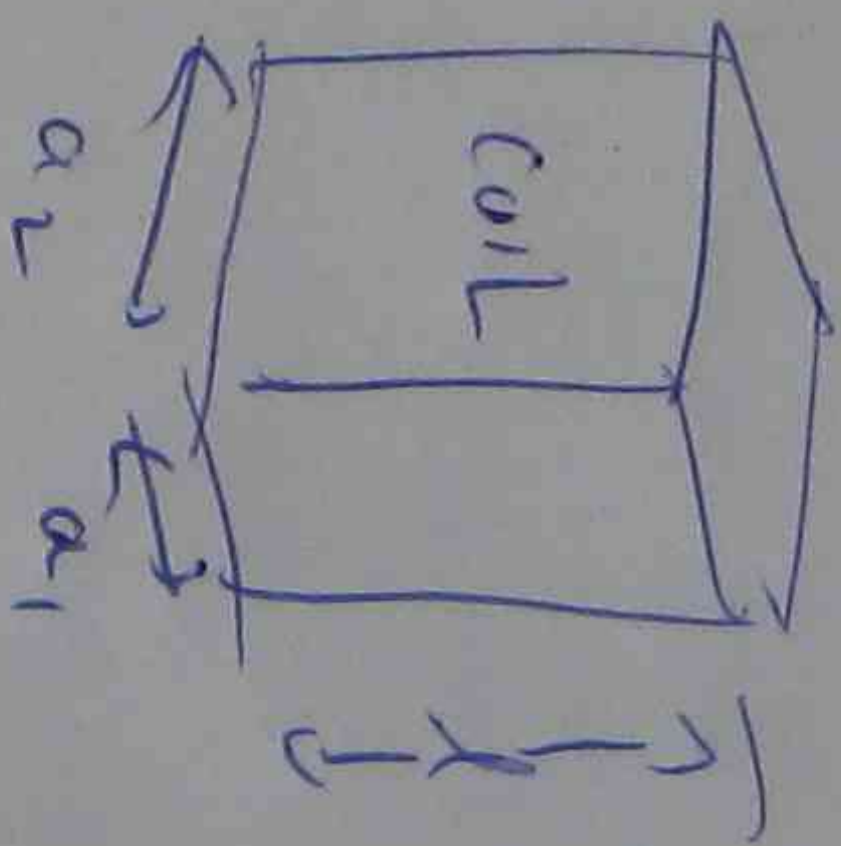
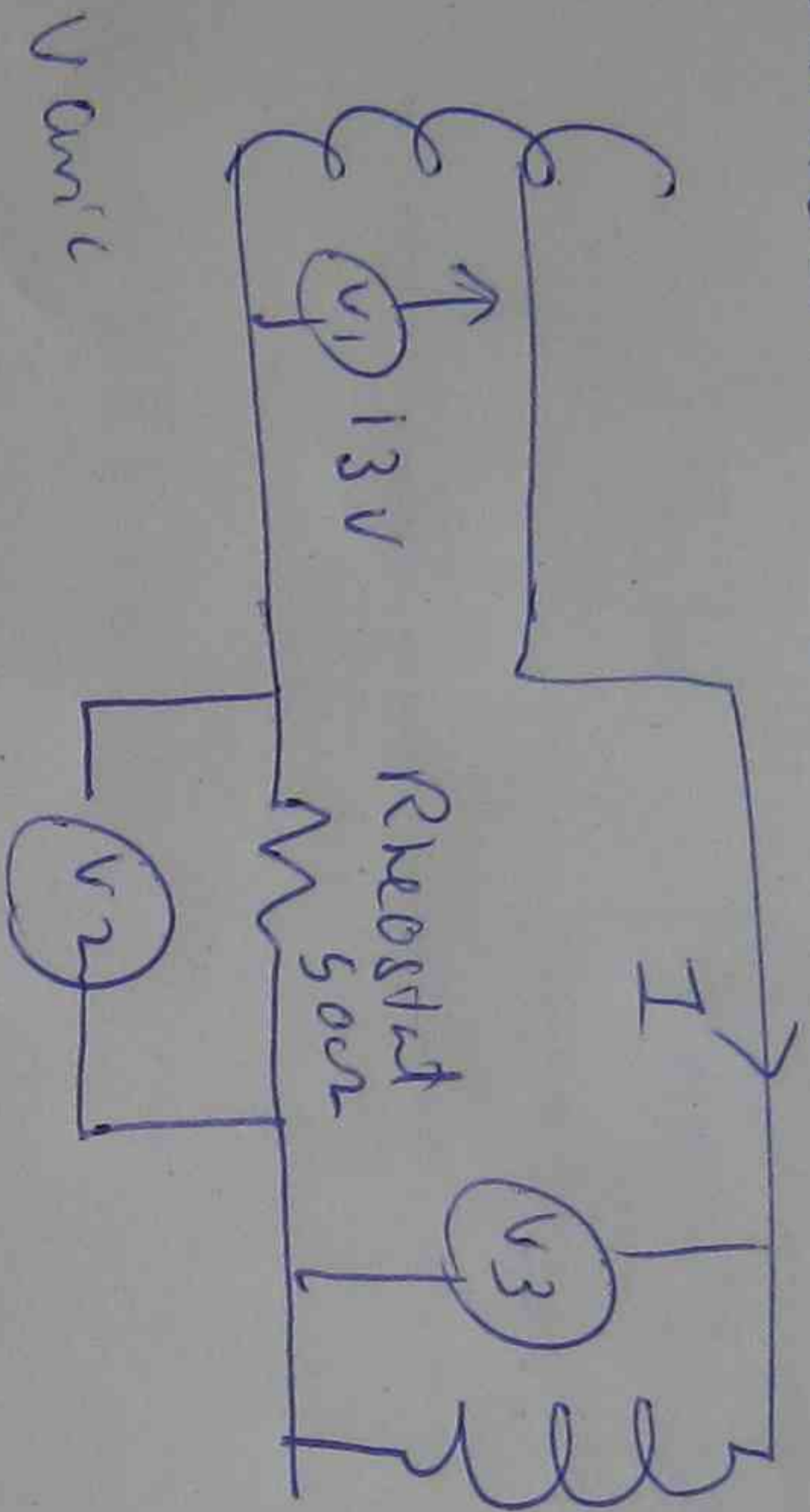
$$\mu_r = \frac{V}{4\pi \times 10^{-7} I l}$$

# Power Transformer

## Exp (31) Magnetic Properties of various Transformer

cores

- ① count no. of turns  $N$ , measure  $l$  &  $A = a_1 \times a_2$
- ② connect the given circuit



Measure  $V_1, V_2, V_3$

calculate  $I = \frac{V_2}{R_{\text{resistor}}}$

$$X = \frac{V_3}{I}$$

$$L = \frac{X}{2\pi f}$$

③ ~~count~~ calculate  $L = \frac{N^2 \mu A}{l}$

④  $\mu = \frac{L}{\mu_0}$       substitute

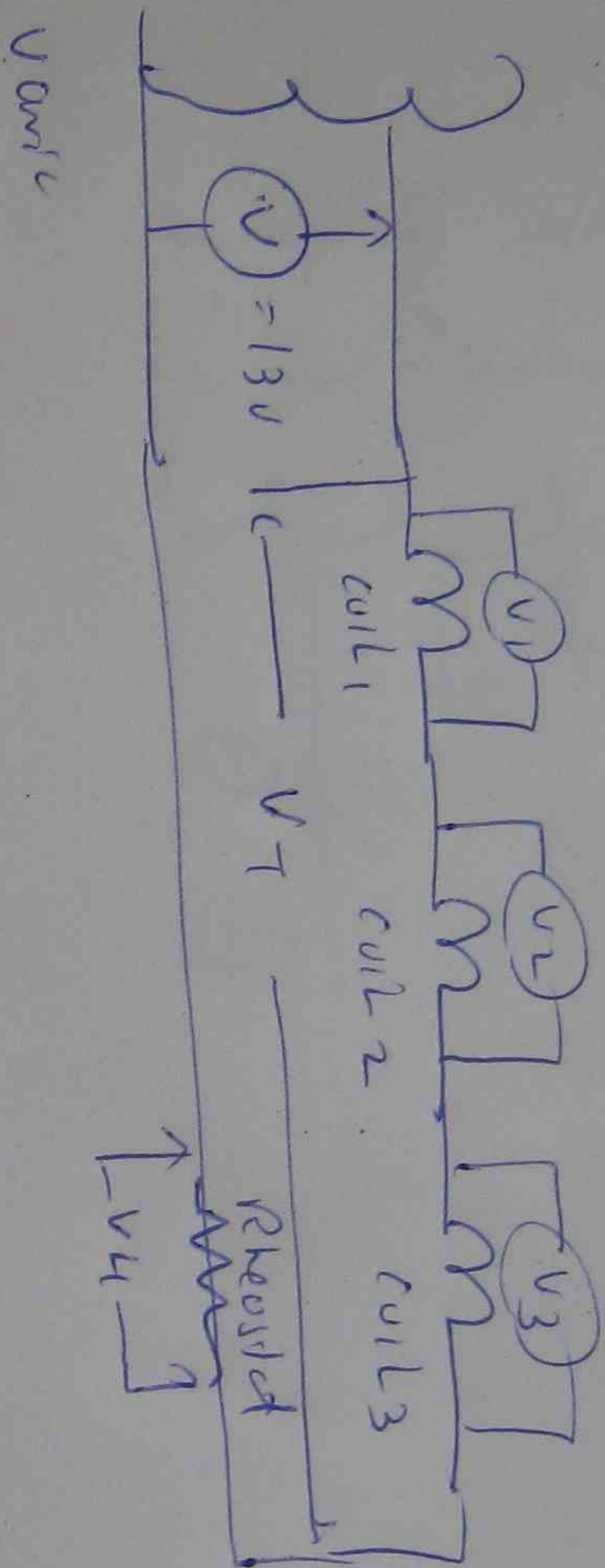
$$\mu_0 = 4\pi \times 10^{-7}$$

and calculate  $\mu_r$

# Power Transformer

**EP33** Properties of Series & Parallel connected coils & inductive reactance

(1) Connect the given circuit



(2) measure  $V_1, V_2, V_3, V_4$  &

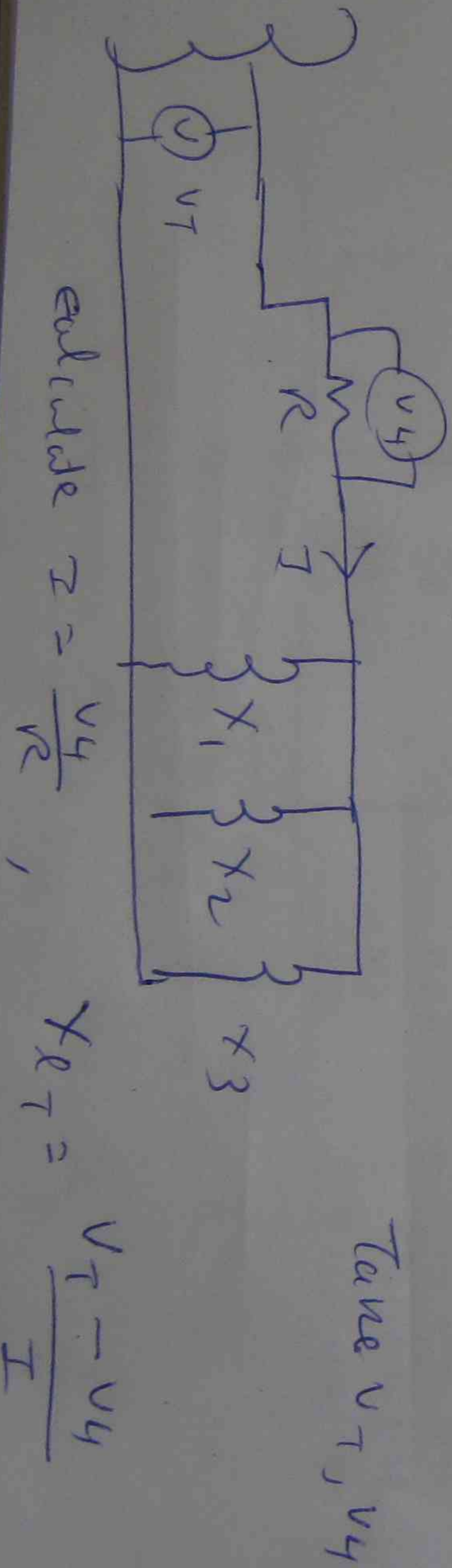
(3) calculate  $I = \frac{V_4}{I}$

(4) calculate  $X_T = \frac{V}{I}$

(5) calculate  $X_{R1} = \frac{V_1}{I}$ ,  $X_{R2} = \frac{V_2}{I}$ ,  $X_{R3} = \frac{V_3}{I}$

(6) compare  $X_T$  &  $X_{R1} + X_{R2} + X_{R3}$

(7) Connect the given circuit



Take  $V_T, V_4$

calculate  $I = \frac{V_4}{R}$ ,  $X_T = \frac{V_T - V_4}{I}$

RECORDED DATA (II)

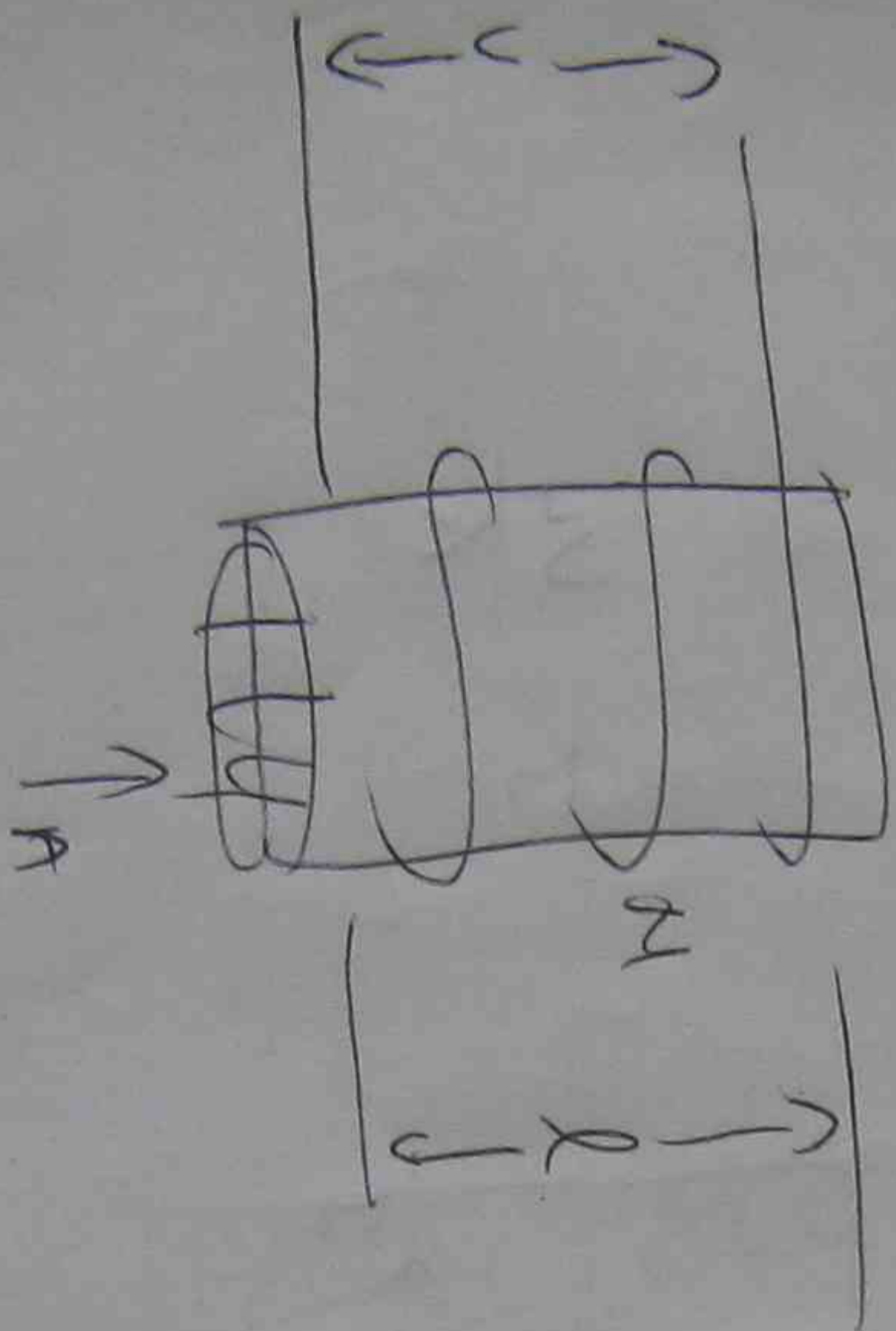
Exp (31)

$$AL = NI$$

$\uparrow$  magnetic length of coil      $\uparrow$  no. of turns      $\uparrow$  current

$$L = \frac{N^2 \mu_0 \mu_r AC}{l}$$

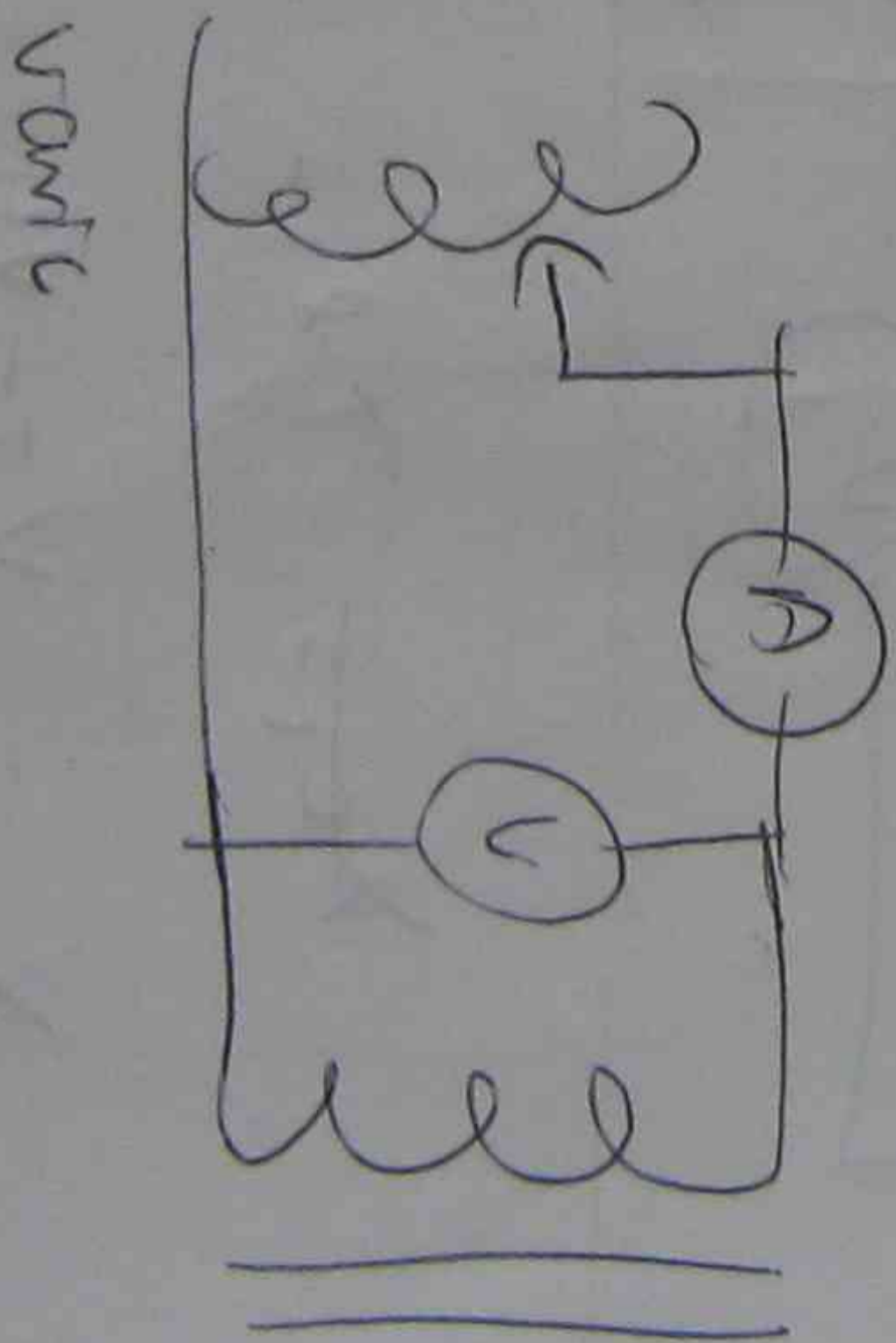
$\uparrow$  Inductance      $\uparrow$  no. of turns      $\uparrow$  Length of coil      $\uparrow$   $\mu_r$  of core



$$2\pi f L = \frac{V}{I} = XL$$

$$\therefore L = \frac{V}{2\pi f I}$$

Then find  $\mu_r$  constant



$$\mu_r = \mu_0 \mu_r$$

$$= 4\pi \times 10^{-7} \mu_r$$

Required  $L = ?$

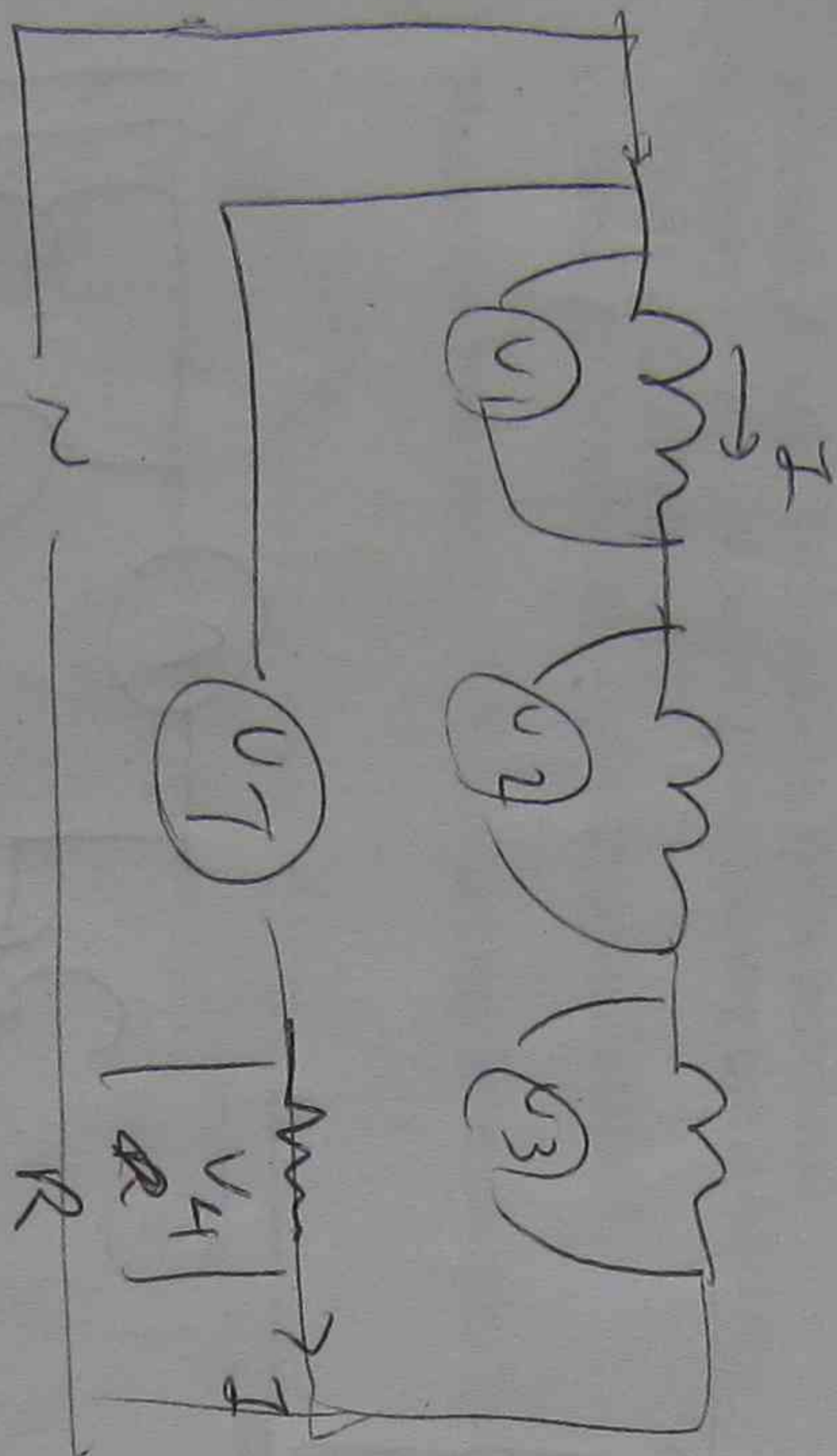
Part PA

Part 2

Calculate M

Test

Exp (33)



$$I = \frac{V_4}{R}$$

~~$$X_{R1} = X_{R12} = \frac{V_1}{I}$$~~

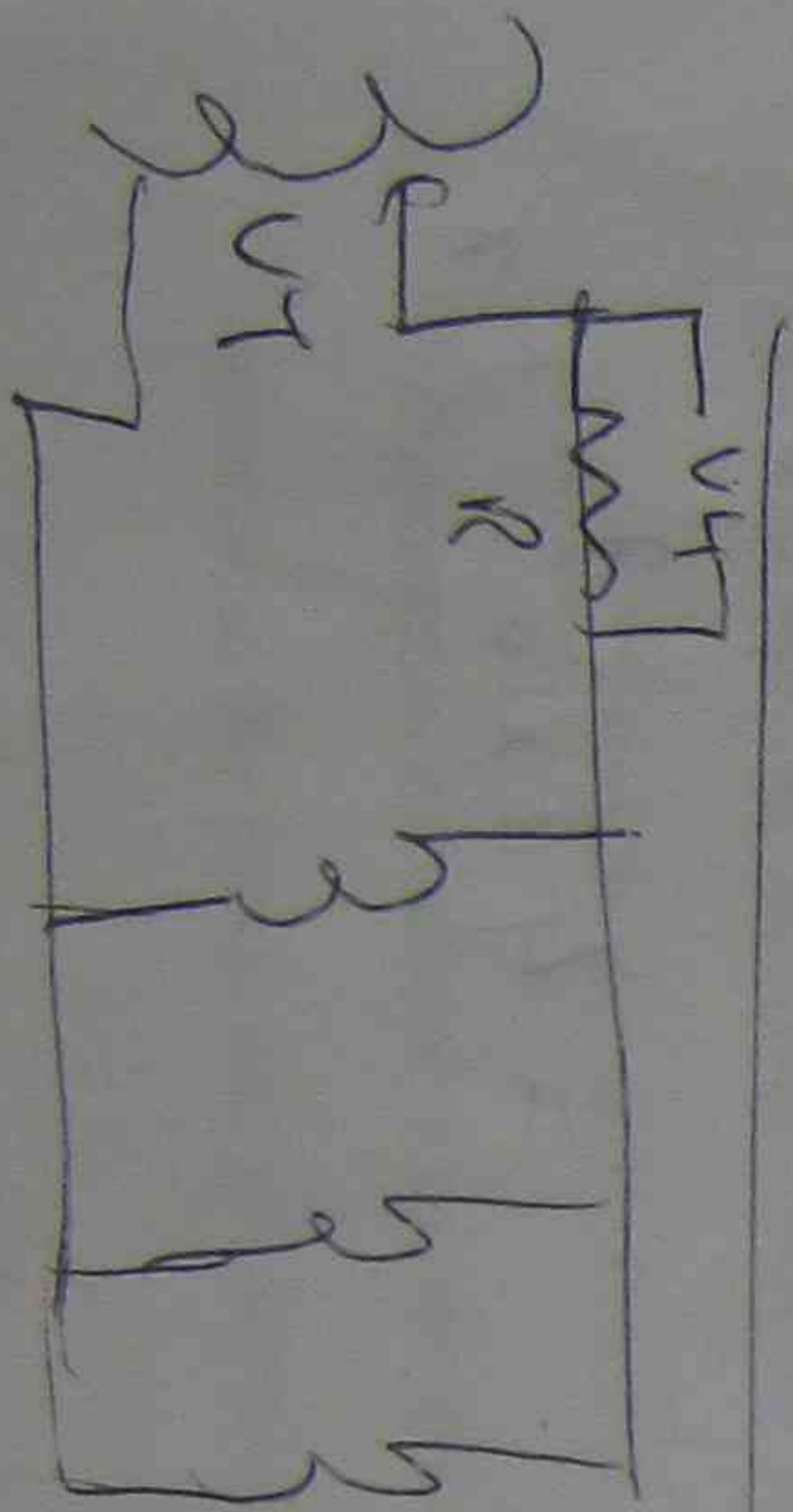
$$X_{R1} = \frac{V_2}{I}$$

$$X_{R3} = \frac{V_3}{I}$$

$$X_{T2} = \frac{V_T - V_4}{I}$$

$$X_{R1} + X_{R2} + X_{R3} = X_{RT}$$

(or) not



Compare

~~$$X_{RT2} = I_{T2} = \frac{V_4}{R}$$~~

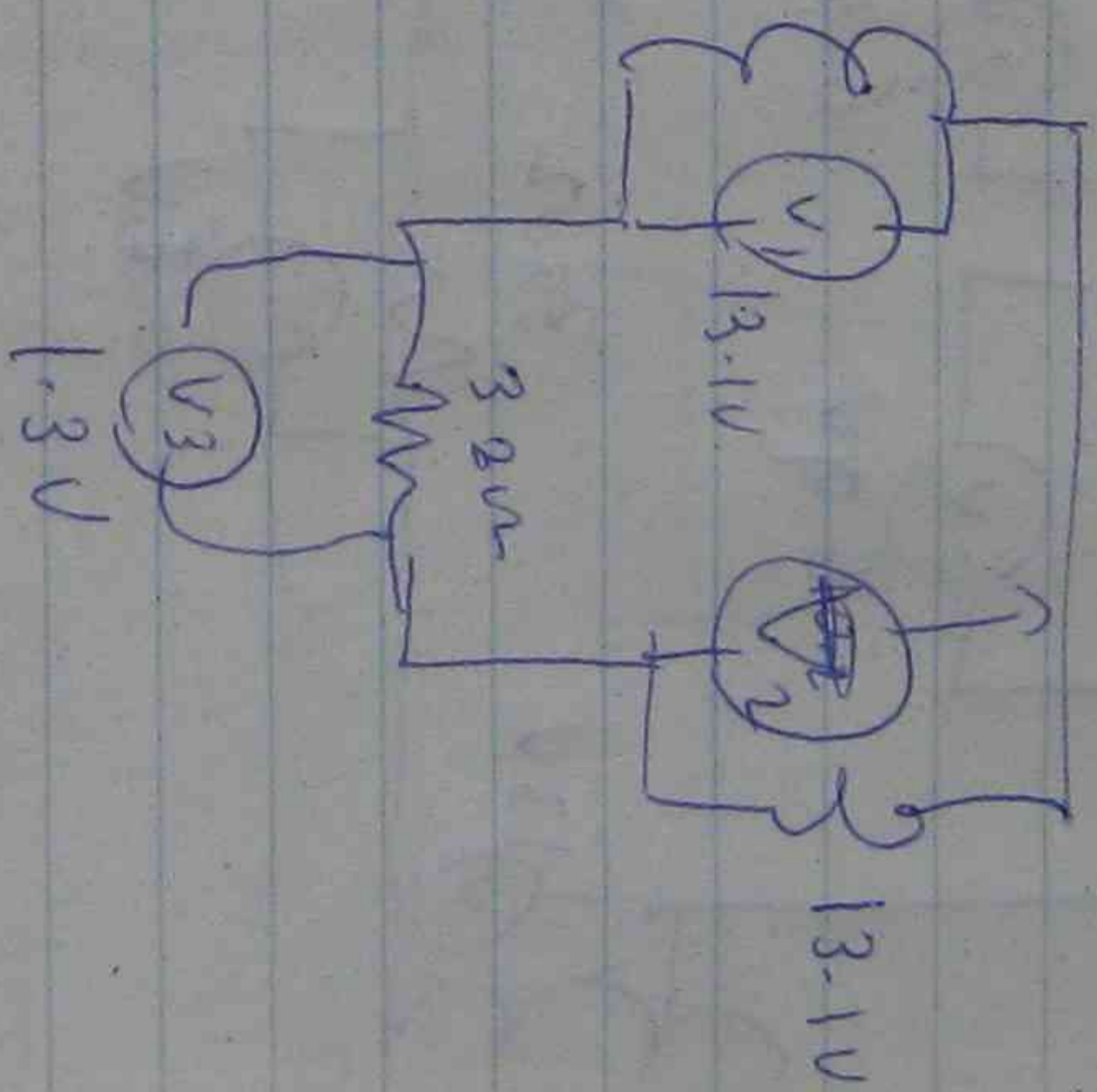
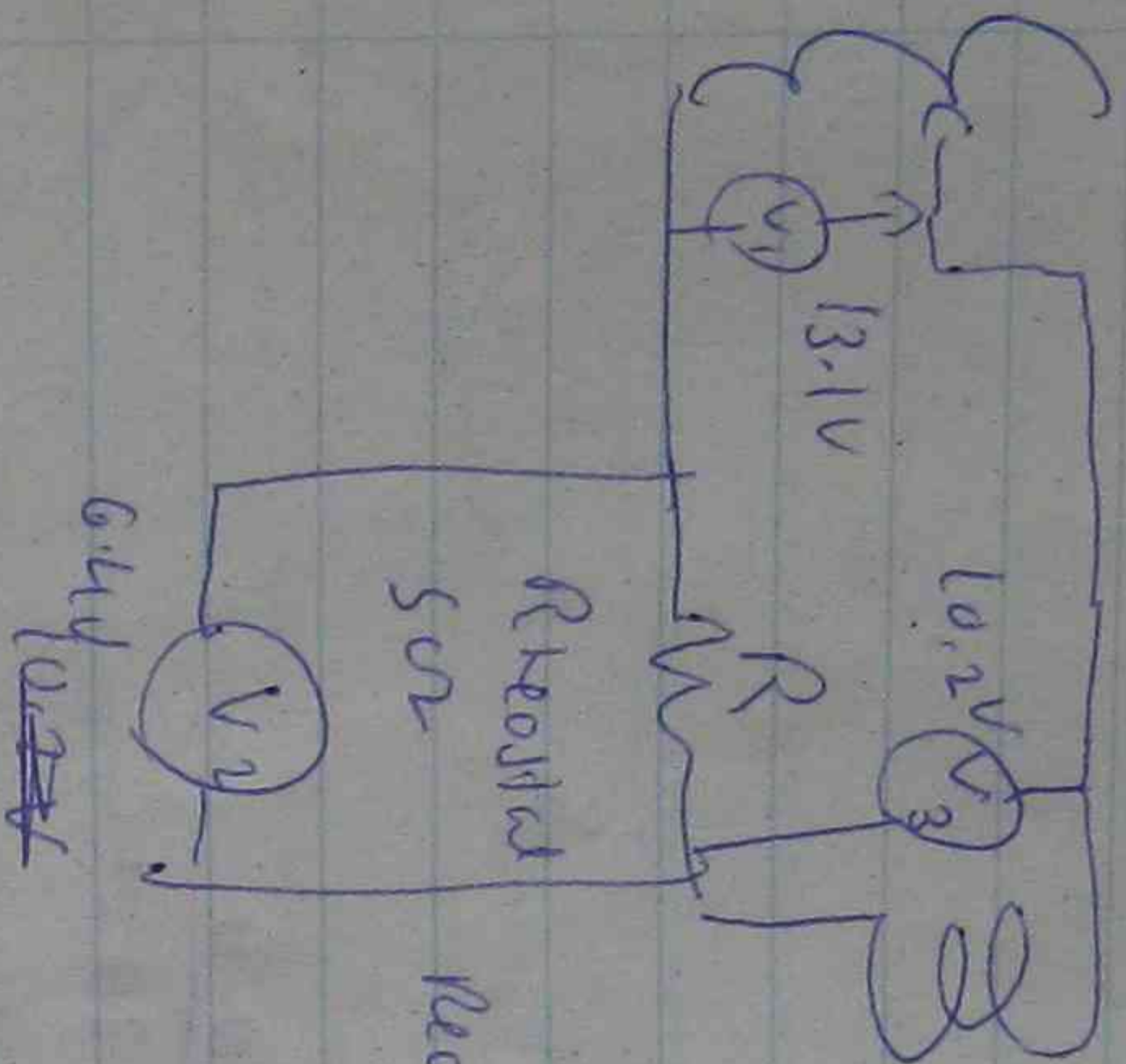
$$X_{RT} = \frac{V_T - V_4}{I_T}$$

$$\frac{1}{X_{RT}} = \frac{1}{X_{R1}} + \frac{1}{X_{R2}} + \frac{1}{X_{R3}}$$



$50 \times 9 \sim 450 \text{ (N)}$

Exp 31



$$I = \frac{1.3}{32} = 0.0342 \text{ amp}$$

$$X = \frac{13.1}{0.0342} = 383 \Omega$$

$$2\pi fL = 383$$

$$314 \times L = 383$$

$$L = \frac{383}{314} = 1.21 \text{ H}$$

$$L = \frac{N^2 \mu A}{l}$$

$$1.21 = \frac{450^2 \times \mu \times 50 \times 32 \times 10^{-6}}{65 \times 10^{-3}}$$

$$\mu = 65 \text{ mm} \approx 65 \times 10^{-3} \text{ m}$$

$$A = 50 \times 32 \text{ mm}^2$$

$$= 50 \times 10^{-3} \times 32 \times 10^{-3}$$

$$\therefore \mu = \frac{1.21 \times 65 \times 10^{-3}}{450^2 \times 50 \times 32 \times 10^{-6}}$$

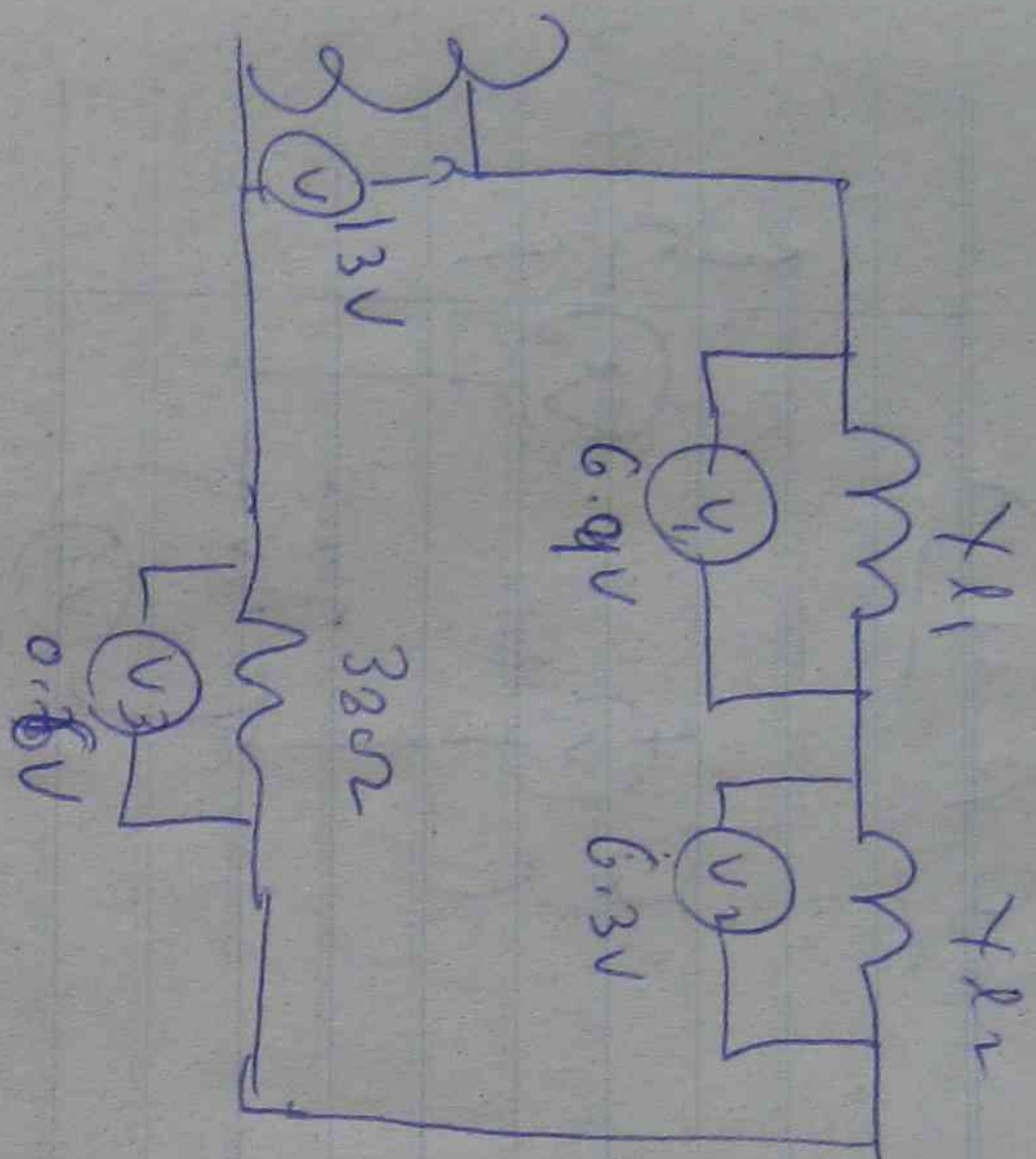
$$= \frac{1.21 \times 65 \times 10^{-3}}{450 \times 450 \times 50 \times 32} = 2.42 \times 10^{-4}$$

$$\mu_0 \mu_r \approx 2.42 \times 10^{-4}$$

$$4\pi \times 10^{-7} \mu_r \approx 2.42 \times 10^{-4}$$

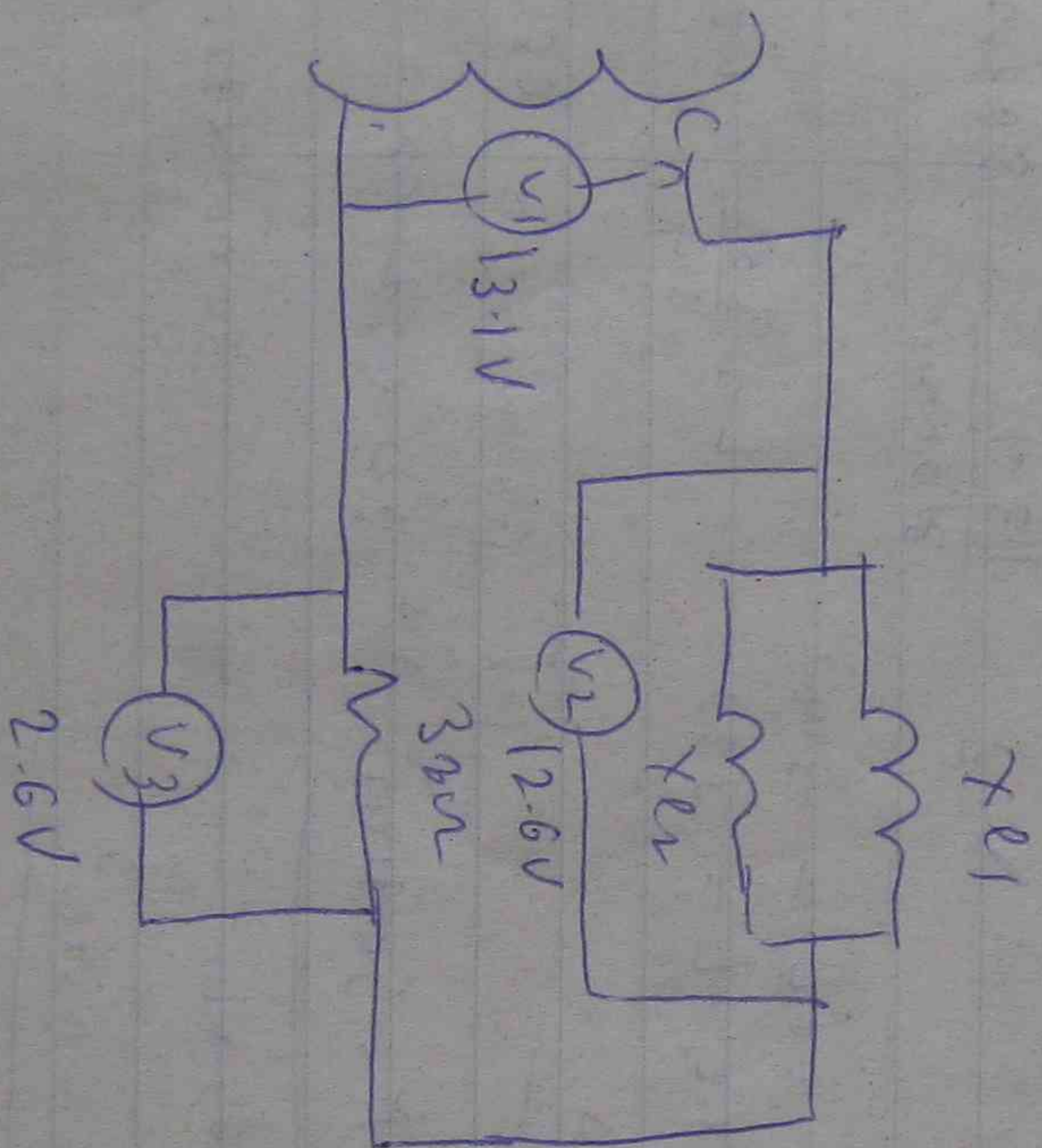
$$\mu_r = \frac{2.42 \times 10^{-4} \times 10^7}{4 \times 3.1416} = \frac{2.42 \times 10^3}{4 \times 3.1416} = 192$$

EP 33



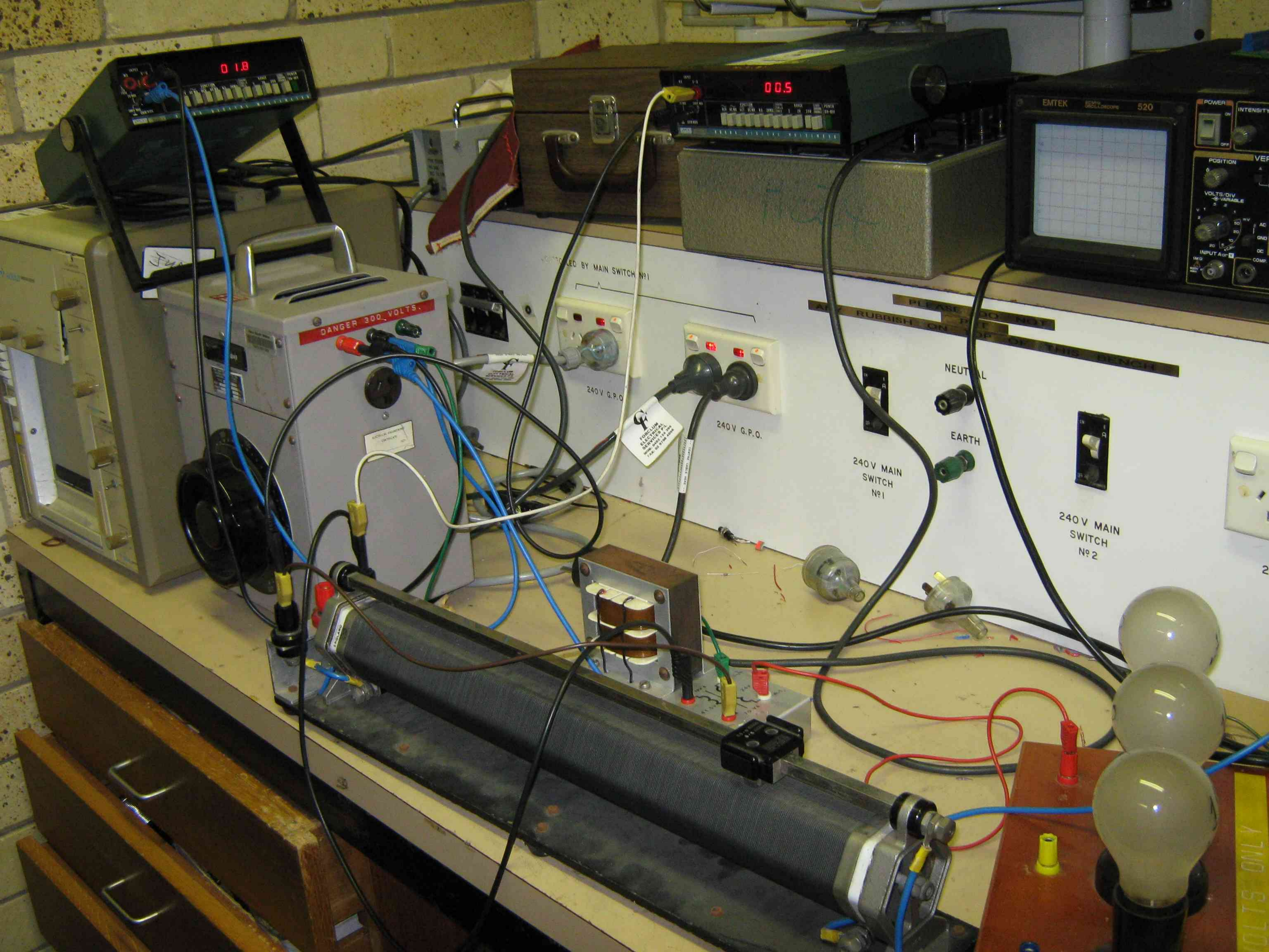
$$I = \frac{0.6}{39 \Omega} \approx$$

$$X_{R1} = \frac{V_1}{I}, \quad X_{R2} = \frac{V_2}{I}$$



$$I = \frac{2.6V}{39 \Omega}$$

$$X_{R2} = \frac{V_1 - V_3}{\frac{2.6}{39}}$$



0.8

0.5

EMTEK 520

DANGER 300 VOLTS

CONTROLLED BY MAIN SWITCH No 1

240V G.P.O.

240V G.P.O.

240V MAIN SWITCH No 1

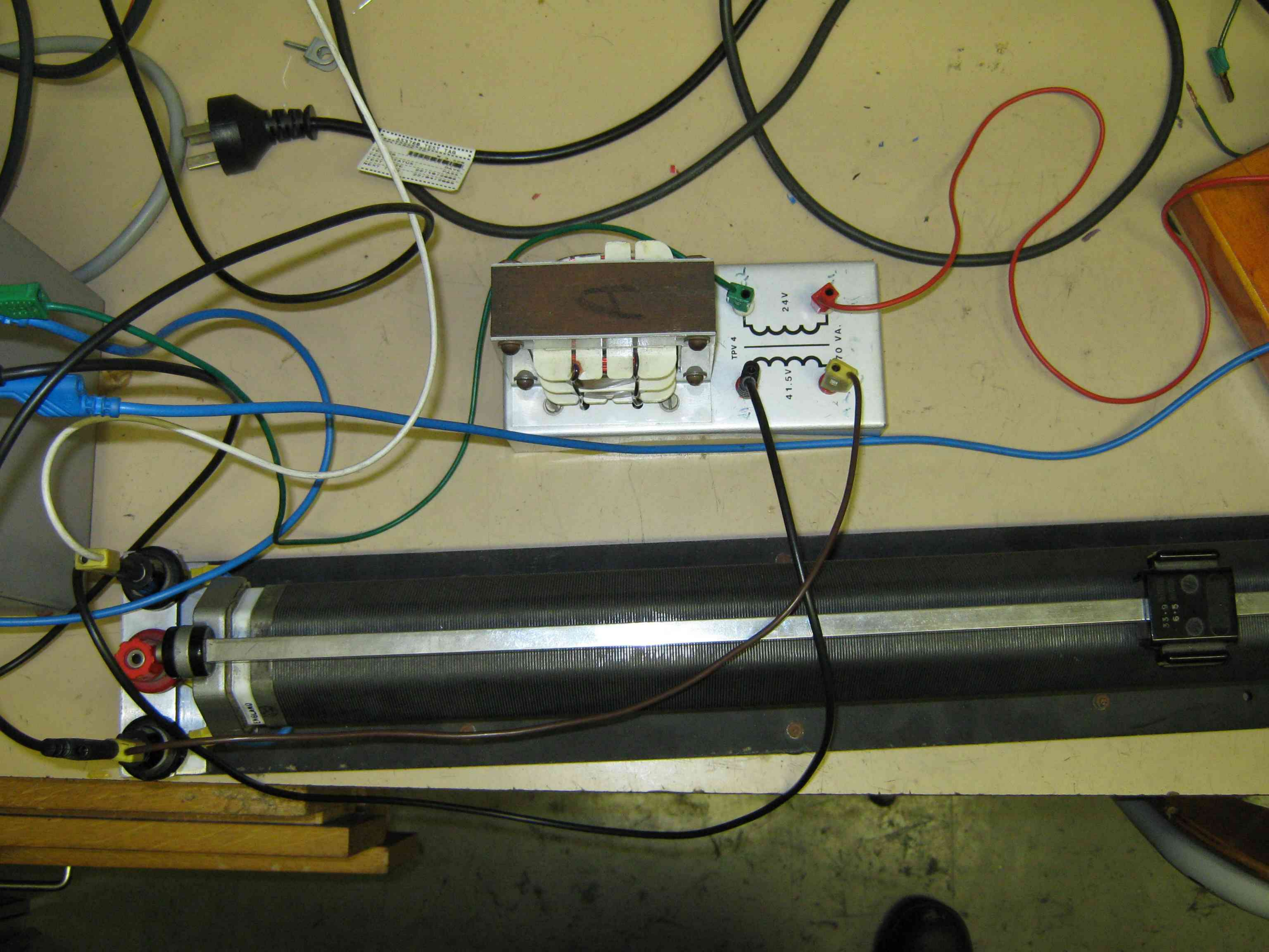
NEUTRAL

EARTH

240V MAIN SWITCH No 2

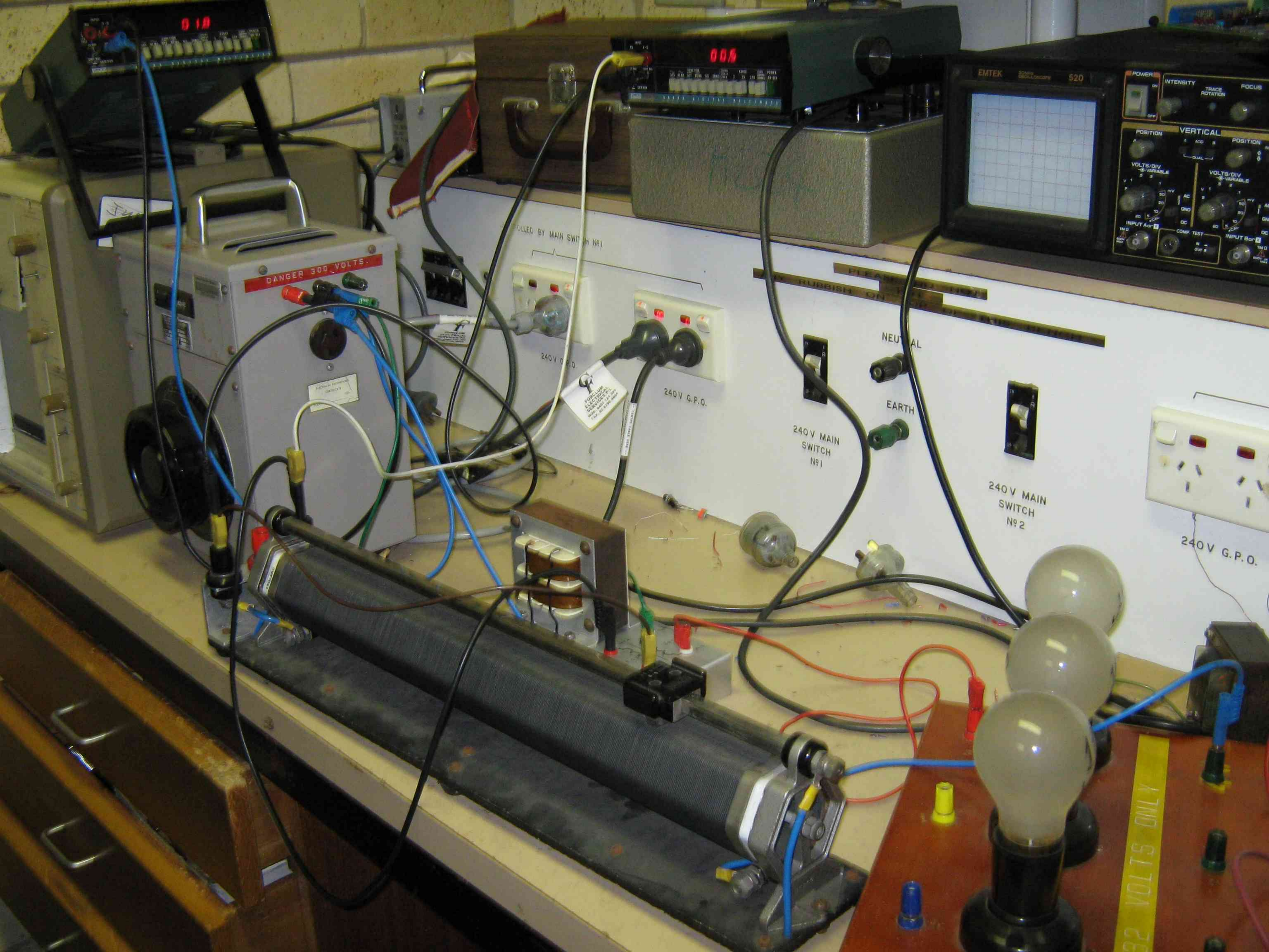
PLEASE DO NOT PUT RUBBISH ON TOP OF THIS BENCH

VOLTS ONLY



TPV 4  
24V  
41.5V  
70 VA

33-9  
6-8



DANGER 300 VOLTS.

CONTROLLED BY MAIN SWITCH Nº1

240V G.P.O.

240V G.P.O.

240V MAIN SWITCH Nº1

240V MAIN SWITCH Nº2

240V G.P.O.

NEUTRAL

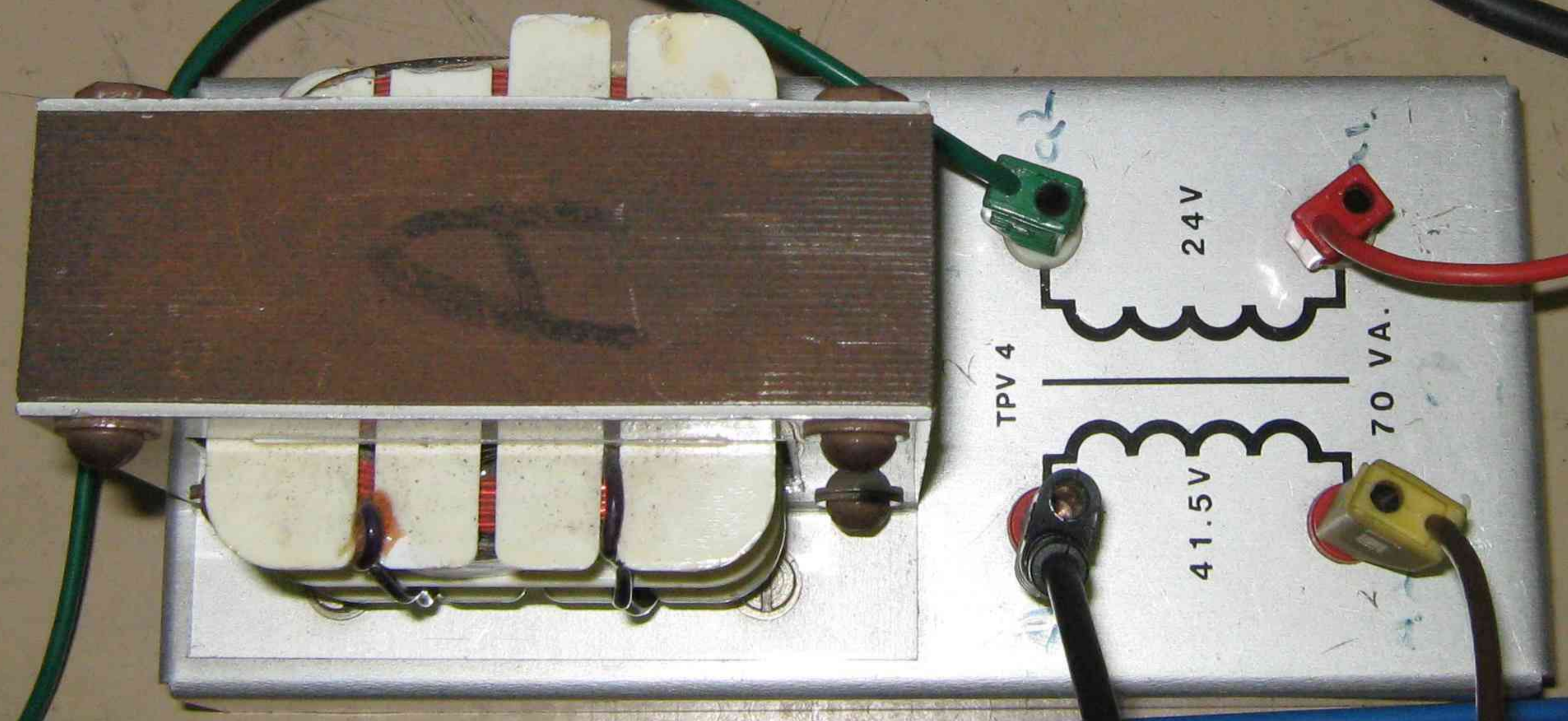
EARTH



EMTEK 520  
POWER ON/OFF  
INTENSITY  
TRACE ROTATION  
FOCUS  
POSITION  
VERTICAL POSITION  
VOLTS/DIV VARIABLE  
AC/DC  
INPUT A or B  
COMP. TEST  
INPUT B or C

230 VOLTS ONLY

AS3760 TEST TAG  
TESTER: DAVE  
TEST STATUS: PASS  
TEST DATE: 22/10/2008  
NEXT TEST: 22/04/2009  
N 31 520



**DANGER 300 VOLTS.**

CONTROLLED BY MAIN SWITCH N°1

240V G.P.O.

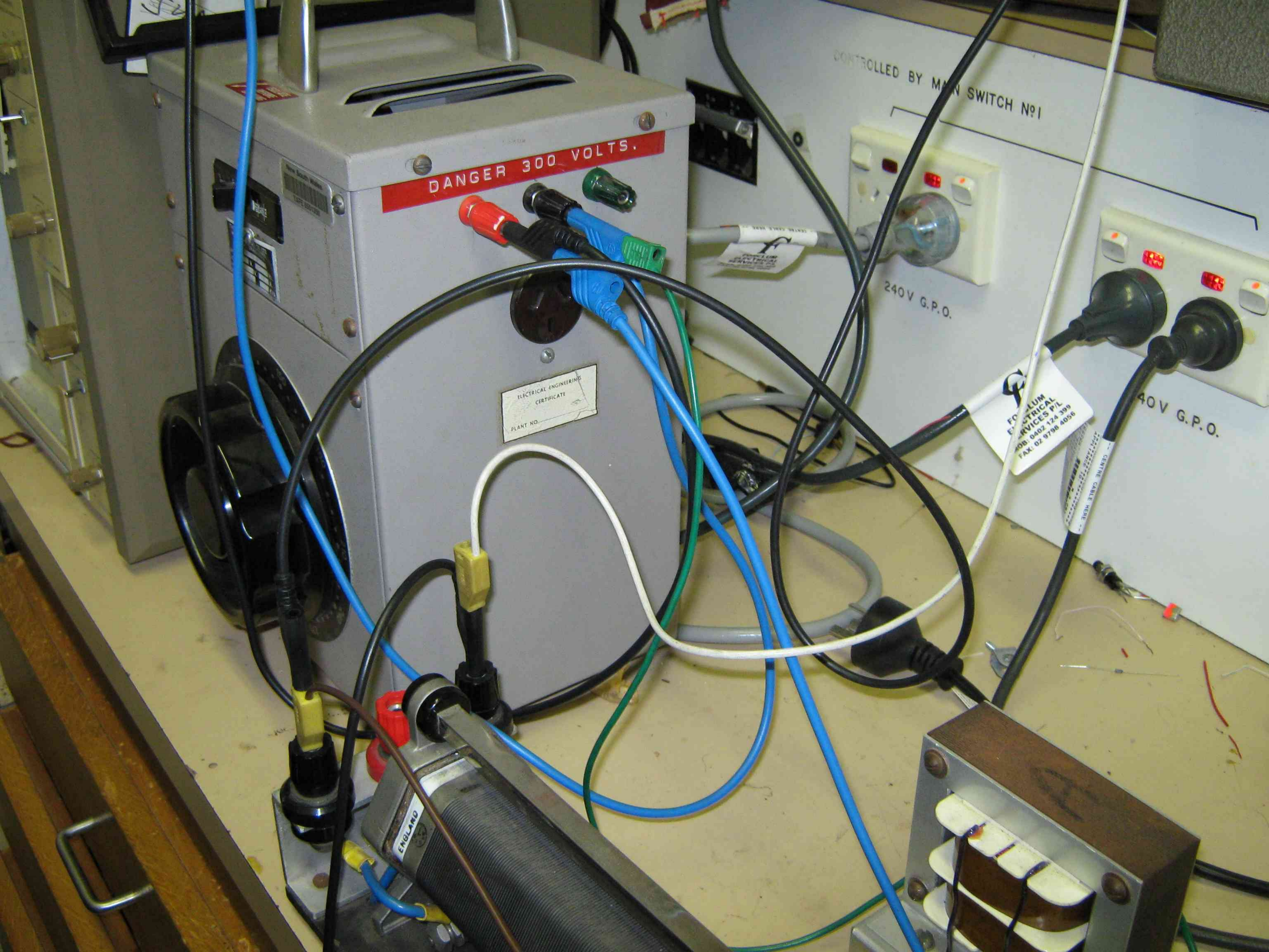
40V G.P.O.

ELECTRICAL ENGINEERING  
CERTIFICATE  
PLANT NO.

FORUM  
ELECTRICAL  
SERVICES P/L  
POB: 0402 124 399  
FAX: 02 9798 4056

CENTRE CABLE HERE

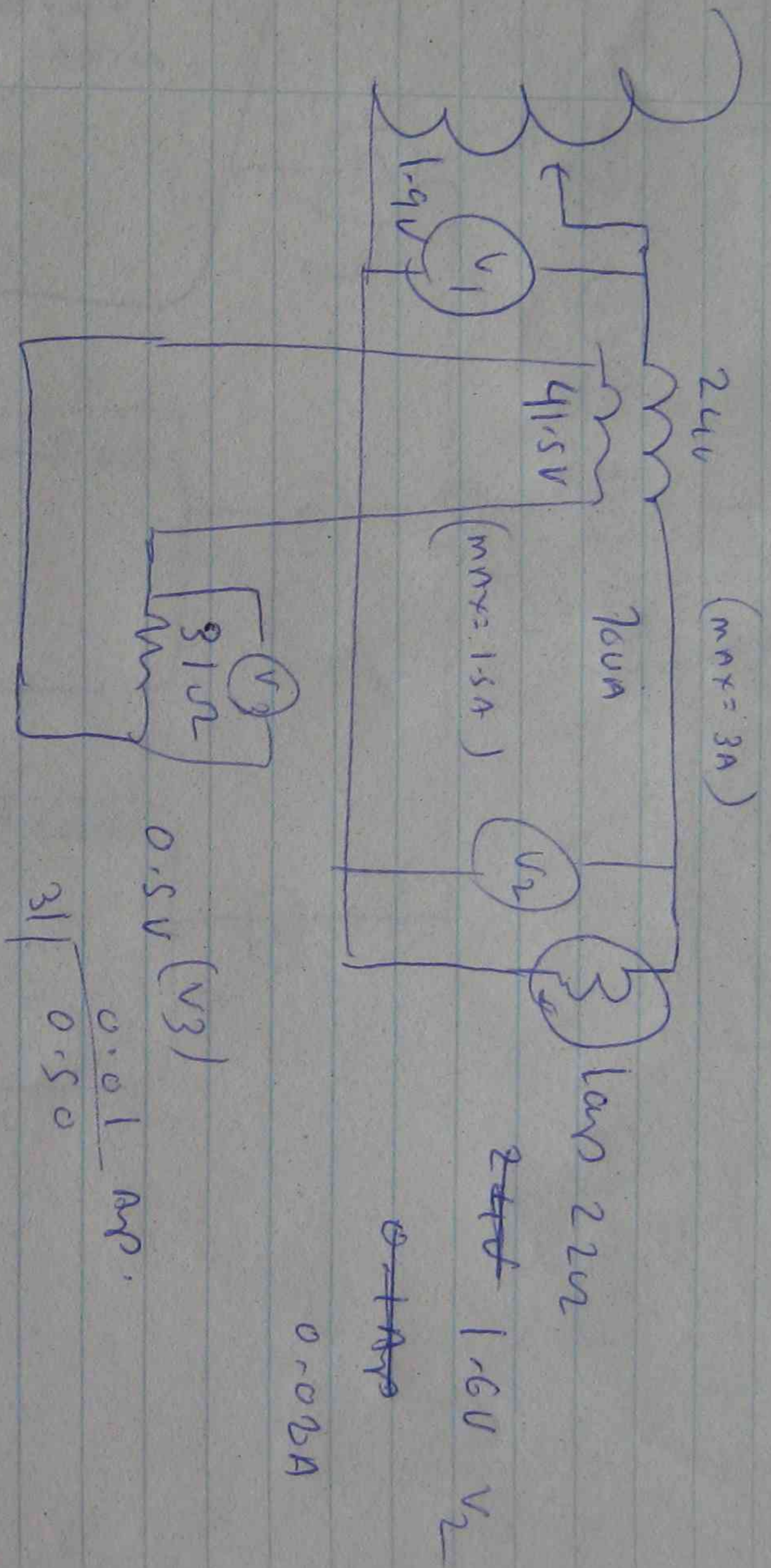
ENGLAND



EP10

AC

CT RATIO



1.9V	2.0A
3.2V	
6.6V	7.0A

0.02 → 0.01 A

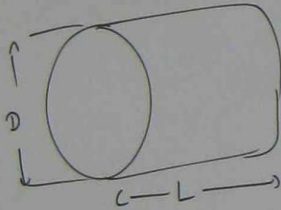


PRACTICAL

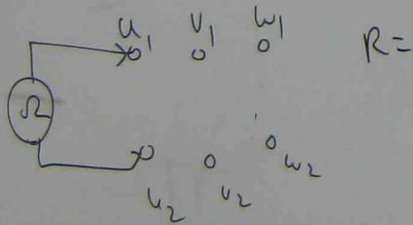
DETERMINATION OF MOTOR SIZE, WINDING RESISTANCE, INDUCTIVE REACTANCE,  
MOTOR NO LOAD CURRENT, POWER, POWER FACTOR

OBJECTIVE TO ESTIMATE MOTOR SIZE, WINDING RESISTANCE, IMPEDANCE AND  
OPERATION PARAMETERS

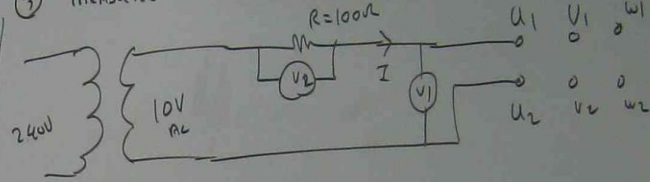
① MEASURE DIAMETER AND LENGTH OF GIVEN MOTOR



② MEASURE WINDING RESISTANCE



③ MEASURE WINDING IMPEDANCE

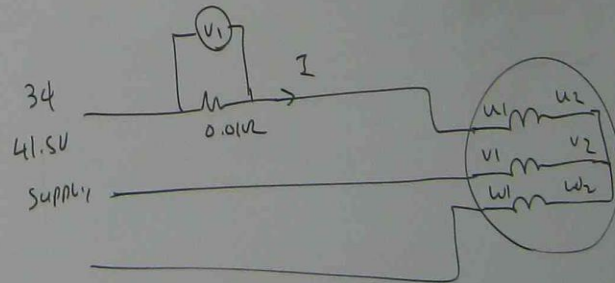


$$I = \frac{V_2}{100\Omega}$$

$$Z_{\text{STATIC}} = \frac{V_1}{I} = \Omega$$

$$X_L = \sqrt{(Z_{\text{STATIC}})^2 - R^2}$$

④ RUN THE MOTOR AND MEASURE CURRENT, POWER FACTOR AND POWER



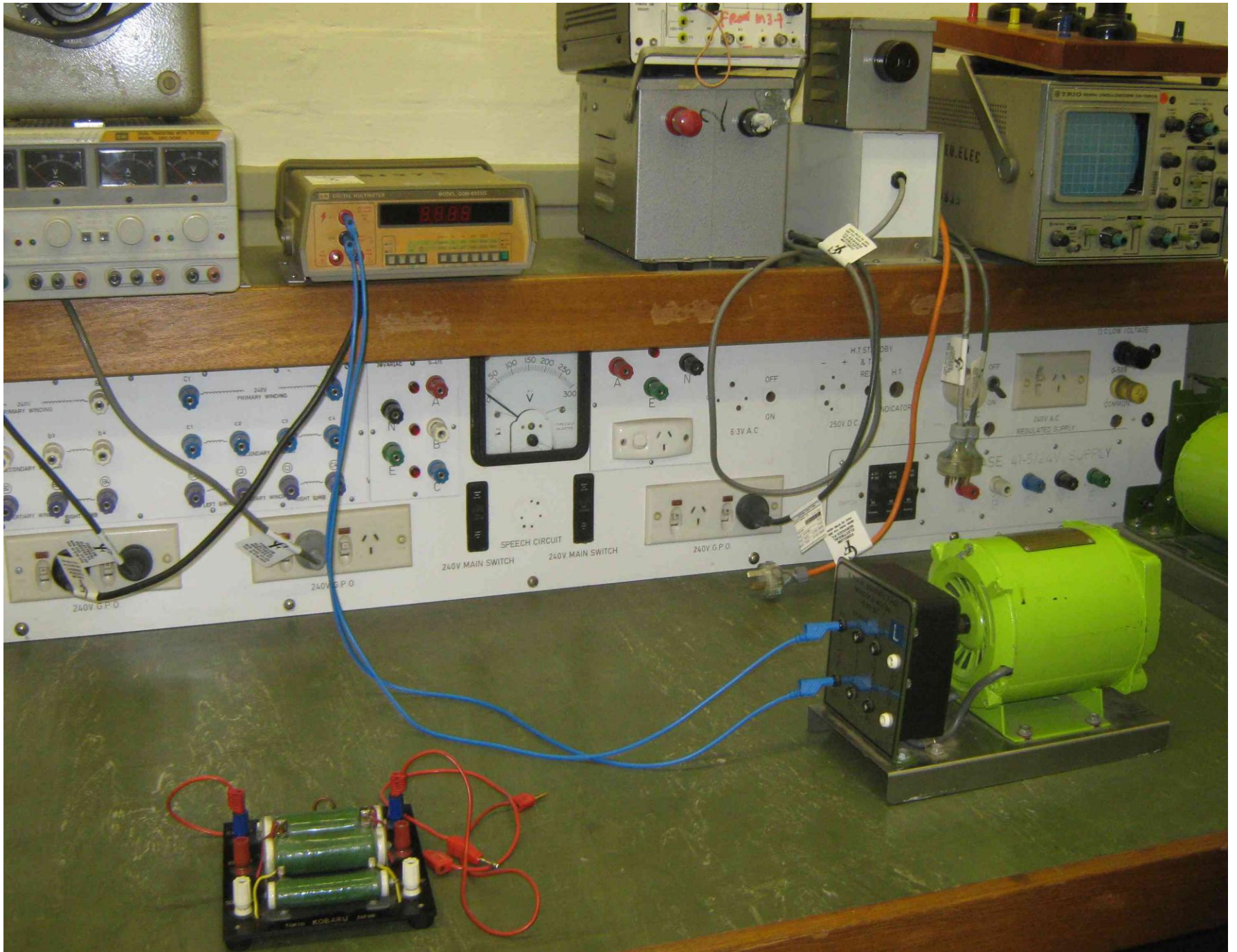
$$E = 41.5V$$

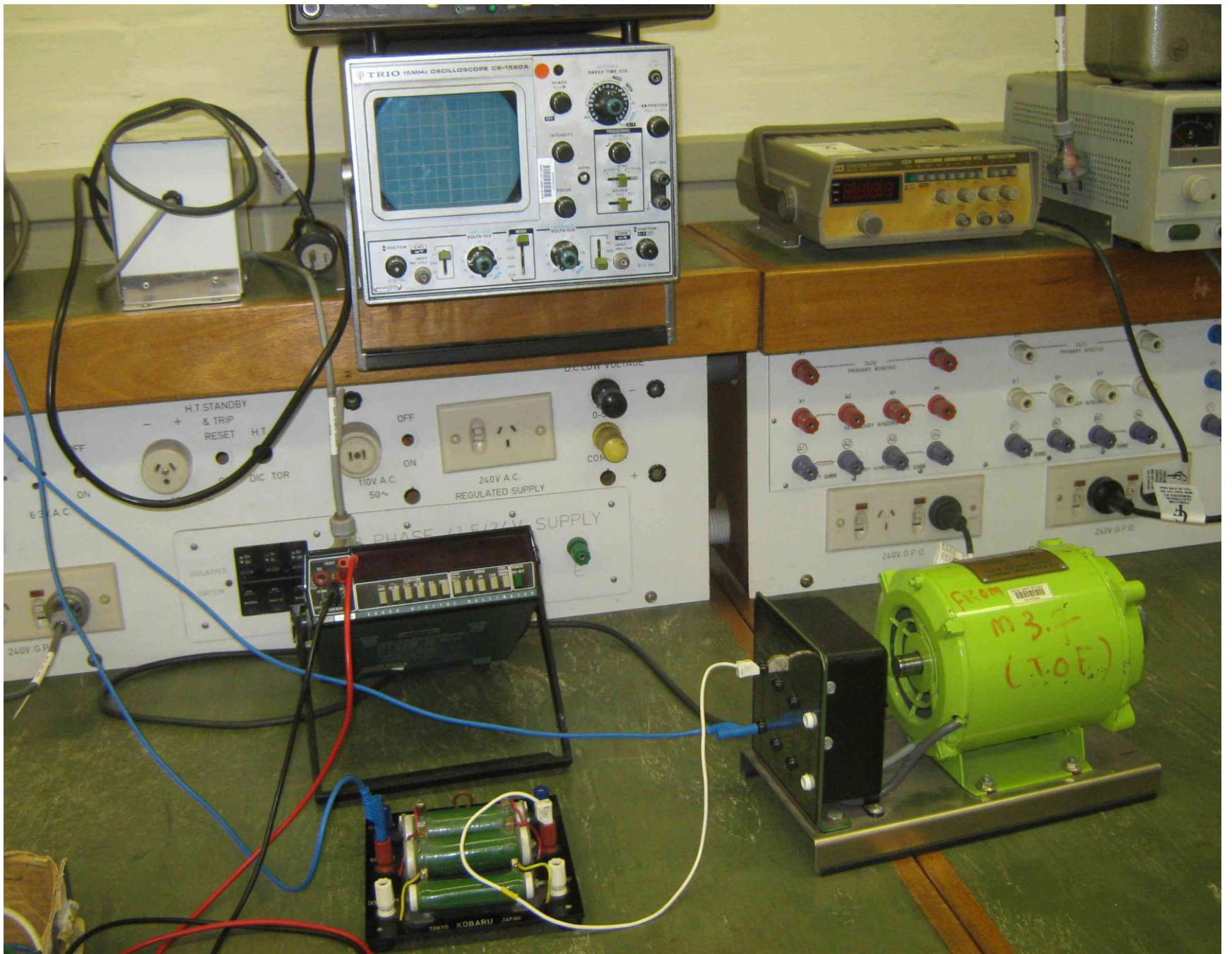
$$I = \frac{V_1}{0.01\Omega}$$

$$PF = ?$$

$$\text{POWER} = \sqrt{3} \times E \times I \times PF$$

MOTOR		Z =	POWER =	RUNNING CURRENT	PF
DIAMETER =	LENGTH =				
		R =			
		X <sub>L</sub> =			









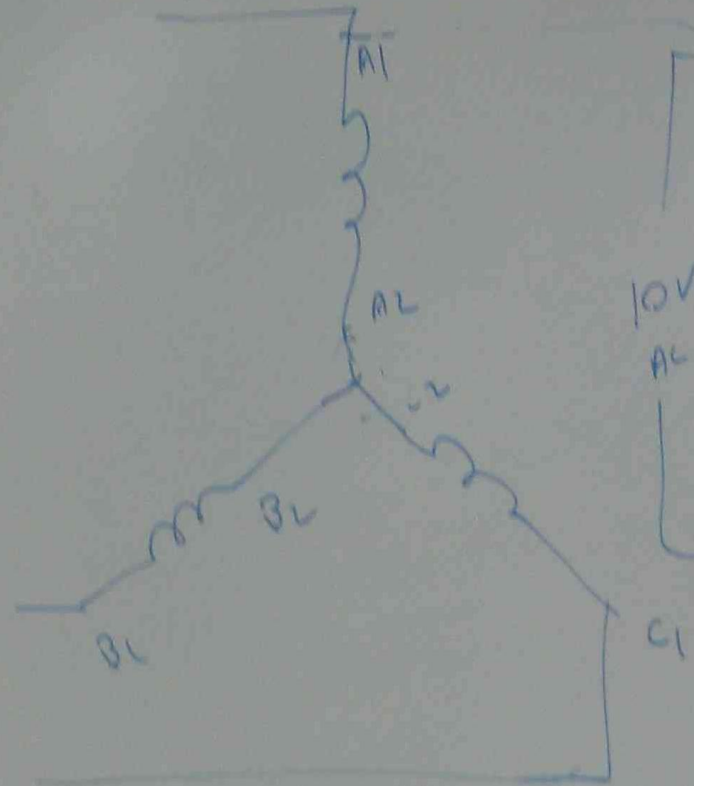
## TESTING OF MOTOR POLARITY

IF ONE PHASE OF  $3\phi$  INDUCTION MOTOR IS  
REVERSED (OR) WRONG POLARITY

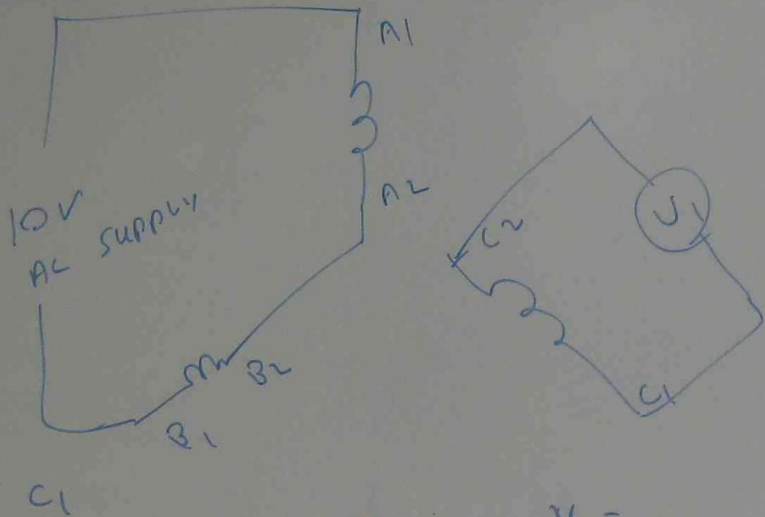
- MOTOR WILL MAKE ABNORMAL SOUND
- MOTOR WILL ROTATE SLOWER

IT NEEDS TO CHECK MOTOR POLARITY

BEFORE CONNECTION TO SUPPLY



CONNECTION ①

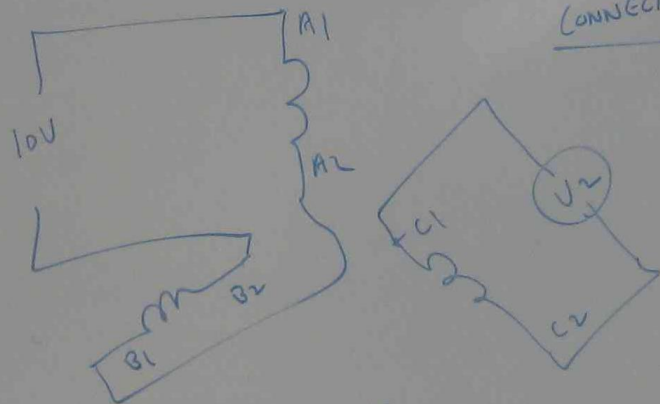


NOTE

$$V_1 =$$

THEN CHANGE CONNECTION

CONNECTION ②



NOTE

$$V_2 =$$

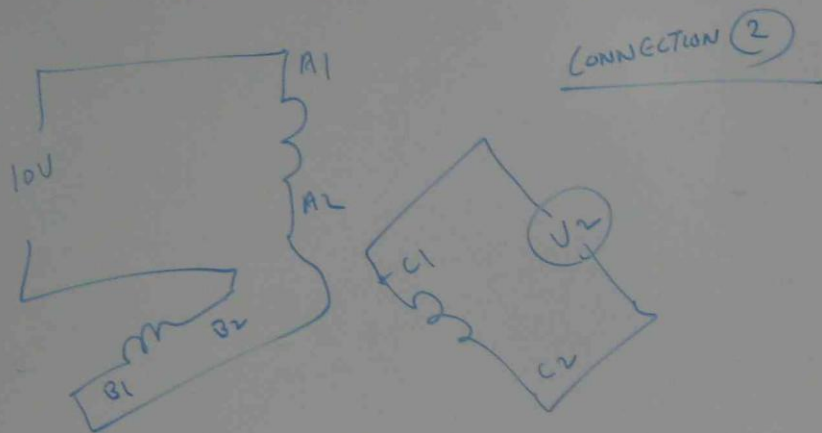
$$\text{IF } V_1 < V_2$$

A AND B PHASE HAS CORRECT POLARITY CONNECTION.

IN CONNECTION ①

A AND B PHASE HAS WRONG POLARITY IN CONNECTION ②

THEN CHANGE CONNECTION



NOTE  $V_2 =$

THEN CONNECT A & C PHASE  
AND TEST AGAIN ON B PHASE

V<sub>2</sub>

HAS CORRECT POLARITY CONNECTION.

HAS WRONG POLARITY IN CONNECTION (2)



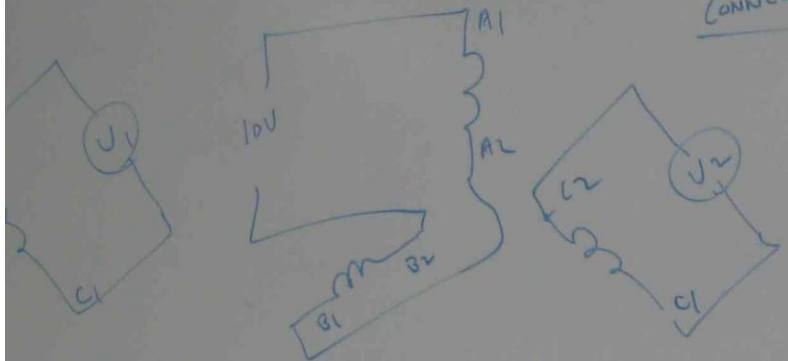




FIGURE 1

THEN CHANGE CONNECTION

CONNECTION (2)



$V_1 =$   
 $I \approx 0$   
 $V_1 < V_2$

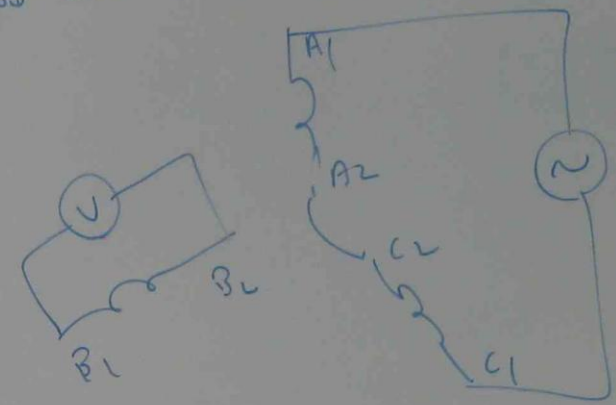
NOTE  $V_2 =$

B PHASE HAS CORRECT POLARITY CONNECTION.

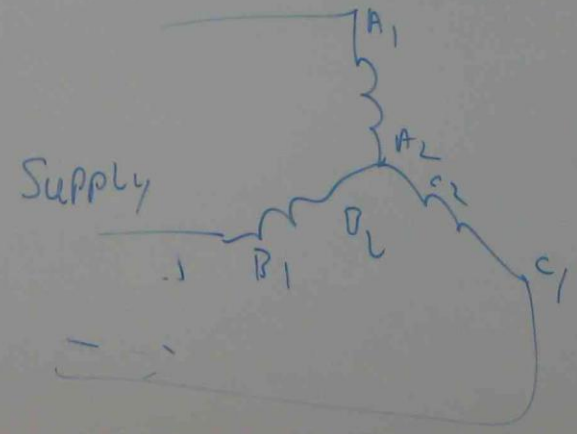
CONNECTION (1)

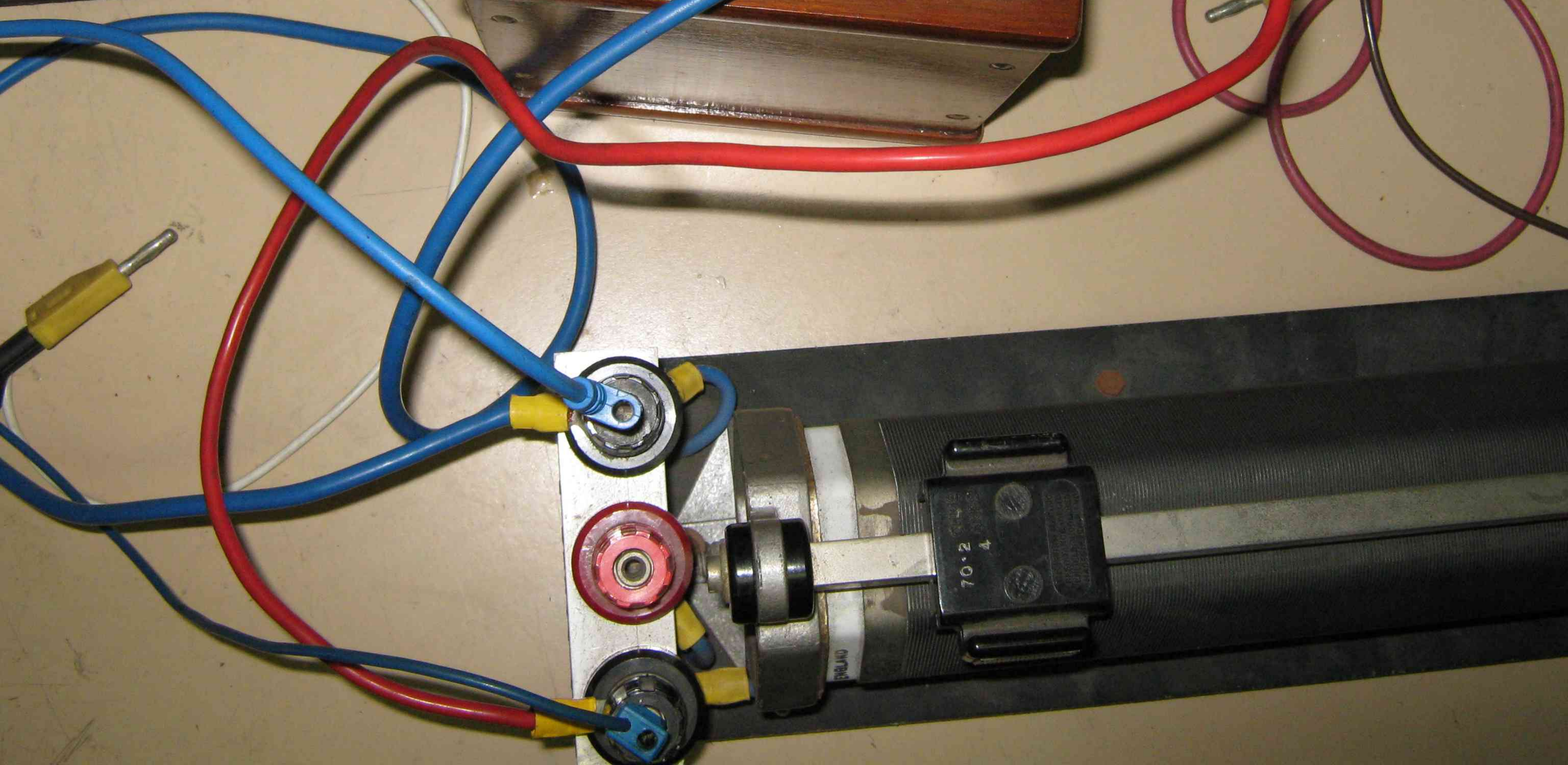
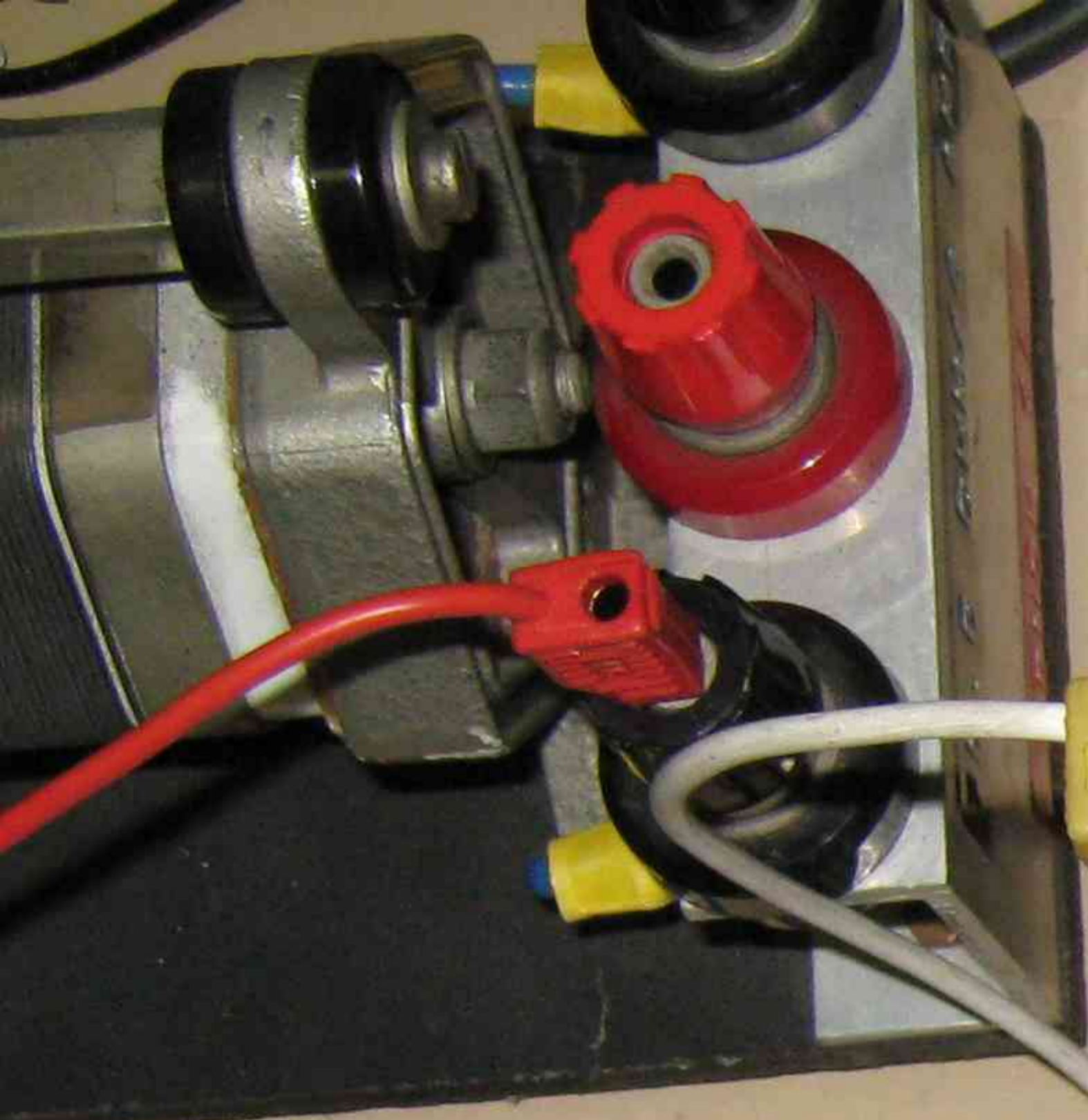
B PHASE HAS WRONG POLARITY IN CONNECTION (2)

THEN CONNECT A & C PHASE AND TEST AGAIN ON B PHASE



$V \approx 0$





240V G.P.O.

240V MAIN SWITCH No 2

FORCLUM ELECTRICAL SERVICES P/L  
MOB: 0407 124 209  
FAX: 02 9798 4058

FORCLUM ELECTRICAL SERVICES P/L  
MOB: 0407 124 209  
FAX: 02 9798 4058

STANDARD MUTUAL INDUCTOR

PRI      TYPE 4190AM      SEC

1 MILLIHENRY  
No 209388

H. TINSLEY & Co Ltd      London S.E. 25



520



NEUTRAL  
EARTH



240 V MAIN SWITCH No 1



240 V MAIN SWITCH No 2

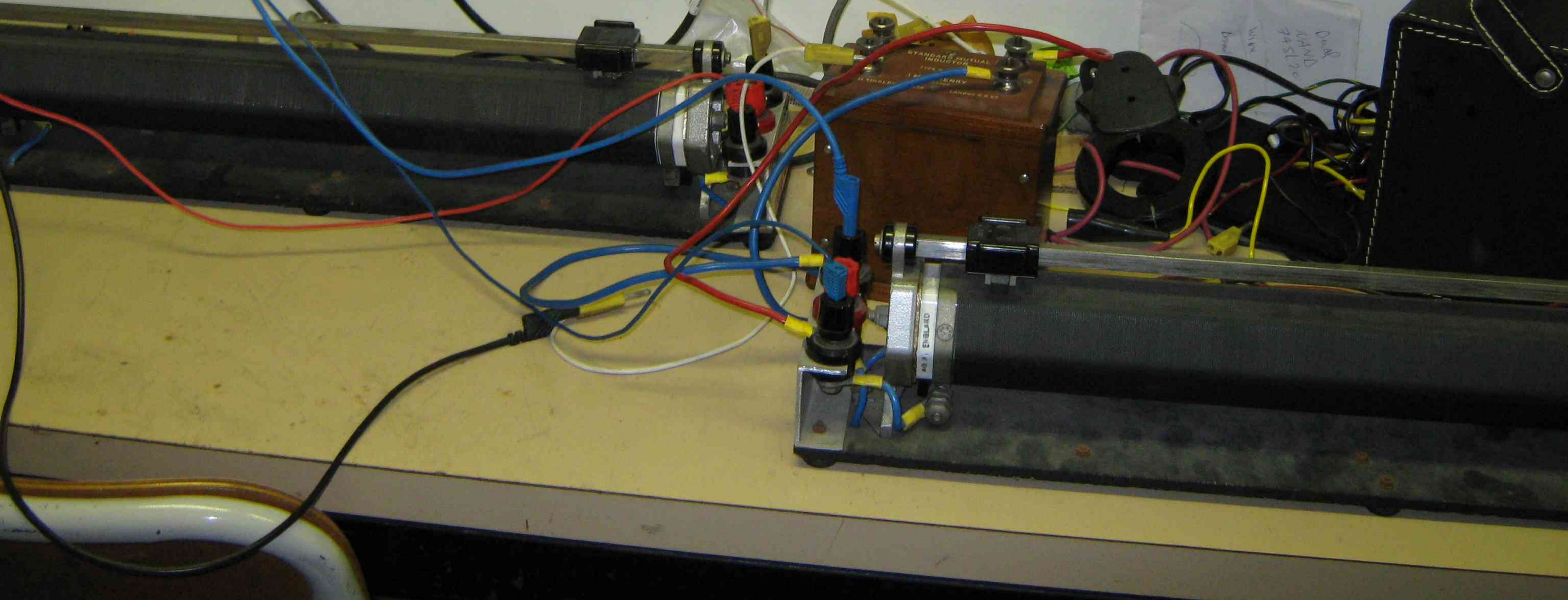


240 V G.P.O.

CONTROLLED BY MAIN SWITCH No 2

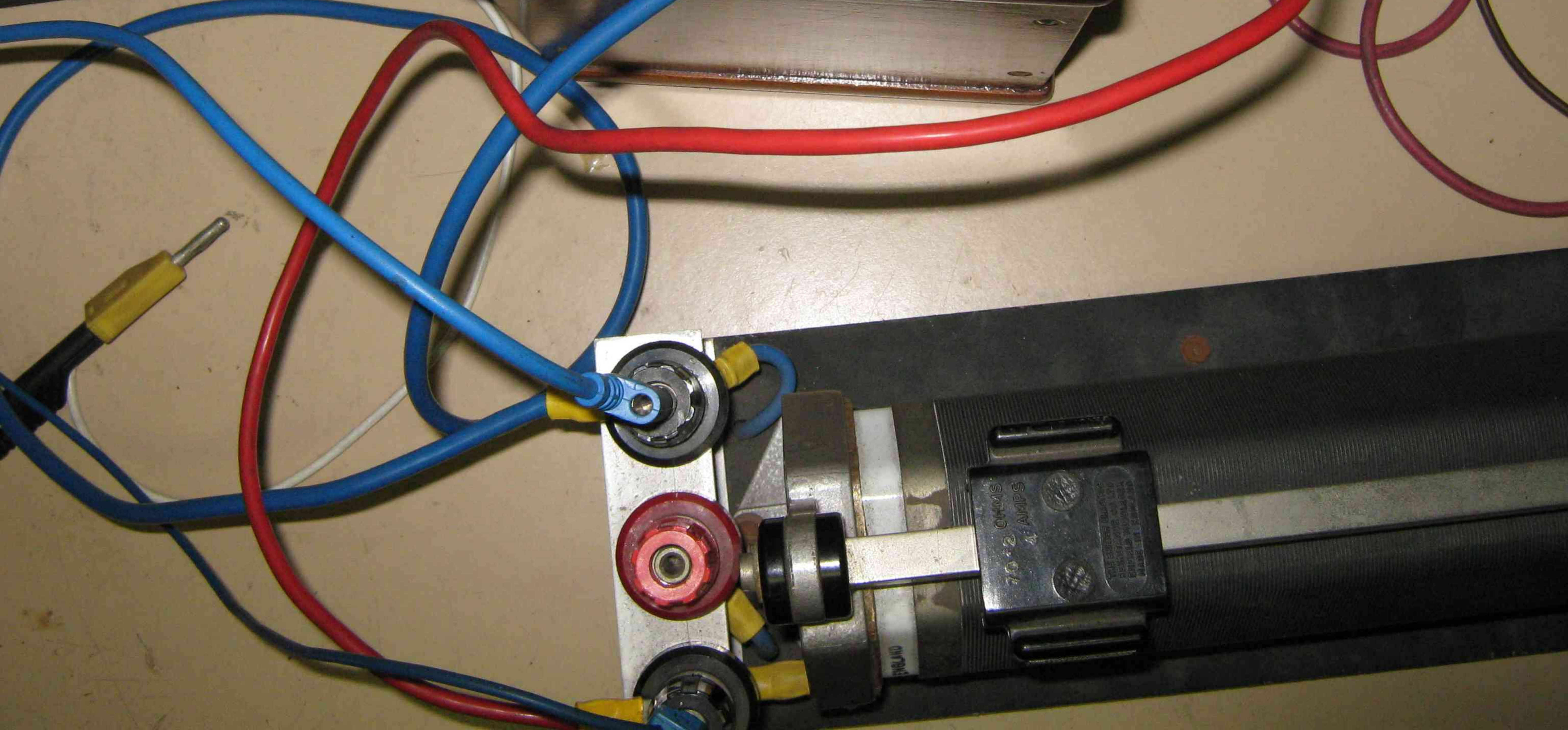
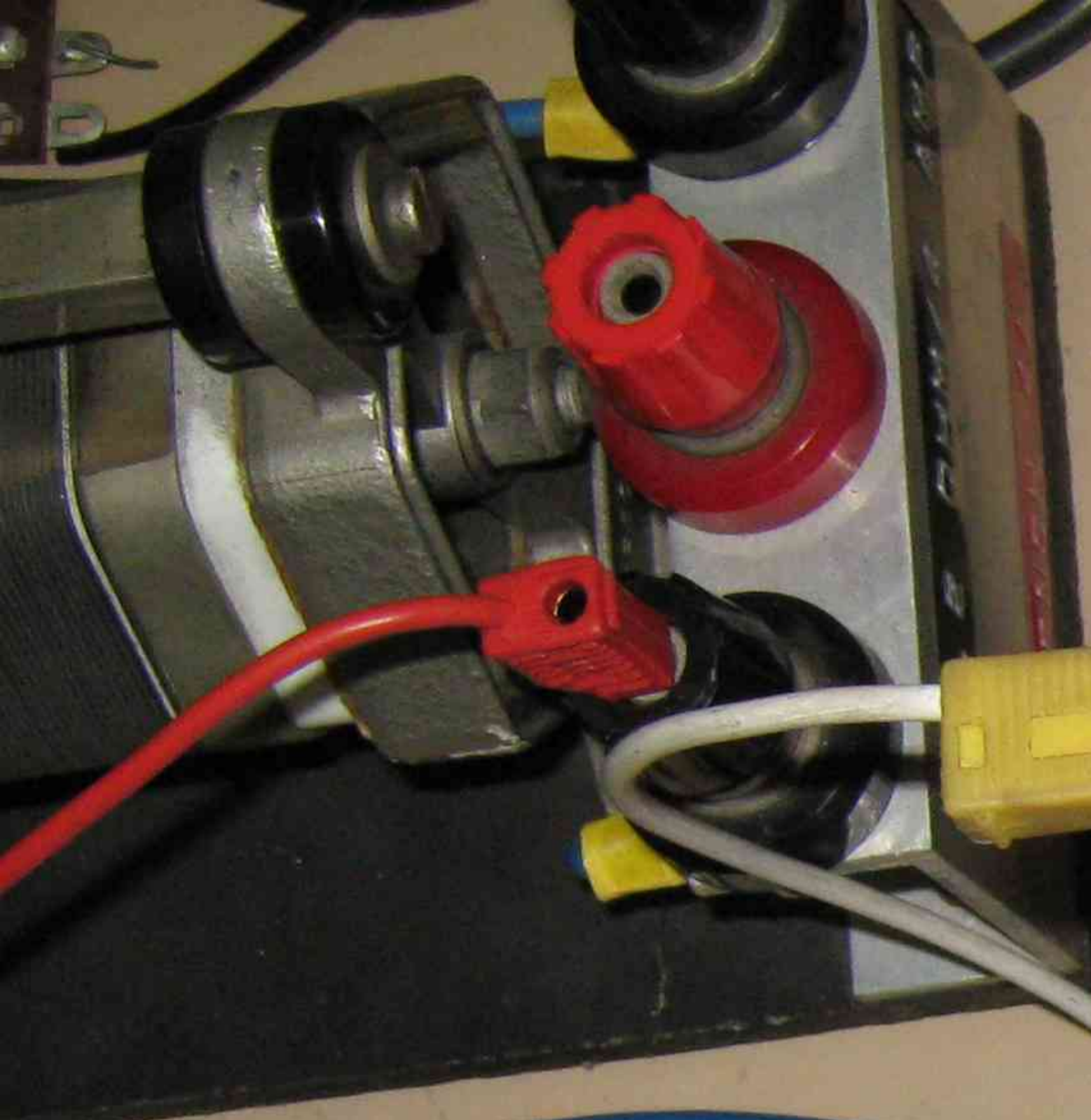


240 V G.P.O.



Handwritten notes on a piece of paper, including 'DIPLOMA', 'ADAM', '945120', and 'BINA'.





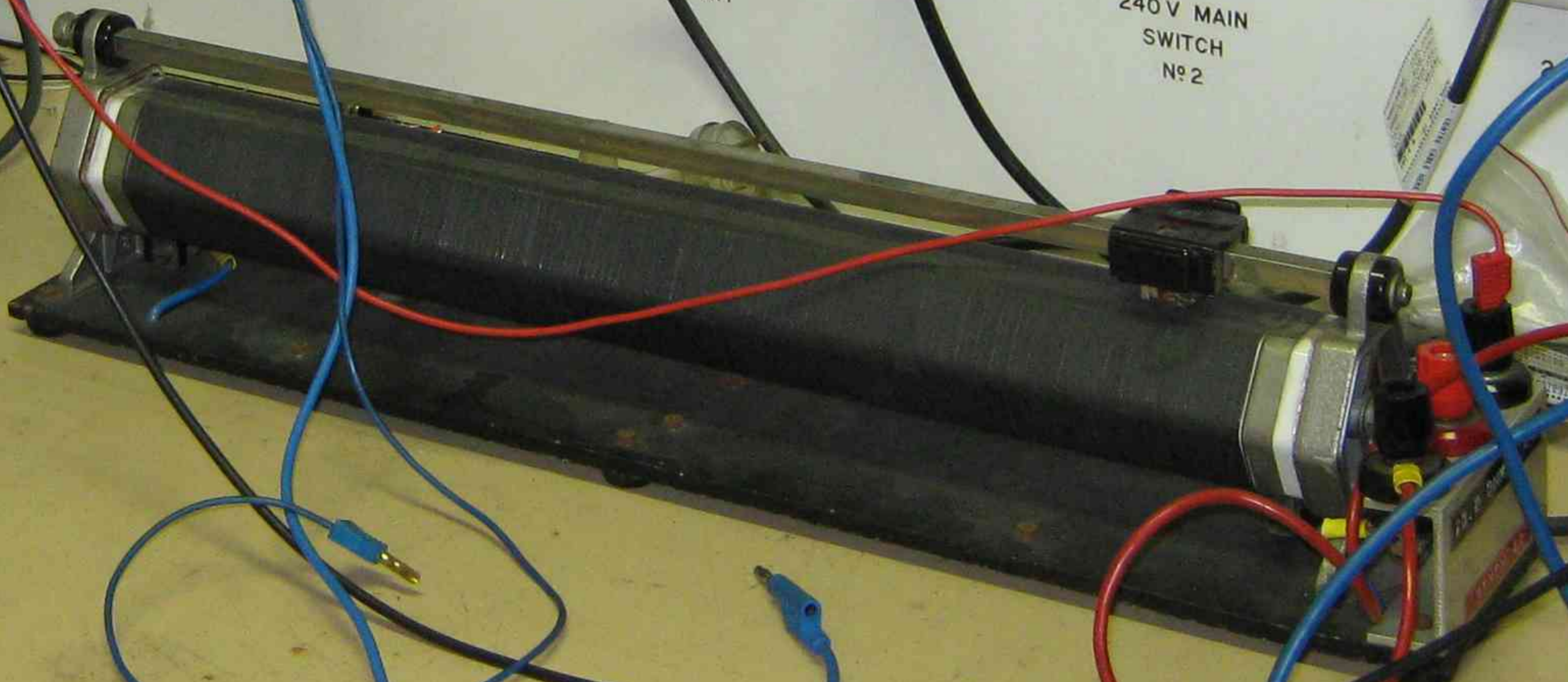
SWITCH  
No 2

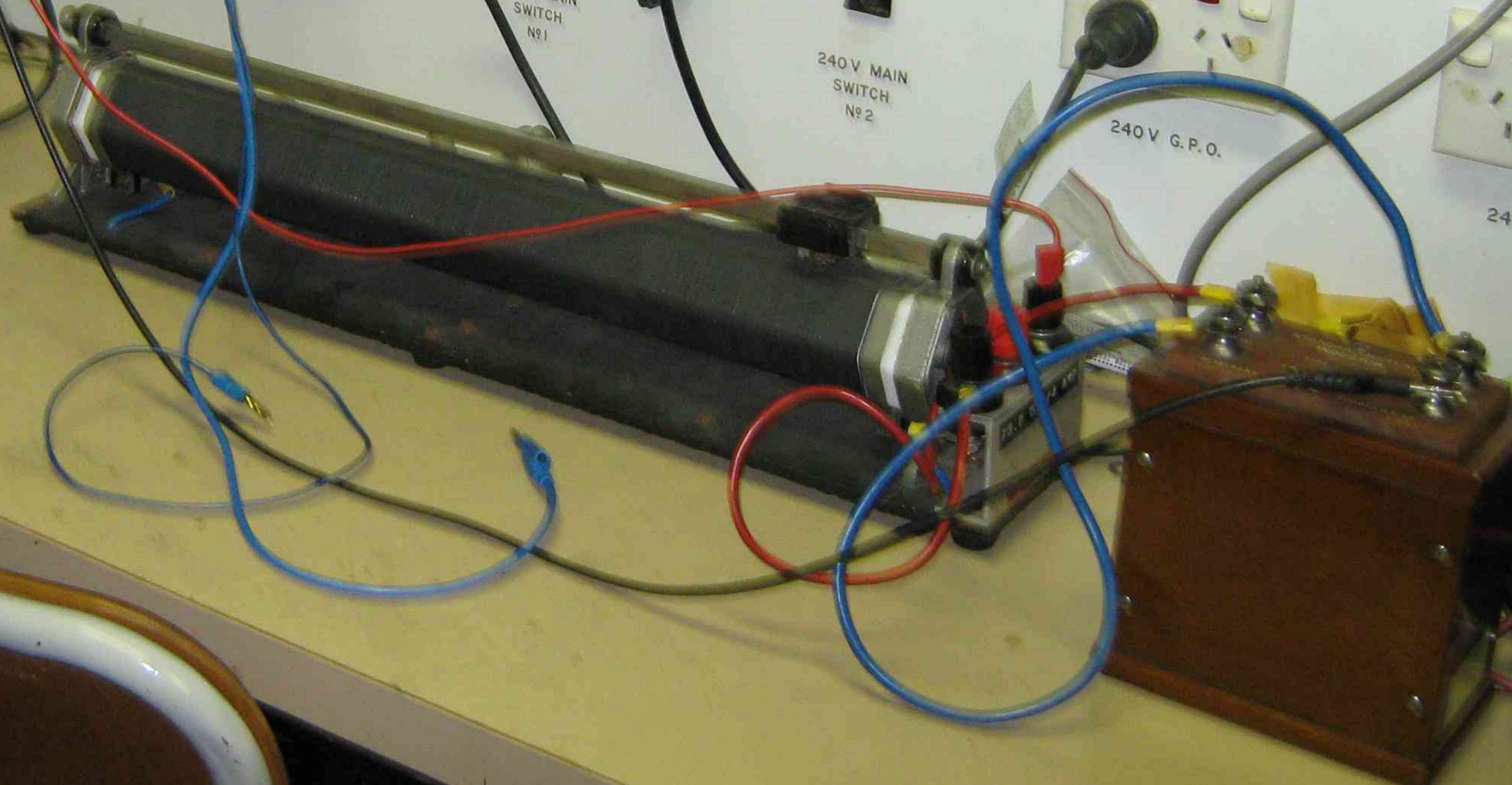
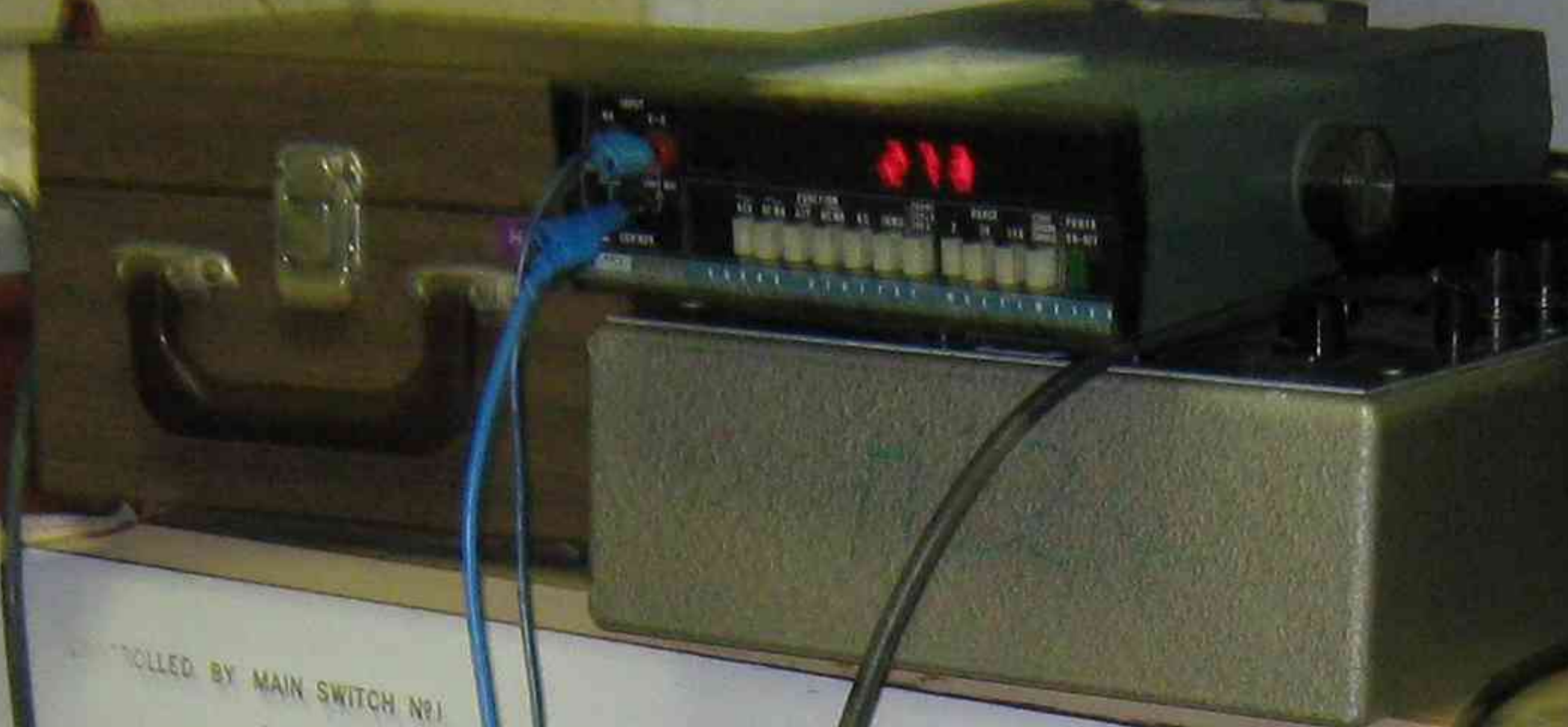
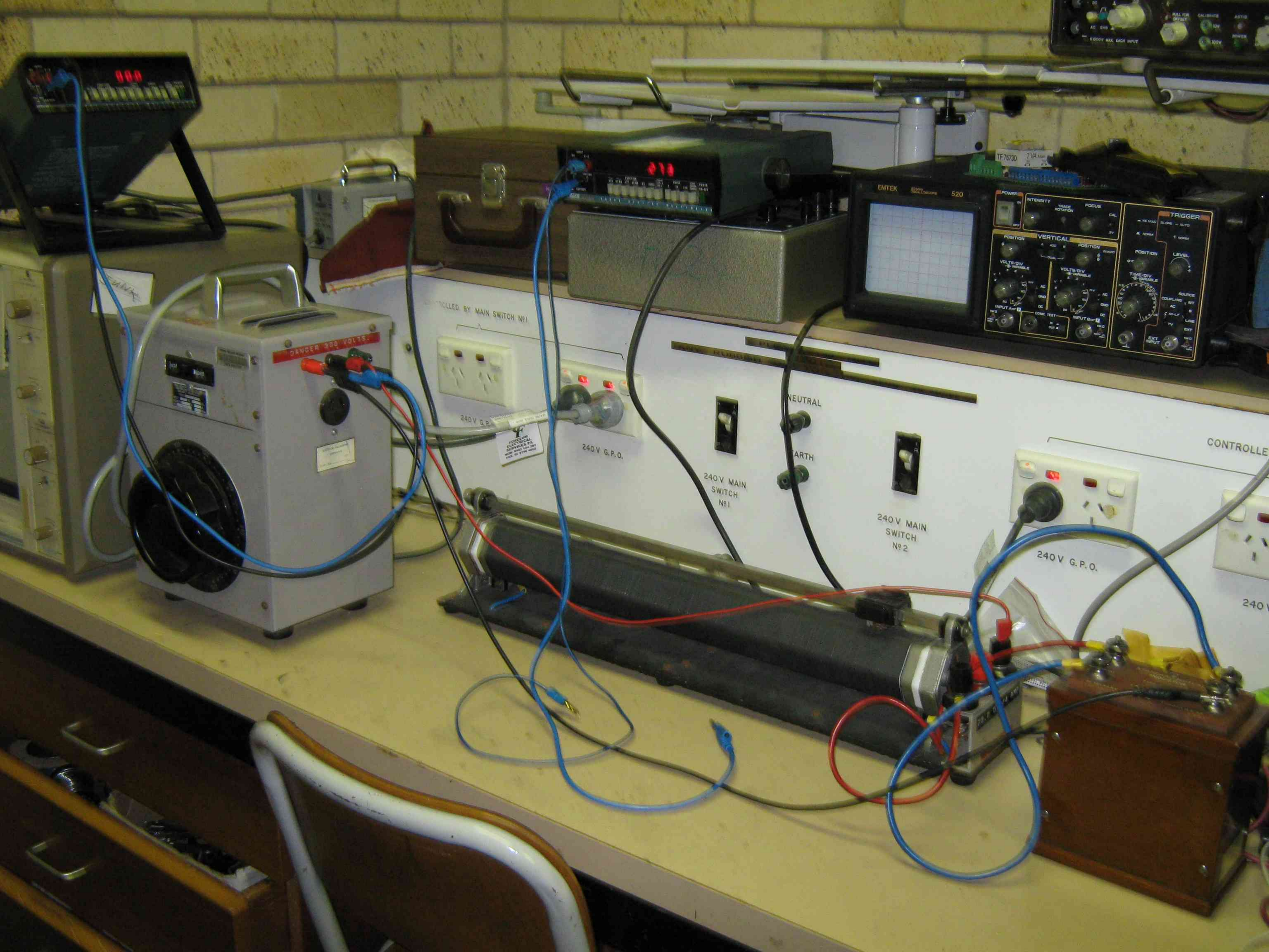
240 V G. P. O.

Hand  
win  
745120  
HAND











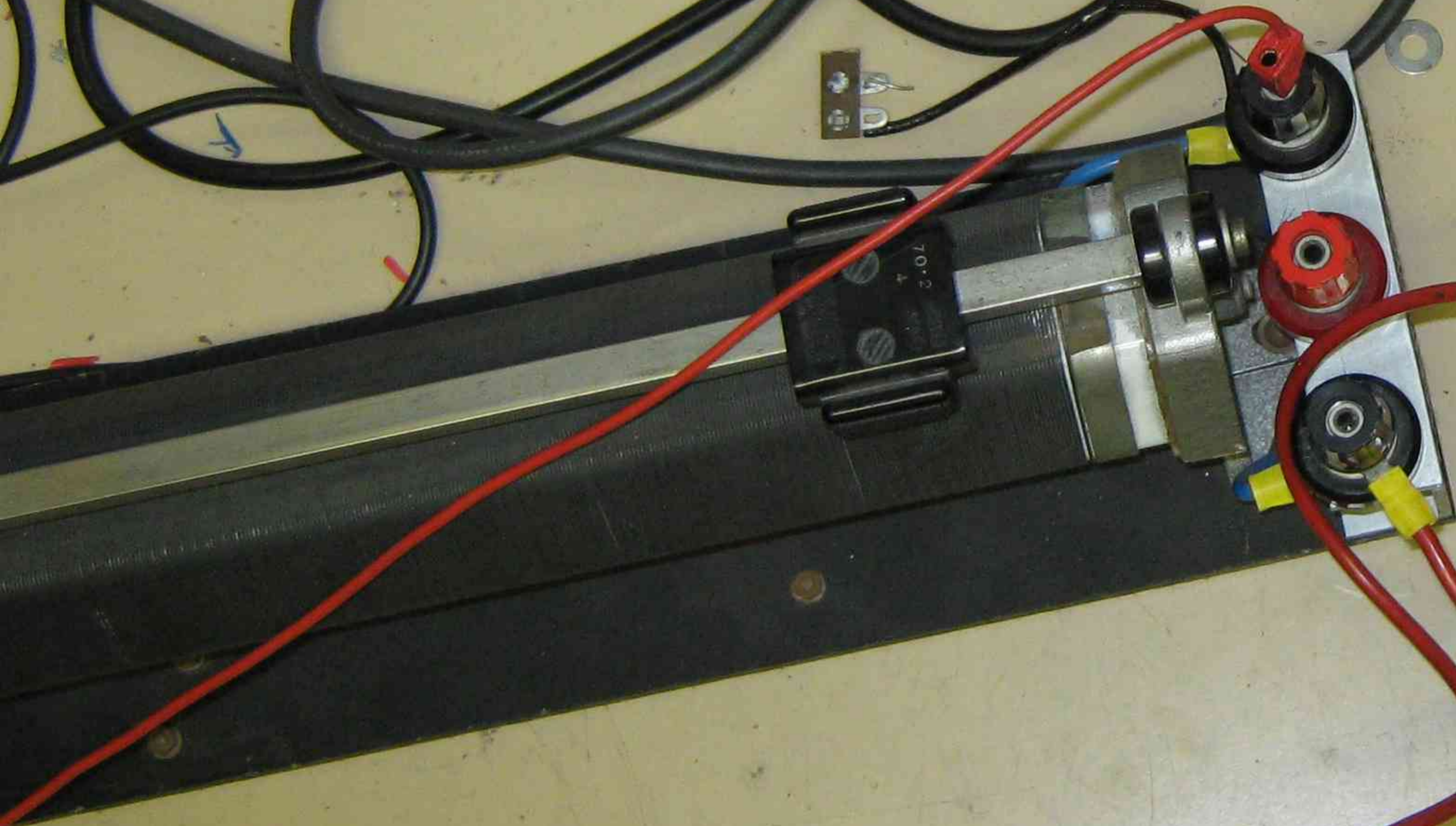
240 V MAIN  
SWITCH  
No 2



V G.P.O.

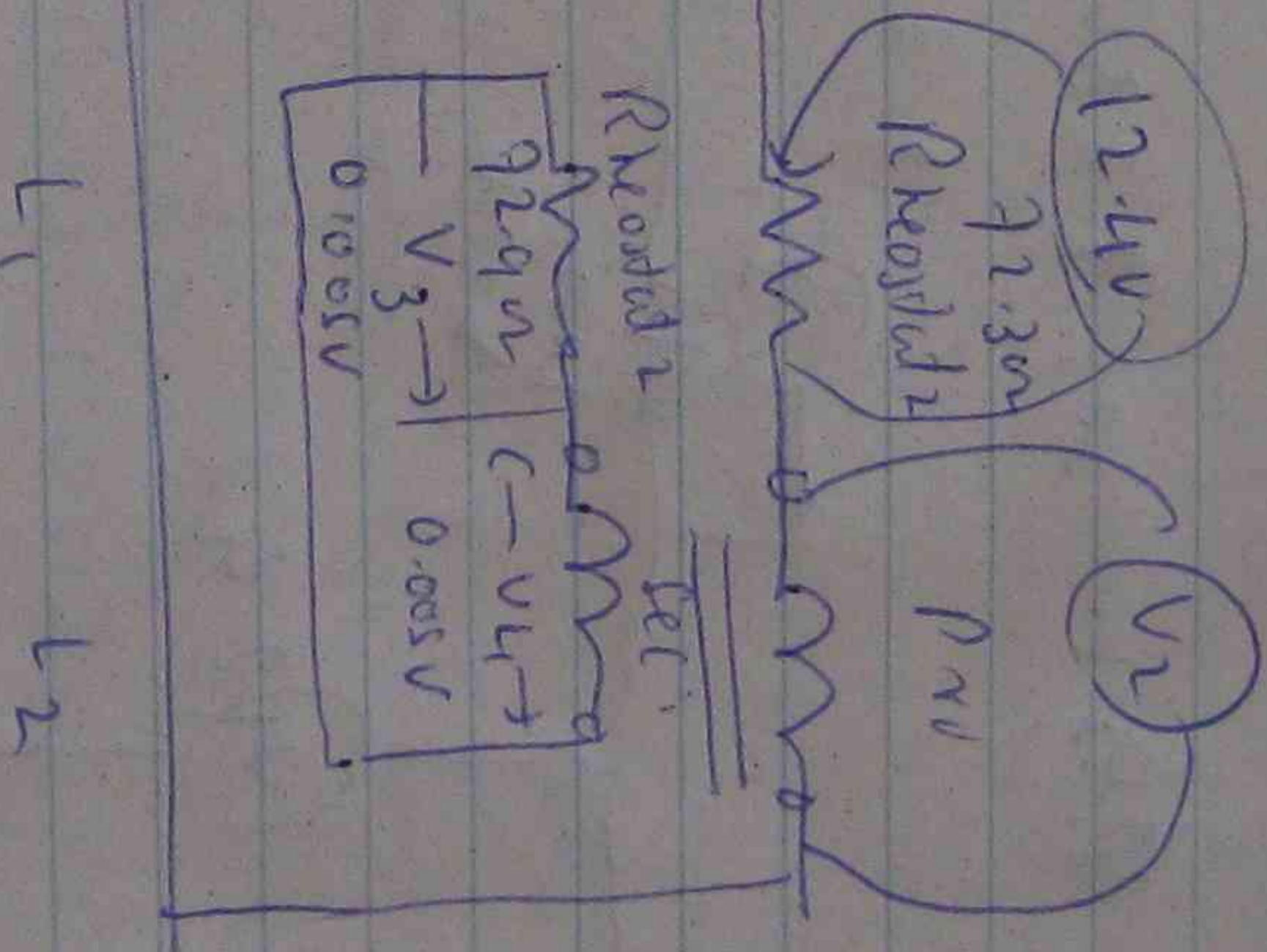
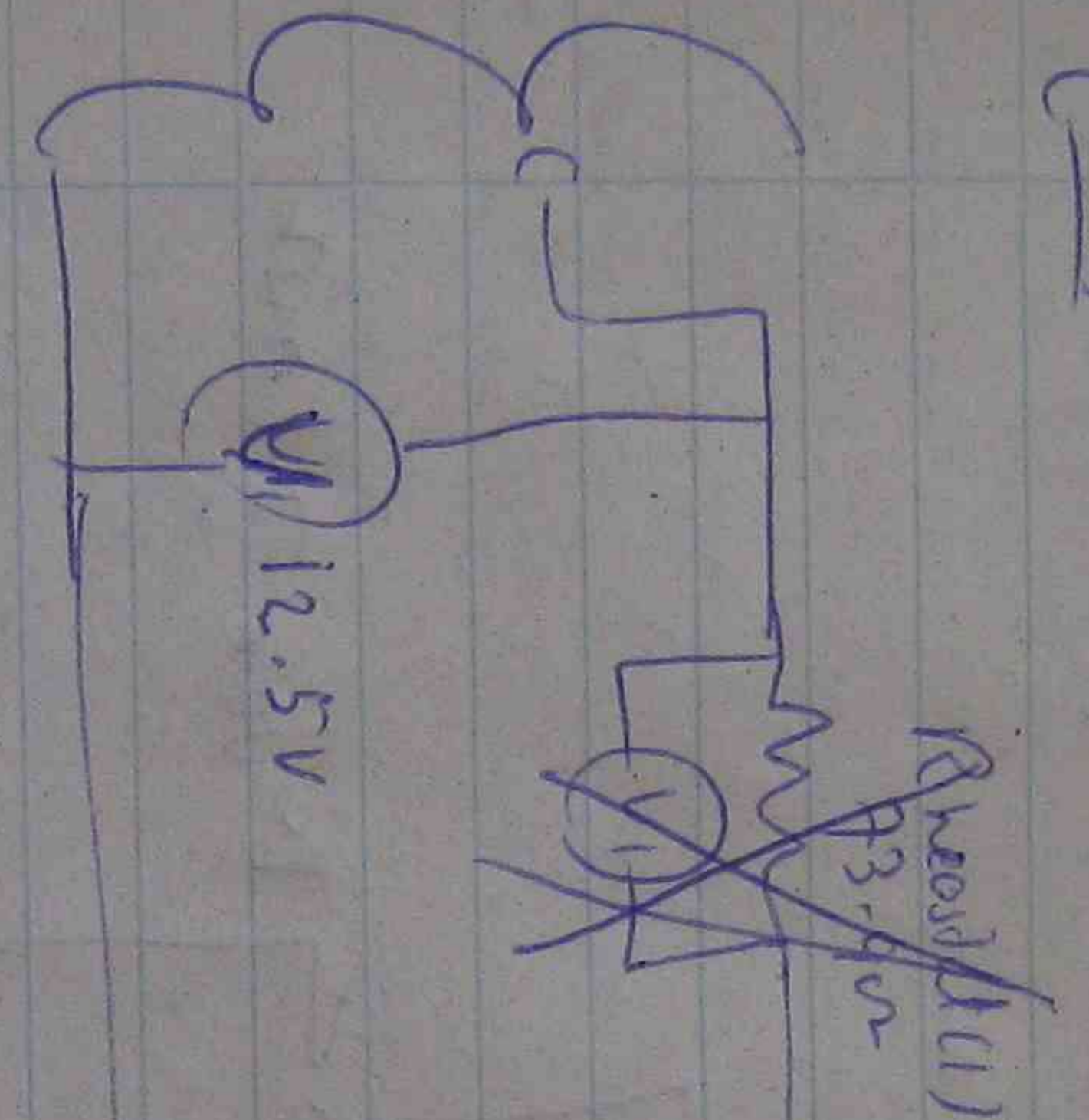
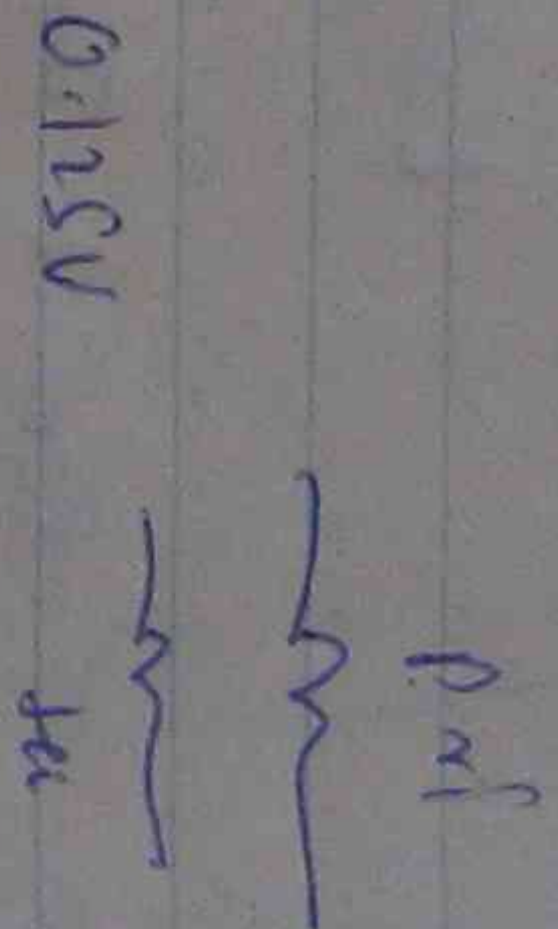
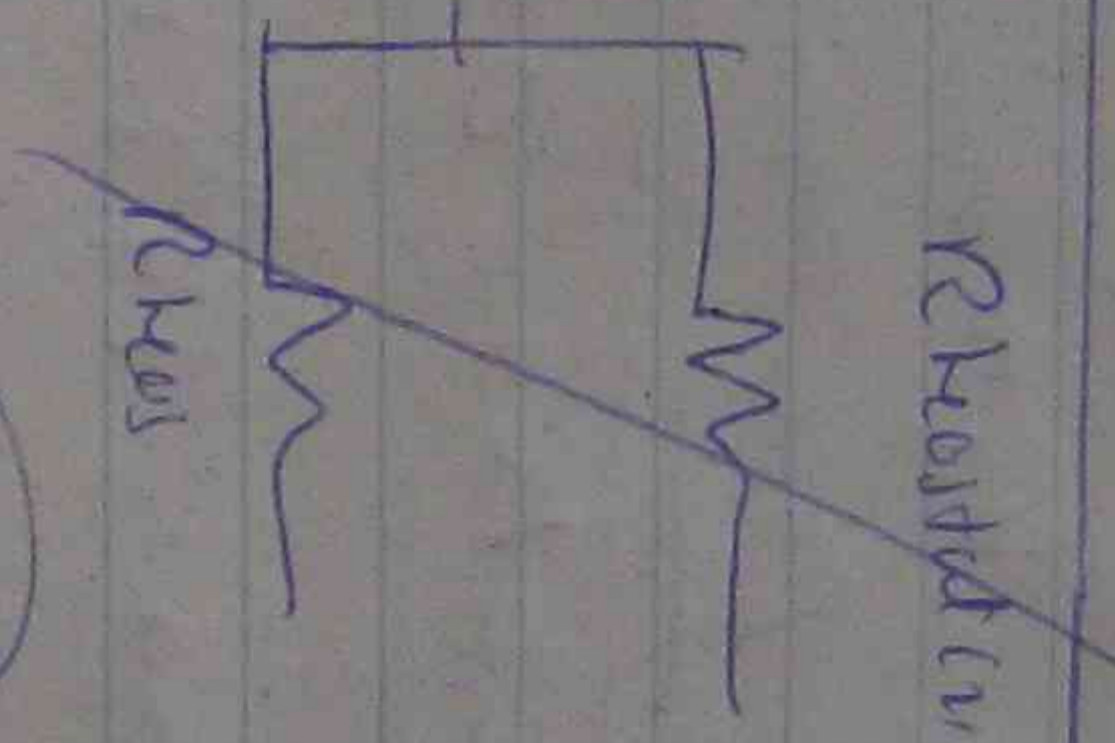
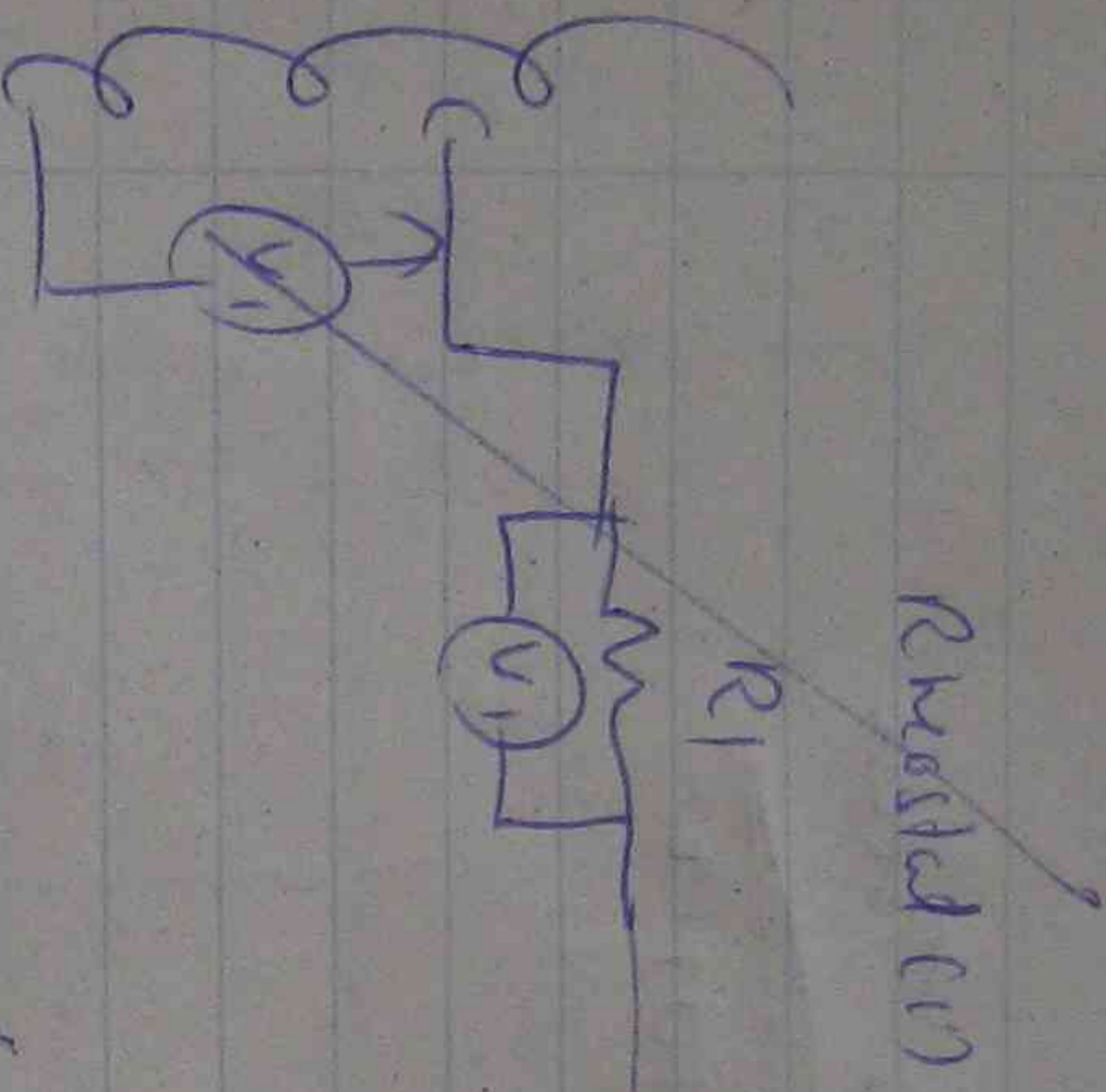


240 V G.P.O.



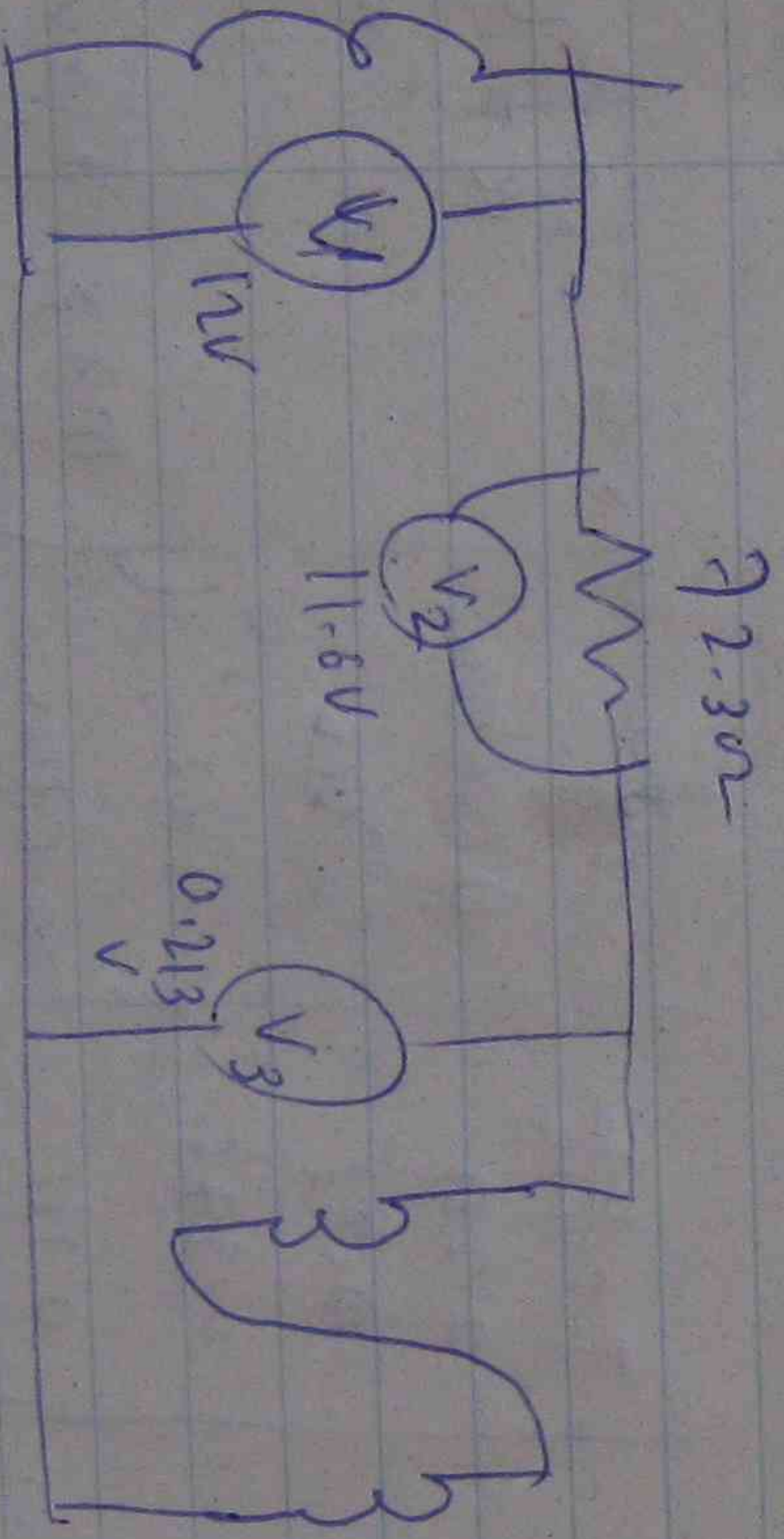
# MUTUAL INDUCTANCE

EP32



<del>Rheostat 1</del>	92.9 $\Omega$	0.005V
$V_3$	→	0.005V
<del>Rheostat 2</del>		

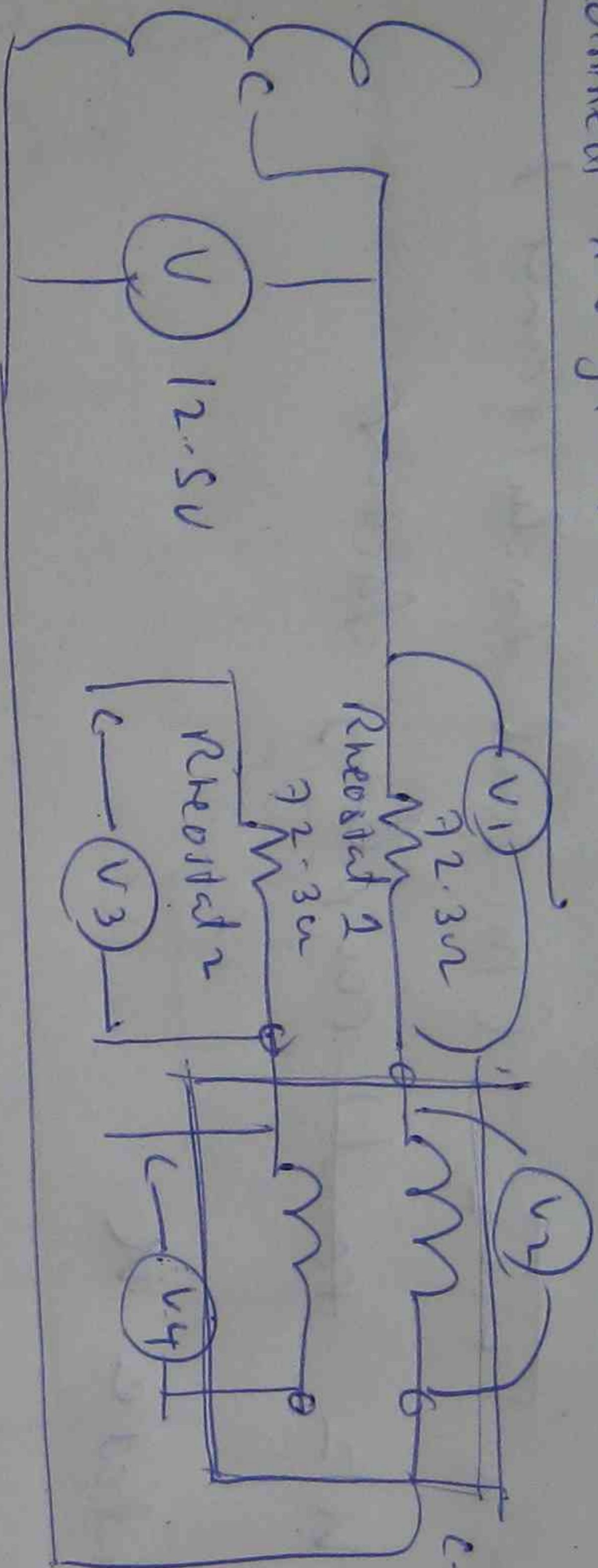
Standard  
mutual  
Inductance  
0.1 mH  
Type 4190m



Power Transformer

EP 32 Mutual Inductance

1) Connect the given circuit



Standard  
Mutual  
Inductance  
0.1 mH  
Type  
41190m

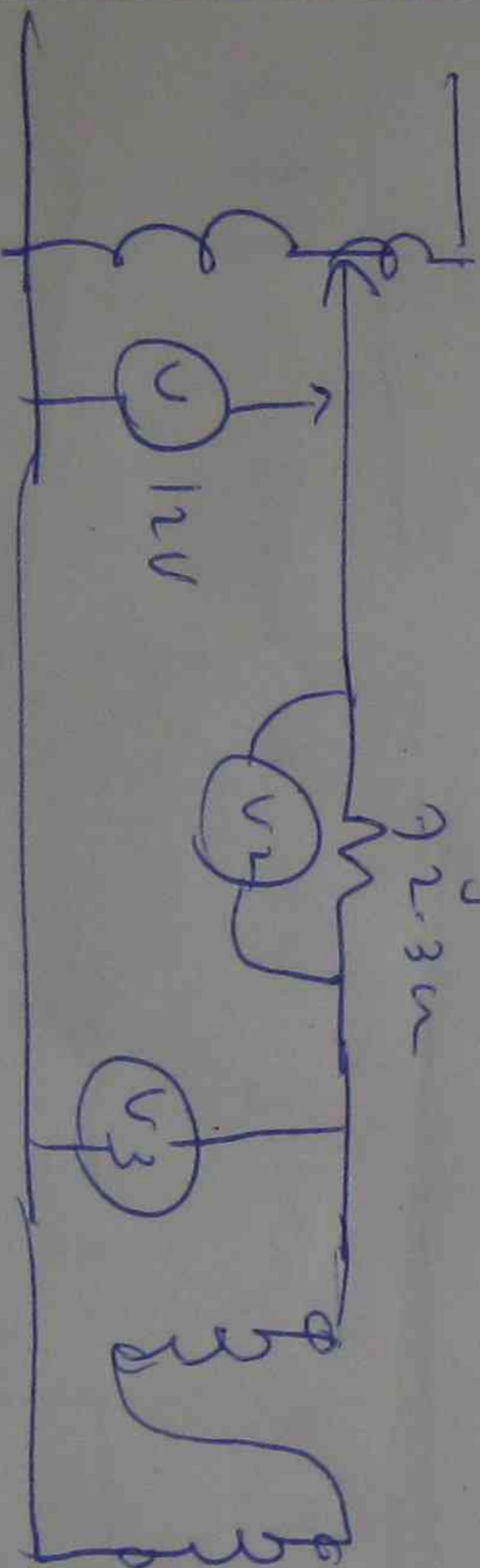
2) Set  $V = 12.5V$

3) Measure  $V_1, V_2, V_3, V_4$

$$X_{L1} = \frac{V_2}{V_1} \times 92.3\Omega \text{ (Resistor-1)} \quad X_{L1} = \frac{X_{L1}}{2\pi f}$$

$$X_{L2} = \frac{V_4}{V_3} \times 92.3\Omega \text{ (Resistor-2)} \quad X_{L2} = \frac{X_{L2}}{2\pi f}$$

4) Connect the given circuit

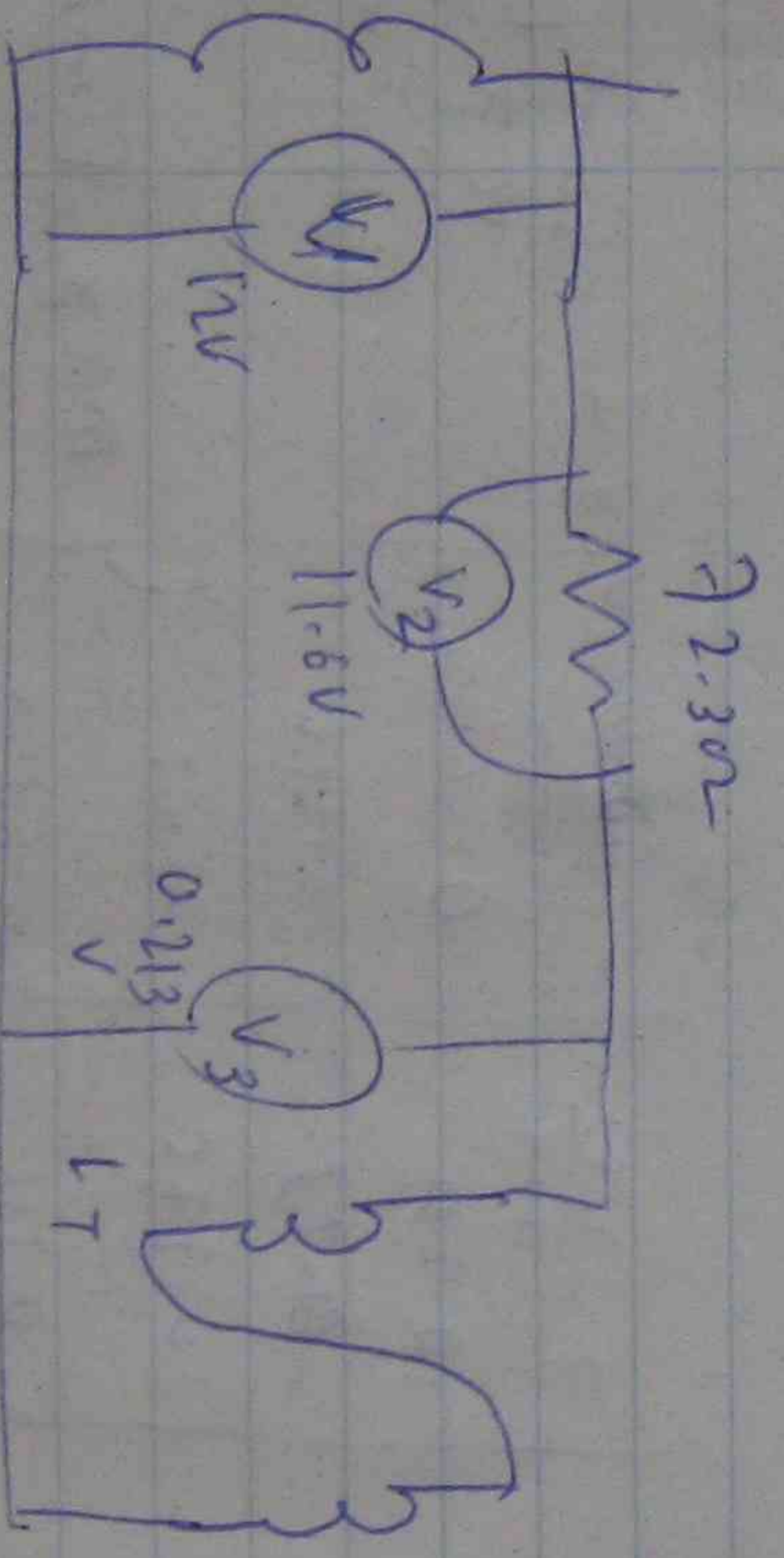
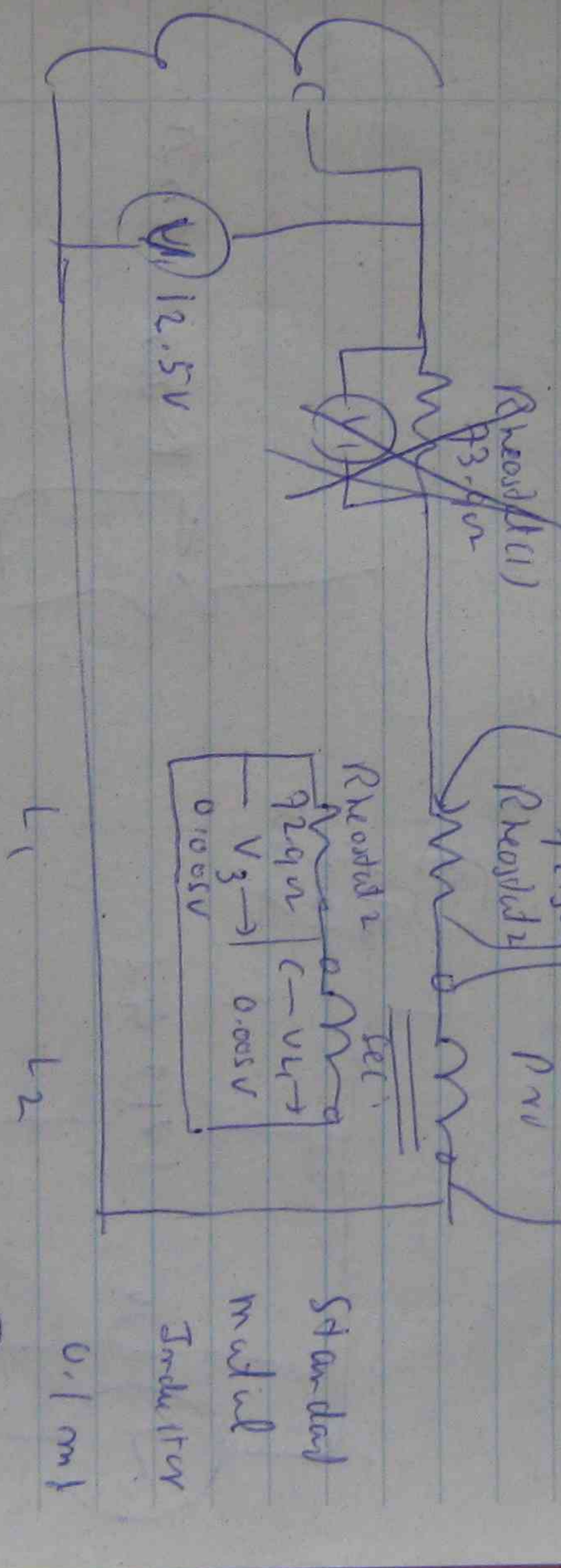


Calculate  $X_{LT} = \frac{V_3}{V_2} \times 92.3\Omega \text{ (Resistor)}$

$$L_T = \frac{X_{LT}}{2\pi f}$$

# MUTUAL INDUCTANCE

EP32



$$L_T = L_1 + L_2 + M \sqrt{L_1 L_2}$$

$$1.35 = 0.002 + 0.231 + M \sqrt{0.002 \times 0.231}$$

$$L_T = \frac{0.213}{\frac{11.6}{92.3}} = \frac{0.213}{0.16} = 1.3314$$

$$L_1 = \frac{0.928}{314 (2\pi f)} = 0.002 \text{ H}$$

$$L_2 = \frac{0.005}{\frac{0.005}{92.9}} = 92.9 \mu\text{H}$$

$$1.096 = M \sqrt{0.00046}$$

$$1.096 = M \times 0.0215$$

$$M = 51$$

$$X_{L1} = \frac{0.125}{12.4/92.3} = \frac{0.125}{0.1315} = 0.928 \text{ H}$$

$$L_1 = \frac{0.928}{314 (2\pi f)} = 0.002 \text{ H}$$

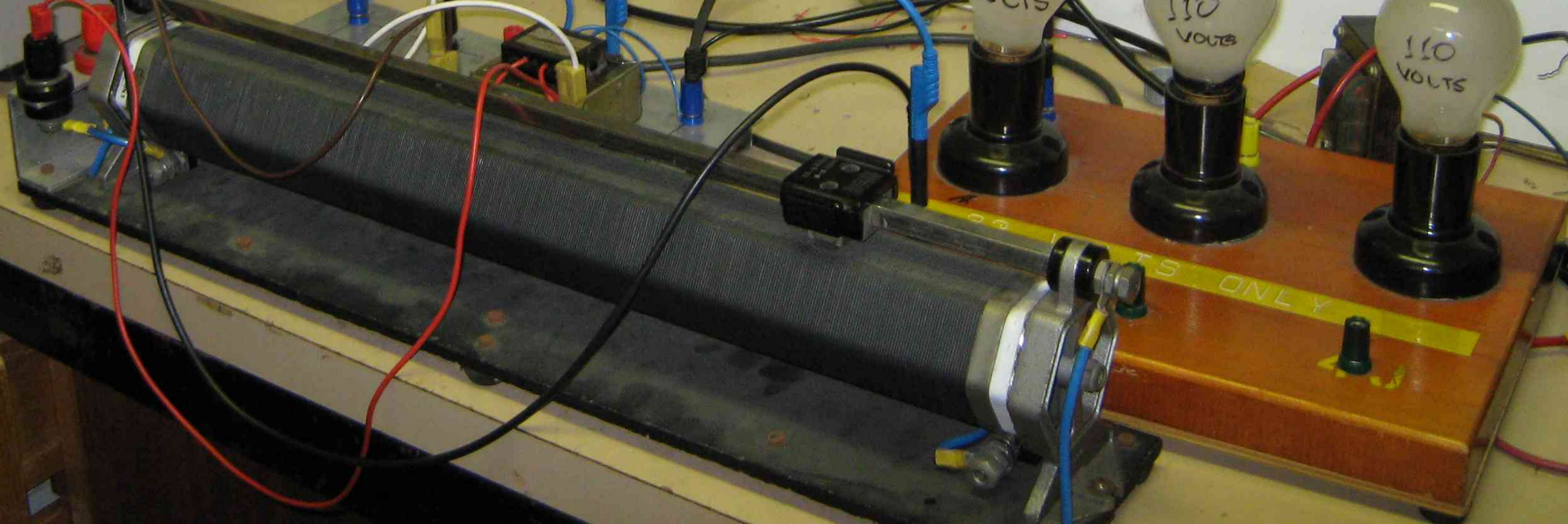
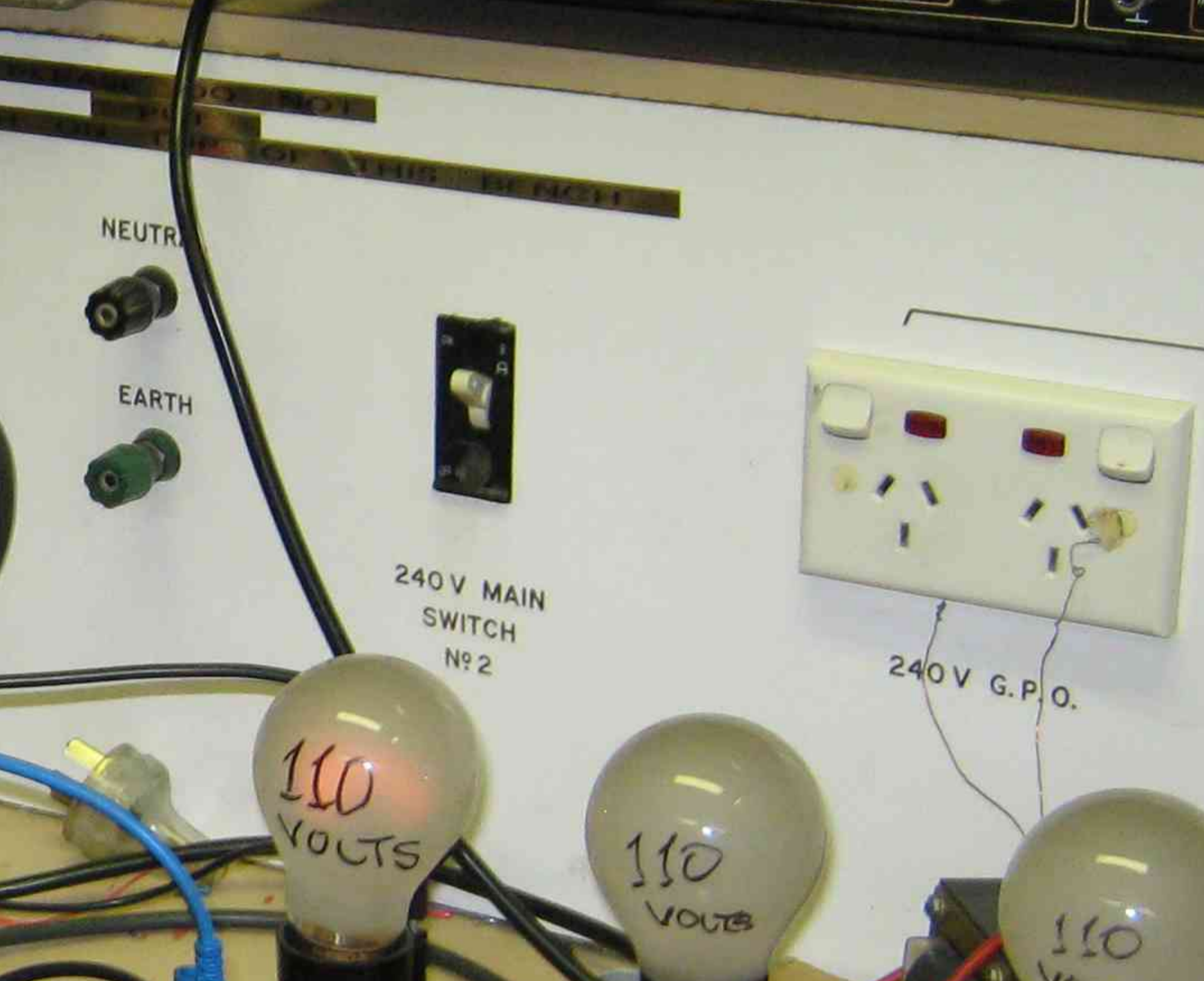
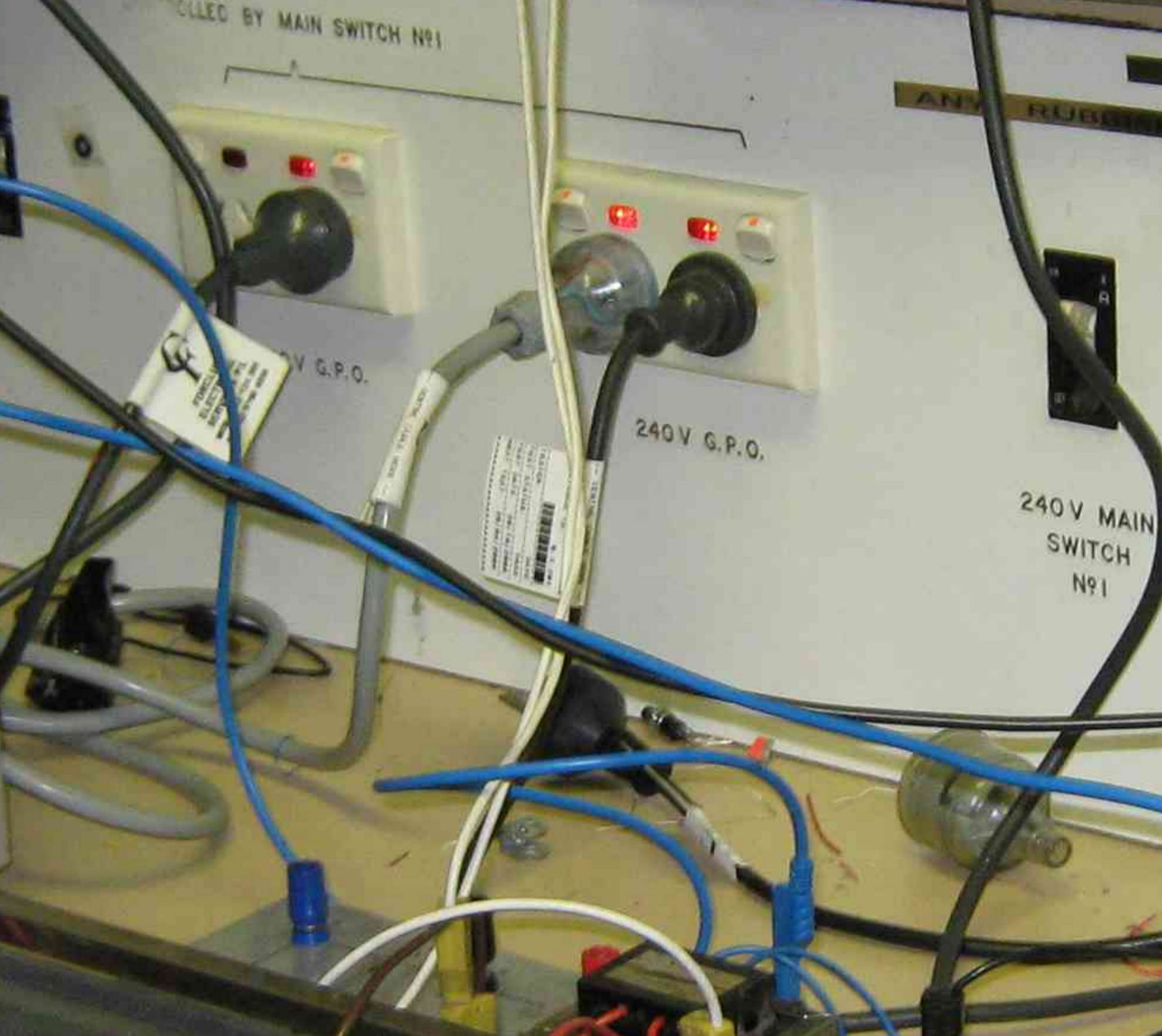
$$X_{L2} = \frac{0.005}{\frac{0.005}{92.9}} = 92.9 \mu\text{H}$$

$$L_2 = \frac{92.9}{314} = 0.232 \text{ H}$$

$$1.096 = M \sqrt{0.00046}$$

$$1.096 = M \times 0.0215$$

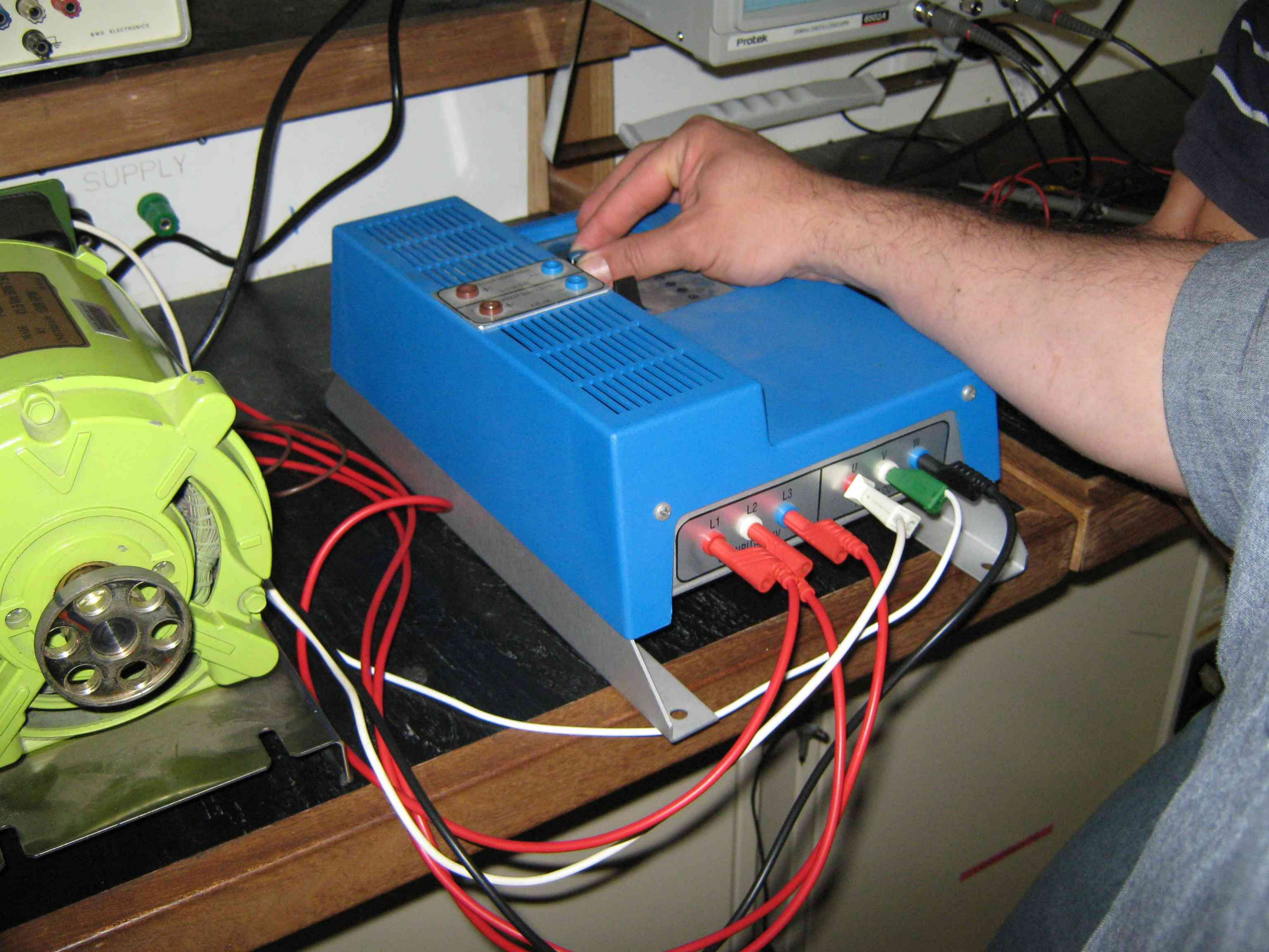
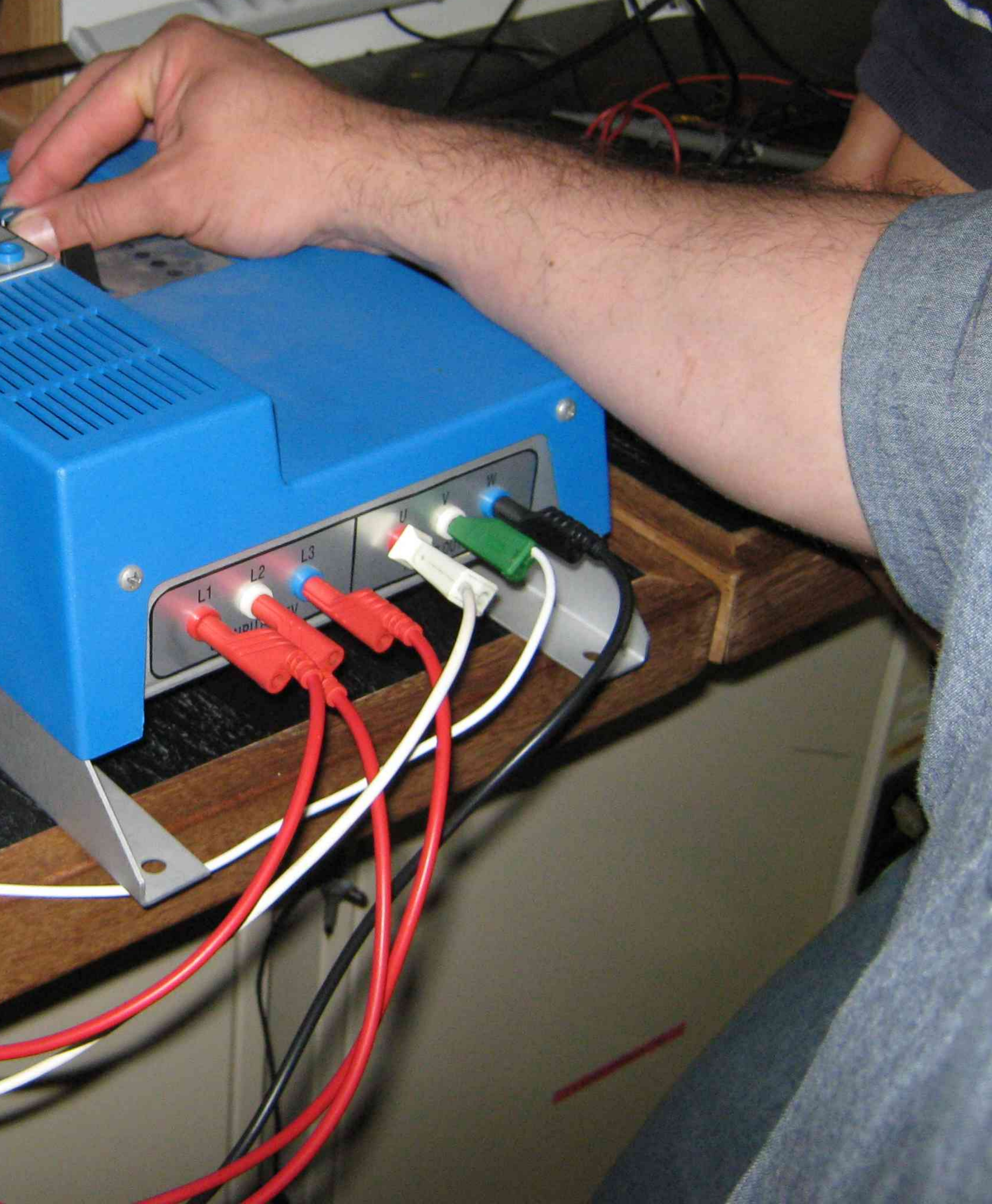
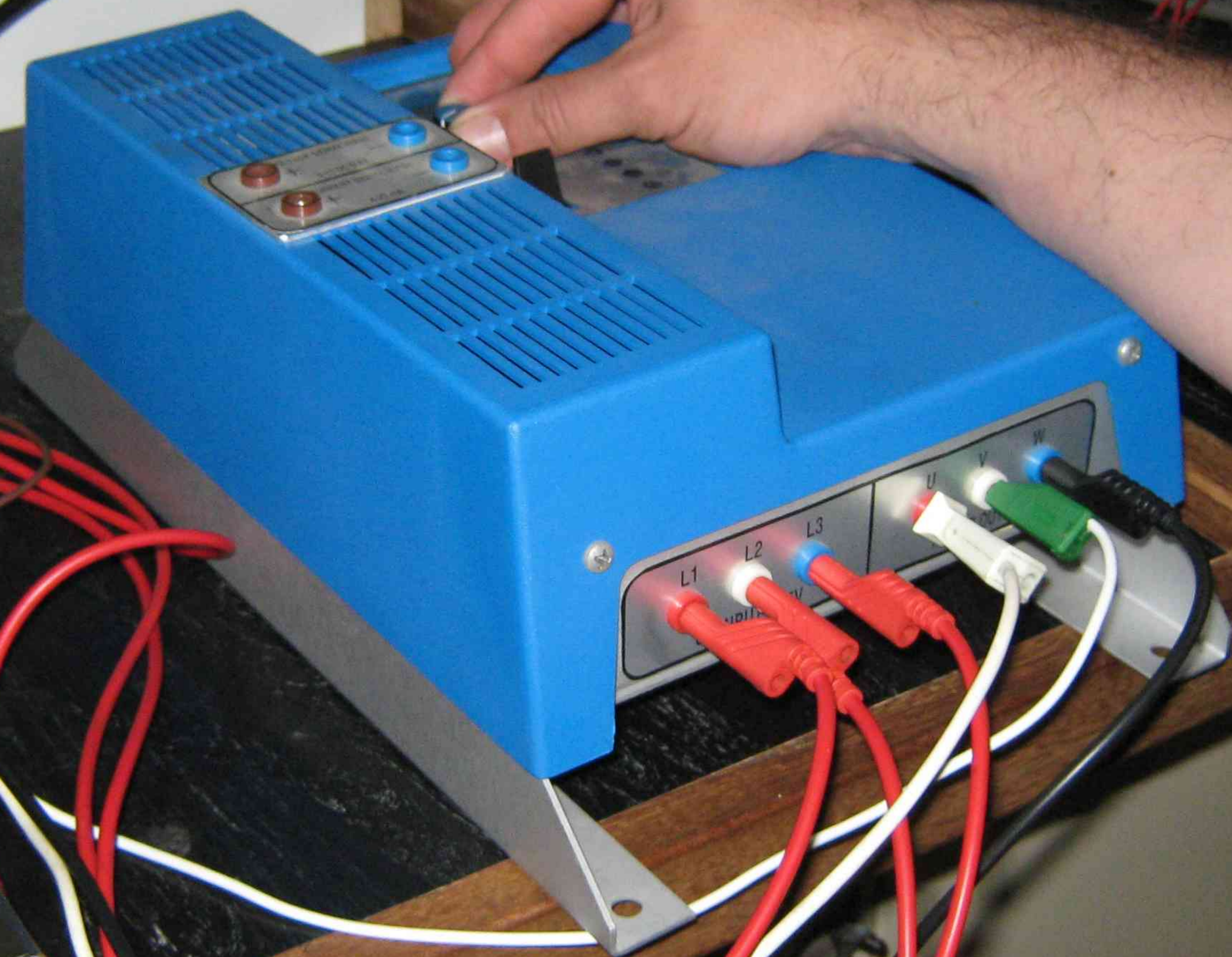
$$M = 51$$



BWD ELECTRONICS

Protek

SUPPLY







VOLTAGE SENSE INPUT  
+ 0-120V MAX  
CURRENT SENSE INPUT  
+ 0-20A MAX

WARNING: THE DC OUTPUT OF THIS CONTROLLER IS NOT TO BE USED TO POWER ANY OTHER ELECTRONIC EQUIPMENT.

STOP / REVERSE

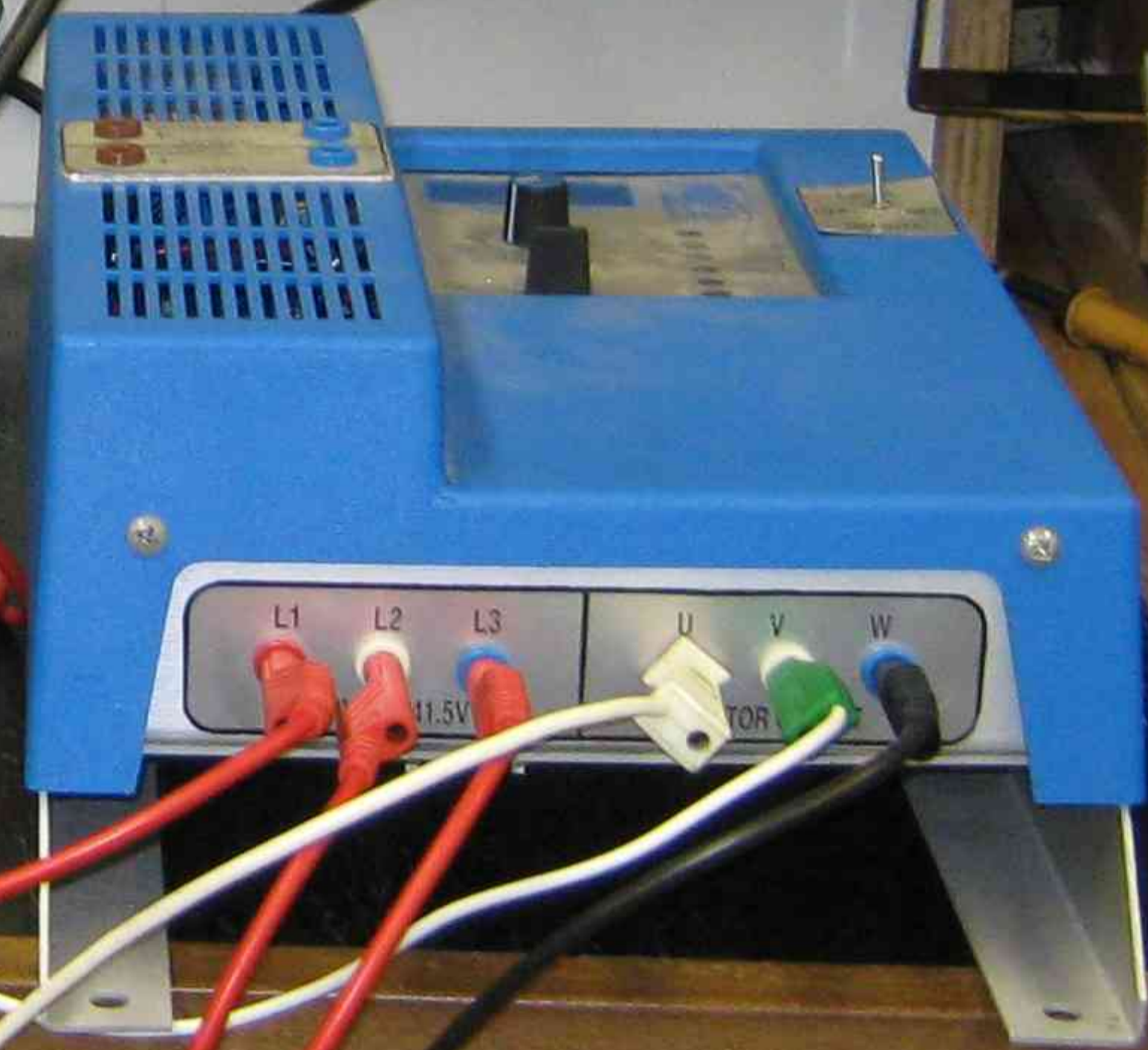
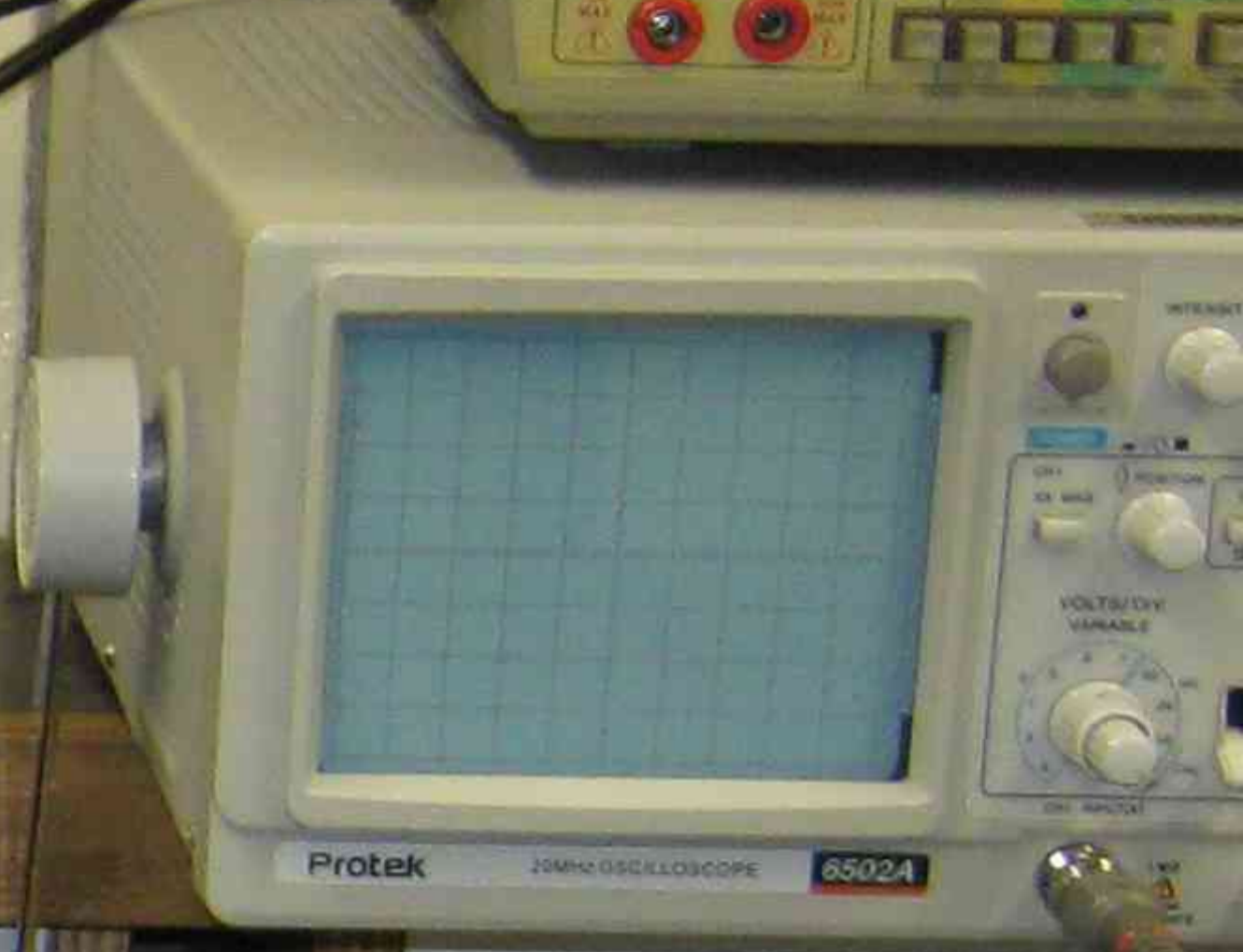
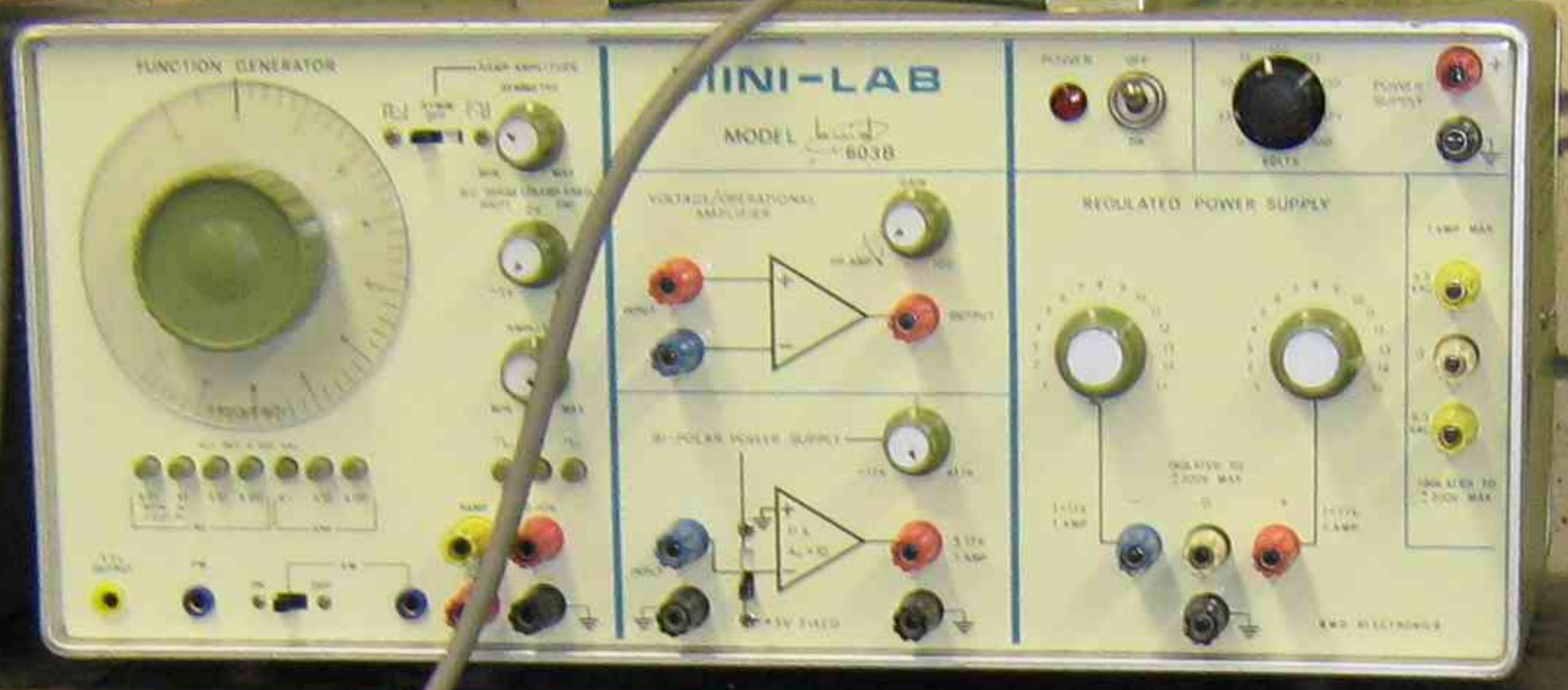
SPEED

14.9

MSC

LOCAL OFF

REMOTE OFF



BEACH PANEL PLUG-IN 28PIN

BY UNISTREAM 41.5 Vac 50W 1.9A 1320 RPM

393-355-01

N.S.W. DEPT. OF TAFE  
0127575AN

**ZENER MSC**

FREQUENCY (Hz)

SPEED

STOP/RESET

REVERSE

VOLTAGE SIGNAL INPUT  
+ -  
0-10 DC MAX.

CURRENT SIGNAL INPUT  
+ -  
4-20 mA

POWER

ENABLED

CURRENT LIMIT

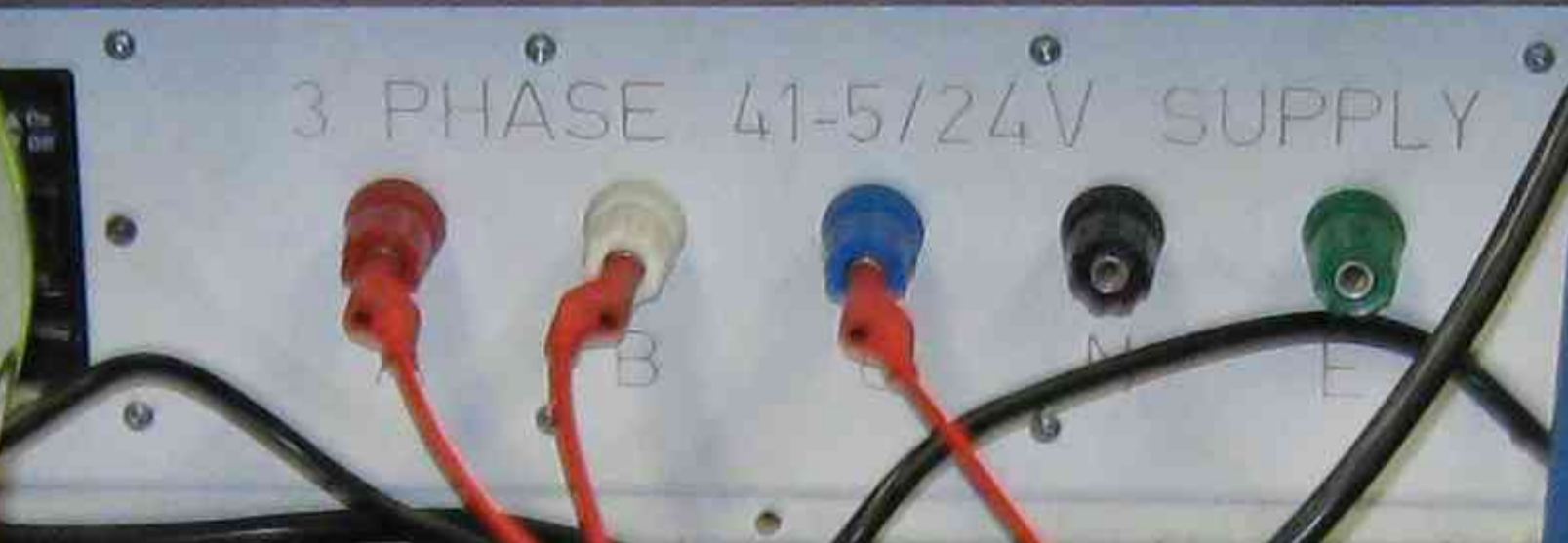
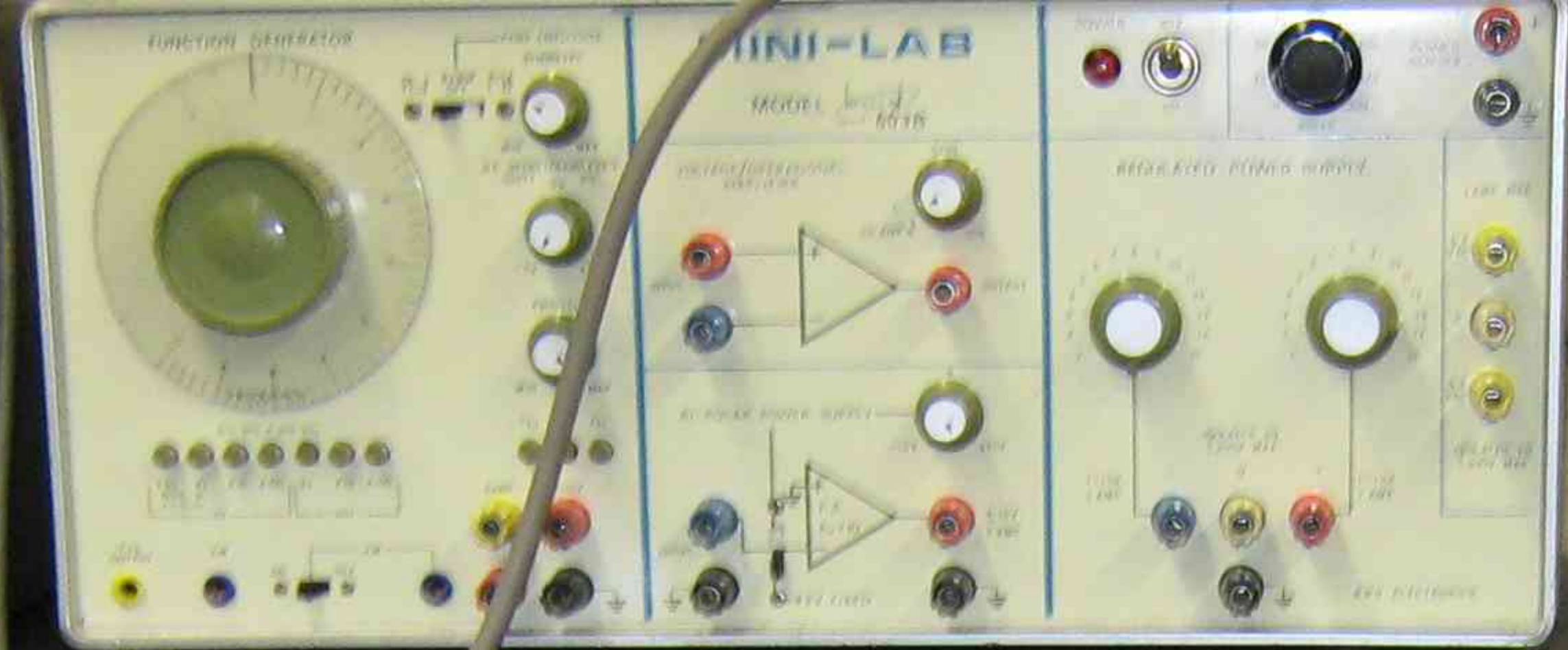
OVER CURRENT

OVER VOLTAGE

GROUND FAULT

OVER TEMP

LOCAL OFF ON OFF REMOTE



MINI-LAB MODEL 6015A

CABINET  
10 B  
60170



**ZENER MSC**

FREQUENCY (Hz)

SPEED

VOLTAGE SIGNAL INPUT  
+ 0-10 DC MAX. -

CURRENT SIGNAL INPUT  
+ 4-20 mA -

STOP/RESET

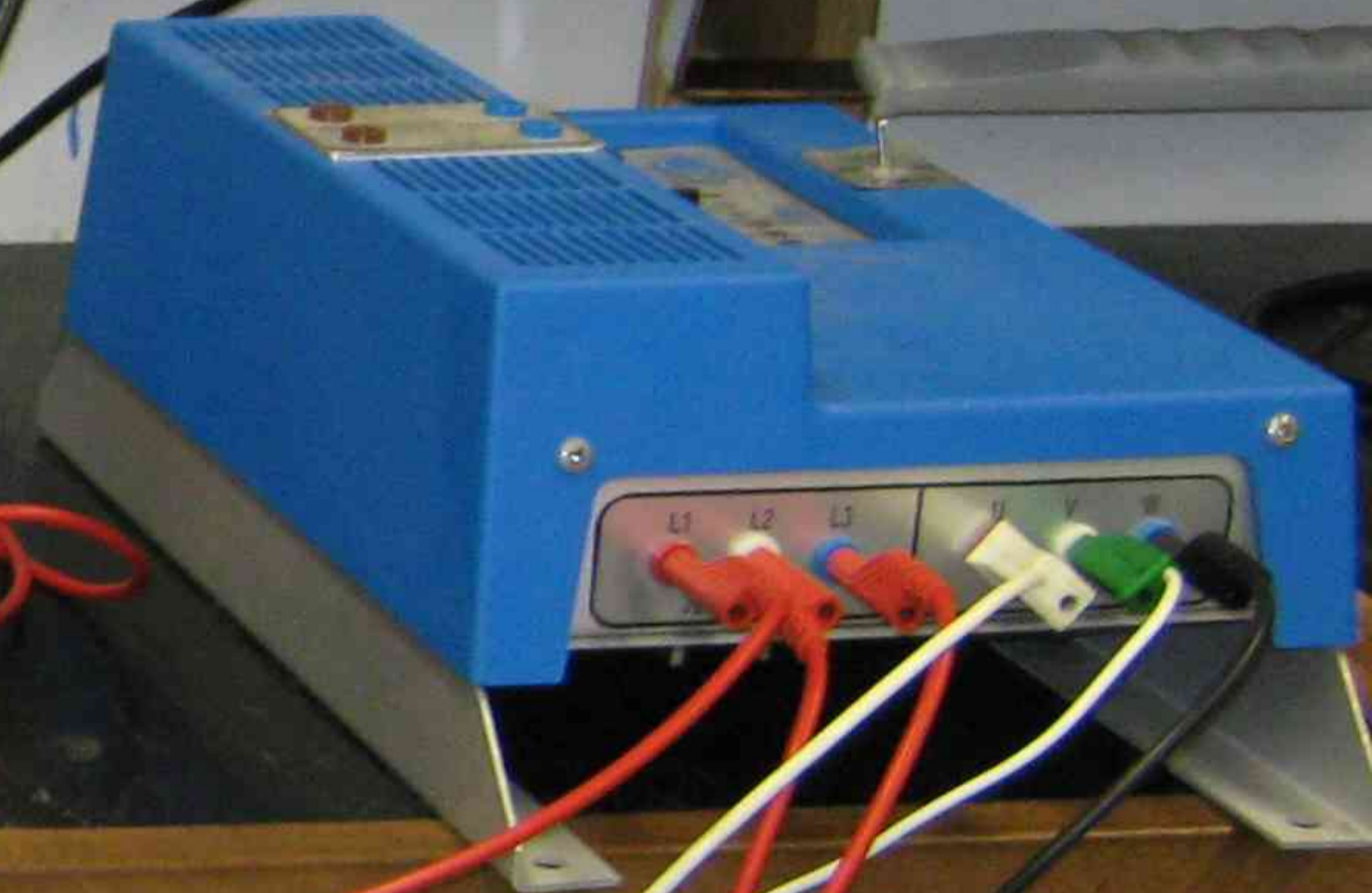
FORWARD

REVERSE

- POWER
- ENABLED
- CURRENT LIMIT
- OVER CURRENT
- OVER VOLTAGE
- GROUND FAULT
- OVER TEMP



PHASE 41-5/24V SUPPLY



REACH PANEL PLUG/IN 38PIN

CABINET  
NO 8  
6017B

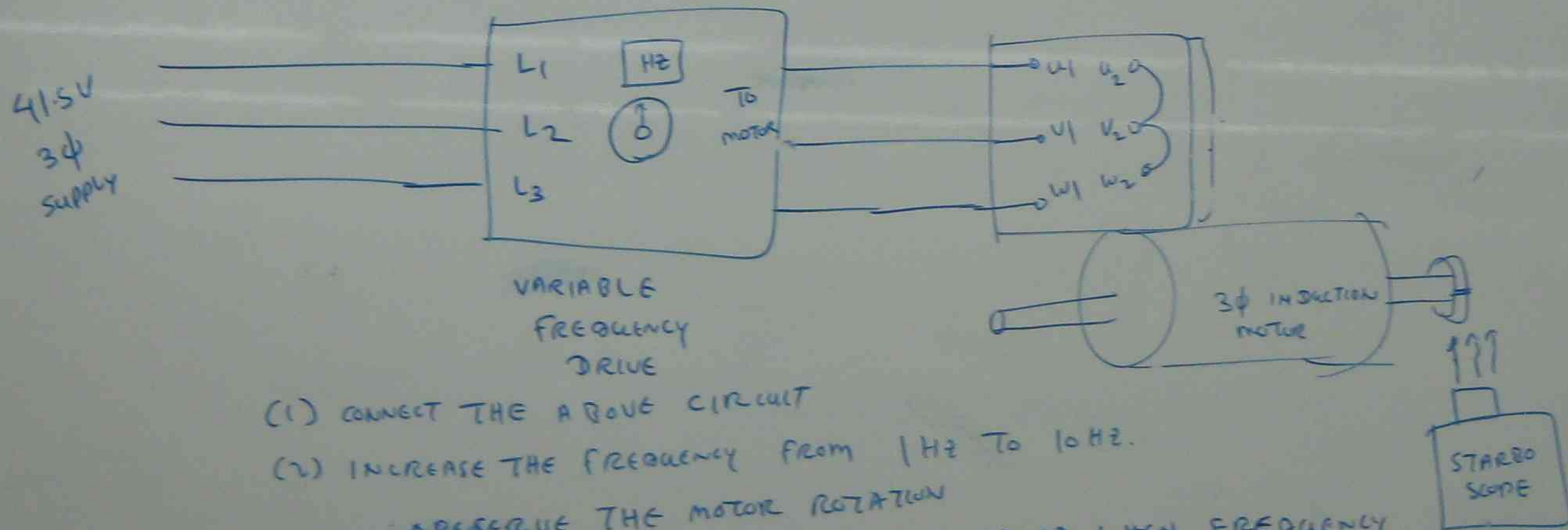
Cap = 18 chains desks



ADVANCED AC MACHINE

LAB (4) 3φ INDUCTION MOTOR VARIABLE SPEED DRIVE

$$N = \frac{120 \times 10}{4} = \underline{\underline{3000 \text{ RPM}}}$$



- (1) CONNECT THE ABOVE CIRCUIT
- (2) INCREASE THE FREQUENCY FROM 1 Hz TO 10 Hz.  
OBSERVE THE MOTOR ROTATION
- (a) WHAT WILL HAPPEN TO MOTOR SPEED WHEN FREQUENCY IS INCREASED
- (3) THEN GIVE THE FREQUENCY 10 Hz TO MOTOR, MEASURE THE SPEED BY STARBO SCOPE.

- (4) CALCULATE THE SPEED BY  

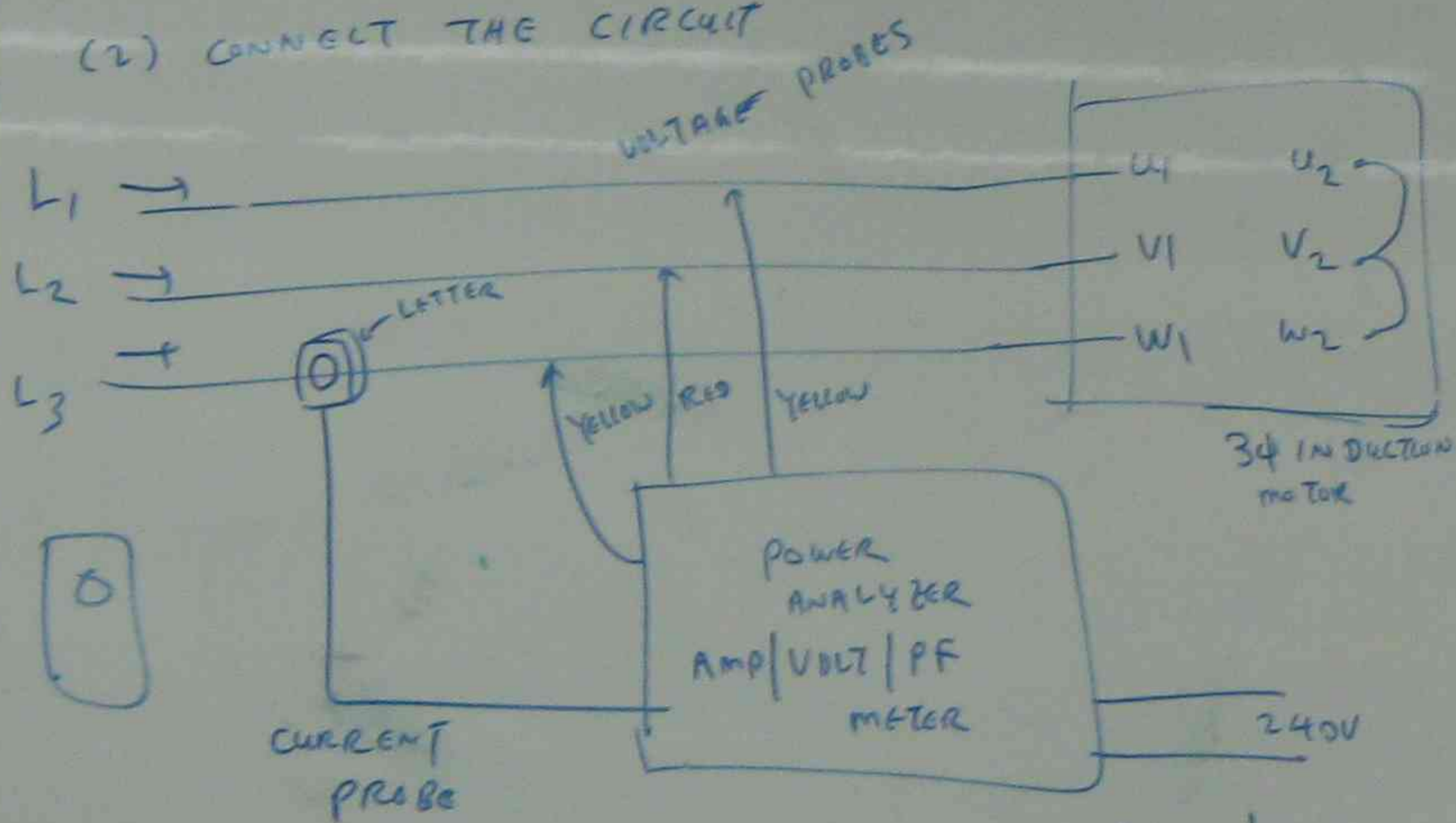
$$N = \frac{120 f}{P}$$
 WHERE P = 4 POLES
- (5) COMPARE THE MEASURED SPEED & CALCULATED SPEED
- (c) WRITE - YOUR FINDINGS WITH SKETCHES & DATA
- (7) SUBMIT THE LAB REPORT ON 27/11/08  
 LAB MARKS (10%) WILL BE ADDED TO TEST (4).

LAB (5)

3φ INDUCTION MOTOR POWER, TORQUE, MEASUREMENT & NO LOAD TEST

(1) MEASURE WINDING RESISTANCE / PHASE BY USING OHM METER

(2) CONNECT THE CIRCUIT



(3) RUN THE MOTOR & MEASURE AMP/VOLT/PF.

(4) FILL THE TABLE

VOLT (ENL)	I	PF	$S_{NL} = 3VI$	Power $P_{NL} = 3VI \times P.F$	$P_{me} = \sqrt{P_{me}^2 - P_{nl}^2}$	$T = \frac{Power_{me}}{\omega_s}$

READ MOTOR SPEED ON NAME PLATE IT IS  $N_s$

POWER =  $3VI \times P.F$

(5) THEN DETERMINE MOTOR CORE RESISTANCE ( $R_{cm}$ )

MAGNETIZING REACTANCE ( $X_{cm}$ ) &

ENL IS ACQUIRED IN PHASE VOLTAGE

$S_{NL}$  - NO LOAD APPARENT POWER

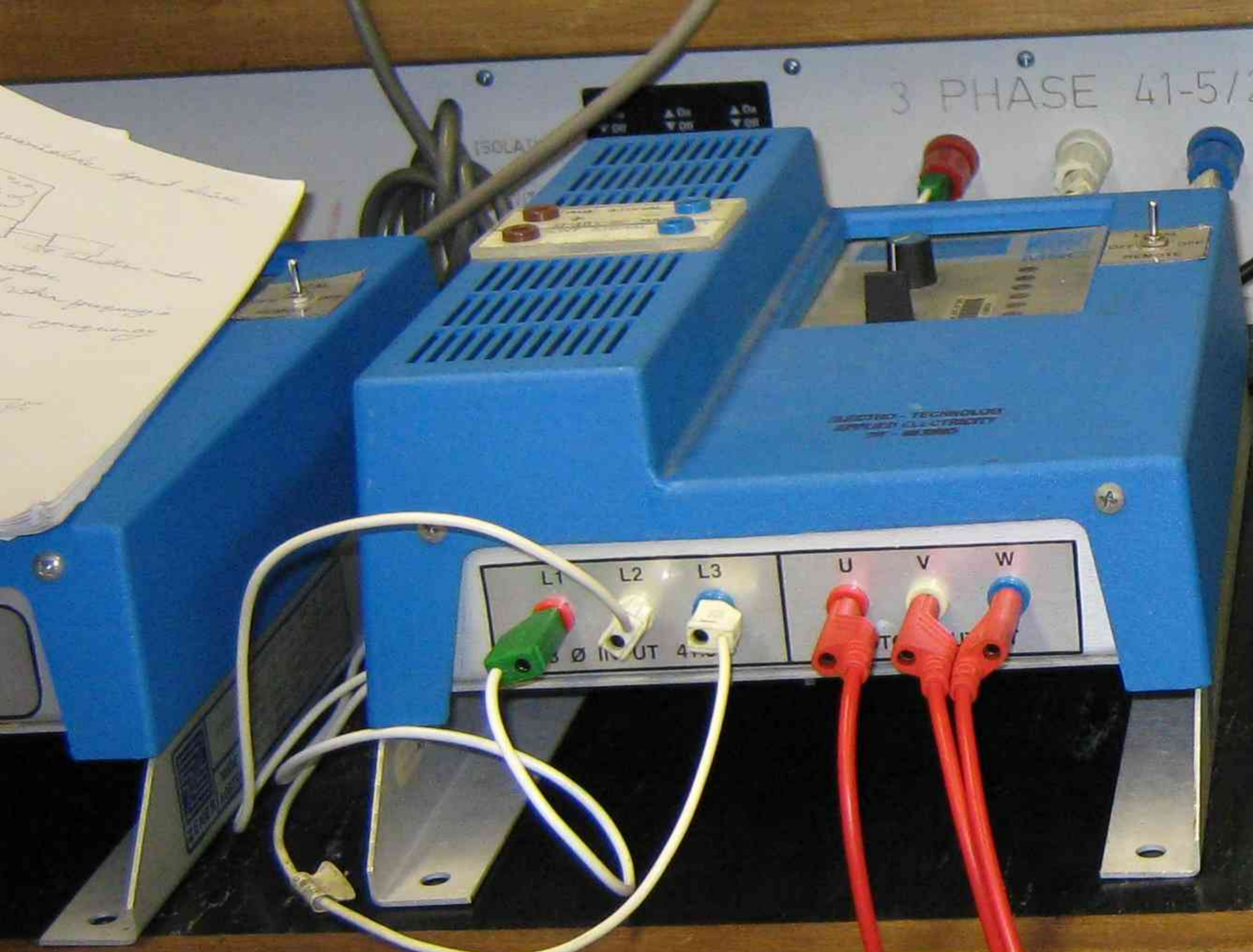
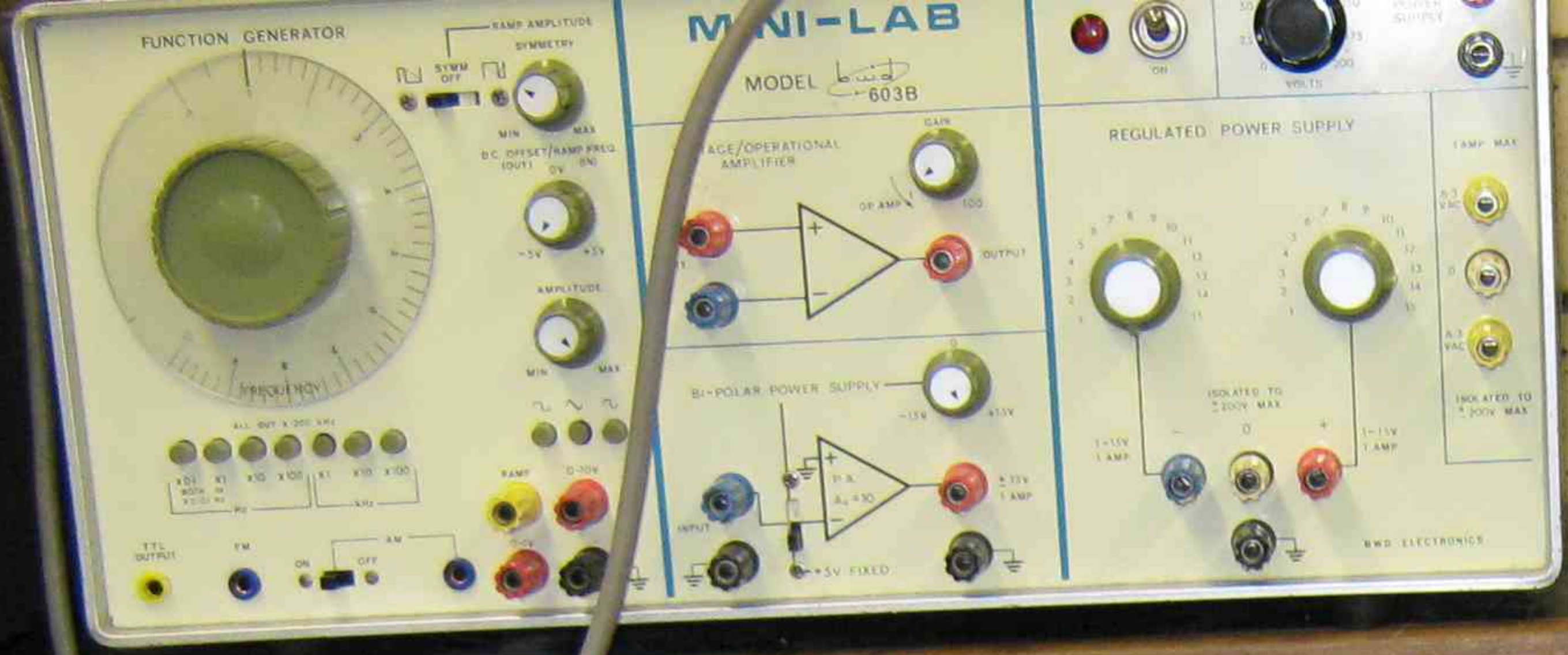
$$R_{cm} = \frac{ENL^2 \times 3}{P_{NL} - 3I_{NL}^2 R}$$

$P_{NL}$  - NO LOAD ACTIVE POWER

$$X_{cm} = \frac{ENL^2 \times 3}{Q_{NL}}$$

$Q_{NL}$  - NO LOAD REACTIVE POWER





14 EACH PANEL PLUG/IN 28PIN

**ZENER MSC**

FREQUENCY (Hz)

SPEED

FORWARD

STOP/RESET

REVERSE

LOCAL OFF OFF REMOTE

POWER

ENABLED

CURRENT LIMIT

OVER CURRENT

OVER VOLTAGE

GROUND FAULT

OVER TEMP

ELECTRO-TECHNOLOGY  
APPLIED ELECTRICITY  
38 - 4120

**BCB**  
ELECTRIC MOTORS

BCB EDUCATIONAL PRODUCTS  
3 PHASE INDUCTION MOTOR

PART No. 1-BEPIM301  
41.5VAC 50W 1.9A  
1320 RPM

N.S.W. DEPT. OF TAPE

0-1V

INPUT

P.A.  
 $A_v = 10$

$\pm 15V$   
1 AMP

$\pm 15V$   
1 AMP

+5V FIXED

BWD ELECTRONICS

3 PHASE 41-5/24V SUPPLY

▲ On  
▼ Off

Quicklag

A

B

N

L

ZENER MSC

FREQUENCY (Hz)

SPEED

STOP

N.S.W. DEPT. OF TAFE  
0136987 AN

LOCAL  
OFF OFF  
REMOTE

FUNCTION GENERATOR  
MINI-LAB  
MODEL 603B  
POWER SUPPLY  
REGULATED POWER SUPPLY  
VOLTAGE OPERATIONAL AMPLIFIER  
POLAR POWER SUPPLY

Protek  
OSCILLOSCOPE  
5502A  
REGULATED DC POWER SUPPLY

3 PHASE 415/24V SUPPLY

MOTOR OUTPUT  
L1 L2 3  
U V W  
MO  
OUTPUT 1.5V

3 PHASE SQUIRREL CAGE  
INDUCTION MOTOR  
415V AC  
STATOR  
U1 V1 W1  
U2 V2

14 EACH PANEL PLUG/IN 28PIN

CABINET  
NO 8

CABINET  
NO 9

**ZENER MSC**

FREQUENCY (Hz)

SPEED

FORWARD

STOP/RESET

REVERSE

VOLTAGE SIGNAL INPUT  
+ -  
0-10V.DC MAX

CURRENT SIGNAL INPUT  
+4-20 mA -

POWER

ENABLED

CURRENT LIMIT

OVER CURRENT

OVER VOLTAGE

GROUND FAULT

OVER TEMP

LOCAL  
OFF OFF  
REMOTE

N.S.W. DEPT. OF TAFE  
0136987AN

ELECTRO-TECHNOLOGY  
APPLIED ELECTRICITY  
3RD FLOOR

**BCB**  
ELECTRIC MOTORS

BCB EDUCATION  
3 PHASE INDUCTION MOTOR

PART NO.  
1-BEPI301

41.5VAC 50W 1.9A

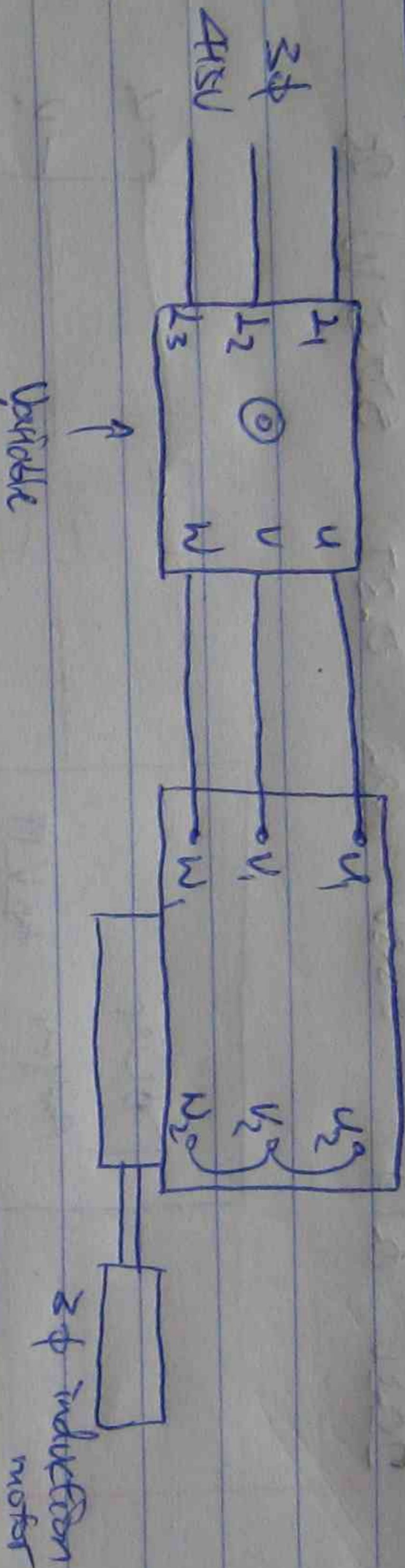
1320 RPM

381-355-01

Kekun Chen

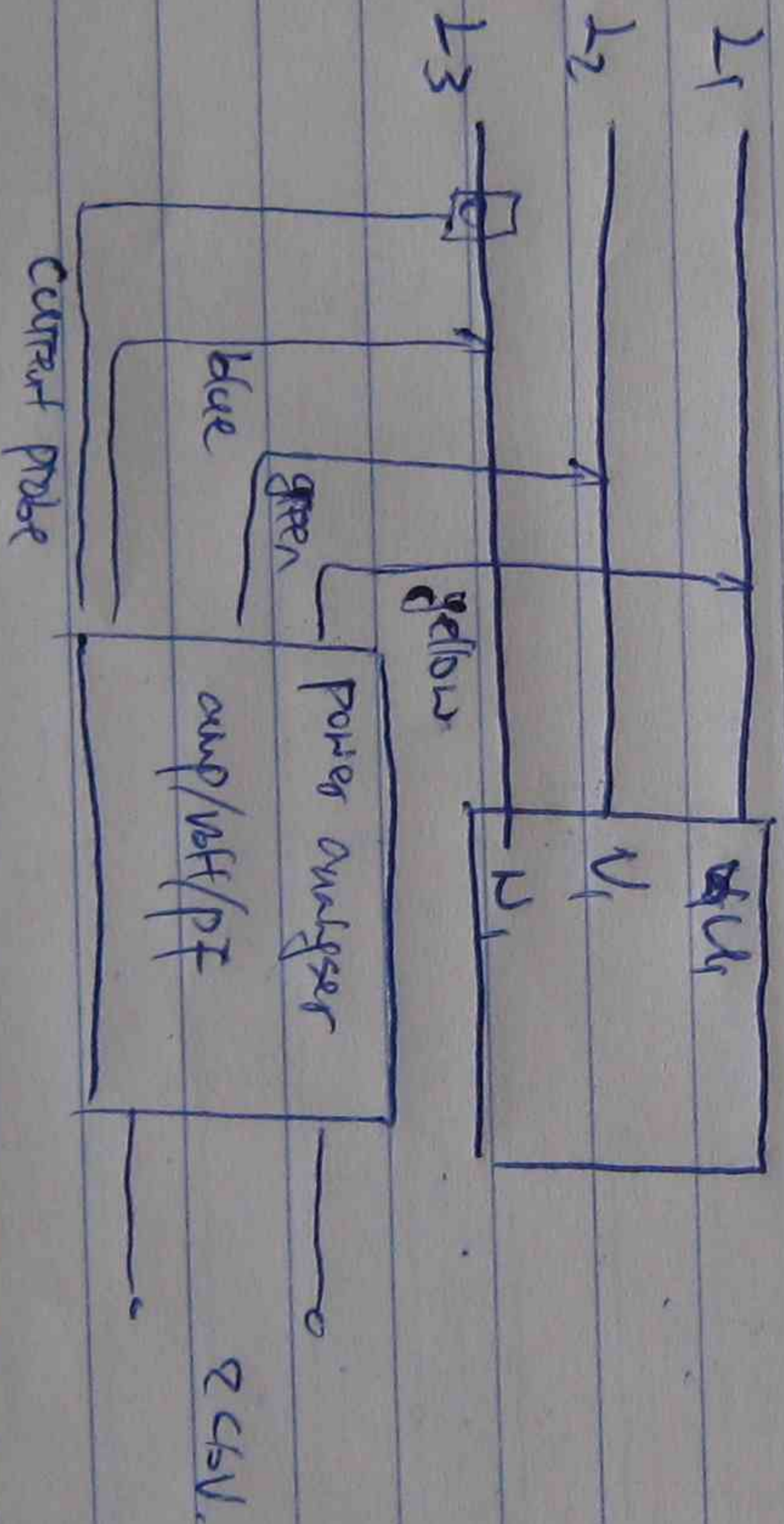
Kekun Chen

LAB 4 3 $\phi$  Induction motor variable speed drive.



Frequency increases, speed of the motor increases.

Lab 5, 3 $\phi$  Induction motor power/torque measurement & no load test



Phase Resistance

$$W_1 - W_2 = 4.3 \Omega$$

$$U_1 - U_2 = 4.3 \Omega$$

$$V_1 - V_2 = 4.3 \Omega$$

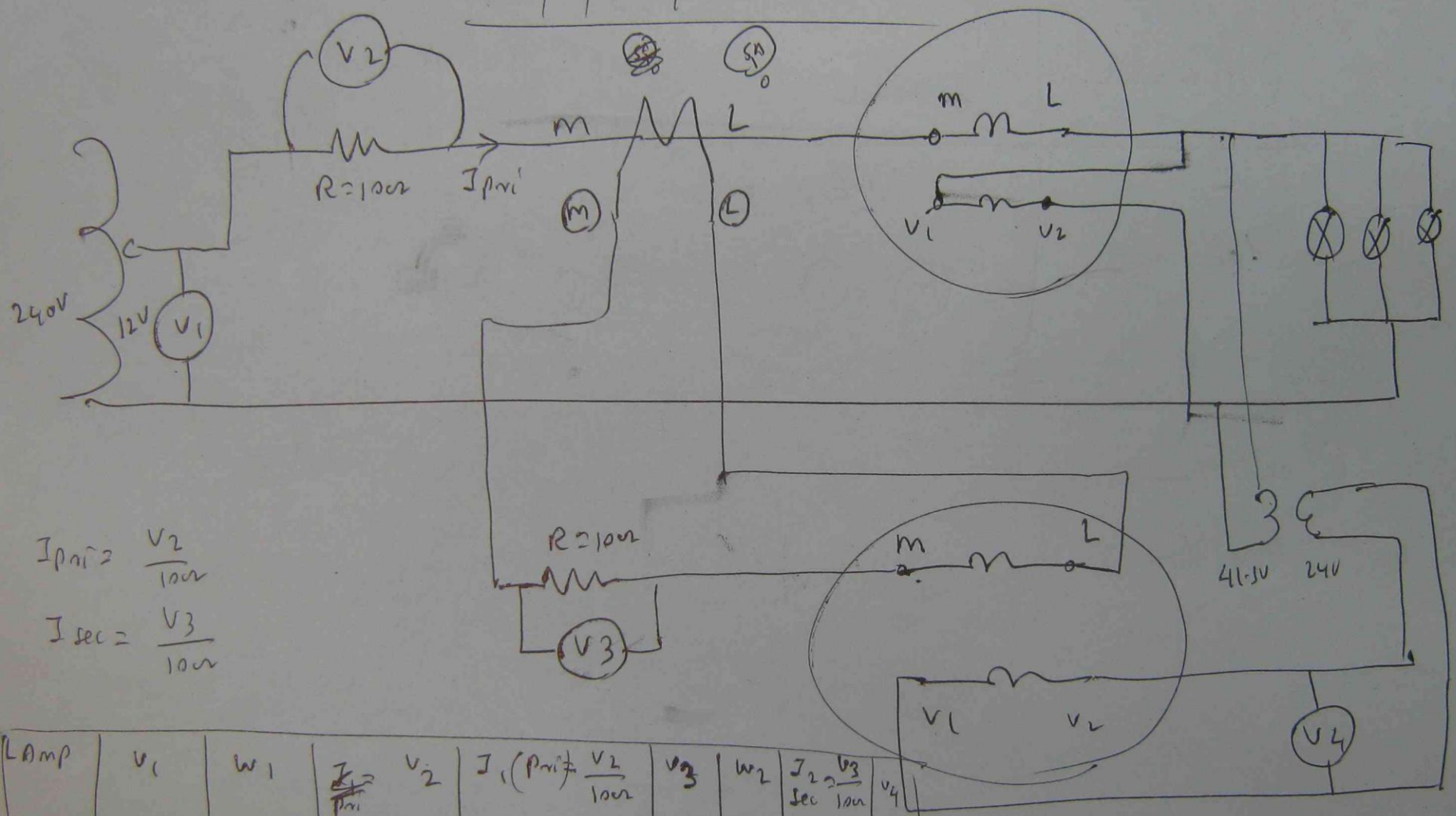
$$A_{mp} = 0.1 A$$

$$U_{\text{phase}} = 25.5 V$$

$$PF = 68.3$$

Power system measurement connection

C/T/PT/W



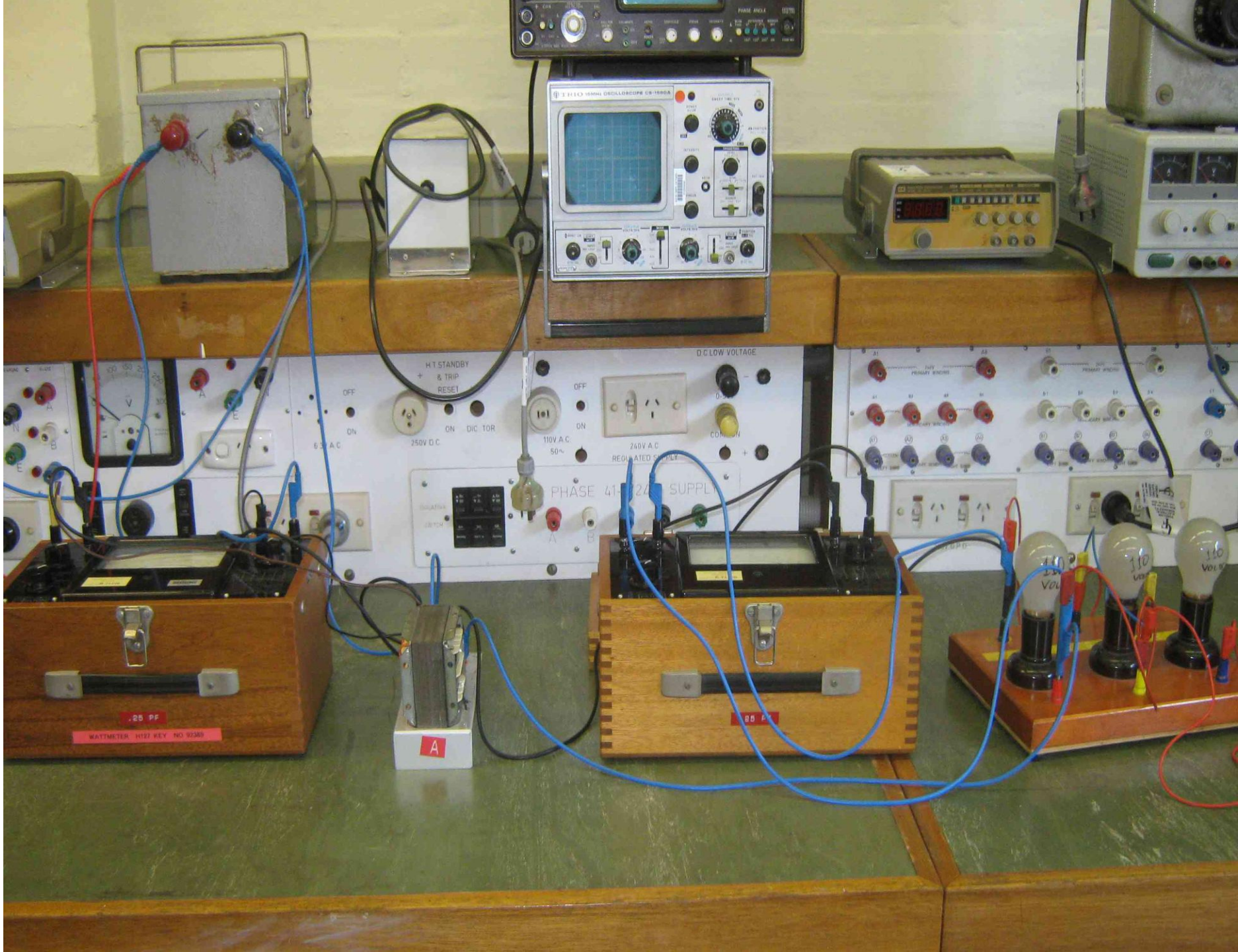
$$I_{pri} = \frac{V_2}{100\Omega}$$

$$I_{sec} = \frac{V_3}{100\Omega}$$

Lamp	$V_1$	$W_1$	$\frac{V_2}{100}$	$V_2$	$I_1$ (Pri) $\frac{V_2}{100\Omega}$	$V_3$	$W_2$	$I_2$ (Sec) $\frac{V_3}{100}$	$V_4$
1									
1+2									
1+2+3									
			$\Sigma V_2$		$\Sigma I_1$			$\Sigma I_2$	$\Sigma V_4$

C.T ratio =  $\frac{\Sigma I_1}{\Sigma I_2}$

P.T ratio =  $\frac{\Sigma V_2}{\Sigma V_4}$



PHASE SHIFTER

3 CHANNEL OSCILLOSCOPE CB-1880A

DIGITAL MULTIMETER

HT STANDBY & TRIP RESET  
OFF ON  
250V D.C.  
ON DIC TOR  
110V A.C. 50~  
OFF ON  
240V A.C. REGULATED SUPPLY  
D.C. LOW VOLTAGE  
A1 A2 A3 A4 A5 A6 A7 A8 A9 A10 A11 A12  
B1 B2 B3 B4 B5 B6 B7 B8 B9 B10 B11 B12  
C1 C2 C3 C4 C5 C6 C7 C8 C9 C10 C11 C12  
D1 D2 D3 D4 D5 D6 D7 D8 D9 D10 D11 D12  
E1 E2 E3 E4 E5 E6 E7 E8 E9 E10 E11 E12  
F1 F2 F3 F4 F5 F6 F7 F8 F9 F10 F11 F12  
G1 G2 G3 G4 G5 G6 G7 G8 G9 G10 G11 G12  
H1 H2 H3 H4 H5 H6 H7 H8 H9 H10 H11 H12  
I1 I2 I3 I4 I5 I6 I7 I8 I9 I10 I11 I12  
J1 J2 J3 J4 J5 J6 J7 J8 J9 J10 J11 J12  
K1 K2 K3 K4 K5 K6 K7 K8 K9 K10 K11 K12  
L1 L2 L3 L4 L5 L6 L7 L8 L9 L10 L11 L12  
M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12  
N1 N2 N3 N4 N5 N6 N7 N8 N9 N10 N11 N12  
O1 O2 O3 O4 O5 O6 O7 O8 O9 O10 O11 O12  
P1 P2 P3 P4 P5 P6 P7 P8 P9 P10 P11 P12  
Q1 Q2 Q3 Q4 Q5 Q6 Q7 Q8 Q9 Q10 Q11 Q12  
R1 R2 R3 R4 R5 R6 R7 R8 R9 R10 R11 R12  
S1 S2 S3 S4 S5 S6 S7 S8 S9 S10 S11 S12  
T1 T2 T3 T4 T5 T6 T7 T8 T9 T10 T11 T12  
U1 U2 U3 U4 U5 U6 U7 U8 U9 U10 U11 U12  
V1 V2 V3 V4 V5 V6 V7 V8 V9 V10 V11 V12  
W1 W2 W3 W4 W5 W6 W7 W8 W9 W10 W11 W12  
X1 X2 X3 X4 X5 X6 X7 X8 X9 X10 X11 X12  
Y1 Y2 Y3 Y4 Y5 Y6 Y7 Y8 Y9 Y10 Y11 Y12  
Z1 Z2 Z3 Z4 Z5 Z6 Z7 Z8 Z9 Z10 Z11 Z12

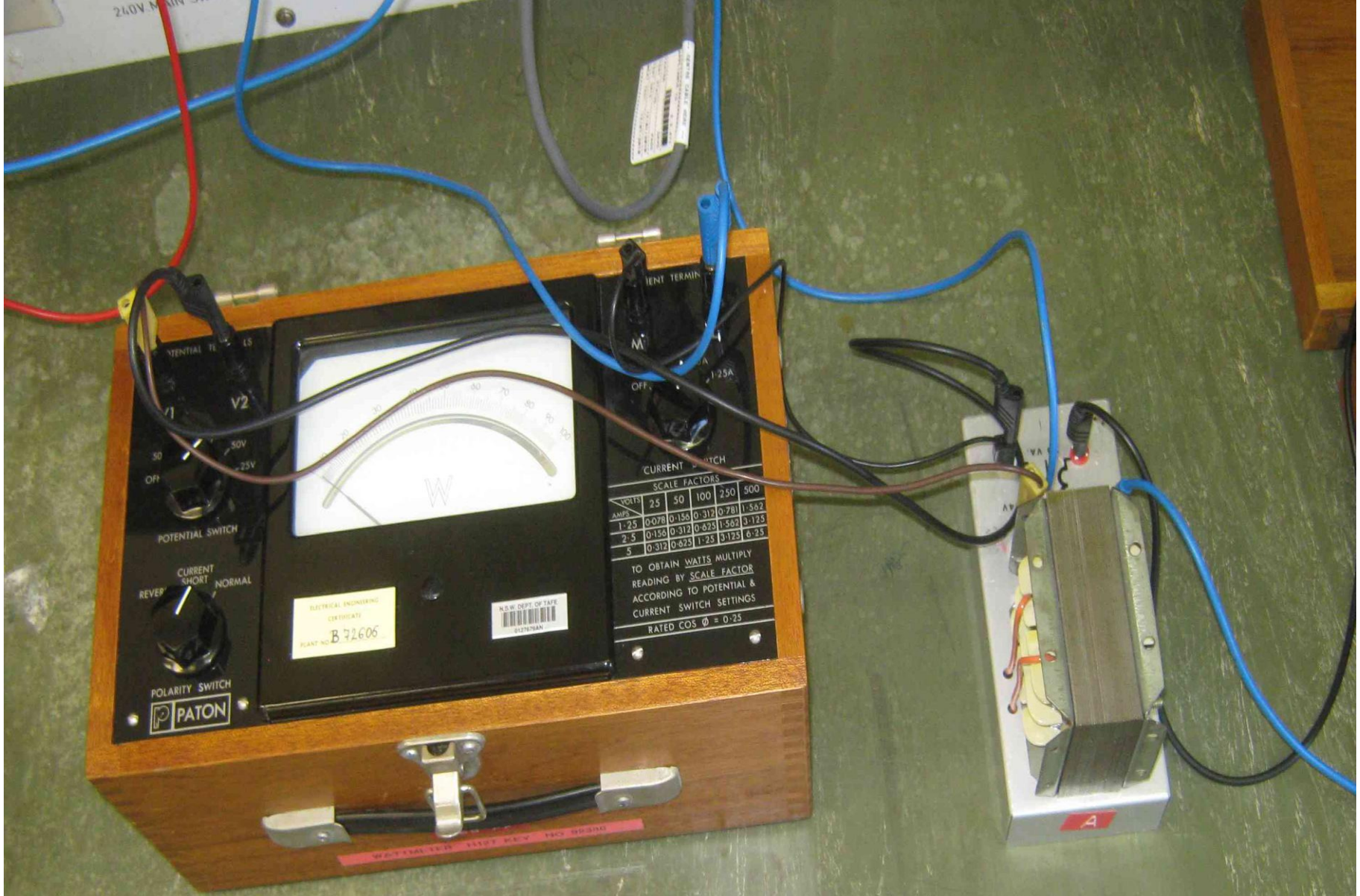
WATTMETER H127 KEY NO 9280  
.25 PF

A

.25 PF

110 VOLT  
110 VOLT  
110 VOLT





CURRENT SWITCH

SCALE FACTORS

VOLTS	25	50	100	250	500
1.25	0.078	0.156	0.312	0.781	1.562
2.5	0.156	0.312	0.625	1.562	3.125
5	0.312	0.625	1.25	3.125	6.25

TO OBTAIN WATTS MULTIPLY  
READING BY SCALE FACTOR  
ACCORDING TO POTENTIAL &  
CURRENT SWITCH SETTINGS

RATED COS  $\phi$  = 0.25

ELECTRICAL ENGINEERING  
CERTIFICATE  
PLANT NO. B 72606

K.S.W. DEPT. OF TRADE  
EXTENSION

WATTMETER 11000 PATON M.C.W. 1962 9810104



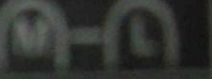








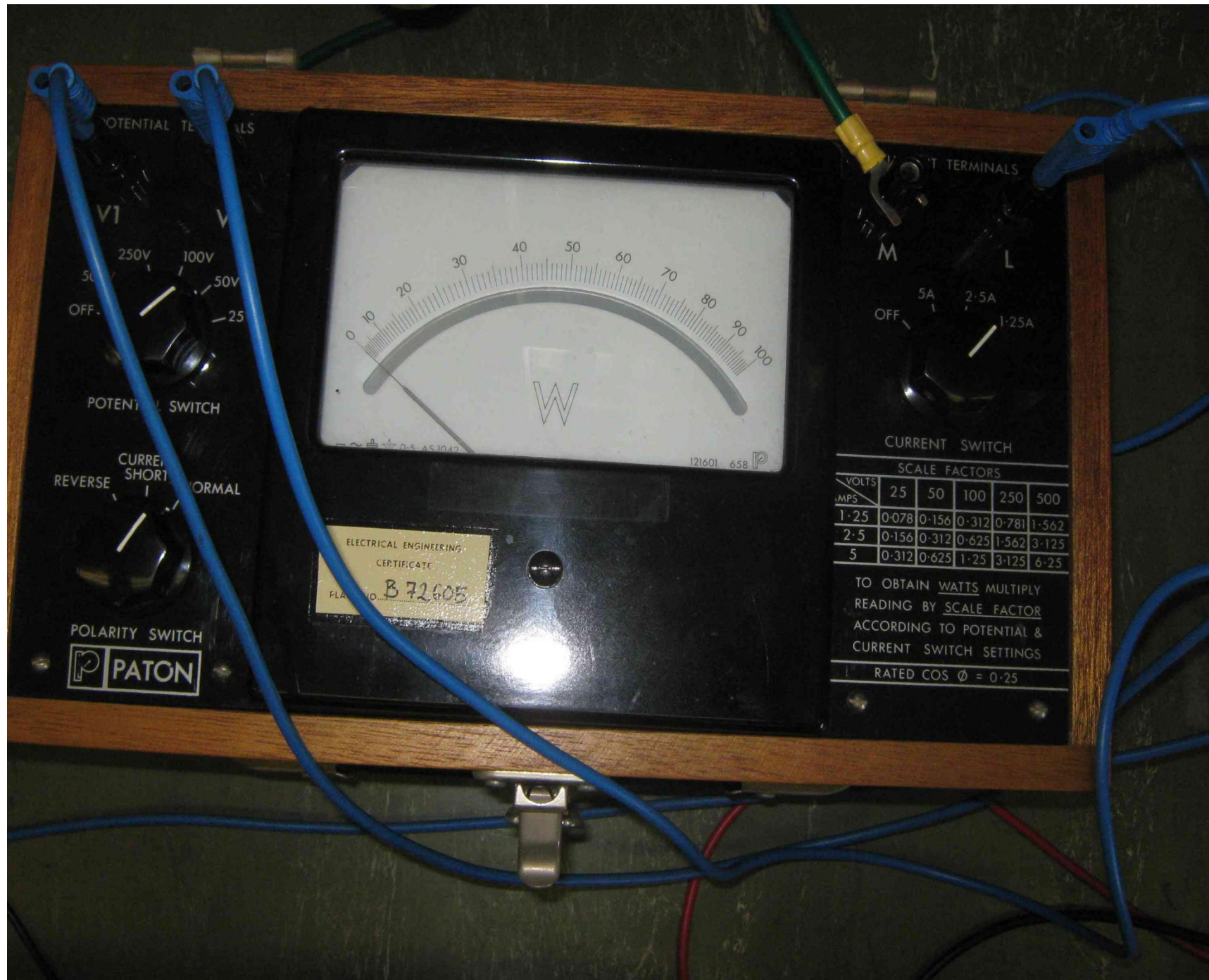
**Cupboard No. 8**

Top Shelf	• Circuit Breaker Panels - 1 x 15 Amperes & off • Outlets 1-2
Bottom Shelf	• 1 each Bench (See index), Reluctive - 1 off • Amperes



Type: Size 7		class: 0.2		output: 10 VA	
operating voltage: 230 V		1 m 50 c.p.s.		burden: 0.4 Ohms	
primary:	230 V	class primary through core opening:			
		2 turns 200 Amperes 	1 turn 400 Amperes 	1 turn 800 Amperes 	
secondary:	5 Amperes 	5 Amperes 	5 Amperes 	5 Amperes  * connected to L	
	switch adjustment optional				
voltage terminal "v" is connected to "M"					

P. GOSSEN & CO. G.m.b.H. — Erlangen / Bavaria / Germany



POTENTIAL TERMINALS

V1

250V 100V 50V 25  
OFF

POTENTIAL SWITCH

CURRENT SWITCH  
REVERSE SHORT NORMAL

POLARITY SWITCH  
**PATON**



ELECTRICAL ENGINEERING  
CERTIFICATE  
FLA ID B 72605

POTENTIAL TERMINALS

M L  
5A 2.5A 1.25A  
OFF

CURRENT SWITCH

		SCALE FACTORS				
VOLTS		25	50	100	250	500
1.25	MPS	0.078	0.156	0.312	0.781	1.562
2.5		0.156	0.312	0.625	1.562	3.125
5		0.312	0.625	1.25	3.125	6.25

TO OBTAIN WATTS MULTIPLY  
READING BY SCALE FACTOR  
ACCORDING TO POTENTIAL &  
CURRENT SWITCH SETTINGS

RATED COS  $\phi$  = 0.25



POTENTIAL TERMINALS

V1 V2

500V 250V 100V 50V 25V OFF

POTENTIAL SWITCH

REVERSE CURRENT SHORT NORMAL

POLARITY SWITCH



CURRENT TERMINALS

M L

OFF 5A 2.5A 1.25A

CURRENT SWITCH

SCALE FACTORS

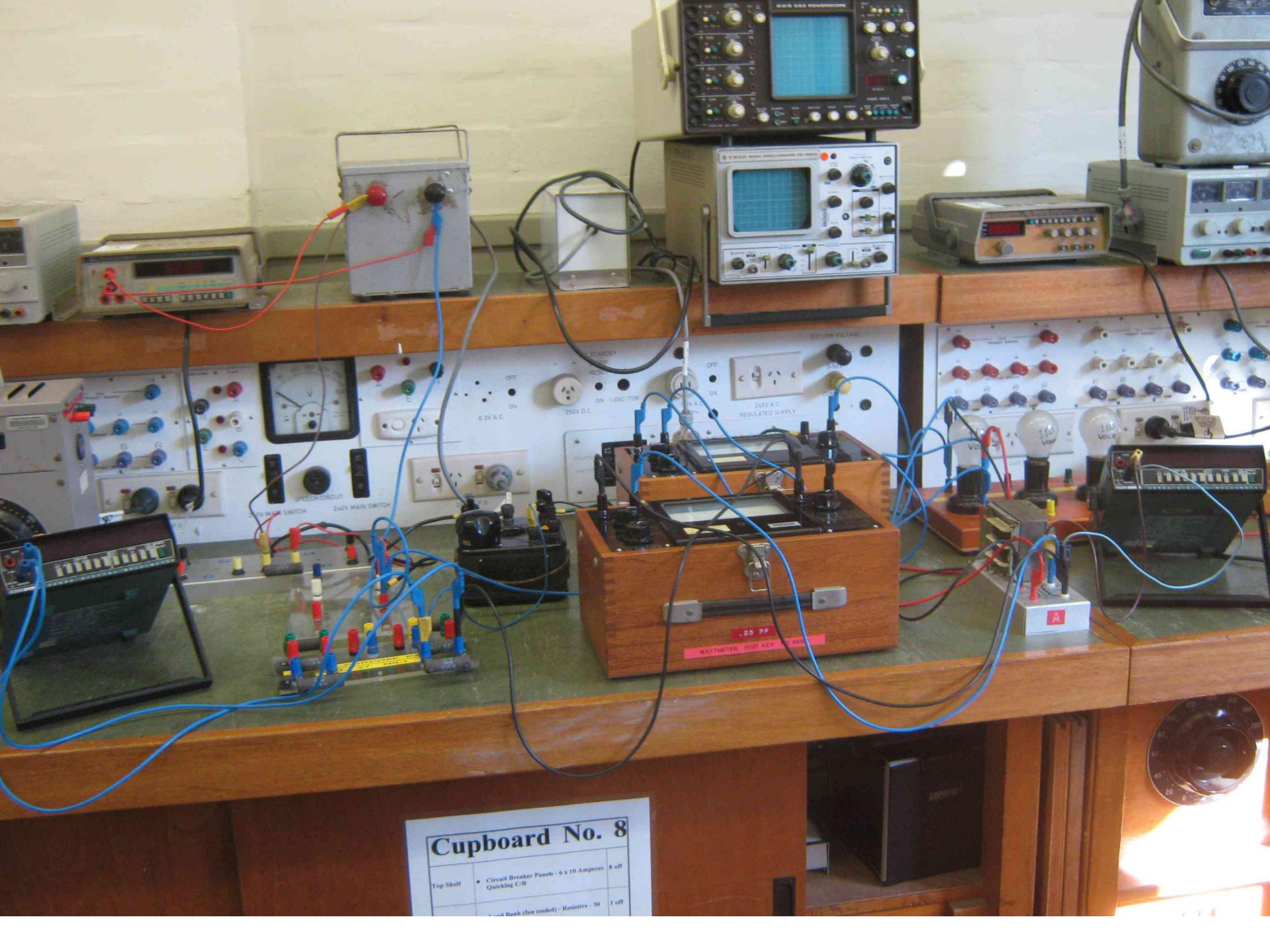
VOLTS	25	50	100	250	500
1.25	0.078	0.156	0.312	0.781	1.562
2.5	0.156	0.312	0.625	1.562	3.125
5	0.312	0.625	1.25	3.125	6.25

TO OBTAIN WATTS MULTIPLY READING BY SCALE FACTOR ACCORDING TO POTENTIAL & CURRENT SWITCH SETTINGS

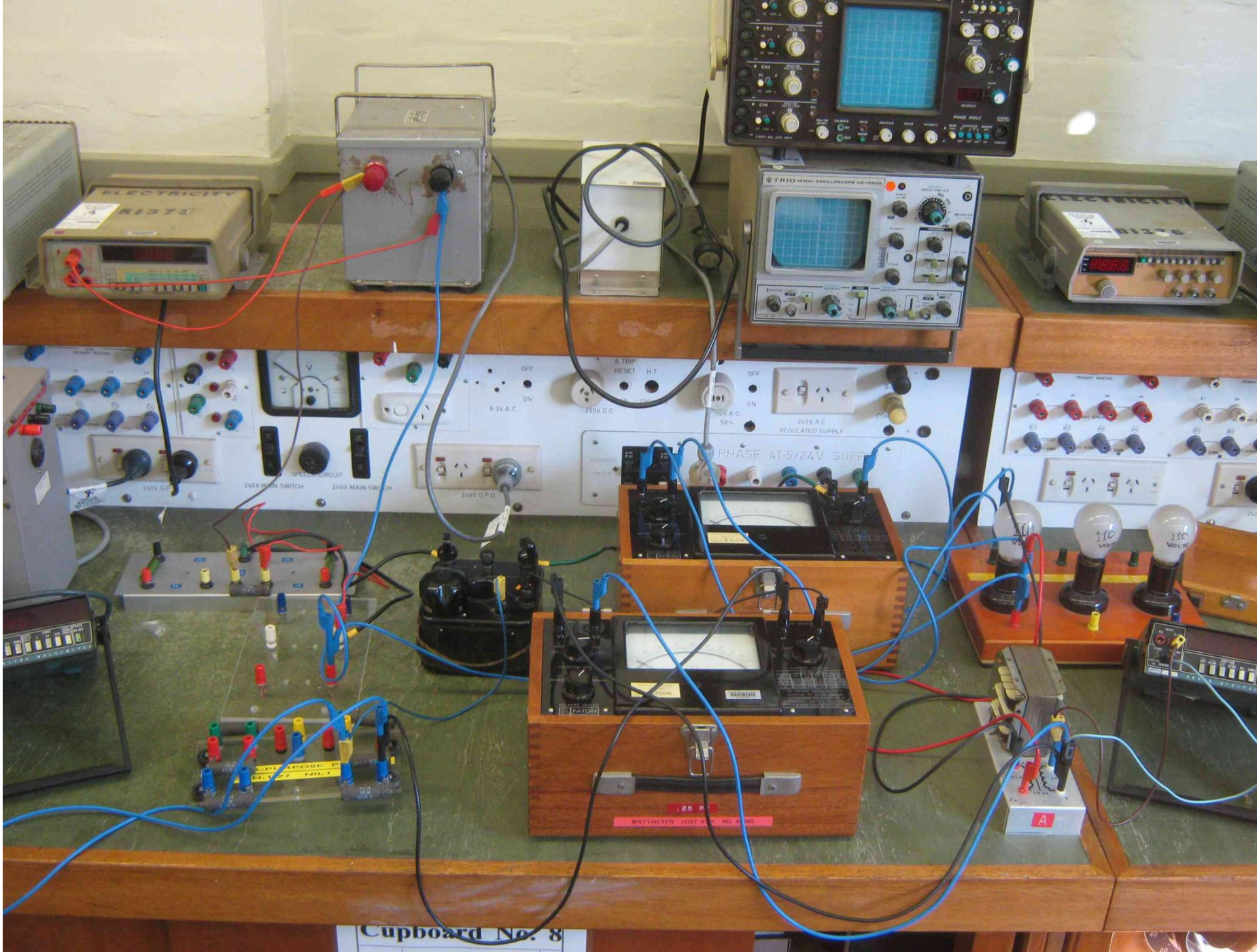
RATED COS  $\phi$  = 0.25

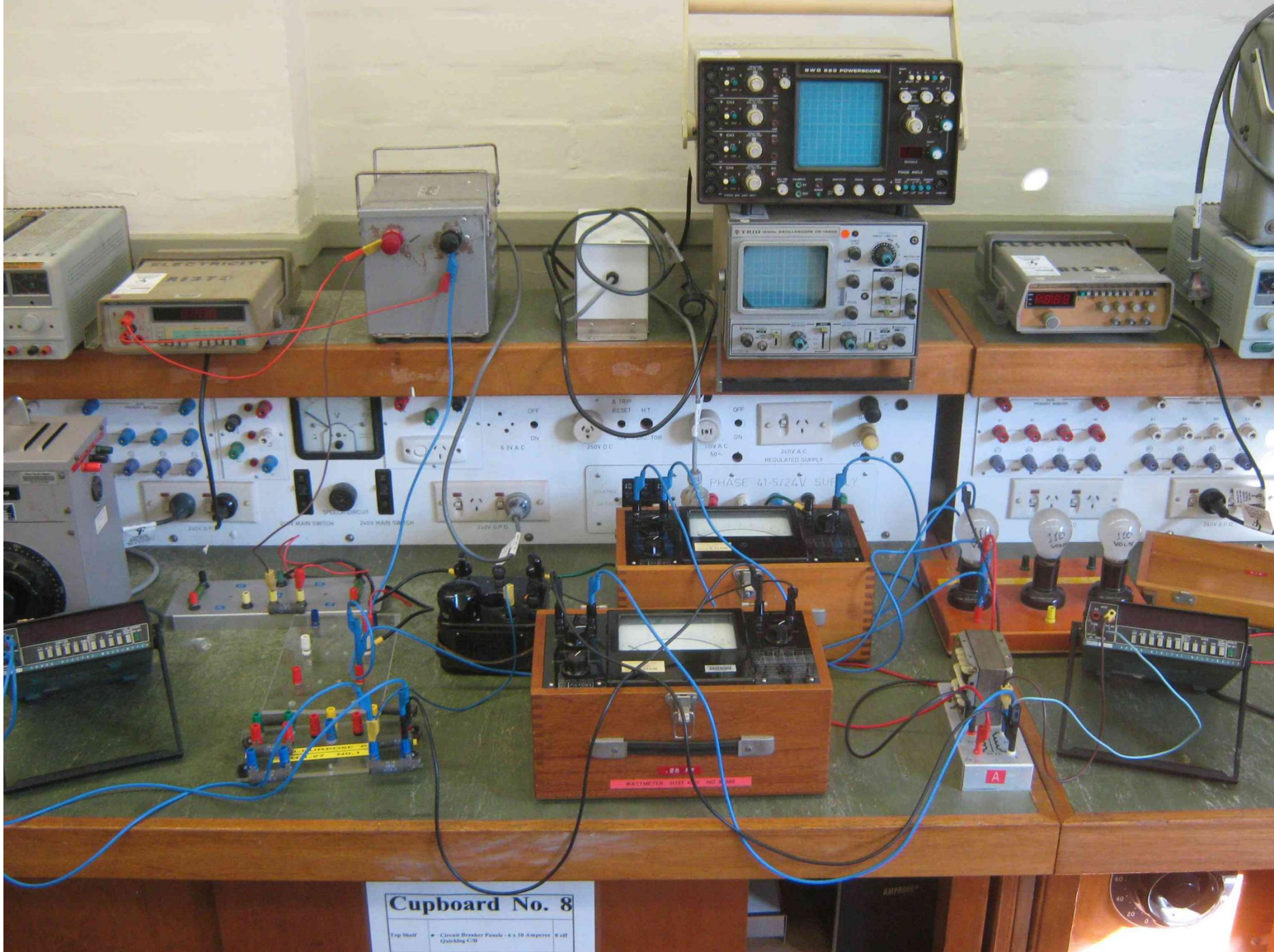
ELECTRICAL ENGINEER  
CERTIFICATE NO. 42606  
PLANT NO. 42606

N.S.W. DEPT. OF TAFE  
0127679AH









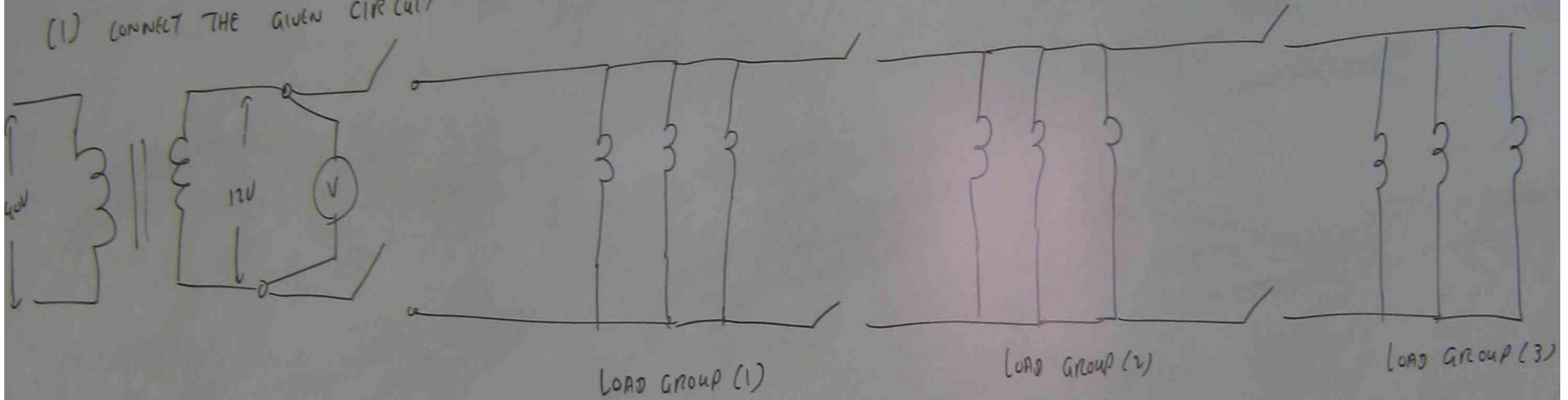
Cupboard No. 8

Top Shelf - Circuit Breaker Panels - 6 x 10 Ampere 8 cell Quicklog C/B

# PRACTICAL ①

## POWER TRANSFORMER % REGULATION TEST

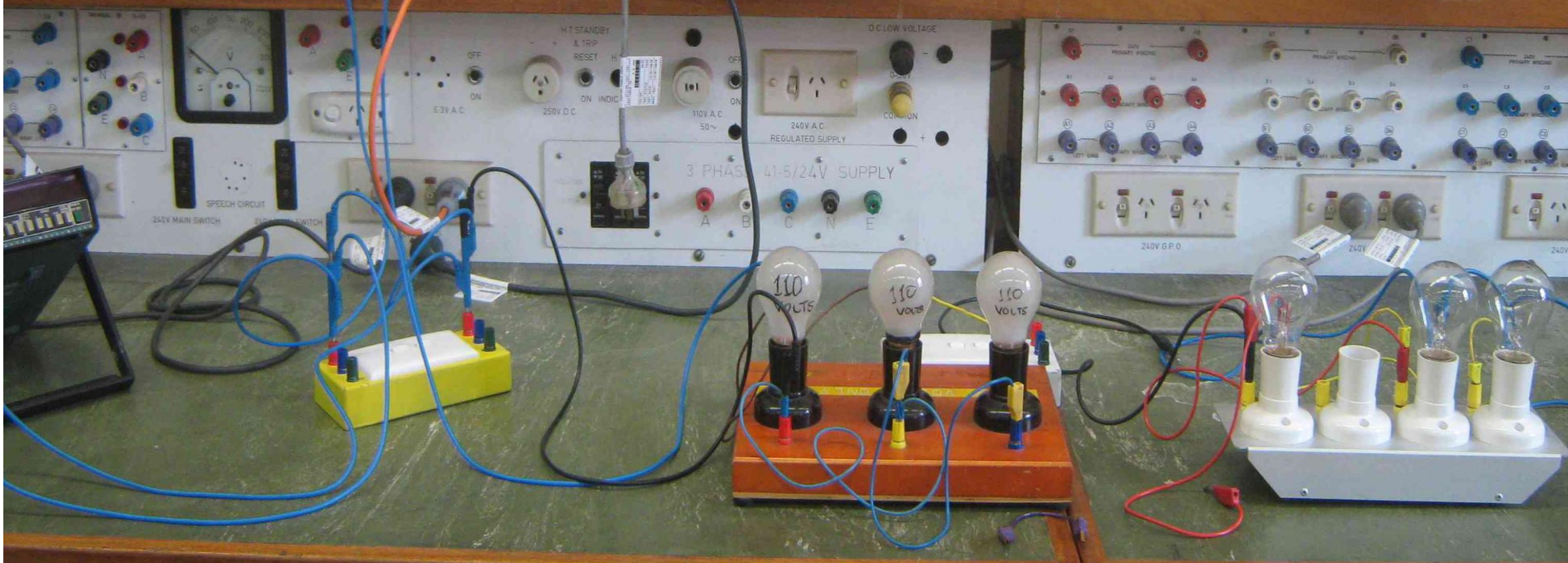
(1) CONNECT THE GIVEN CIRCUIT

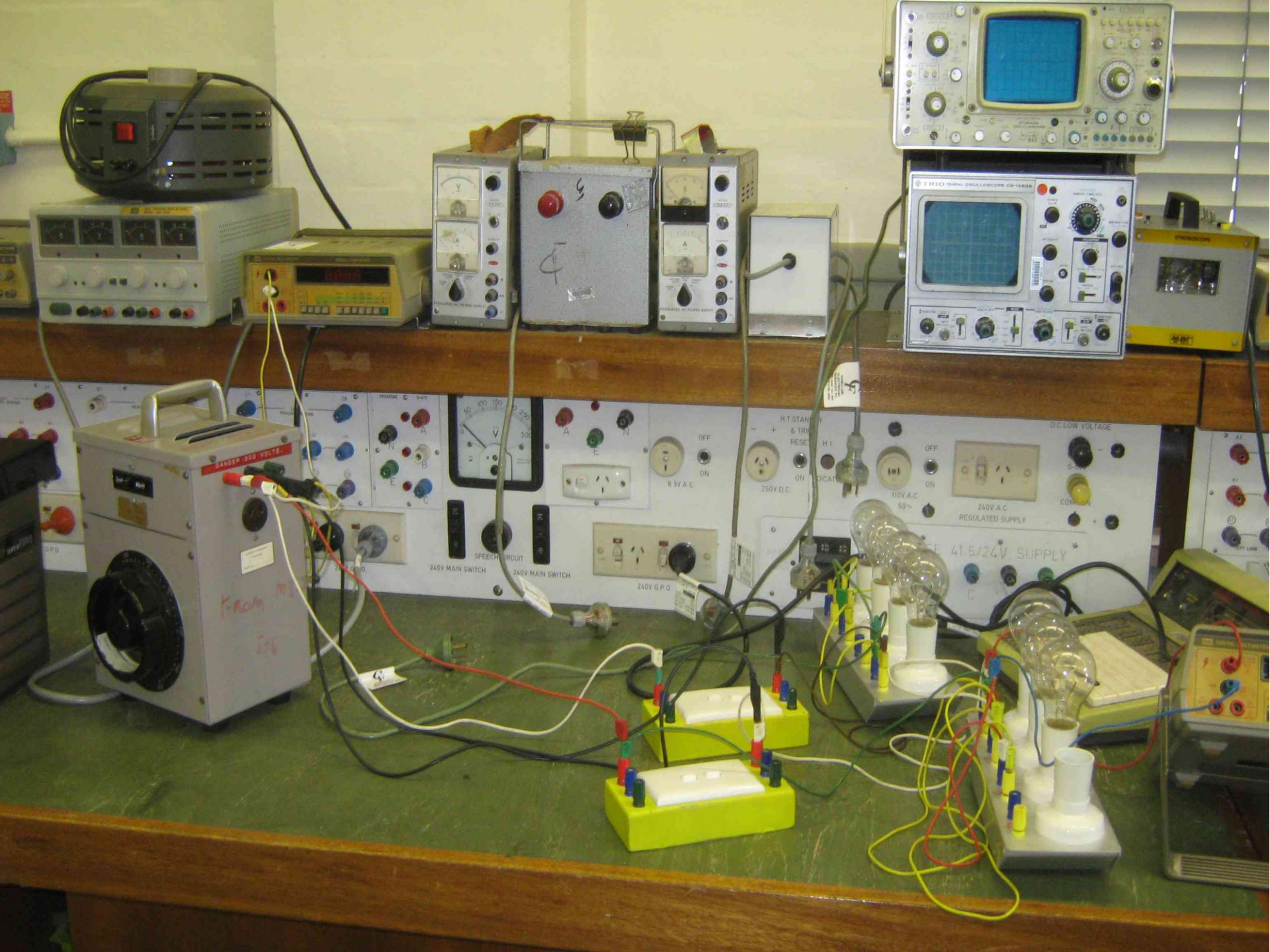


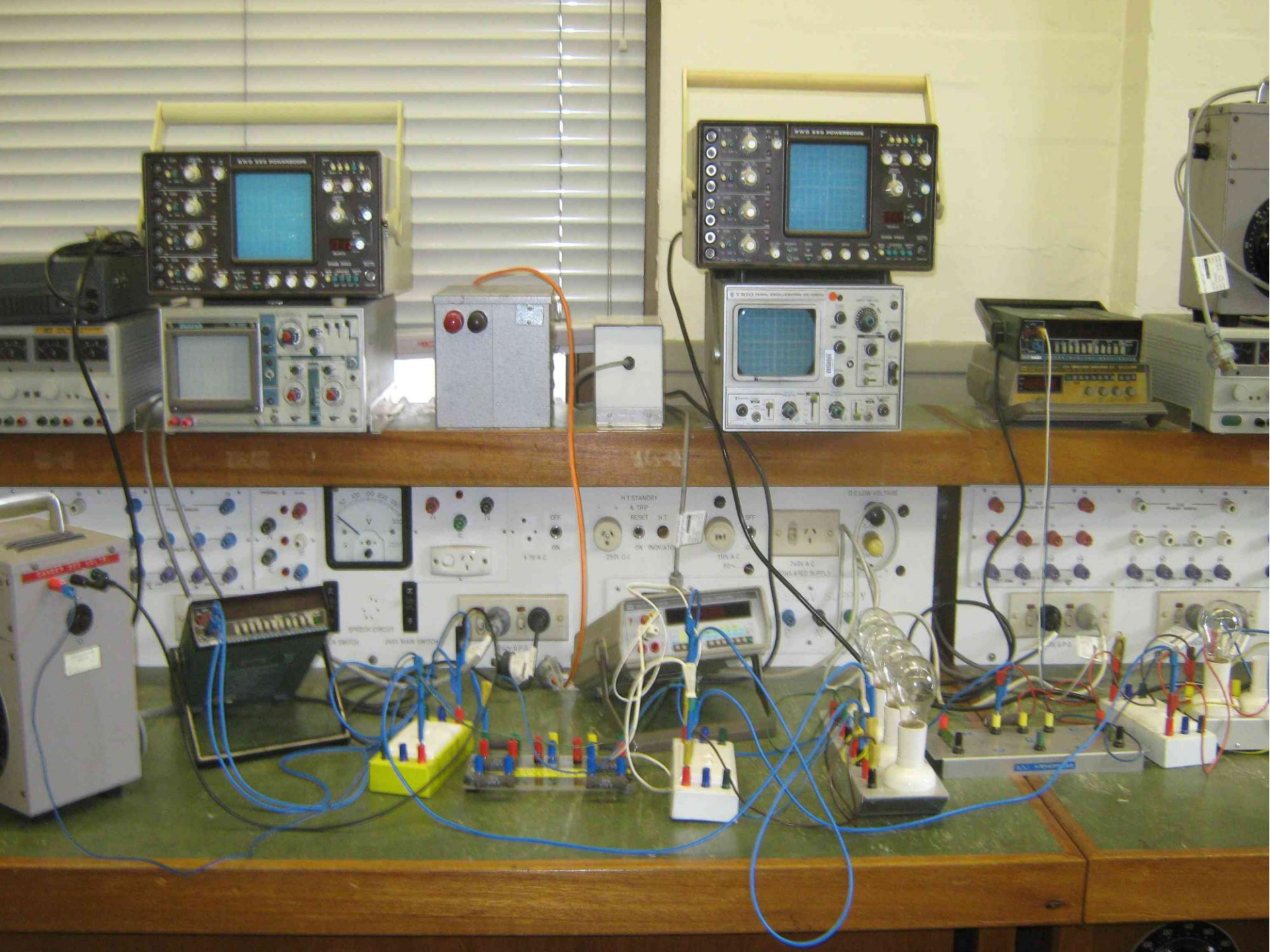
(2) MEASURE THE TERMINAL VOLTAGES BY CONNECTING LOAD GROUPS 1 / 2 / 3

(3) CALCULATE % VOLTAGE REGULATION AND FILL IN THE TABLE

NO LOAD	LOAD GROUP (1) ON	LOAD GROUP 1 + 2 ON	LOAD GROUP 1 + 2 + 3 ON
VOLTMETER $V_N =$	$V_{L1} =$	$V_{L2} =$	$V_{L3} =$
	$\% \text{REG} = \frac{V_N - V_{L1}}{V_N} \times 100$	$\% \text{REG} = \frac{V_N - V_{L2}}{V_N} \times 100$	$\% \text{REG} = \frac{V_N - V_{L3}}{V_N} \times 100$
	=	=	=

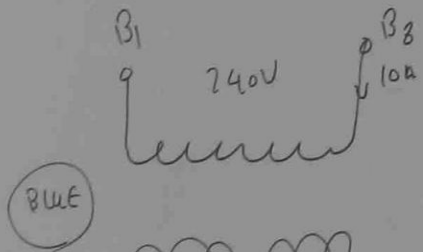
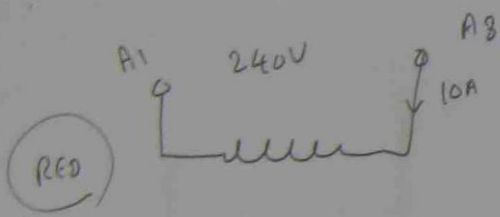




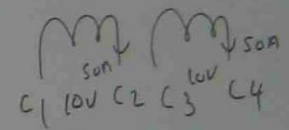
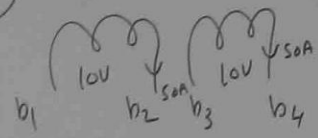
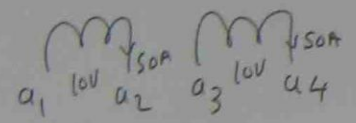
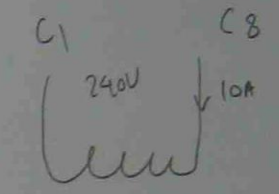




PRACTICAL CONNECTING VOLTAGE WINDINGS TO SUPPLY REQUIRED VOLTAGE AND CURRENT



WHITE



CONNECT

(1) PRIMARY = 240V, 10A

SECONDARY = 10V, 30A

(2) PRIMARY = 240V, 30A

SECONDARY = 60V, 50A

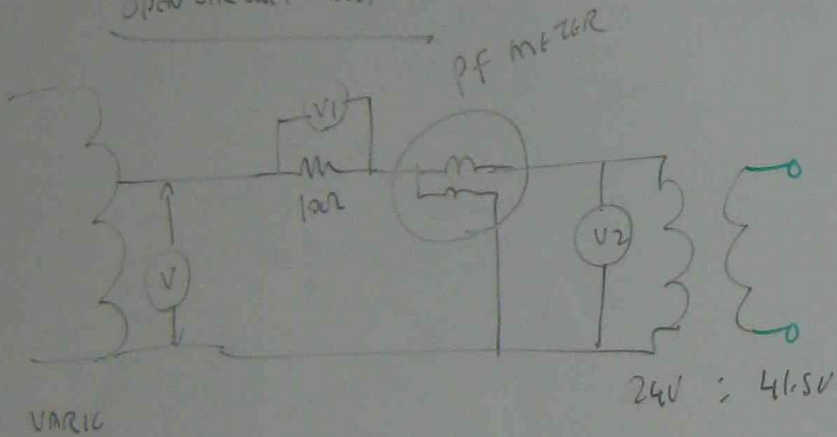
(3) PRIMARY = 240V, 30A

SECONDARY = 20V, 150A



# TRANSFORMER OPEN CIRCUIT & SHORT CIRCUIT TEST

OPEN CIRCUIT TEST



PF METER READING =  $\cos \theta =$

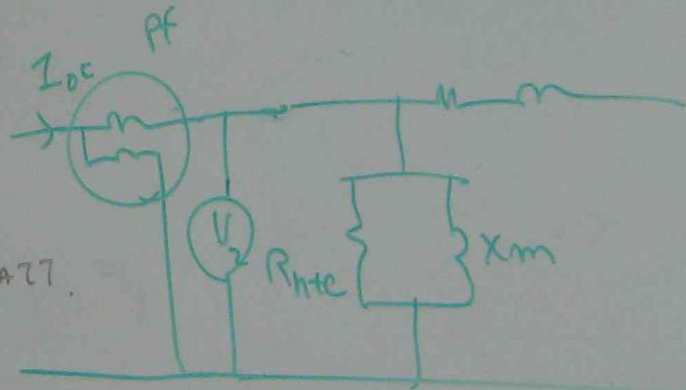
$\theta = \cos^{-1}$  PF METER READING  $\rightarrow \tan \theta = ?$

CORE INDUCTIVE REACTANCE  $X_m = \frac{V_{oc}^2}{\text{OPEN CIRCUIT POWER} \times \tan \theta}$

OPEN CIRCUIT TEST CURRENT  $I_{oc} = \frac{V_1}{100} =$  Amp

VOLTAGE  $V_{oc} = V_2$

POWER =  $V_2 \times I_{oc} \times P.F$  WATT.

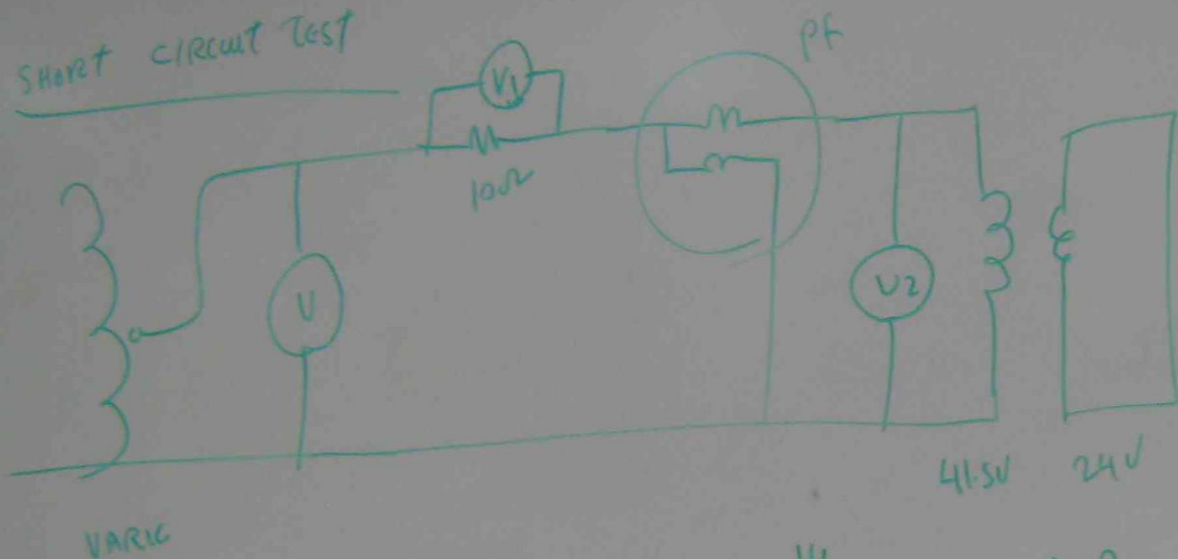


CORE RESISTANCE  $R_{hte} = \frac{V_{oc}^2}{\text{OPEN CIRCUIT POWER}}$

Poc

$P = \frac{V^2}{R}$

SHORT CIRCUIT TEST



SHORT CIRCUIT TEST CURRENT  $I_{sc} = \frac{V_1}{100\Omega} = \text{Amp}$

VOLTAGE  $V_{sc} = V_2 =$

POWER  $P_{sc} = V_{sc} \times I_{sc} \times PF$

PF METER READING =  $\cos\phi =$

$\phi = \cos^{-1}$  PF METER READING

$$Z_e' = \frac{V_{sc}}{I_{sc}}$$

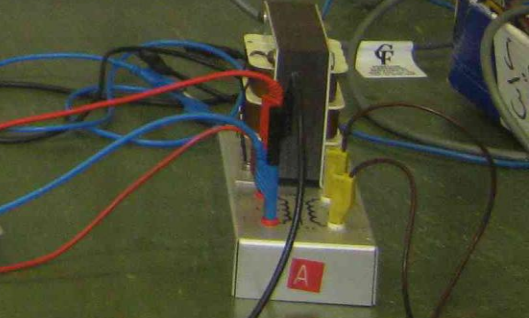
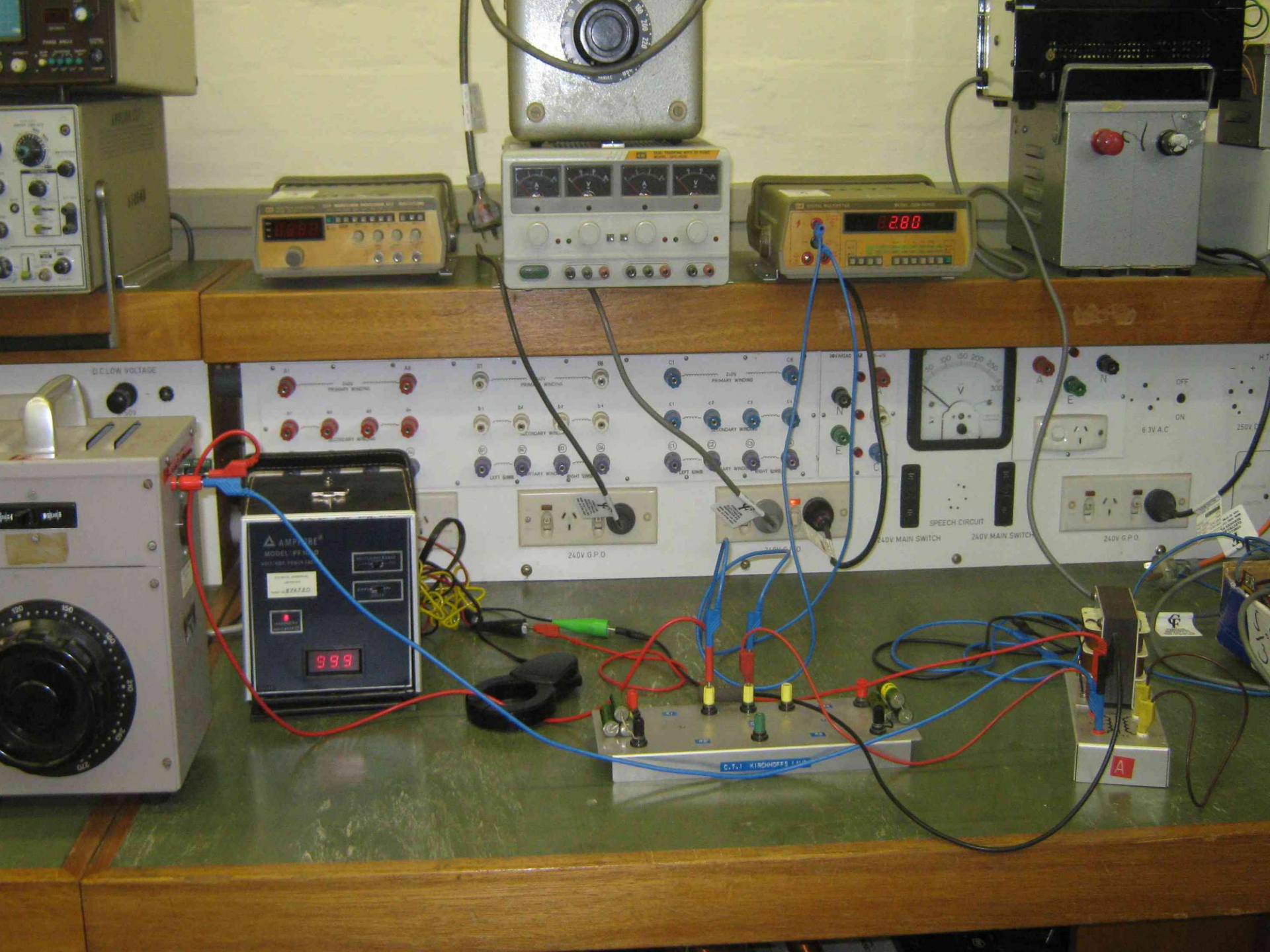
$$R_e' = \frac{V_{sc}}{\text{SHORT CIRCUIT POWER}}$$

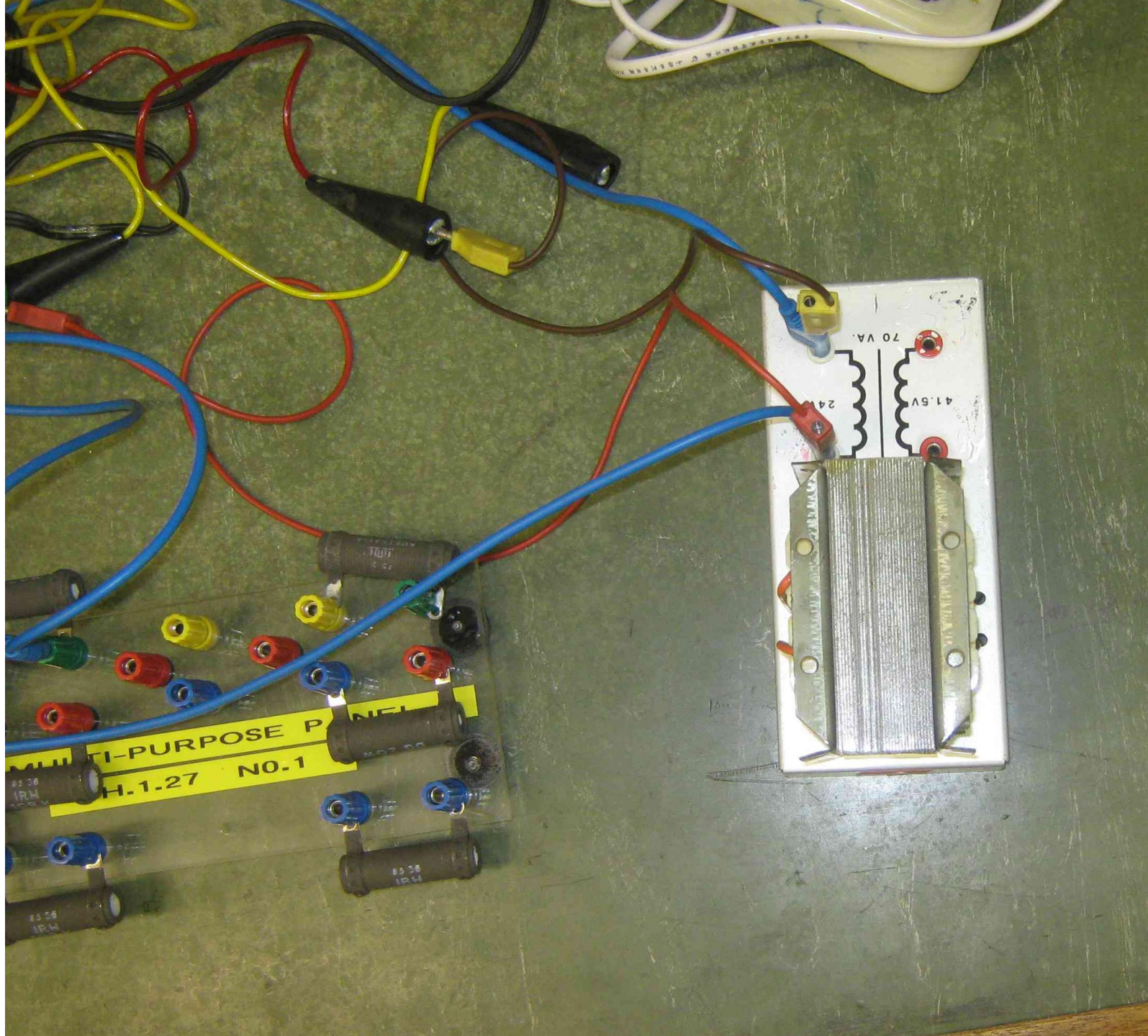
WINDING RESISTANCE

$$X_e' = \sqrt{(Z_e')^2 - (R_e')^2}$$

↑  
WINDING INDUCTIVE REACTANCE







70 VA.  
41.5V  
24V

MULTI-PURPOSE PANEL  
H-1.27 NO.1

100K  
100K

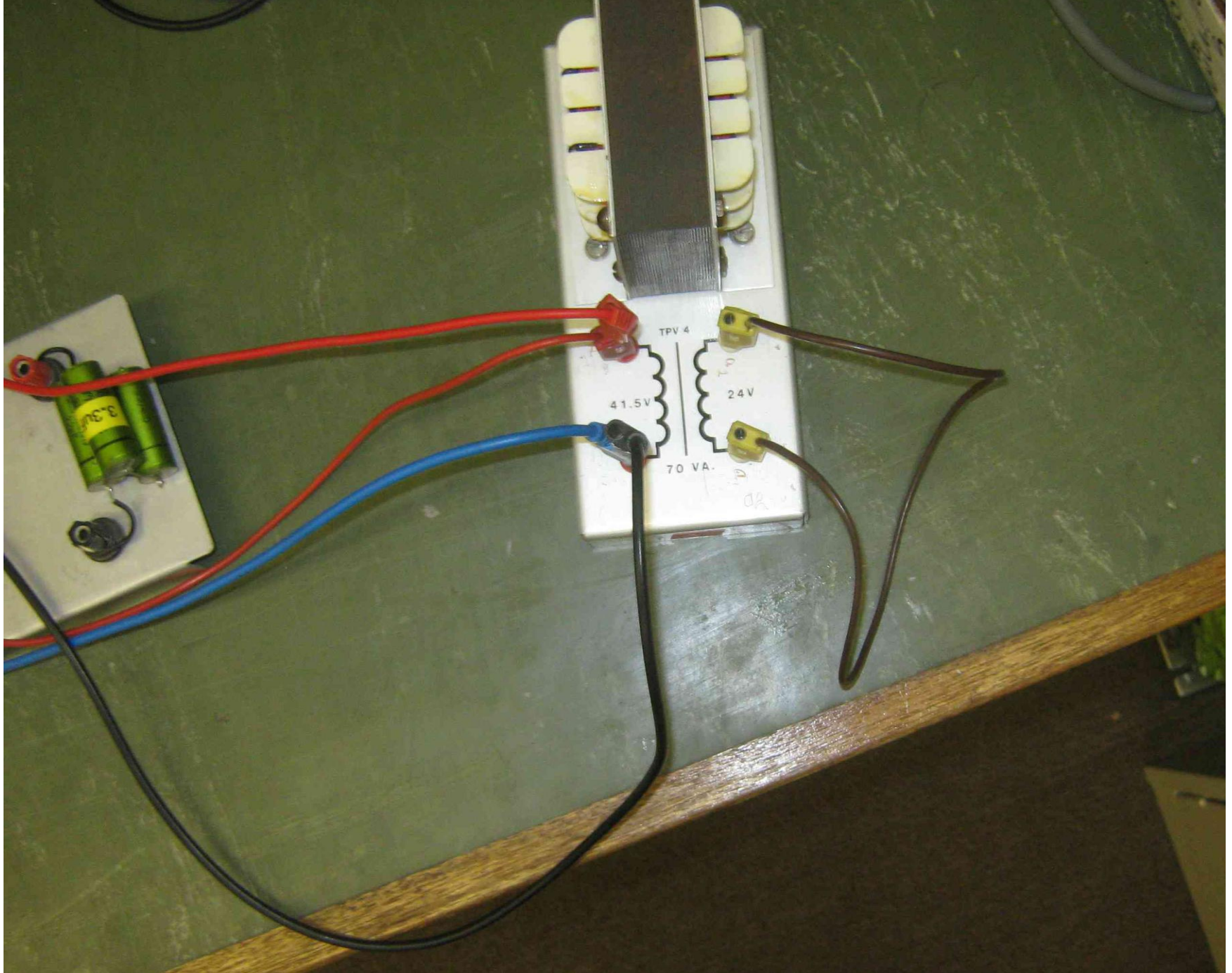
100K  
100K

100K  
100K

100K  
100K

100K  
100K

100K  
100K





Cupboard No. 8

